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|---|
| Uniclass<br>Pr_35_90_31<br>Pr_35_90_43_02 / 59 / 64 |
| CI/SfB<br>(43) + (44) X                             |

# Stair Edgings & Floor Trims

Accessories | the widest choice of solutions

GRADUS

# GRADUS

Our products are installed in prestigious buildings in both UK and International markets. With customers ranging from designers & architects to contractors and building owners and with clients such as Marks & Spencer, Virgin and BMW you can trust Gradus to provide products that work.



The Gherkin, London, England



Wembley Stadium, London, England



Hong Kong International Airport



Marina Bay Sands Resort, Singapore



Royal Caribbean Cruise Ship



The Christie, Manchester, England



Burj Al Arab, Dubai, UAE



Eiffel Tower, Paris, France

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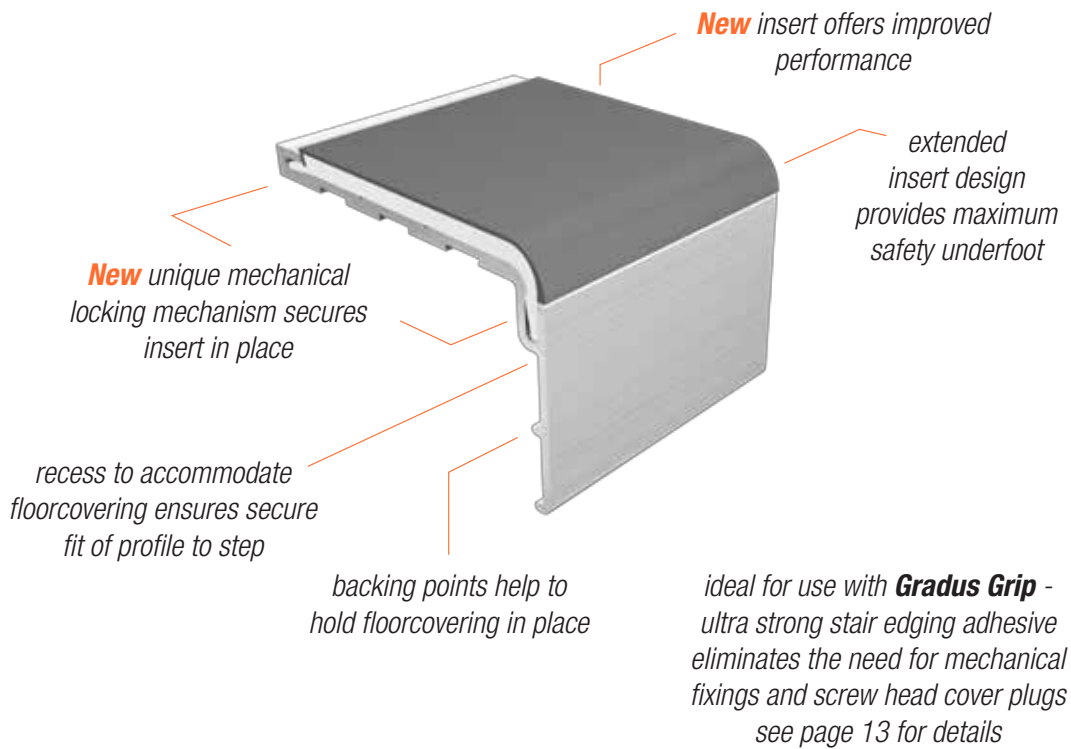
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# NEW Product Update



## *The Ultimate Stair Edging*

**NEW** XT aluminium retains all the existing benefits of XT with the addition of new features that offer improved performance including use in areas where more intensive cleaning is required e.g. healthcare & education applications.

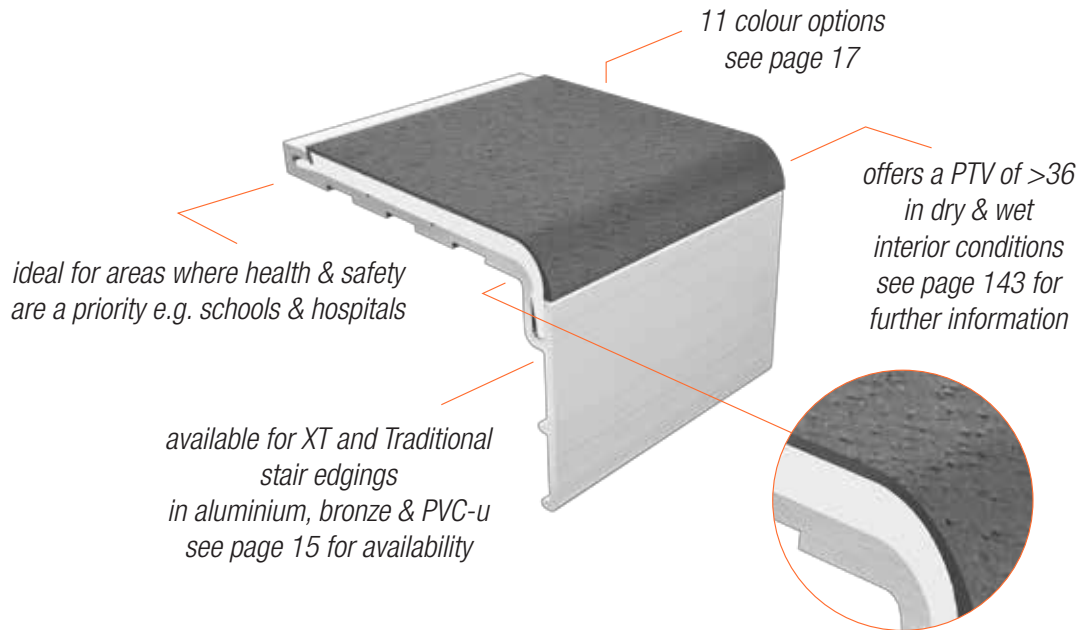


Aluminium XT Stair Edgings  
see pages 21-22



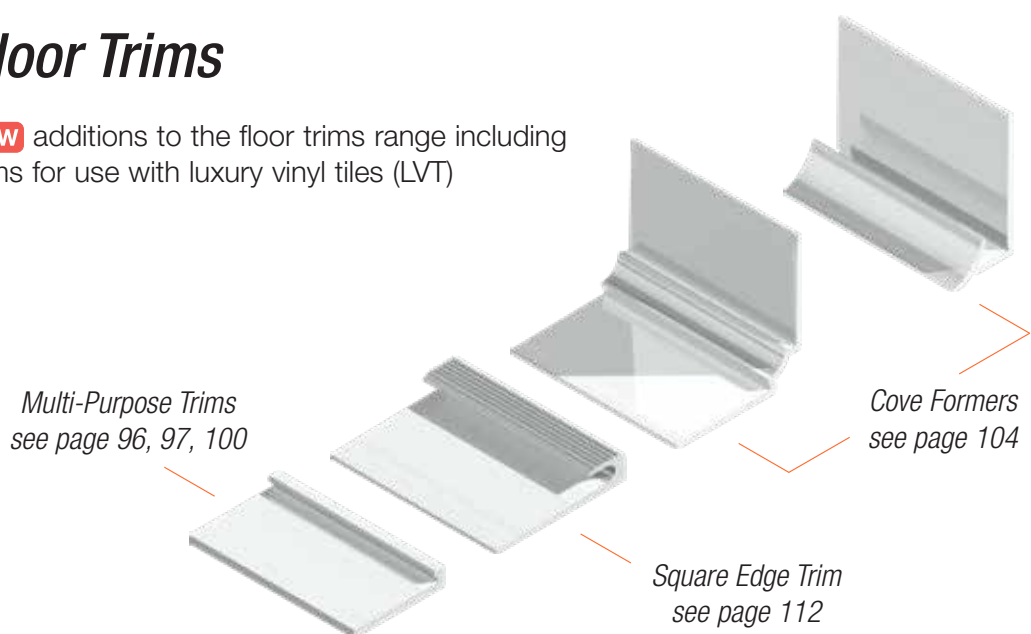
## Xtra-grip & Xtra-grip Plus stair edging insert

**NEW** improved Xtra-grip provides increased surface roughness for use in areas where the stair edgings may become wet e.g. stairs close to entrances or where safety flooring is used.



## Floor Trims

**NEW** additions to the floor trims range including trims for use with luxury vinyl tiles (LVT)



# Why Gradus

Gradus is the market leader in contract flooring accessories and offers the widest choice in product solutions for stairs and floors.

All our products are designed to ensure the correct balance between safety, performance and aesthetics and are suitable for a wide variety of contract applications.





# Services

## The Gradus Knowledge:

**CPD** - Gradus offers comprehensive RIBA assessed CPD seminars covering specification, legislation, safety, performance and aesthetics.

**Seminar** - An informal opportunity for Gradus to bring an exhibition of products directly to you. Flexible and informative, they can be arranged at a date and time to suit you. See page 153 for more information.

## Measuring Service

Take the hassle out of the job and let Gradus provide accurate stair edging measures, saving you time and money.

## Website

Visit [www.gradus.com](http://www.gradus.com) to access all of our products and services.

## Fabrications

When projects aren't straightforward, we can help customise many of our products to ensure a solution that fits.

## Samples

Call Gradus or build a design board online and get all the samples you need within 24 hours.

**Tel: 01625 428922**  
or email: [imail@gradus.com](mailto:imail@gradus.com)

# Quality



- 10 year warranty against material and manufacturing defects under normal use and service, subject to materials being installed and maintained to our recommendations. Look out for products that carry the 10 year warranty
- ISO 9001 Quality Management accredited company
- OHSAS 18001 Occupational Health & Safety

# Design

- Safety: products are developed with safety at the forefront of design. All stair edgings and floor trims effectively contribute to a reduction in slip and trip accidents
- Performance: extensive research and testing to ensure durability and appearance retention throughout a product's life
- Aesthetics: a variety of colours and finishes ensure harmonisation with interior designs and allow visual contrast to be achieved where relevant
- In-house product design and development

# Sustainability

- ISO 14001 Environmental Management accredited company
- Our pledge is 'To meet our present business needs without compromising our long term future'
- We have a firm set of environmental objectives allowing us to focus on raw material selection, legislation, waste reduction, training and recycling

# REACH



- REACH (Registration, Evaluation, Authorisation and restriction of CHemicals) and Substances of Very High Concern (SVHC) is the system for controlling chemicals in Europe. It became law in the UK on 1<sup>st</sup> June 2007
- Gradus products do not contain any substances currently classified as Substances of Very High Concern (SVHC) at a concentration greater than 0.1% appearing on the Candidate List in accordance with Article 59 (10) of the REACH Regulation (EC) 1907/2006
- Gradus products do not contain any known potentially harmful substances such as formaldehyde or heavy metals such as lead, cadmium or mercury

# Knowledge

- Member of the Contract Flooring Association (CFA)
- Registered member of the RIBA CPD Providers Network
- Technical Support
- Member of NBS Plus
- Network of trained specification consultants









let's take a walk so we can talk  
about Liverpool the daughter of Merseyside  
We can take a trip around the Albert Docks  
then see the LIVERBIRDS and the LIVERCLOCKS  
sail the ferry across the River Mersey  
spot the African presence the true source of her history  
Visit the two cathedrals that adorn Hope Street  
hear the comedians, the poems, the accent  
and the sounds of the MERSEYBEAT  
I'll enjoy a literary scouse treasure  
more than you measure  
measures

# Section 1

## Stair Edgings & Complementary Trims

Providing the most extensive range in the UK, Gradus stair edgings can help to reduce accidents on stairs as well as helping to provide an inclusive environment giving access to all building users.



# Why use a stair edging?

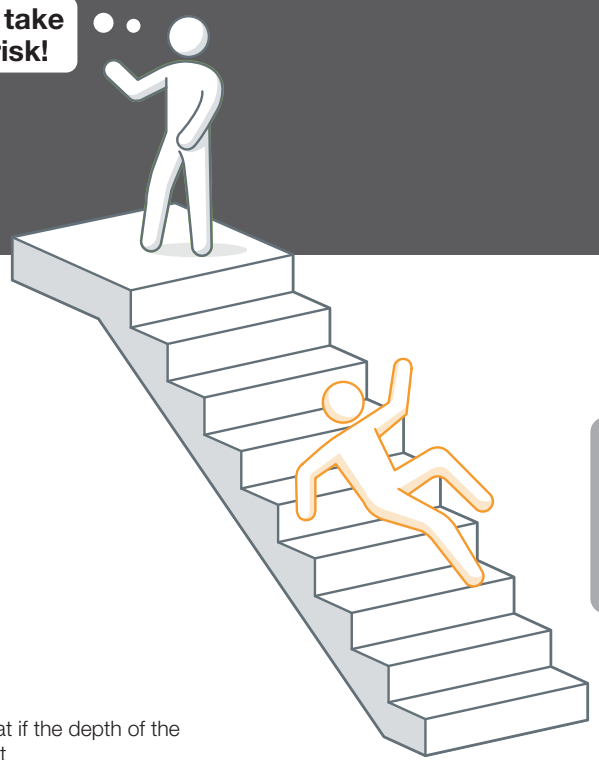
- ✓ **Reduce accidents on stairs by:**
  - Providing slip-resistance at the edge of the step
  - Providing a visual contrast to highlight the edge of the step
- ✓ **Protect the step edge and surrounding floorcoverings**
- ✓ **Reduce maintenance costs**
- ✓ **Improve the aesthetics of a building**
- ✓ **Comply with the guidance in**
  - Approved Documents K and M of The Building Regulations 2010,
  - BS 8300-2:2018, BS 9266:2013 and BS 5395-1:2010 in line with the
  - Equality Act 2010



**Follow our 3 step guide to selecting the correct stair edging, see pages 11 to 15**

# Step 1

Don't take the risk!



## Choose the right stair edging and fixing method for the step

### Specification Guidelines

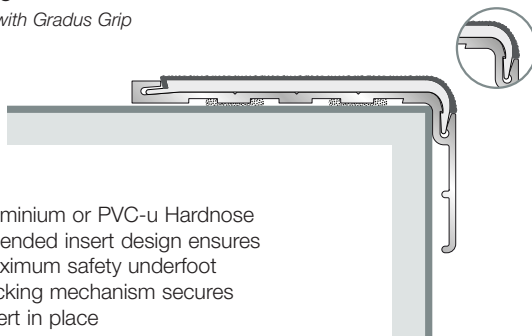
BS 8300-2:2018 refers to research undertaken by BRE. This research shows that if the depth of the tread is less than 300mm the risk of an overstep is increased. A stair nosing that **wraps around the riser** will reduce this risk by increasing the slip-resistance at the step edge.

Gradus stair nosings offer a wide range of profiles that satisfy all the latest building standards and guidelines and accommodate a wide range of floorcoverings.

### Types of Stair Nosing

#### XT range

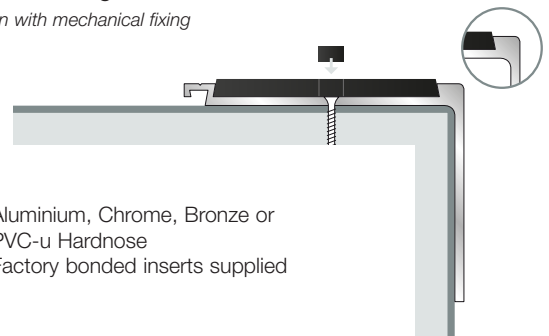
Shown with Gradus Grip



- Aluminium or PVC-u Hardnose
- Extended insert design ensures maximum safety underfoot
- Locking mechanism secures insert in place

#### Traditional range

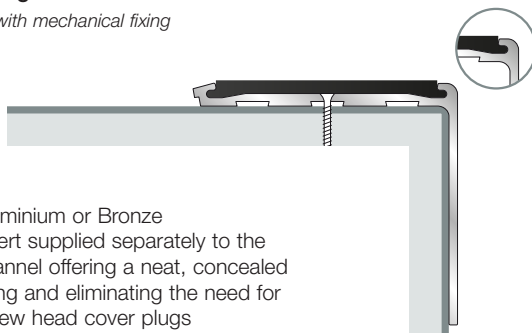
Shown with mechanical fixing



- Aluminium, Chrome, Bronze or PVC-u Hardnose
- Factory bonded inserts supplied

#### Elite range

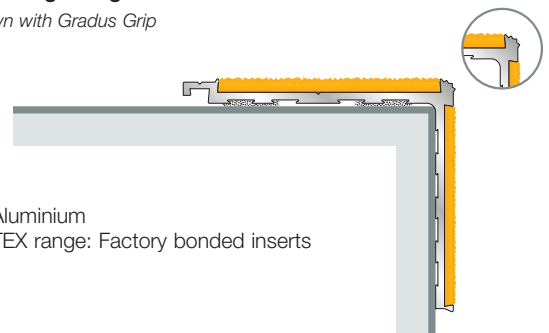
Shown with mechanical fixing



- Aluminium or Bronze
- Insert supplied separately to the channel offering a neat, concealed fixing and eliminating the need for screw head cover plugs
- Mechanical lock for insert

#### Trans-Edge range

Shown with Gradus Grip

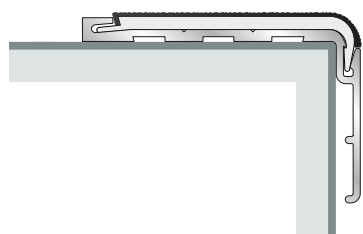


- Aluminium
- TEX range: Factory bonded inserts

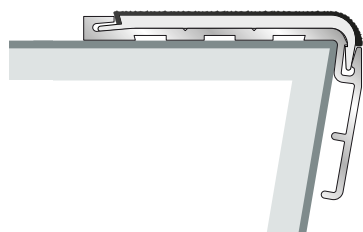
# Step 1 continued

## Shape of Step

Select the correct stair nosing for the shape of the step – this should be a tight fit to the step to ensure that the profile does not lift or rock during use. There are four main stair nosing shapes to choose from (see below). Kinked face profiles can be used on square and some rake back stairs.



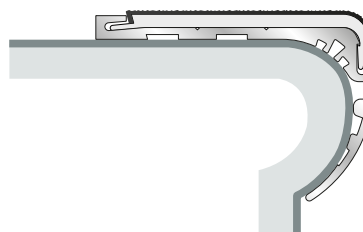
Square



Rake Back



Kinked Face



Bullnose

## Tread (going)

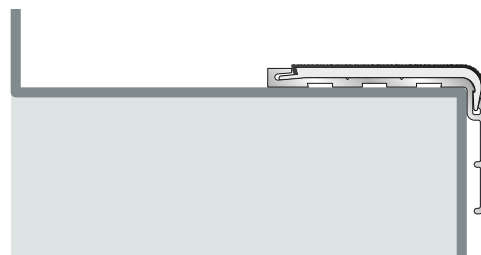
The depth of the tread (going) will also have an influence on the stair nosing selected. A study conducted by BRE found that slips on stairs are often as a result of an overstep, especially on narrow treads (less than 300mm).

To help reduce the risk of slips in an overstep situation, the **XT stair nosing range incorporates a slip-resistant insert that extends around the leading edge of the profile in line with BRE recommendations.**

Gradus offers a wide range of profiles to suit different tread sizes:

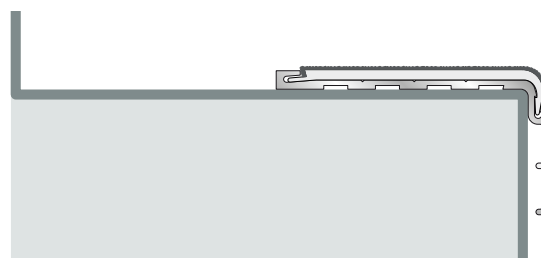
### Single Channel

- Single channel – ideal for use on treads up to 300mm deep



### Wide, Double & Multiple Channel

- Wide, double and multiple channels – suitable for stairs with a large going, especially if they are subject to heavy volumes of foot traffic e.g. railway stations, supermarkets, department stores, secondary and further education establishments and major hospitals.
- When specifying double channel stair edgings, both inserts should be of the same colour and be of a contrasting colour to the surrounding floor finish.
- When specifying multiple channel stair edgings the front insert should always be in a visually contrasting colour to the remaining inserts to ensure definition of the step edge. The remaining inserts must always be of the same colour and ideally match the surrounding floorcovering.



## Gauge

The gauge (thickness) of the stair nosing should be a flush finish to the floorcovering to avoid a trip hazard being created. When used with soft floorcoverings such as carpet and carpet tile, the gauge should achieve a flush finish with the compressed thickness of the floorcovering.

Gradus offers a range of gauges to suit the majority of commercial floorcoverings (see below).

| Gauge              | Typically used with   |
|--------------------|---|
| <b>Ramp back</b>   | No floorcoverings / Resilient floorcoverings – install profile on top of the floorcovering to ensure a safe fit |
| <b>2mm – 3mm</b>   | Resilient floorcoverings  |
| <b>4mm – 5mm</b>   | Carpet / Carpet Tile / Resilient floorcoverings with a bevelled underlay (see page 56) in heavy use areas       |
| <b>6mm</b>         | Carpet / Carpet Tile  |
| <b>7mm – 10mm</b>  | Carpet / Wood / Ceramics / Other heavy duty floorcoverings  |
| <b>10mm – 15mm</b> | Ceramics / Stone / Marble   |

## Fixing Method

A secure fixing between the stair edging and the step is essential to ensuring a safe installation. The stair edging profile, type and condition of the substrate and the application will affect the type of fixing method required.

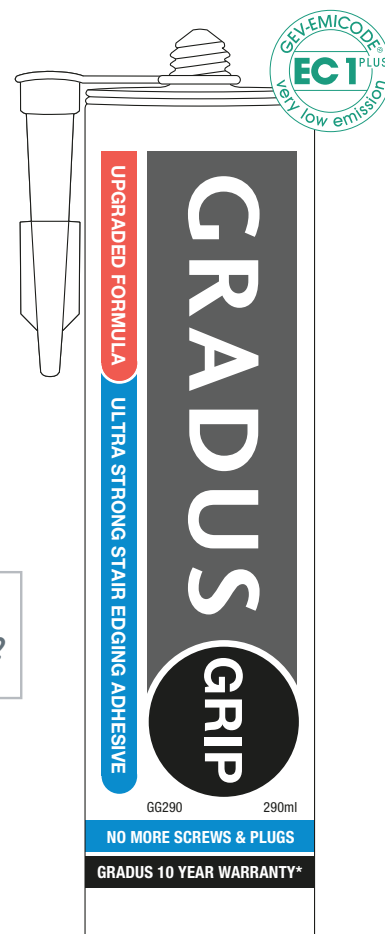
### Adhesive only fixing - Gradus Grip

A specialist adhesive designed to securely bond stair edgings, eliminating the need for screws and screw head cover plugs, providing a neater finish. The Gradus Grip adhesive bond is available with a 10 year warranty.

### Mechanical and adhesive fixing

A combination of screw fixings, cartridge adhesive and screw head cover plugs are used to achieve a secure fixing.

To ensure the correct installation method is selected further information can be found in our installation instructions available at [www.gradus.com](http://www.gradus.com)



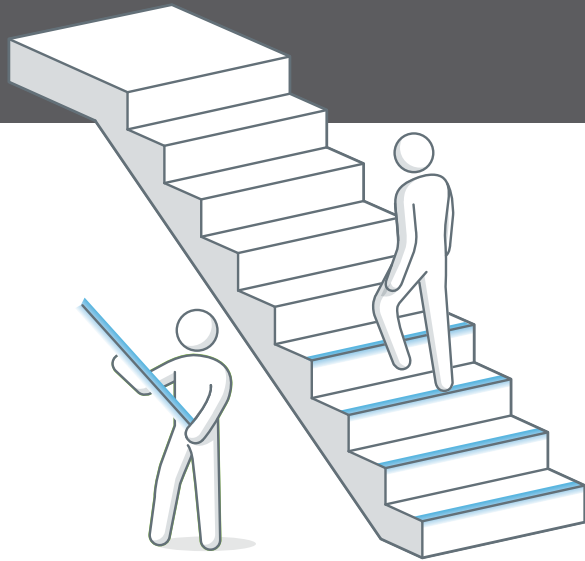
- Save time
- Save money
- Gradus 10 year warranty
- Rapid curing
- No more screws & plugs
- Ultra strong bond

Download the NBS at [www.gradus.com](http://www.gradus.com)



# Step 2

## Select the correct slip-resistance for the conditions



### Specification Guidelines

BS 8300-2:2018, BS 5395-1:2010 and BS 9266:2013 refers to the slip-resistance of surface finishes on stairs. A pendulum test is used to assess slip-resistance and a Pendulum Test Value (PTV) of greater than 36 is required in both dry conditions and also when the stairs are at risk of becoming wet through walked in moisture and spillages.

### Slip-resistance & Performance



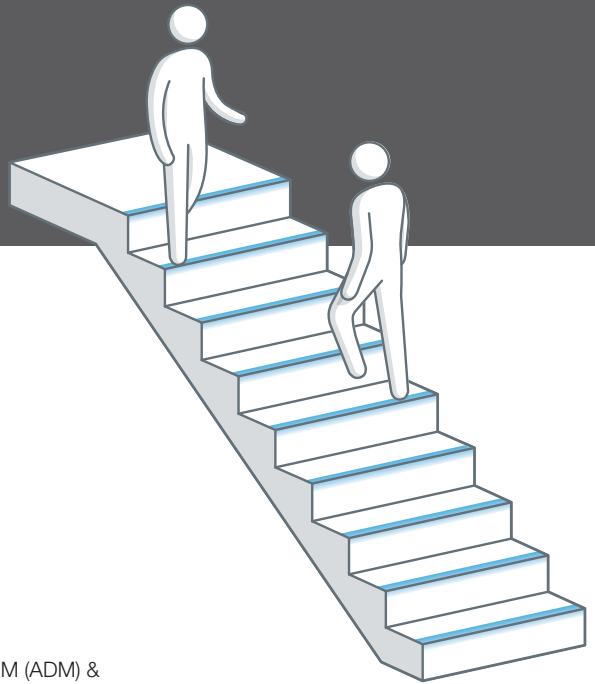
An insert provides a surface that creates friction between the sole of the shoe and the step edge, hence providing slip-resistance and reducing the risk of slips on stairs. All Gradus inserts are tested for slip-resistance – see results on page 143.

Ensure the required level of slip-resistance is achieved to reduce the risk of slips and falls on stairs by **selecting the correct insert for the environment**:

- Interior installations – not always dry conditions. Consider whether there is a risk of the stair nosing becoming wet and select the correct insert accordingly.
- Safety flooring – select an insert that matches or improves the slip-resistant qualities of the flooring.

| Insert Type                  | Conditions                            | Applications  | Material  | Stair Edgings   |
|------------------------------|---------------------------------------|---|---|---|
| <b>NEW</b><br>Xtra-grip      | Interior Wet<br>Interior Dry          | Increased surface roughness where the stair edging may become wet e.g. stairs close to entrances or where safety flooring is used. Areas where health and safety are a priority e.g. schools and hospitals. | Pvc with mineral aggregate.                               | XT (pages 21-22, 41-42)<br>Traditional (pages 25-31, 37-39, 43-45)                            |
| <b>NEW</b><br>Xtra-grip Plus | Interior Wet<br>Interior Dry          | As Xtra-grip, with the addition of an enhanced insert bond system for areas subject to more frequent cleaning e.g. catering and food preparation areas.   | Pvc with mineral aggregate.                               | XT (pages 41-42)<br>Traditional (pages 25-31, 37-39, 43-45)                                   |
| <b>Interior</b>              | Interior Dry                          | Areas where there is no risk that the stairs will be contaminated by moisture.  | Pvc with mineral inclusion - standard or grained surface. | XT (pages 21-22, 41-42)<br>Elite (pages 23-24, 38)<br>Traditional (pages 25-31, 37-39, 43-45) |
| <b>Standard Exterior</b>     | Exterior                              | Everyday outdoor use e.g. car park entry / exit steps.  | Glass reinforced polyester with fused alumina.            | Traditional (pages 25-31, 37-39, 43-45)   |
| <b>Heavy Duty Exterior</b>   | Exterior or Interior<br>Heavy Traffic | Extreme exterior conditions / heavy traffic environments e.g. motorway foot bridges, railway stations, airport terminals and sports stadiums.   | Glass reinforced polyester with fused alumina (TEX).      | TEX range (page 33)   |

## Step 3



# Choose a colour that visually contrasts

## Specification Guidelines

BS 8300-2:2018, BS 5395-1:2010, BS 9266:2013 & Approved Documents M (ADM) & K (ADK) of The Building Regulations 2010 highlight the need to ensure there is sufficient visual contrast at the step edge, providing a safe environment for all building users.

Project Rainbow and ADM recommend that there is at least a 30 point difference between the LRVs of the stair nosing and floorcovering to achieve a suitable contrast.

## Visual Contrast

All Gradus stair nosing channel and insert colours are measured for LRVs in accordance with BS 8493:2008+A1:2010 to help achieve this difference. Gradus PVC-u Hardnose stair nosings can be selected with the channel and insert in the same colour to provide the ideal solution for creating visual contrast (picture 1), in line with Approved Documents M & K, BS 8300-2:2018, BS 5395-1:2010 and BS 9266:2013 guidelines.



### Good Visual Contrast

Installed with Gradus Stair Nosings picture 1



### Poor Visual Contrast

No Stair Nosings – Don't Take the Risk

## Tonal Contrast

It is important to achieve a tonal contrast between the floorcovering and the stair nosing as people with visual impairments may not be able to see some or all colours but can perceive light and dark. The photographs below show that colour contrast (picture 1) visible to fully-sighted people may not always offer a tonal contrast (picture 2) for partially-sighted people.



### Fully-sighted People

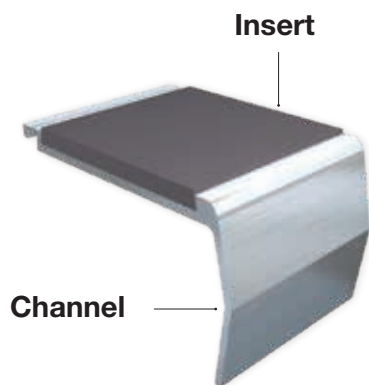
Tonal Contrast picture 1



### Partially-sighted People

Poor Tonal Contrast picture 2

# Stair Edging Colours



The range of stair edging colours from Gradus provides a comprehensive solution allowing specifiers and users to achieve visual contrast in line with recommendations in The Building Regulations 2010 - Approved Documents K & M, BS 8300-2:2018, BS 9266:2013 & BS 5395-1:2010 and BRE IP15/03 (see pages 146-152).

The colours have been developed to provide a wide choice of visual contrast with matching colours for both insert and Hardnose channel. All colours have been measured for light reflectance/visual contrast (LRV using the CIE Y value).

For guidance on selecting matching channel and insert colours that provide visual contrast on both the tread and riser, see pages 144-146. For channel and insert availability by range see individual profile pages.

Please note: Due to the limitations of the printing process, colours within this catalogue should not be relied upon for colour matching. An accurate colour match can only be achieved by requesting the relevant product sample(s) from Gradus Technical Support on 01625 428922.

## NCS Colour References
















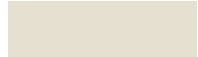




Gradus is a member of NCS (Natural Colour System) and utilises the NCS reference codes shown above each colour. For further information visit [www.ncscolour.co.uk](http://www.ncscolour.co.uk)

©Property of and used under licence from the Scandinavian Colour Institute AB, SCI-Sweden se, Stockholm 2004. \*See [www.ncscolour.co.uk](http://www.ncscolour.co.uk) for NCS-standard samples\*.




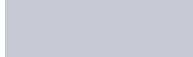
## Channel Colours

Note: Not all colours are available for all profiles. See individual profile pages for colour availability or refer to the chart on page 19.




### PVC-u Hardnose™ Satin Finish

|   |  |   |  |  |  |
|---|--|---|--|--|--|
| <b>Black</b><br>LRV: 4.99    NCS: 8502-B<br>       | <b>Ink</b><br>LRV: 5.40    NCS: 8010-R70B<br>     | <b>Burgundy</b><br>LRV: 5.89    NCS: 6030-R10B<br> | <b>Evergreen</b><br>LRV: 6.63    NCS: 7020-B70G<br> | <b>Midnight</b><br>LRV: 6.77    NCS: 6030 - R80B<br> | <b>Brown</b><br>LRV: 7.15    NCS: 6010-Y70R<br>   |
| <b>Bluebell</b><br>LRV: 9.76    NCS: 5030-R90B<br> | <b>Granite</b><br>LRV: 11.69    NCS: 6502-R<br>   | <b>Dove</b><br>LRV: 26.19    NCS: 5000-N<br>       | <b>Linen</b><br>LRV: 37.50    NCS: 3010-Y30R<br>    | <b>Glacier</b><br>LRV: 42.73    NCS: 2502-B<br>      | <b>Clay</b><br>LRV: 51.53    NCS: 2502-Y<br>      |
| <b>Sky</b><br>LRV: 55.38    NCS: 1515-R90B<br>     | <b>Canvas</b><br>LRV: 55.43    NCS: 2005-Y30R<br> | <b>Jade</b><br>LRV: 55.54    NCS: 2005-G<br>       | <b>Whisp</b><br>LRV: 56.62    NCS: 2000-N<br>       | <b>Buttercup</b><br>LRV: 62.62    NCS: 1070-Y<br>    | <b>Snowdrift</b><br>LRV: 80.54    NCS: 0500-N<br> |





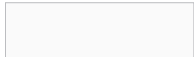
### PVC-u Hardnose™ Metallic Finish

|   |  |  |  |
|---|--|--|--|
| <b>Burnt Almond</b><br>LRV: 9.92    NCS: 7010-Y50R<br> | <b>Zinc</b><br>LRV: 15.91    NCS: 6005-R80B<br> | <b>Doublon</b><br>LRV: 22.01    NCS: 4020-Y<br> | <b>Silver</b><br>LRV: 48.29    NCS: 2005-R80B<br> |
|---|--|--|--|

### Metals

|   |  |  |
|---|--|--|
| <b>Aluminium</b><br>LRV: 67.66<br> | <b>Bronze</b><br>LRV: 63.00<br> | <b>Chrome</b><br>LRV: 49.79<br> |
|---|--|--|

### Flexible Pvc

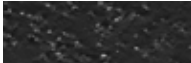










|   |  |   |   |   |
|---|--|---|---|---|
| <b>Black</b><br>LRV: 4.56    NCS: 8502-B<br> | <b>Brown</b><br>LRV: 6.05    NCS: 8010-Y50R<br> | <b>Granite</b><br>LRV: 12.77    NCS: 7005-R50B<br> | <b>Dove</b><br>LRV: 26.99    NCS: 4500-N<br> | <b>Snowdrift</b><br>LRV: 83.77    NCS: 0500-N<br> |
|---|--|---|---|---|














# Insert Colours

Note: Not all colours are available for all profiles.  
See individual profile pages for colour availability or refer to the chart on page 19.














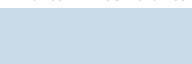
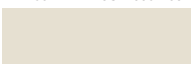


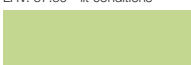
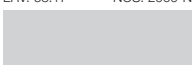
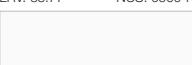
## NEW Xtra-grip™

|  |  |  |   |   |   |
|--|--|--|---|---|---|
| <b>Onyx</b><br>LRV: 4.52    NCS: 8502-B<br>   | <b>Neptune</b><br>LRV: 5.03    NCS: 8010-R70B<br> | <b>Umber</b><br>LRV: 5.71    NCS: 8005-Y50R<br>   | <b>Graphite</b><br>LRV: 12.56    NCS: 6502-B<br>  | <b>Quarry</b><br>LRV: 24.71    NCS: 4500-N<br>   | <b>Concrete</b><br>LRV: 37.44    NCS: 2502-B<br> |
| <b>Ochre</b><br>LRV: 49.97    NCS: 1060-Y<br> | <b>Surf</b><br>LRV: 43.58    NCS: 1515-R90B<br>   | <b>Pumice</b><br>LRV: 46.83    NCS: 2005-Y30R<br> | <b>Bamboo</b><br>LRV: 45.84    NCS: 2005-B80G<br> | <b>Frost</b><br>LRV: 66.51    NCS: 1002-G50Y<br> |   |





## NEW Xtra-grip Plus™

|  |  |   |  |   |   |
|--|--|---|--|---|---|
| <b>Asphalt</b><br>LRV: 4.52    NCS: 8502-B<br>  | <b>Shark</b><br>LRV: 5.03    NCS: 8010-R70B<br> | <b>Bark</b><br>LRV: 5.71    NCS: 8005-Y50R<br>       | <b>Mercury</b><br>LRV: 12.56    NCS: 6502-B<br>    | <b>Smoke</b><br>LRV: 24.71    NCS: 4500-N<br>      | <b>Dusk</b><br>LRV: 37.44    NCS: 2502-B<br> |
| <b>Citrine</b><br>LRV: 49.97    NCS: 1060-Y<br> | <b>Air</b><br>LRV: 43.58    NCS: 1515-R90B<br>  | <b>Sandstone</b><br>LRV: 46.83    NCS: 2005-Y30R<br> | <b>Prairie</b><br>LRV: 45.84    NCS: 2005-B80G<br> | <b>Calcite</b><br>LRV: 66.51    NCS: 1002-G50Y<br> |   |





## Interior Standard Finish

|   |  |   |   |   |  |
|---|--|---|---|---|--|
| <b>Jet</b><br>LRV: 4.56    NCS: 8502-B<br>                 | <b>Ink</b><br>LRV: 4.96    NCS: 8010-R70B<br> | <b>Burgundy</b><br>LRV: 5.70    NCS: 6030-R10B<br> | <b>Coffee</b><br>LRV: 6.05    NCS: 8010-Y50R<br>  | <b>Midnight</b><br>LRV: 6.56    NCS: 6030-R80B<br> | <b>Evergreen</b><br>LRV: 6.69    NCS: 7020-B70G<br> |
| <b>Ocean</b><br>LRV: 8.00    NCS: 6020-R90B<br>            | <b>Poppy</b><br>LRV: 10.39    NCS: 2070-R<br> | <b>Lead</b><br>LRV: 12.77    NCS: 7005-R50B<br>    | <b>Steel</b><br>LRV: 26.99    NCS: 4500-N<br>     | <b>Cloud</b><br>LRV: 28.57    NCS: 4010-R70B<br>   | <b>Linen</b><br>LRV: 38.59    NCS: 3010-Y30R<br>    |
| <b>Glacier</b><br>LRV: 42.09    NCS: 2502-B<br>            | <b>Clay</b><br>LRV: 47.97    NCS: 2502-Y<br>  | <b>Sky</b><br>LRV: 52.63    NCS: 1515-R90B<br>     | <b>Canvas</b><br>LRV: 53.27    NCS: 2005-Y30R<br> | <b>Jade</b><br>LRV: 53.98    NCS: 2005-G<br>       | <b>Buttercup</b><br>LRV: 55.54    NCS: 1070-Y<br>   |
| <b>Photoluminescent</b><br>LRV: 57.59 - lit conditions<br> | <b>Whisp</b><br>LRV: 58.17    NCS: 2000-N<br> | <b>Snowdrift</b><br>LRV: 83.77    NCS: 0500-N<br>  |   |   |  |

## Interior Grained Finish





|   |   |  |  |
|---|---|--|--|
| <b>Black</b><br>LRV: 6.47    NCS: 7502-B<br> | <b>Brown</b><br>LRV: 12.13    NCS: 6010-Y70R<br> | <b>Granite</b><br>LRV: 13.44    NCS: 6502-R<br> | <b>Dove</b><br>LRV: 23.40    NCS: 5000-N<br> |
|---|---|--|--|

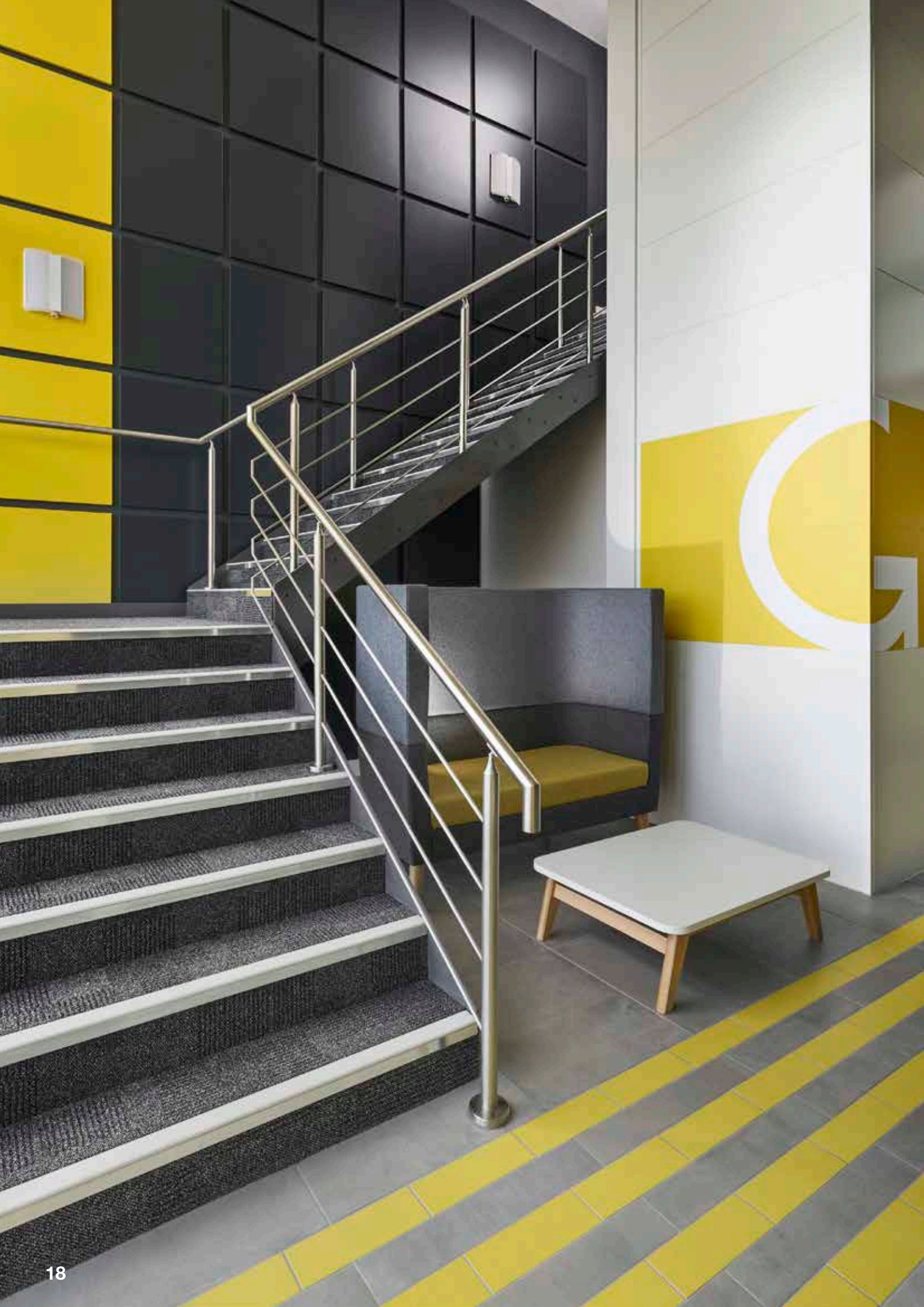
## Standard Exterior

|  |   |   |   |
|--|---|---|---|
| <b>Tornado</b><br>LRV: 4.49<br> | <b>Sandstorm</b><br>LRV: 50.77<br> | <b>Hurricane</b><br>LRV: 30.43<br> | <b>Blizzard</b><br>LRV: 83.25<br> |
|--|---|---|---|

Note:  
Standard Exterior available in cut lengths only up to 2.75m. Factory bonded insert with visible fixings (no cover plugs). Not available curved.

## Heavy Duty Exterior

|   |   |   |  |
|---|---|---|--|
| <b>Charcoal</b><br>LRV: 4.07<br> | <b>Firestorm</b><br>LRV: 43.96<br> | <b>Ash</b><br>LRV: 24.77<br> | <b>Avalanche</b><br>LRV: 73.00<br> |
|---|---|---|--|



# Stair Edging Colour Availability

**Key:** • Available from stock

See pages 16-17 for larger colour swatches

|   |                          | PVC-U Hardnose XT<br>pages 41-42 | PVC-U Hardnose RN<br>page 44 | PVC-U Hardnose DDA<br>page 43 | PVC-U Hardnose RNFC<br>page 43 | PVC-U Hardnose MR<br>page 45 | Aluminium XT<br>pages 21-22 | Aluminium CXT<br>page 22 | Aluminium Elite<br>pages 23-24 | Aluminium Traditional<br>pages 25-31 | Aluminium Trans-Edge<br>TEX page 33 | Chrome<br>page 37 | Bronze Elite<br>page 38 | Bronze Traditional<br>page 38-39 | Lighting Profiles<br>page 50-51 |   |   |
|---|--------------------------|----------------------------------|------------------------------|-------------------------------|--------------------------------|------------------------------|-----------------------------|--------------------------|--------------------------------|--------------------------------------|-------------------------------------|-------------------|-------------------------|----------------------------------|---------------------------------|---|---|
| <b>INSERT</b>                                       | <b>Interior Standard</b> | Jet                              | •                            | •                             | •                              | •                            | •                           | •                        | •                              | •                                    |                                     | •                 | •                       | •                                | •                               |   |   |
|   |                          | Ink                              | •                            | •                             | •                              | •                            | •                           | •                        | •                              | •                                    |                                     | •                 | •                       | •                                | •                               | • |   |
|   |                          | Midnight                         |                              | •                             | •                              | •                            | •                           |                          |                                | •                                    | •                                   |                   | •                       | •                                | •                               | • |   |
|   |                          | Burgundy                         | •                            | •                             | •                              | •                            | •                           | •                        | •                              | •                                    | •                                   |                   | •                       | •                                | •                               | • |   |
|   |                          | Evergreen                        |                              | •                             | •                              | •                            | •                           |                          |                                | •                                    | •                                   |                   | •                       | •                                | •                               | • |   |
|   |                          | Coffee                           | •                            | •                             | •                              | •                            | •                           | •                        | •                              | •                                    | •                                   |                   | •                       | •                                | •                               | • |   |
|   |                          | Ocean                            |                              | •                             | •                              | •                            | •                           |                          |                                | •                                    | •                                   |                   | •                       | •                                | •                               | • |   |
|   |                          | Lead                             | •                            | •                             | •                              | •                            | •                           | •                        | •                              | •                                    | •                                   |                   | •                       | •                                | •                               | • | • |
|   |                          | Cloud                            |                              | •                             | •                              | •                            | •                           |                          |                                | •                                    | •                                   |                   | •                       | •                                | •                               | • | • |
|   |                          | Steel                            | •                            | •                             | •                              | •                            | •                           | •                        | •                              | •                                    | •                                   |                   | •                       | •                                | •                               | • | • |
|   |                          | Linen                            |                              | •                             | •                              | •                            | •                           |                          |                                | •                                    | •                                   |                   | •                       | •                                | •                               | • | • |
|   |                          | Glacier                          | •                            | •                             | •                              | •                            | •                           | •                        | •                              | •                                    | •                                   |                   | •                       | •                                | •                               | • | • |
|   |                          | Canvas                           | •                            | •                             | •                              | •                            | •                           | •                        | •                              | •                                    | •                                   |                   | •                       | •                                | •                               | • | • |
|   |                          | Buttercup                        | •                            | •                             | •                              | •                            | •                           | •                        | •                              | •                                    | •                                   |                   | •                       | •                                | •                               | • | • |
|   |                          | Snowdrift                        | •                            | •                             | •                              | •                            | •                           | •                        | •                              | •                                    | •                                   |                   | •                       | •                                | •                               | • | • |
|   |                          | Poppy                            |                              | •                             | •                              | •                            | •                           | •                        |                                |                                      | •                                   | •                 |                         | •                                | •                               | • | • |
|   |                          | Clay                             | •                            | •                             | •                              | •                            | •                           | •                        | •                              | •                                    | •                                   |                   | •                       | •                                | •                               | • | • |
|   |                          | Jade                             | •                            | •                             | •                              | •                            | •                           | •                        | •                              | •                                    | •                                   |                   | •                       | •                                | •                               | • | • |
|   |                          | Sky                              | •                            | •                             | •                              | •                            | •                           | •                        | •                              | •                                    | •                                   |                   | •                       | •                                | •                               | • | • |
|   |                          | Whisp                            | •                            | •                             | •                              | •                            | •                           | •                        | •                              | •                                    | •                                   |                   | •                       | •                                | •                               | • | • |
| Photoluminescent                                    |                          |                                  | •                            | •                             | •                              | •                            |                             |                          |                                | •*                                   | •                                   |                   |                         | •*                               |                                 |   |   |
| <b>Interior Grained</b>                             | Black                    |                                  | •                            | •                             | •                              | •                            |                             |                          |                                | •                                    |                                     | •                 |                         | •                                |                                 |   |   |
|   | Brown                    |                                  | •                            | •                             | •                              | •                            |                             |                          |                                | •                                    |                                     | •                 |                         | •                                |                                 |   |   |
|   | Granite                  |                                  | •                            | •                             | •                              | •                            |                             |                          |                                | •                                    |                                     | •                 |                         | •                                |                                 |   |   |
|   | Dove                     |                                  | •                            | •                             | •                              | •                            |                             |                          |                                | •                                    |                                     | •                 |                         | •                                |                                 |   |   |
|   |                          |                                  | •                            | •                             | •                              | •                            |                             |                          |                                | •                                    |                                     | •                 |                         | •                                |                                 |   |   |
| <b>NEW</b><br><b>Xtra-grip &amp; Xtra-grip Plus</b> | Onyx / Asphalt           | •                                | •                            | •                             | •                              | •                            | •**                         | •**                      |                                | •                                    |                                     | •                 |                         | •                                | •                               |   |   |
|   | Neptune / Shark          | •                                | •                            | •                             | •                              | •                            | •**                         | •**                      |                                | •                                    |                                     | •                 |                         | •                                | •                               |   |   |
|   | Umber / Bark             | •                                | •                            | •                             | •                              | •                            | •**                         | •**                      |                                | •                                    |                                     | •                 |                         | •                                | •                               |   |   |
|   | Graphite / Mercury       | •                                | •                            | •                             | •                              | •                            | •**                         | •**                      |                                | •                                    |                                     | •                 |                         | •                                | •                               |   |   |
|   | Quarry / Smoke           | •                                | •                            | •                             | •                              | •                            | •**                         | •**                      |                                | •                                    |                                     | •                 |                         | •                                | •                               |   |   |
|   | Concrete / Dusk          | •                                | •                            | •                             | •                              | •                            | •**                         | •**                      |                                | •                                    |                                     | •                 |                         | •                                | •                               |   |   |
|   | Ochre / Citrine          | •                                | •                            | •                             | •                              | •                            | •**                         | •**                      |                                | •                                    |                                     | •                 |                         | •                                | •                               |   |   |
|   | Surf / Air               | •                                | •                            | •                             | •                              | •                            | •**                         | •**                      |                                | •                                    |                                     | •                 |                         | •                                | •                               |   |   |
|   | Pumice / Sandstone       | •                                | •                            | •                             | •                              | •                            | •**                         | •**                      |                                | •                                    |                                     | •                 |                         | •                                | •                               |   |   |
|   | Bamboo / Prairie         | •                                | •                            | •                             | •                              | •                            | •**                         | •**                      |                                | •                                    |                                     | •                 |                         | •                                | •                               |   |   |
| Frost / Calcite                                     | •                        | •                                | •                            | •                             | •                              | •**                          | •**                         |                          | •                              |                                      | •                                   |                   | •                       | •                                |                                 |   |   |
| <b>Standard Exterior</b>                            | Tornado                  |                                  |                              |                               |                                |                              |                             |                          |                                | •                                    |                                     |                   |                         | •                                |                                 |   |   |
|   | Sandstorm                |                                  |                              |                               |                                |                              |                             |                          |                                | •                                    |                                     |                   |                         | •                                |                                 |   |   |
|   | Hurricane                |                                  |                              |                               |                                |                              |                             |                          |                                | •                                    |                                     |                   |                         | •                                |                                 |   |   |
|   | Blizzard                 |                                  |                              |                               |                                |                              |                             |                          |                                | •                                    |                                     |                   |                         | •                                |                                 |   |   |
| <b>Heavy Duty Exterior</b>                          | Charcoal                 |                                  |                              |                               |                                |                              |                             |                          |                                |                                      | •                                   |                   |                         |                                  |                                 |   |   |
|   | Ash                      |                                  |                              |                               |                                |                              |                             |                          |                                |                                      | •                                   |                   |                         |                                  |                                 |   |   |
|   | Firestorm                |                                  |                              |                               |                                |                              |                             |                          |                                |                                      | •                                   |                   |                         |                                  |                                 |   |   |
|   | Avalanche                |                                  |                              |                               |                                |                              |                             |                          |                                |                                      | •                                   |                   |                         |                                  |                                 |   |   |
| <b>CHANNEL</b>                                      | Bluebell                 |                                  | •                            | •                             |                                |                              |                             |                          |                                |                                      |                                     |                   |                         |                                  |                                 |   |   |
|   | Black                    | •                                | •                            | •                             | •                              |                              |                             |                          |                                |                                      |                                     |                   |                         |                                  |                                 |   |   |
|   | Brown                    | •                                | •                            | •                             | •                              |                              |                             |                          |                                |                                      |                                     |                   |                         |                                  |                                 |   |   |
|   | Granite                  | •                                | •                            | •                             | •                              |                              |                             |                          |                                |                                      |                                     |                   |                         |                                  |                                 |   |   |
|   | Dove                     | •                                | •                            | •                             | •                              |                              |                             |                          |                                |                                      |                                     |                   |                         |                                  |                                 |   |   |
|   | Ink                      | •                                | •                            | •                             | •                              |                              |                             |                          |                                |                                      |                                     |                   |                         |                                  |                                 |   |   |
|   | Midnight                 |                                  | •                            | •                             |                                |                              |                             |                          |                                |                                      |                                     |                   |                         |                                  |                                 |   |   |
|   | Burgundy                 | •                                | •                            | •                             | •                              |                              |                             |                          |                                |                                      |                                     |                   |                         |                                  |                                 |   |   |
|   | Evergreen                |                                  | •                            | •                             | •                              |                              |                             |                          |                                |                                      |                                     |                   |                         |                                  |                                 |   |   |
|   | Linen                    |                                  | •                            | •                             | •                              |                              |                             |                          |                                |                                      |                                     |                   |                         |                                  |                                 |   |   |
|   | Glacier                  | •                                | •                            | •                             | •                              |                              |                             |                          |                                |                                      |                                     |                   |                         |                                  |                                 |   |   |
|   | Canvas                   | •                                | •                            | •                             | •                              |                              |                             |                          |                                |                                      |                                     |                   |                         |                                  |                                 |   |   |
|   | Buttercup                | •                                | •                            | •                             | •                              |                              |                             |                          |                                |                                      |                                     |                   |                         |                                  |                                 |   |   |
|   | Snowdrift                | •                                | •                            | •                             | •                              |                              |                             |                          |                                |                                      |                                     |                   |                         |                                  |                                 |   |   |
|   | Clay                     | •                                | •                            | •                             | •                              |                              |                             |                          |                                |                                      |                                     |                   |                         |                                  |                                 |   |   |
|   | Jade                     | •                                | •                            | •                             | •                              |                              |                             |                          |                                |                                      |                                     |                   |                         |                                  |                                 |   |   |
|   | Sky                      | •                                | •                            | •                             | •                              |                              |                             |                          |                                |                                      |                                     |                   |                         |                                  |                                 |   |   |
|   | Whisp                    | •                                | •                            | •                             | •                              |                              |                             |                          |                                |                                      |                                     |                   |                         |                                  |                                 |   |   |
|   | <b>Metallic Hardnose</b> | Burnt Almond                     |                              |                               |                                |                              |                             | •                        |                                |                                      |                                     |                   |                         |                                  |                                 |   |   |
|   |                          | Zinc                             |                              |                               |                                |                              |                             | •                        |                                |                                      |                                     |                   |                         |                                  |                                 |   |   |
| Doubloon  |                          |                                  |                              |                               |                                |                              | •                           |                          |                                |                                      |                                     |                   |                         |                                  |                                 |   |   |
| Silver  |                          |                                  |                              |                               |                                |                              | •                           |                          |                                |                                      |                                     |                   |                         |                                  |                                 |   |   |



For guidance on selecting matching channel and insert colours that provide visual contrast on both the tread and riser, see pages 144-146.

\* AS19, G65, BGR121 are not available with Photoluminescent insert. \*\* Available with Xtra-grip only.



# Aluminium - Stair Edgings



An extensive range of attractive and hardwearing stair edgings comprising aluminium channels with a choice of slip-resistant inserts. Used in conjunction with floorcoverings from all major manufacturers. Suitable for all commercial and most industrial applications.

## Choice of Profile:

- XT range
- Elite range
- Traditional range

## Information:

- For guidance on the correct selection of stair edgings see pages 10 to 15.
- For larger colour swatches, Light Reflectance Values (LRVs) and NCS references see pages 16 to 17.



Profile can be curved subject to approval of template - contact Gradus Technical Support for further information.

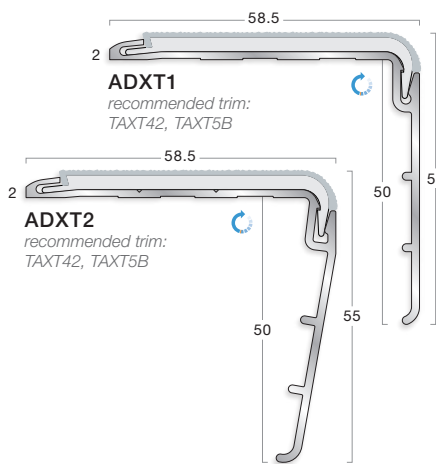
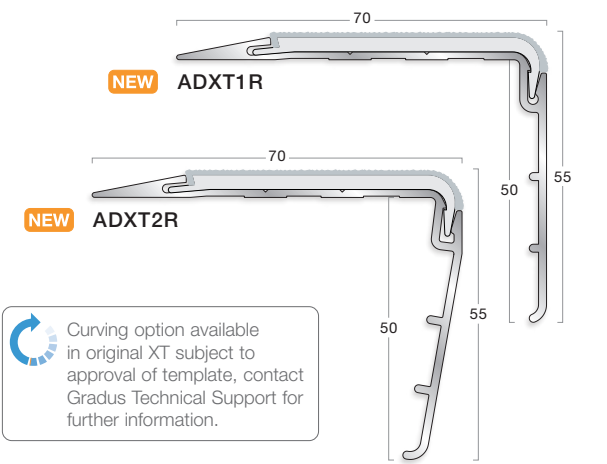
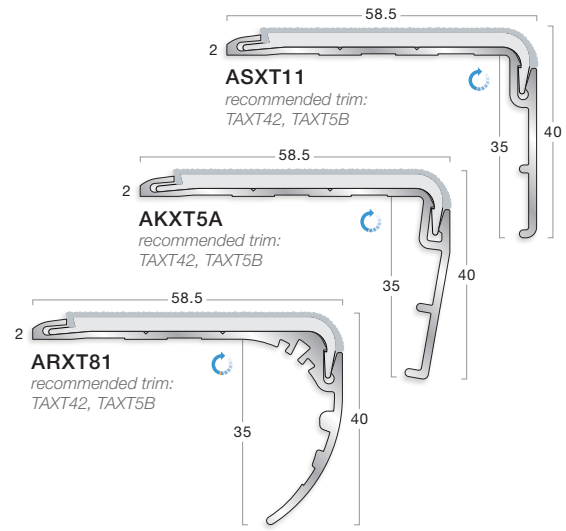
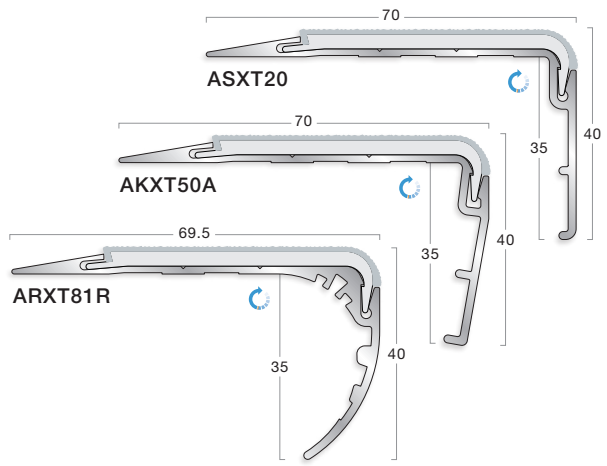
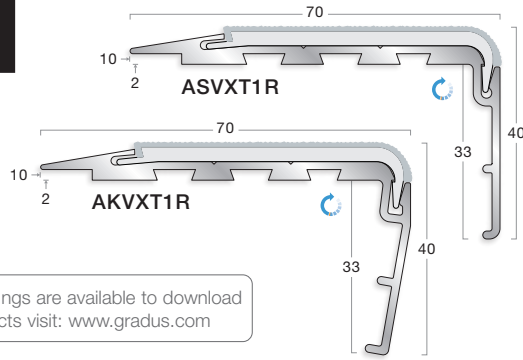


Visit: [www.gradus.com](http://www.gradus.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.

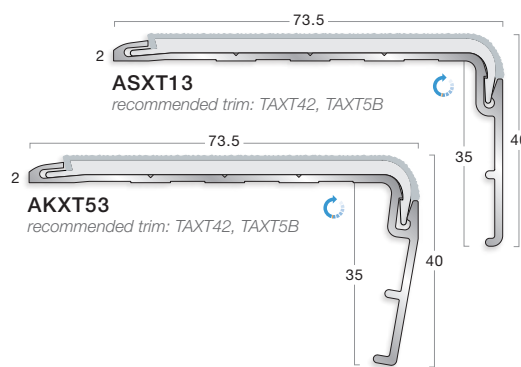
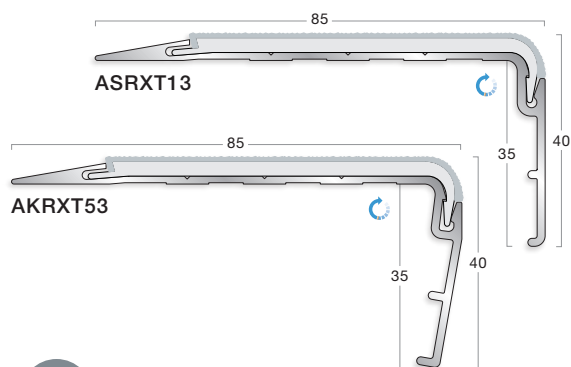


Extended insert design ensures maximum safety underfoot in line with the guidance in BRE, BS 8300-2:2018, BS 9266:2013 and BS 5395-1:2010 (pages 146 to 152)

**BIM** XT stair edgings are available to download as BIM objects visit: [www.gradus.com](http://www.gradus.com)



Curving option available in original XT subject to approval of template, contact Gradus Technical Support for further information.



**Channel:**

Aluminium

**Insert options:**

**Xtra-grip:**

- Onyx
- Neptune
- Umber
- Graphite
- Quarry
- Concrete
- Ochre
- Surf
- Pumice
- Bamboo
- Frost

**Interior:**

- Jet
- Ink
- Burgundy
- Coffee
- Lead
- Steel
- Glacier
- Canvas
- Clay
- Sky
- Jade
- Wisp
- Buttercup
- Snowdrift



For guidance on the correct selection of stair edgings and inserts see pages 10 to 15.

**Colour** For larger colour swatches, Light Reflectance Values (LRVs) and NCS references see pages 16 to 17.

**Gauge** Ramp - typically used with resilient flooring or where no surface floorcoverings are used.  
2mm - typically used with resilient flooring.

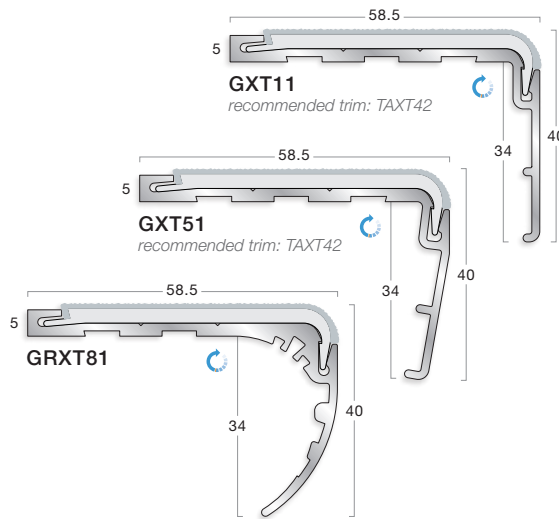
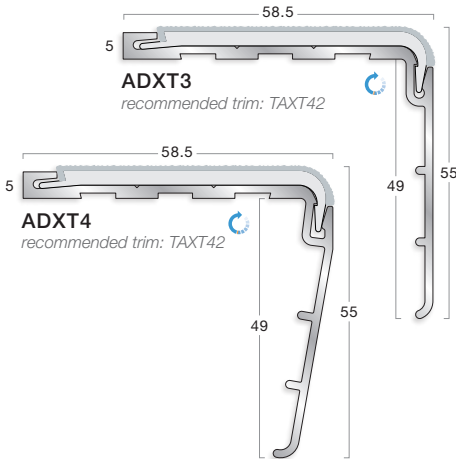
**Trims** For recommended trims see individual profiles. For further information on trims see pages 52 to 59.

**Profiles** Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice. UK patent GB2433437B. Registered Community Design no 000465950.

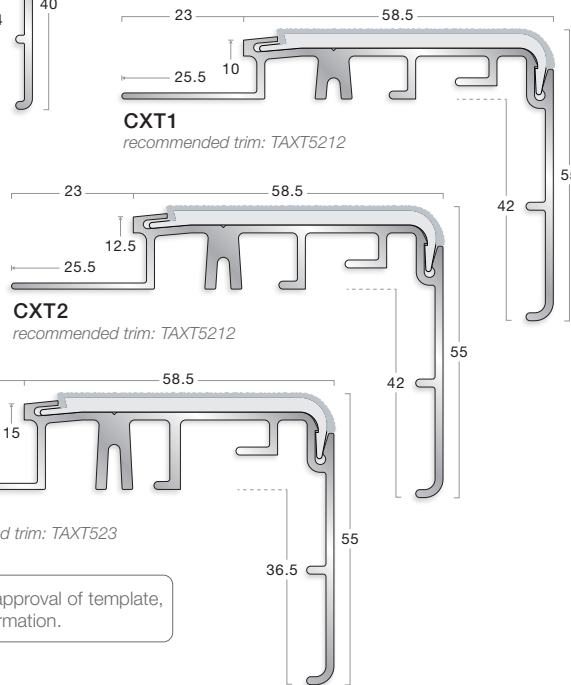
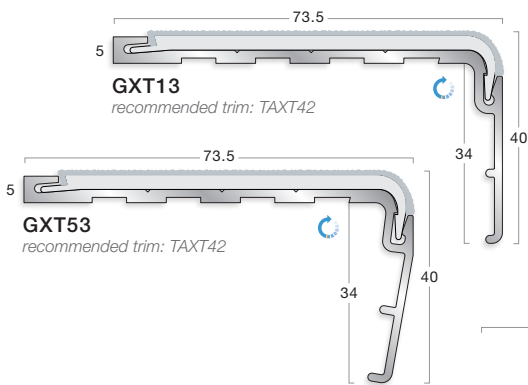
Section



Extended insert design ensures maximum safety underfoot in line with the guidance in BRE, BS 8300-2:2018, BS 9266:2013 and BS 5395-1:2010 (pages 146 to 152)



**BIM** XT stair edgings are available to download as BIM objects visit: [www.gradus.com](http://www.gradus.com)



Curving option available in original XT subject to approval of template, contact Gradus Technical Support for further information.

### Channel:

Aluminium

### Insert options:

#### Xtra-grip:

- Onyx
- Neptune
- Umber
- Graphite
- Quarry
- Concrete
- Ochre
- Surf
- Pumice
- Bamboo
- Frost

#### Interior:

- Jet
- Ink
- Burgundy
- Coffee
- Lead
- Steel
- Glacier
- Canvas
- Clay
- Sky
- Jade
- Whisp
- Buttercup
- Snowdrift



For guidance on the correct selection of stair edgings and inserts see pages 10 to 15.

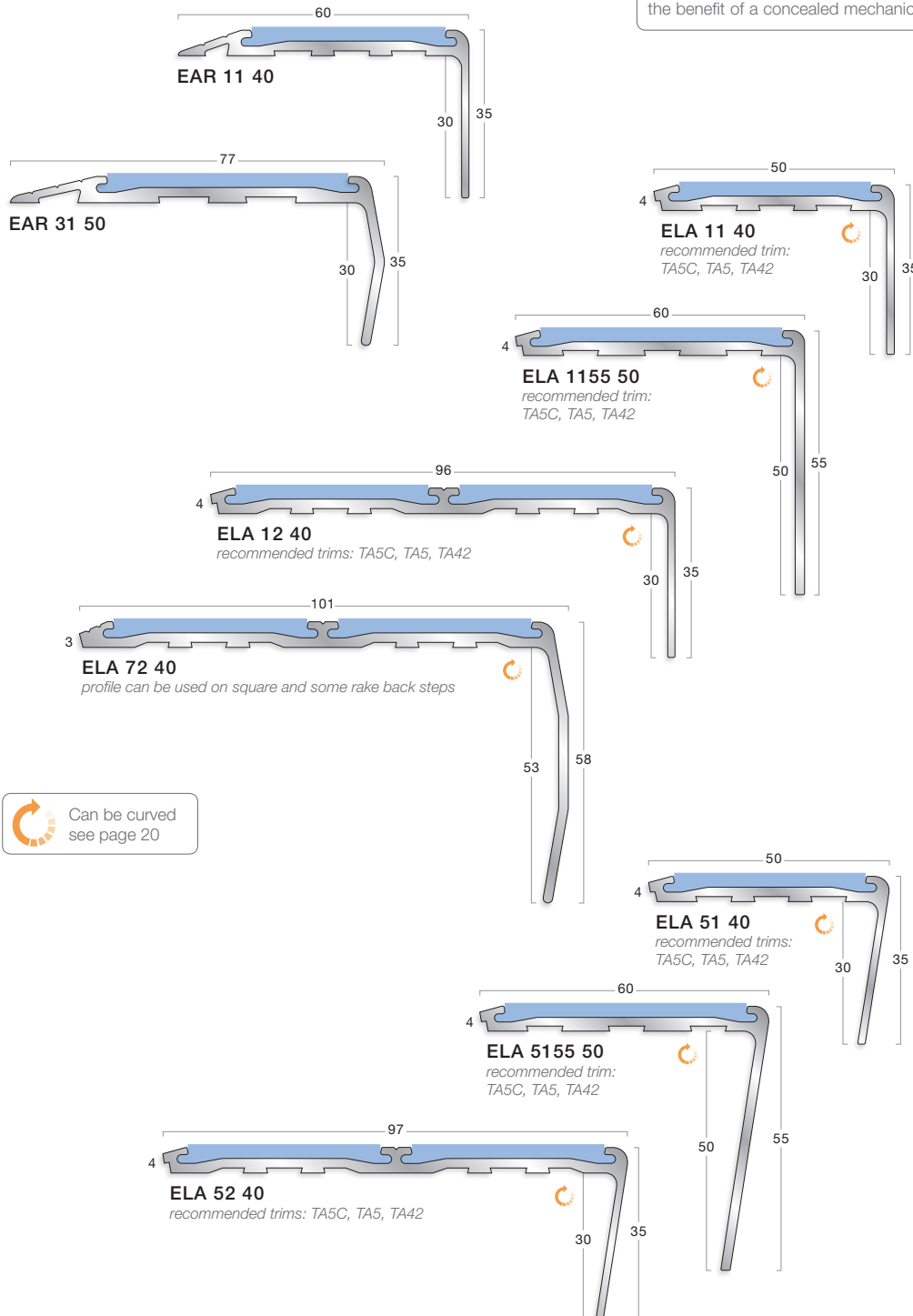
|          |  |
|----------|--|
| Colour   | For larger colour swatches, Light Reflectance Values (LRVs) and NCS references see pages 16 to 17.   |
| Gauge    | 5mm - typically used with carpet or resilient flooring with bevelled underlay (see page 58) in heavy use areas.<br>10mm - 15mm - typically used with ceramics, stone and marble.                           |
| Trims    | For recommended trims see individual profiles. For further information on trims see pages 52 to 59.  |
| Profiles | Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice. UK patent GB2433437B. Registered Community Design no 000465950 and 001102875. |



70% of aluminium comes from 100% recycled billet



Elite stair edgings offer a secured insert with the benefit of a concealed mechanical fixing



Can be curved see page 20

Elite Insert is supplied separately from the channel and must be specified separately.

The final 2 digits in the profile code indicate the width of insert required.  
ELINS40 (40mm),  
ELINS50 (50mm).

## Channel:

Aluminium

## Insert options:

### Interior:

- Jet
- Ink
- Midnight
- Burgundy
- Evergreen
- Coffee
- Ocean
- Lead
- Cloud
- Steel
- Linen
- Glacier
- Canvas
- Buttercup
- Poppy
- Snowdrift



For guidance on the correct selection of stair edgings and inserts see pages 10 to 15.

**Colour** For larger colour swatches, Light Reflectance Values (LRVs) and NCS references see pages 16 to 17.

**Gauge** Ramp - typically used with resilient flooring or where no surface floorcoverings are used.

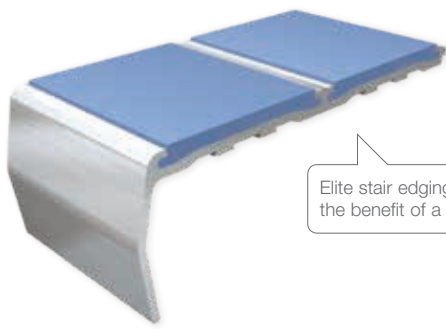
3mm - 4mm - typically used with carpet or resilient flooring with bevelled underlay in heavy use areas.

**Trims** For recommended trims see individual profiles. For further information on trims see pages 52 to 59.

**Profiles** Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.



# Elite™ - Aluminium



Elite stair edgings offer a secured insert with the benefit of a concealed mechanical fixing

Elite Insert is supplied separately from the channel and must be specified separately.

The final 2 digits in the profile code indicate the width of insert required.  
ELINS40 (40mm),  
ELINS50 (50mm).

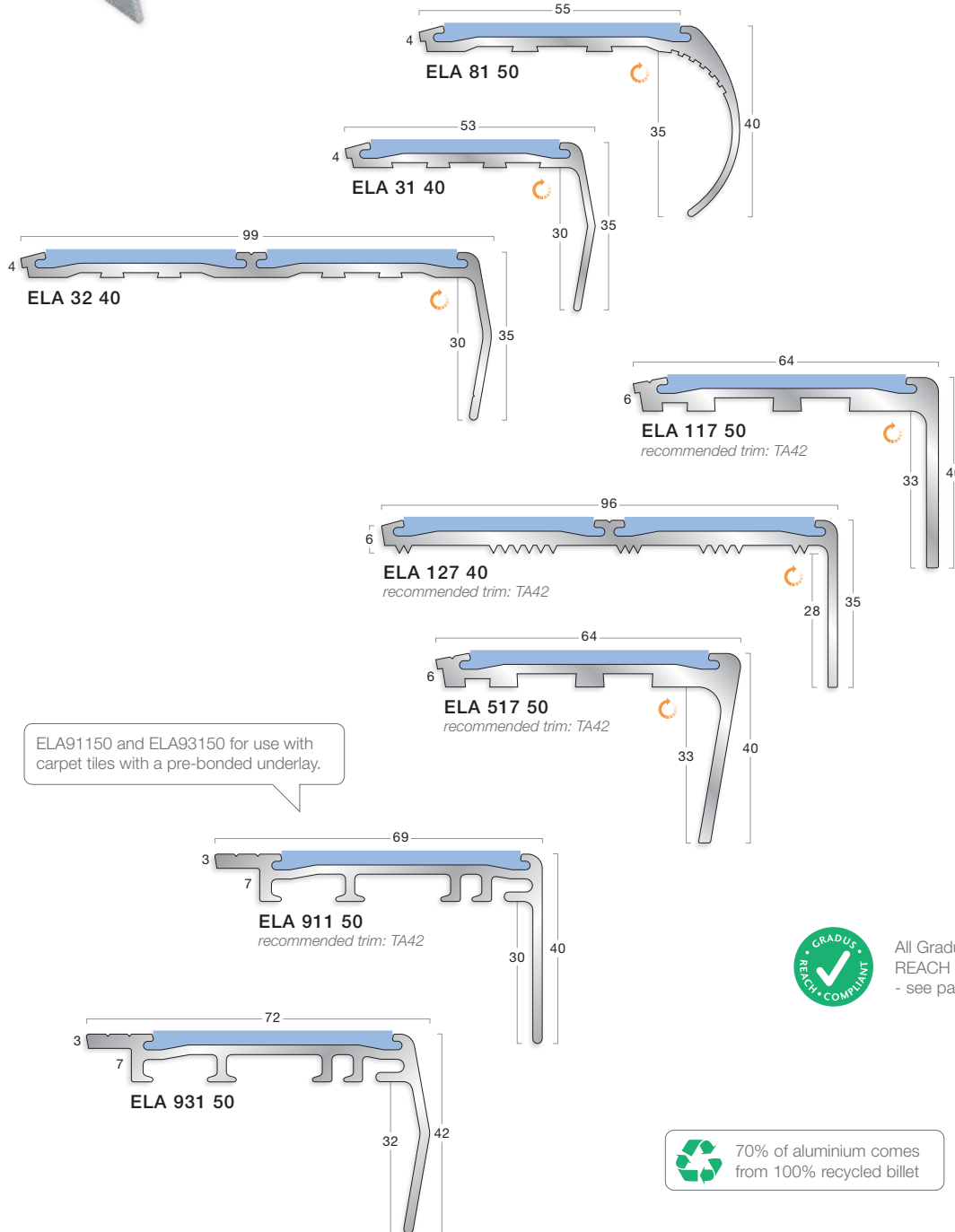
## Channel:

Aluminium

## Insert options:

### Interior:

- Jet
- Ink
- Midnight
- Burgundy
- Evergreen
- Coffee
- Ocean
- Lead
- Cloud
- Steel
- Linen
- Glacier
- Canvas
- Buttercup
- Poppy
- Snowdrift



All Gradus products comply with REACH Regulation (EC) 1907-2006 - see page 6 for further details.

70% of aluminium comes from 100% recycled billet



For guidance on the correct selection of stair edgings and inserts see pages 10 to 15.

|          |  |
|----------|--|
| Colour   | For larger colour swatches, Light Reflectance Values (LRVs) ratings and NCS references see pages 16 to 17.   |
| Gauge    | 4mm - 6mm - typically used with carpet or resilient flooring with bevelled underlay (see page 58) in heavy use areas.<br>7mm - 10mm - typically used with carpet tiles with a pre-bonded underlay. |
| Trims    | For recommended trims see individual profiles. For further information on trims see pages 52 to 59.  |
| Profiles | Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.   |

# Traditional - Aluminium A range



## Channel:

Aluminium

## Insert options:

### Xtra-grip:

- Onyx
- Neptune
- Umber
- Graphite
- Quarry
- Concrete
- Ochre
- Surf
- Pumice
- Bamboo
- Frost

### Xtra-grip Plus:

- Asphalt
- Shark
- Bark
- Mercury
- Smoke
- Dusk
- Citrine
- Air
- Sandstone
- Prairie
- Calcite

### Interior:

- Jet
- Ink
- Midnight
- Burgundy
- Evergreen
- Coffee
- Ocean
- Lead
- Cloud
- Steel
- Linen
- Glacier
- Canvas
- Buttercup
- Poppy
- Photoluminescent
- Snowdrift

### Interior Grained:

- Black
- Brown
- Granite
- Dove

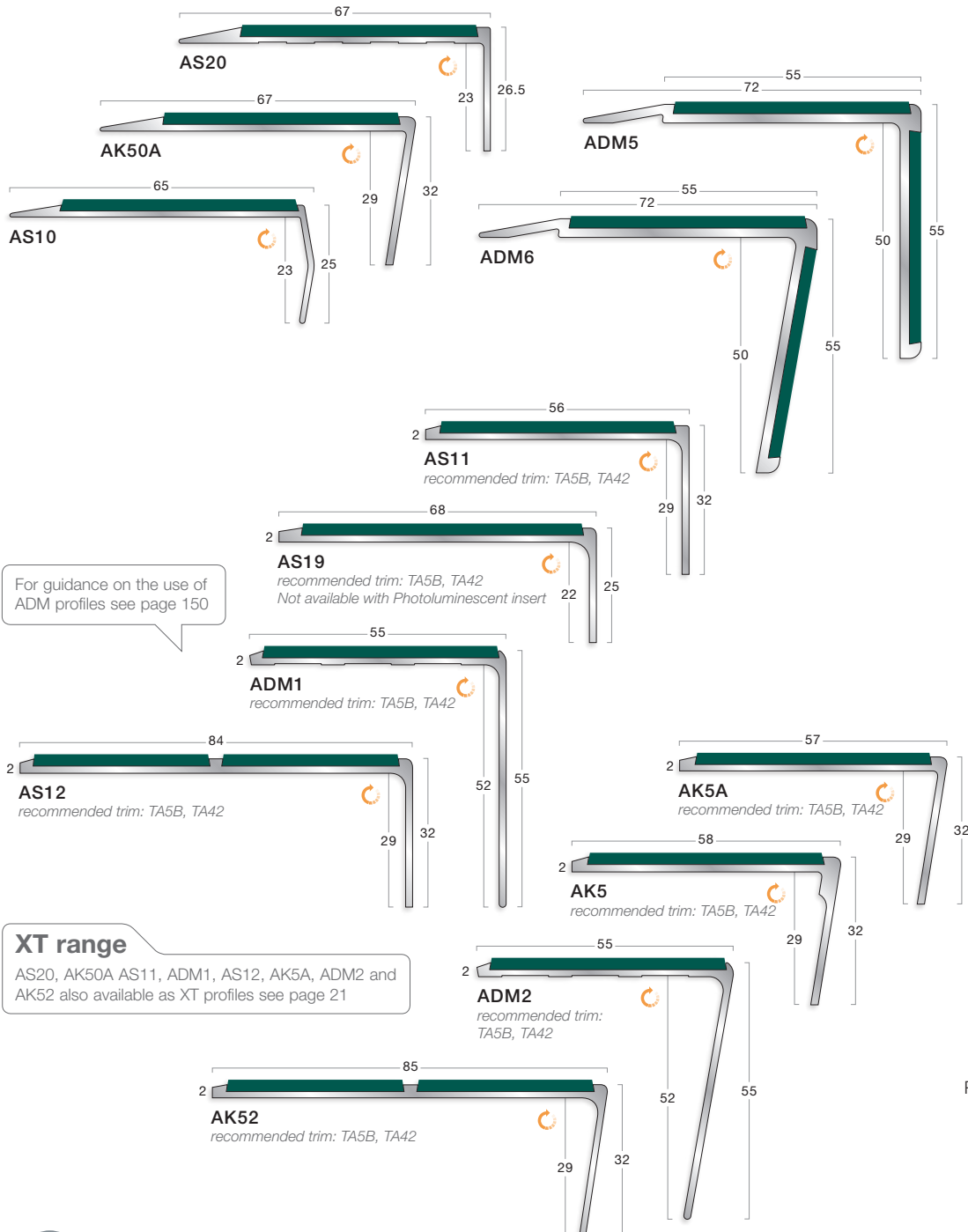
### Standard Exterior:

See page 17 for details

- Tornado
- Sandstorm
- Hurricane
- Blizzard

Can be curved see page 20

Factory bonded inserts supplied with capping plugs to conceal screw heads after fixing



For guidance on the use of ADM profiles see page 150

## XT range

AS20, AK50A AS11, ADM1, AS12, AK5A, ADM2 and AK52 also available as XT profiles see page 21



For guidance on the correct selection of stair edgings and inserts see pages 10 to 15.

**Colour** For larger colour swatches, Light Reflectance Values (LRVs) and NCS references see pages 16 to 17.

**Gauge** Ramp - typically used with resilient flooring or where no surface floorcoverings are used.  
2mm - typically used with resilient flooring.

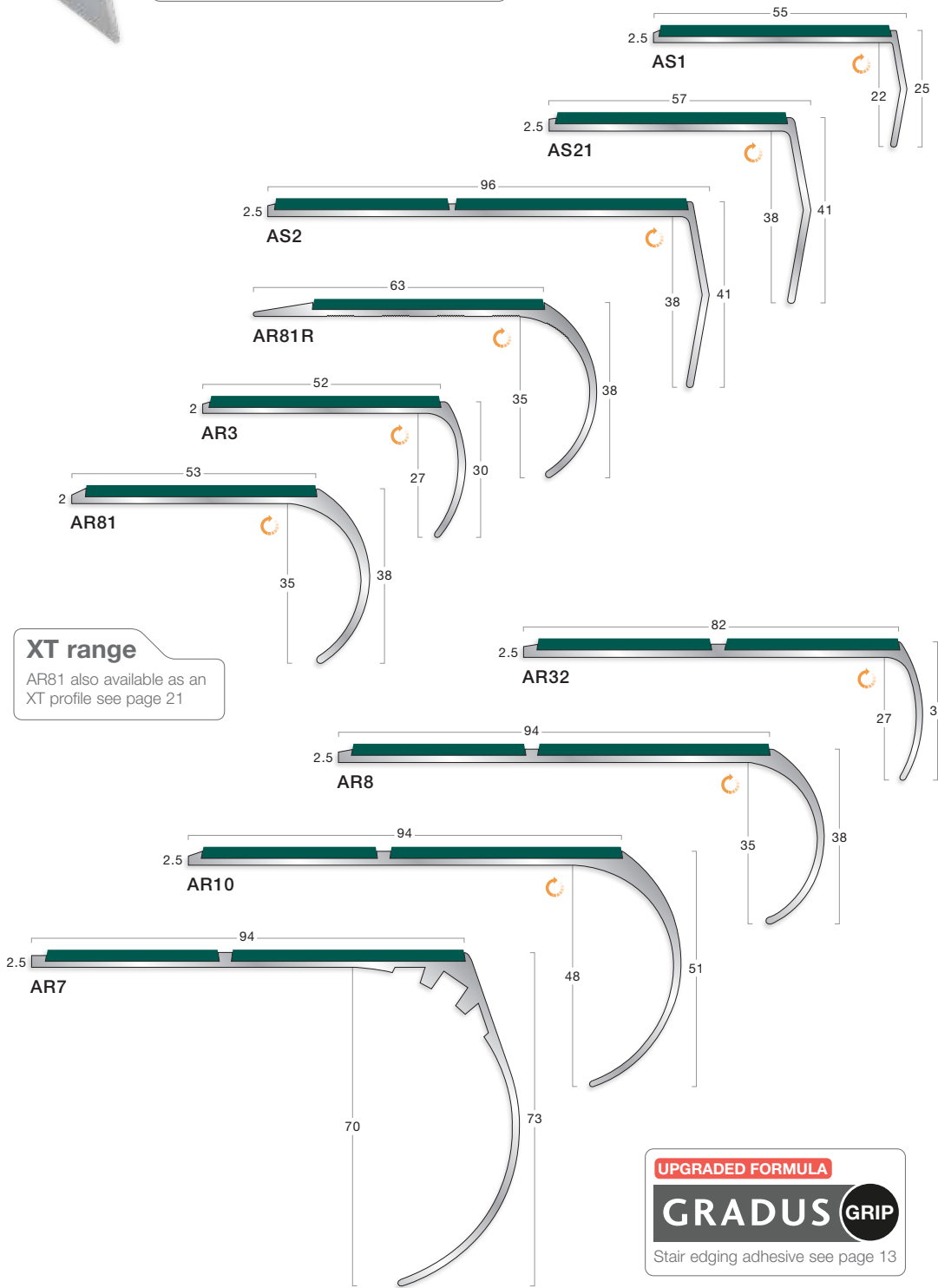
**Trims** For recommended trims see individual profiles. For further information on trims see pages 52 to 59.

**Profiles** Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice. ADM profiles - Community Design Registration no 000113899

# Traditional - Aluminium A range



Factory bonded inserts supplied with capping plugs to conceal screw heads after fixing



**XT range**  
AR81 also available as an XT profile see page 21



## Channel:

Aluminium

## Insert options:

### Xtra-grip:

- Onyx
- Neptune
- Umber
- Graphite
- Quarry
- Concrete
- Ochre
- Surf
- Pumice
- Bamboo
- Frost

### Xtra-grip Plus:

- Asphalt
- Shark
- Bark
- Mercury
- Smoke
- Dusk
- Citrine
- Air
- Sandstone
- Prairie
- Calcite

### Interior:

- Jet
- Ink
- Midnight
- Burgundy
- Evergreen
- Coffee
- Ocean
- Lead
- Cloud
- Steel
- Linen
- Glacier
- Canvas
- Buttercup
- Poppy
- Photoluminescent
- Snowdrift

### Interior Grained:

- Black
- Brown
- Granite
- Dove

### Standard Exterior:

- See page 17 for details
- Tornado
- Sandstorm
- Hurricane
- Blizzard



For guidance on the correct selection of stair edgings and inserts see pages 10 to 15.

**Colour** For larger colour swatches, Light Reflectance Values (LRVs) and NCS references see pages 16 to 17.

**Gauge** 2mm - 2.5mm - typically used with resilient flooring.

**Trims** For recommended trims see individual profiles. For further information on trims see pages 52 to 59.

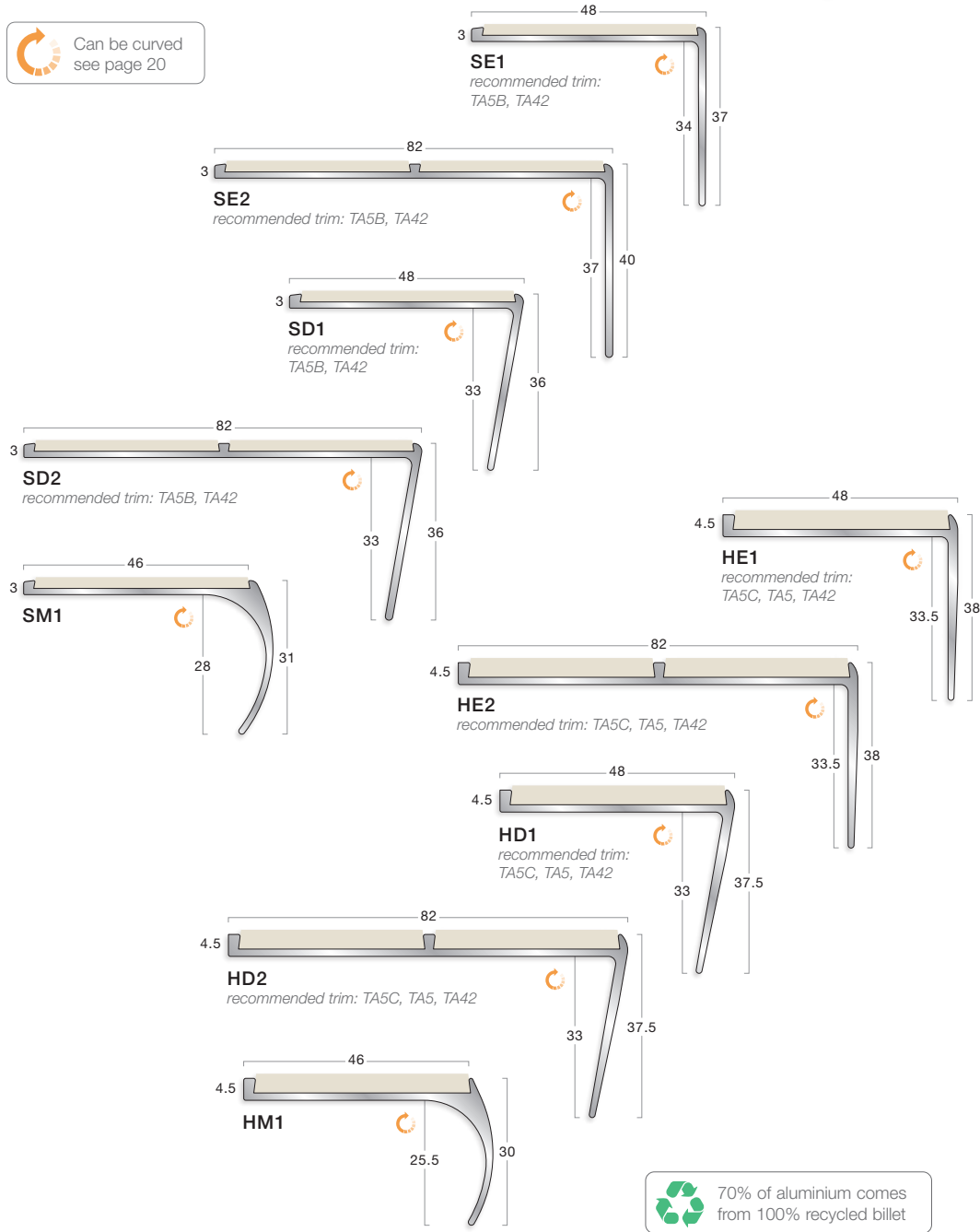
**Profiles** Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

# Traditional - Aluminium S + H range



Factory bonded inserts supplied with capping plugs to conceal screw heads after fixing

Can be curved see page 20



70% of aluminium comes from 100% recycled billet

## Channel:

Aluminium

## Insert options:

### Xtra-grip:

- Onyx
- Neptune
- Umber
- Graphite
- Quarry
- Concrete
- Ochre
- Surf
- Pumice
- Bamboo
- Frost

### Xtra-grip Plus:

- Asphalt
- Shark
- Bark
- Mercury
- Smoke
- Dusk
- Citrine
- Air
- Sandstone
- Prairie
- Calcite

### Interior:

- Jet
- Ink
- Midnight
- Burgundy
- Evergreen
- Coffee
- Ocean
- Lead
- Cloud
- Steel
- Linen
- Glacier
- Canvas
- Buttercup
- Poppy
- Photoluminescent
- Snowdrift

### Interior Grained:

- Black
- Brown
- Granite
- Dove

### Standard Exterior:

- See page 17 for details
- Tornado
- Sandstorm
- Hurricane
- Blizzard



For guidance on the correct selection of stair edgings and inserts see pages 10 to 15.

**Colour** For larger colour swatches, Light Reflectance Values (LRVs) and NCS references see pages 16 to 17.

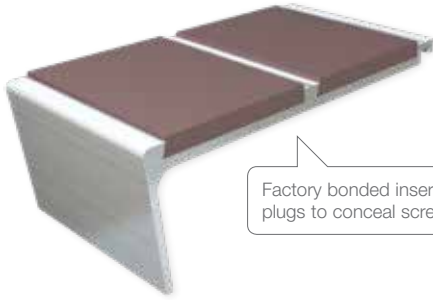
**Gauge** 3mm - typically used with resilient flooring.

4.5mm - typically used with carpet or resilient flooring with bevelled underlay in heavy use areas.

**Trims** For recommended trims see individual profiles. For further information on trims see pages 52 to 59.

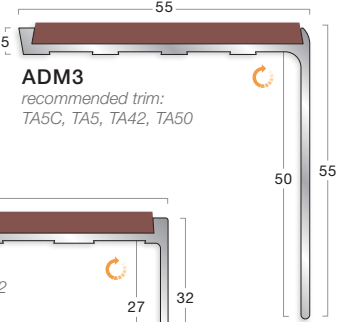
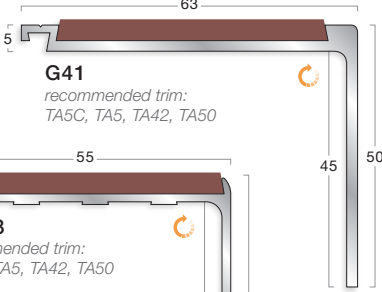
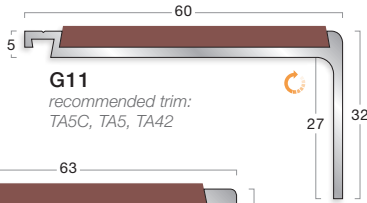
**Profiles** Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

# Traditional - Aluminium G range

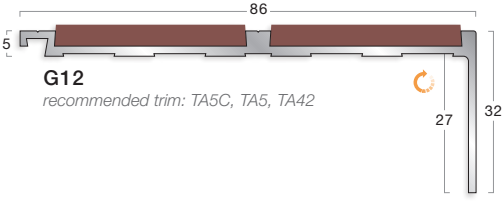


Factory bonded inserts supplied with capping plugs to conceal screw heads after fixing

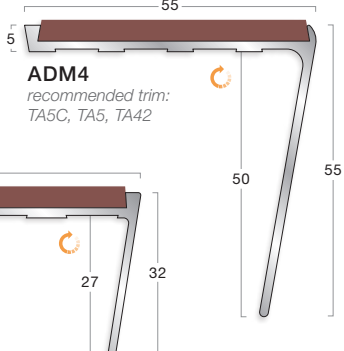
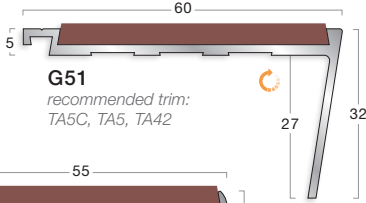
**XT range**  
G11, ADM3, G12, G51, ADM4 and G52 also available as XT profiles see page 22



Can be curved see page 20

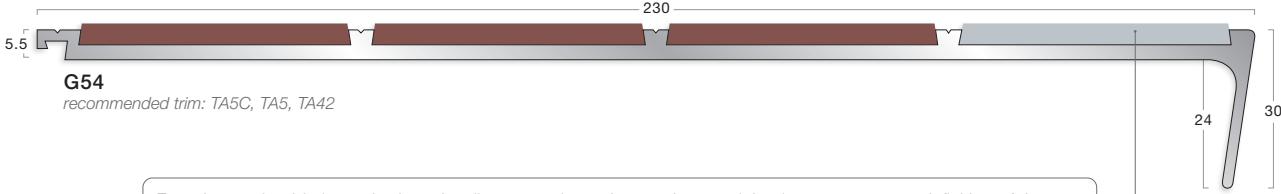
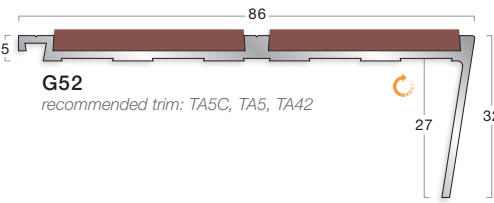


For guidance on the use of ADM profiles see page 150



**TA9**  
Aluminium

Use TA9 to create a ramp back for G range stair edgings see page 58



Front insert should always be in a visually contrasting colour to the remaining inserts to ensure definition of the step edge. The remaining inserts must always be of the same colour and ideally match the surrounding floorcovering. The colours selected must contrast by 30 points on the LRV scale - see page 17 for insert LRVs.



For guidance on the correct selection of stair edgings and inserts see pages 10 to 15.

|          |  |
|----------|--|
| Colour   | For larger colour swatches, Light Reflectance Values (LRVs) and NCS references see pages 16 to 17.   |
| Gauge    | 5mm - 5.5mm - typically used with carpet or resilient flooring with bevelled underlay (see page 58) in heavy use areas.  |
| Trims    | For recommended trims see individual profiles. For further information on trims see pages 52 to 59.  |
| Profiles | Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice. ADM profiles - Registered Community Design no 000113899 |

# Traditional - Aluminium G range



**UPGRADED FORMULA**  
**GRADUS GRIP**  
 Stair edging adhesive see page 13

Factory bonded inserts supplied with capping plugs to conceal screw heads after fixing

## Channel:

Aluminium

## Insert options:

### Xtra-grip:

- Onyx
- Neptune
- Umber
- Graphite
- Quarry
- Concrete
- Ochre
- Surf
- Pumice
- Bamboo
- Frost

### Xtra-grip Plus:

- Asphalt
- Shark
- Bark
- Mercury
- Smoke
- Dusk
- Citrine
- Air
- Sandstone
- Prairie
- Calcite

### Interior:

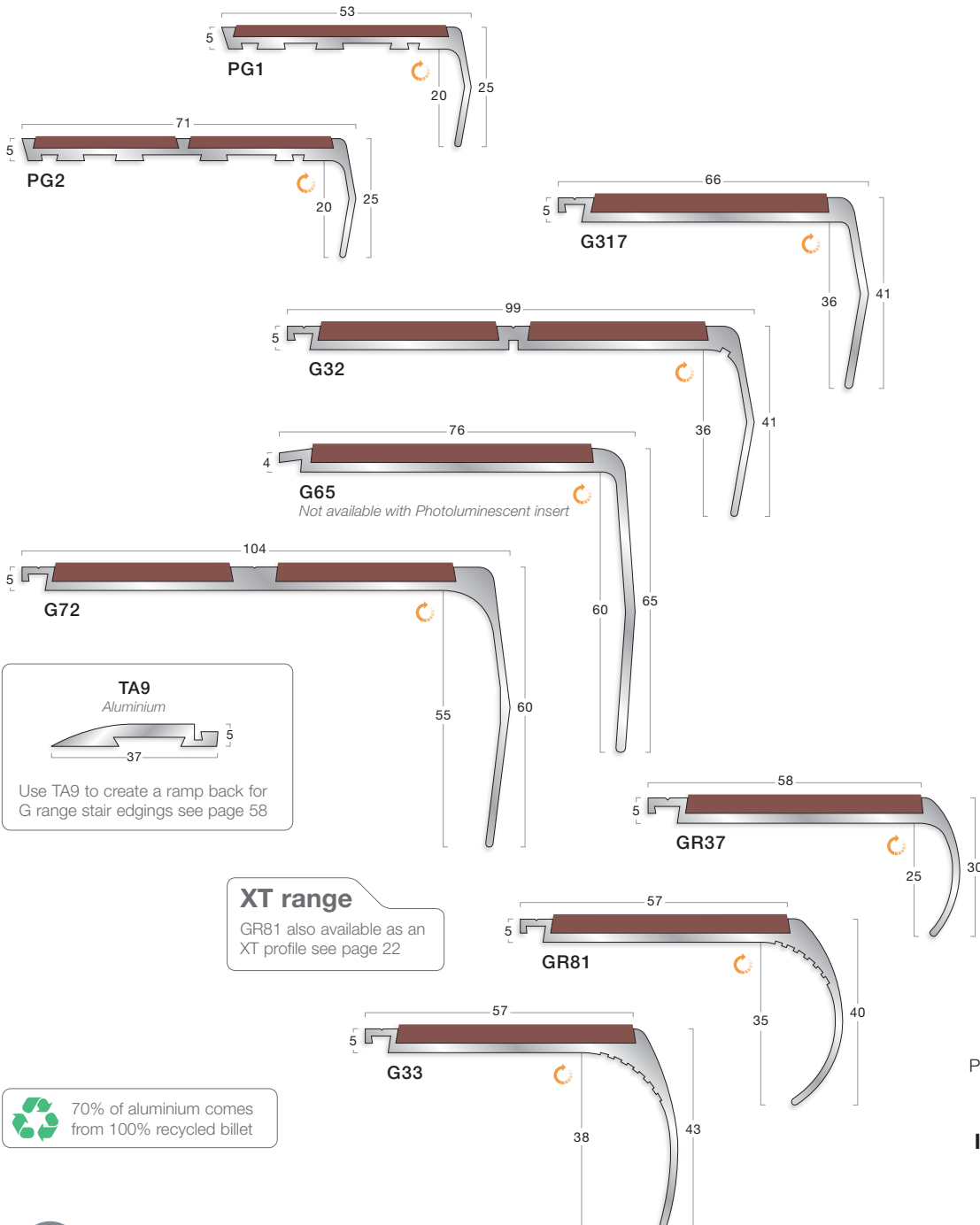
- Jet
- Ink
- Midnight
- Burgundy
- Evergreen
- Coffee
- Ocean
- Lead
- Cloud
- Steel
- Linen
- Glacier
- Canvas
- Buttercup
- Poppy
- Photoluminescent
- Snowdrift

### Interior Grained:

- Black
- Brown
- Granite
- Dove

### Standard Exterior:

- See page 17 for details
- Tornado
  - Sandstorm
  - Hurricane
  - Blizzard



### XT range

GR81 also available as an XT profile see page 22

70% of aluminium comes from 100% recycled billet



For guidance on the correct selection of stair edgings and inserts see pages 10 to 15.

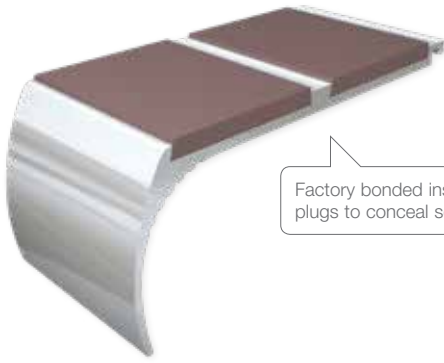
**Colour** For larger colour swatches, Light Reflectance Values (LRVs) and NCS references see pages 16 to 17.

**Gauge** 4mm - 5mm - typically used with carpet or resilient flooring with bevelled underlay (see page 58) in heavy use areas.

**Trims** For recommended trims see individual profiles. For further information on trims see pages 52 to 59.

**Profiles** Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

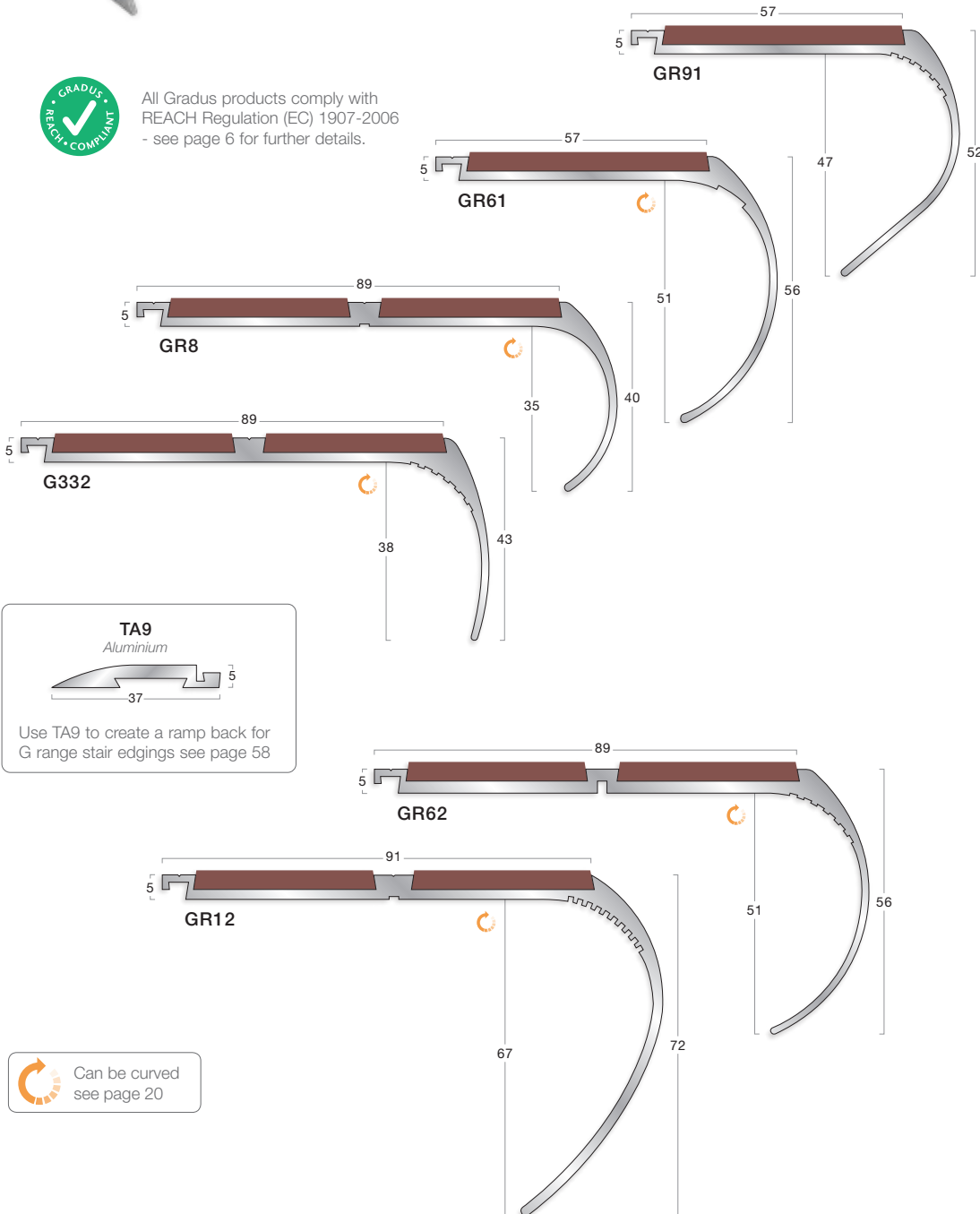
# Traditional - Aluminium G range



Factory bonded inserts supplied with capping plugs to conceal screw heads after fixing



All Gradus products comply with REACH Regulation (EC) 1907-2006 - see page 6 for further details.



Can be curved see page 20

## Channel:

Aluminium

## Insert options:

### Xtra-grip:

- Onyx
- Neptune
- Umber
- Graphite
- Quarry
- Concrete
- Ochre
- Surf
- Pumice
- Bamboo
- Frost

### Xtra-grip Plus:

- Asphalt
- Shark
- Bark
- Mercury
- Smoke
- Dusk
- Citrine
- Air
- Sandstone
- Prairie
- Calcite

### Interior:

- Jet
- Ink
- Midnight
- Burgundy
- Evergreen
- Coffee
- Ocean
- Lead
- Cloud
- Steel
- Linen
- Glacier
- Canvas
- Buttercup
- Poppy
- Photoluminescent
- Snowdrift

### Interior Grained:

- Black
- Brown
- Granite
- Dove

### Standard Exterior:

- See page 17 for details
- Tornado
  - Sandstorm
  - Hurricane
  - Blizzard



For guidance on the correct selection of stair edgings and inserts see pages 10 to 15.

|          |  |
|----------|--|
| Colour   | For larger colour swatches, Light Reflectance Values (LRVs) and NCS references see pages 16 to 17.                           |
| Gauge    | 5mm - typically used with carpet or resilient flooring with bevelled underlay (see page 58) in heavy use areas.              |
| Trims    | For recommended trims see individual profiles. For further information on trims see pages 52 to 59.                          |
| Profiles | Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice. |



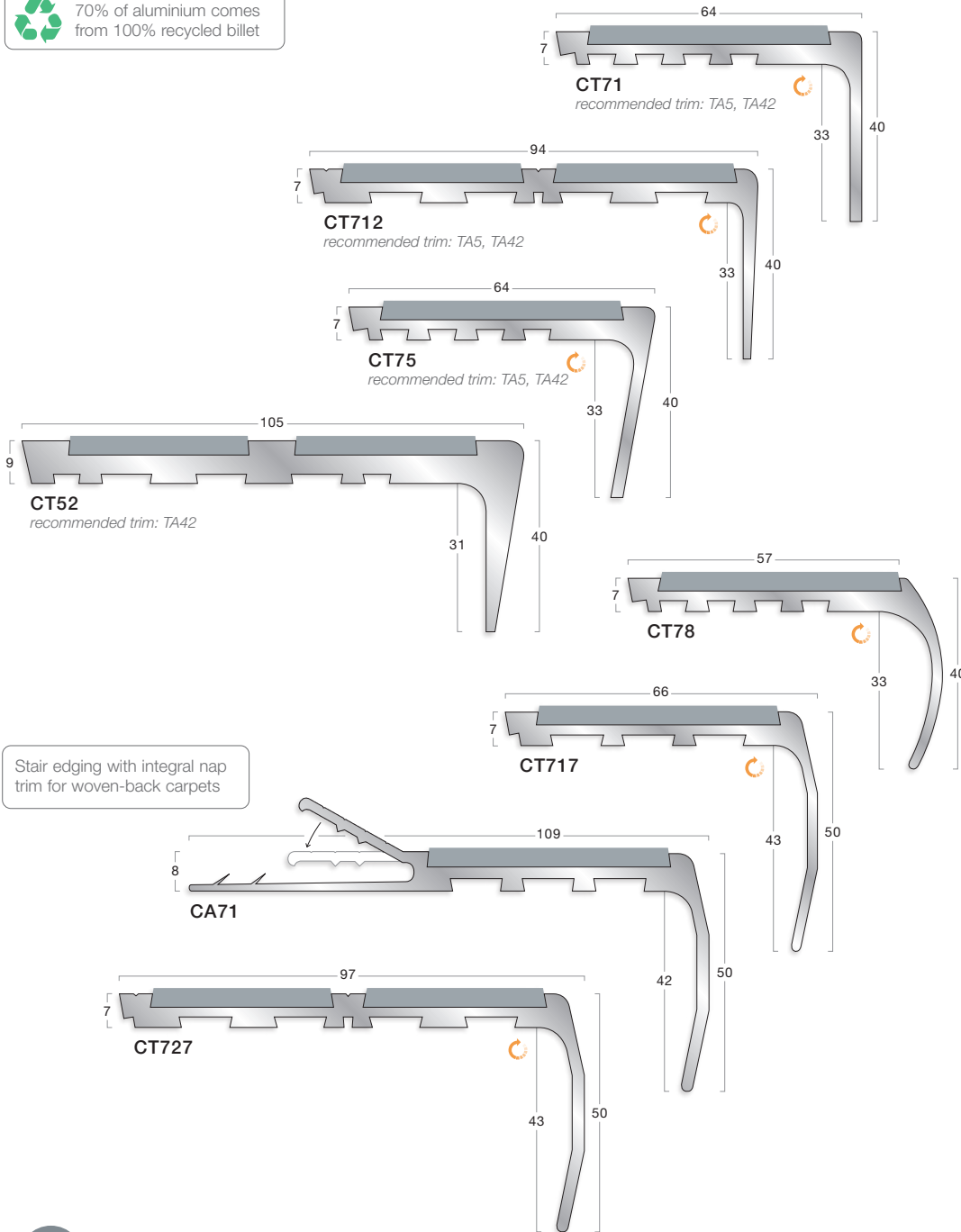
# Traditional - Aluminium CT range



Factory bonded inserts supplied with capping plugs to conceal screw heads after fixing



70% of aluminium comes from 100% recycled billet



## Channel:

Aluminium

## Insert options:

### Xtra-grip:

- Onyx
- Neptune
- Umber
- Graphite
- Quarry
- Concrete
- Ochre
- Surf
- Pumice
- Bamboo
- Frost

### Xtra-grip Plus:

- Asphalt
- Shark
- Bark
- Mercury
- Smoke
- Dusk
- Citrine
- Air
- Sandstone
- Prairie
- Calcite

### Interior:

- Jet
- Ink
- Midnight
- Burgundy
- Evergreen
- Coffee
- Ocean
- Lead
- Cloud
- Steel
- Linen
- Glacier
- Canvas
- Buttercup
- Poppy
- Photoluminescent
- Snowdrift

### Interior Grained:

- Black
- Brown
- Granite
- Dove

### Standard Exterior:

- See page 17 for details
- Tornado
  - Sandstorm
  - Hurricane
  - Blizzard



For guidance on the correct selection of stair edgings and inserts see pages 10 to 15.

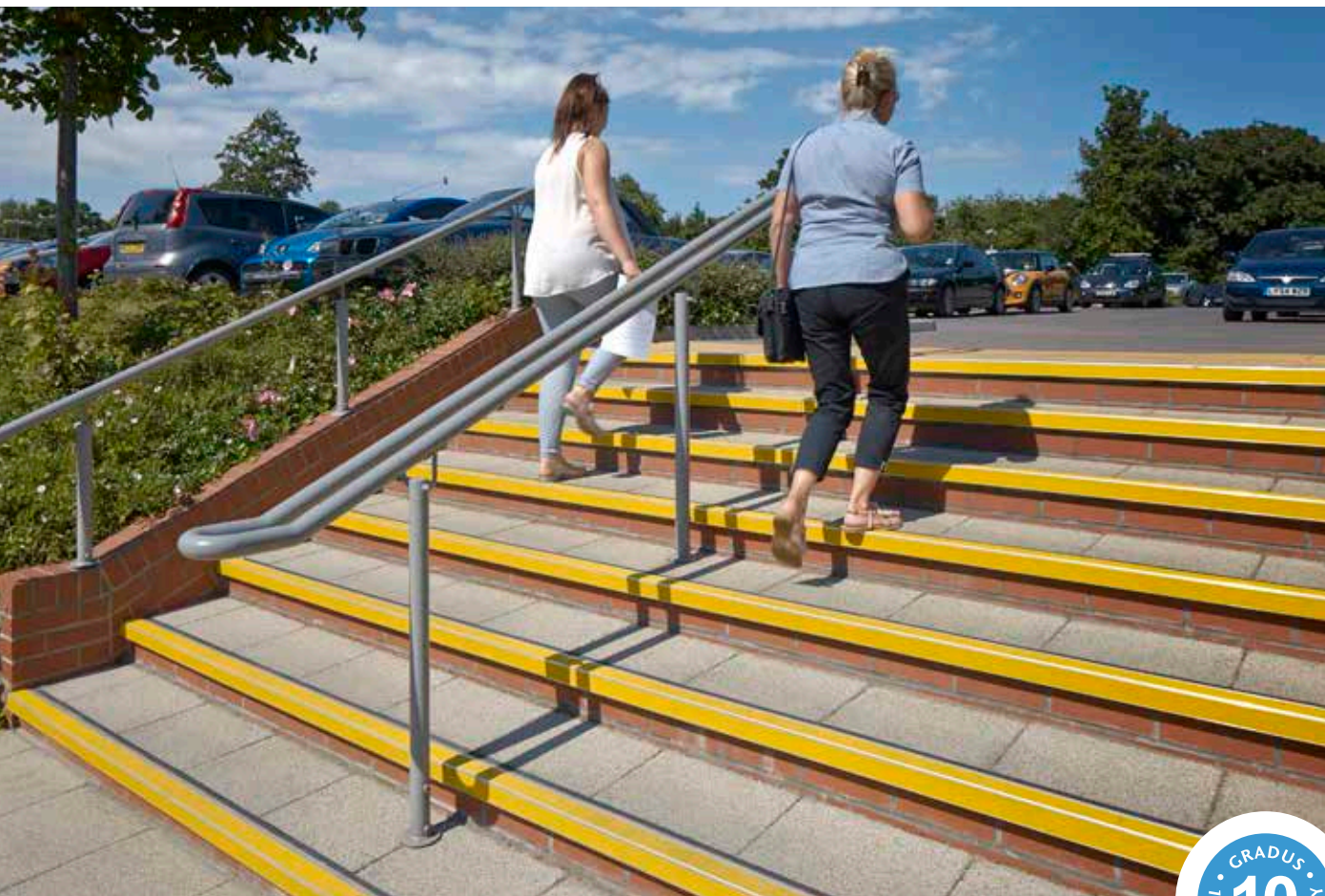
**Colour** For larger colour swatches, Light Reflectance Values (LRVs) and NCS references see pages 16 to 17.

**Gauge** 7mm - 9mm - typically used with carpet, wood, ceramics and other heavy duty floorcoverings.

**Trims** For recommended trims see individual profiles. For further information on trims see pages 52 to 59.

**Profiles** Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

# Trans-Edge® - Stair Edgings



A range of heavy-duty aluminium stair edgings incorporating an extremely durable, slip-resistant insert material, suitable for external and internal applications such as motorway foot bridges, railway stations, airports, sports stadia, outdoor arenas and heavy industry. Selected TEX stair edgings can also be used with tread plates and sheet material to form a heavy-duty stair and floor system - see pages 34 to 35.

## Installation Advice:

- TEX3R - the front insert should always be in a visually contrasting colour to the remaining inserts to ensure definition of the step edge. The remaining inserts must always be of the same colour and ideally match the surrounding floorcovering. The colours selected must contrast by 30 points on the LRV scale - see page 17 for insert LRVs.
- TEXE1 - multiple pieces of TEXE1 can be joined together to increase slip-resistance along the tread depth. When using two or more TEXE1 extension profiles, these should be a contrasting colour to the stair edging insert to ensure step edge definition.

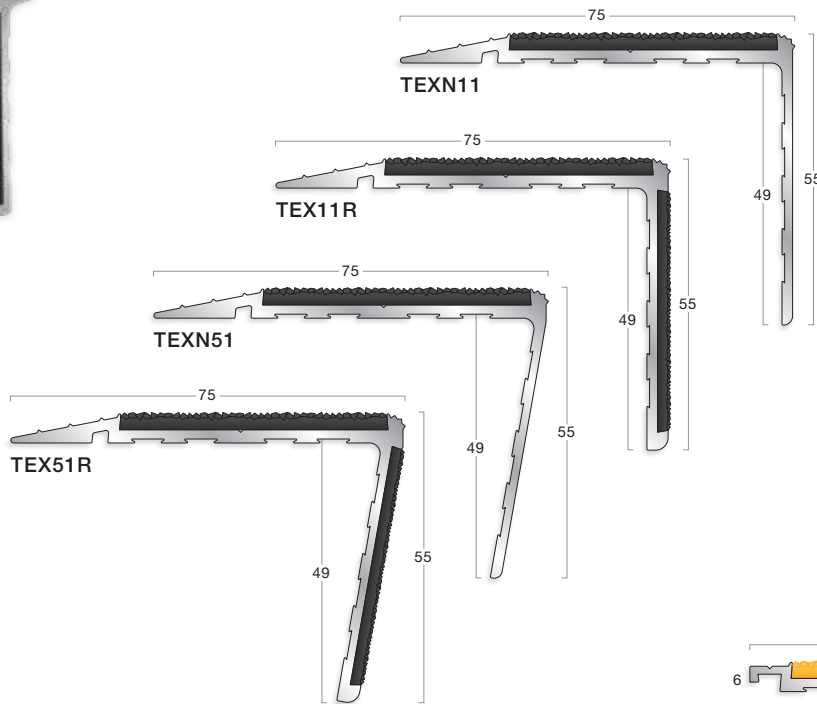
## Information:

- For guidance on the correct selection of stair edgings see pages 10 to 15.
- For larger colour swatches, Light Reflectance Values (LRVs) and NCS references see pages 16 to 17.



Visit: [www.gradus.com](http://www.gradus.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.

# Trans-Edge® - TEX range



## Channel:

Aluminium

## Insert options:

### Heavy Duty Exterior:

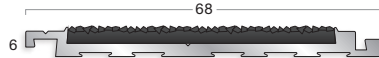
- TEX Profiles**
- Avalanche
  - Ash
  - Charcoal
  - Firestorm

Attachable Ramp



**TEXR1**

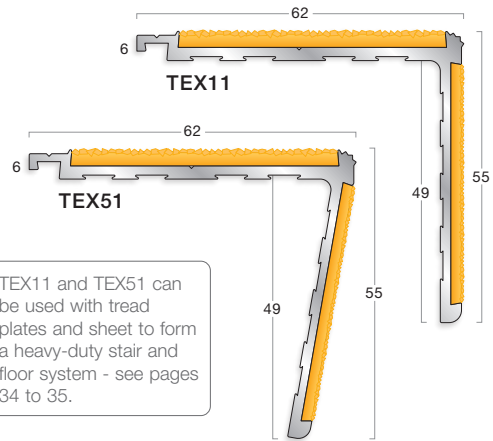
Attachable Extension



**TEXE1**

TEXR1 & TEXE1 available for use with TEX11 & TEX51 only.

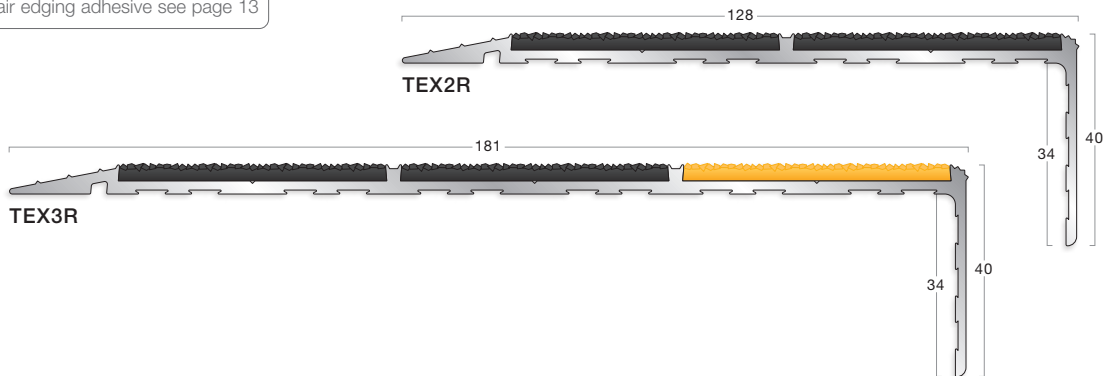
TEX11 and TEX51 can be used with tread plates and sheet to form a heavy-duty stair and floor system - see pages 34 to 35.



**UPGRADED FORMULA**

**GRADUS GRIP**

Stair edging adhesive see page 13



|              |  |
|--------------|--|
| Channel      | Available in cut lengths up to 2750mm. TEX profiles cannot be curved. Available drilled on request (surcharge applies).  |
| Gauge        | Ramp back profiles to be surface mounted onto substrate.<br>Flat back profiles can be set into the substrate in-situ or can be butt jointed to an existing floor finish. |
| Installation | Factory bonded inserts with visible fixings. Installed using adhesive and stainless steel screws (fixings not supplied).   |
| Profiles     | Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.   |

Section 1



# Trans-Edge® - Stair & Floor System



The Gradus Heavy-Duty Stair & Floor System offers a hard wearing solution to help reduce the risk of slips and trips in the most demanding environments. For use in both interior and exterior environments, this system features stair edgings and tread plates for use on stairs and sheet material for use on landings and walkways. These products can be used together to provide a slip-resistant flooring solution. Ideal for use in new build applications as well as refurbishment projects.

## Installation Advice:

- Installed using adhesive and stainless steel screws (fixings not supplied/screw head covers not available).
- Stair edging insert colours for TEX11 and TEX51 should be selected to provide a 30 point LRV difference with the tread plate.

## Information:

- For guidance on the correct selection of stair edgings see pages 10 to 15.
- For larger colour swatches, Light Reflectance Values (LRVs) and NCS references see pages 16 to 17.



Visit: [www.gradus.com](http://www.gradus.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.

## Tread Plates and Sheet:

- Tread plates (TEXPL) are supplied routed to provide a safe, neat junction with the stair edging
- TEXSH (sheet) is available routed if being used on a landing in conjunction with a TEX stair edging
- Installed using adhesive and stainless steel screws (fixings not supplied/screw head cover plugs not available).

## Colour options:

### TEXPL & TEXSH:

Charcoal  
LRV: 4.07

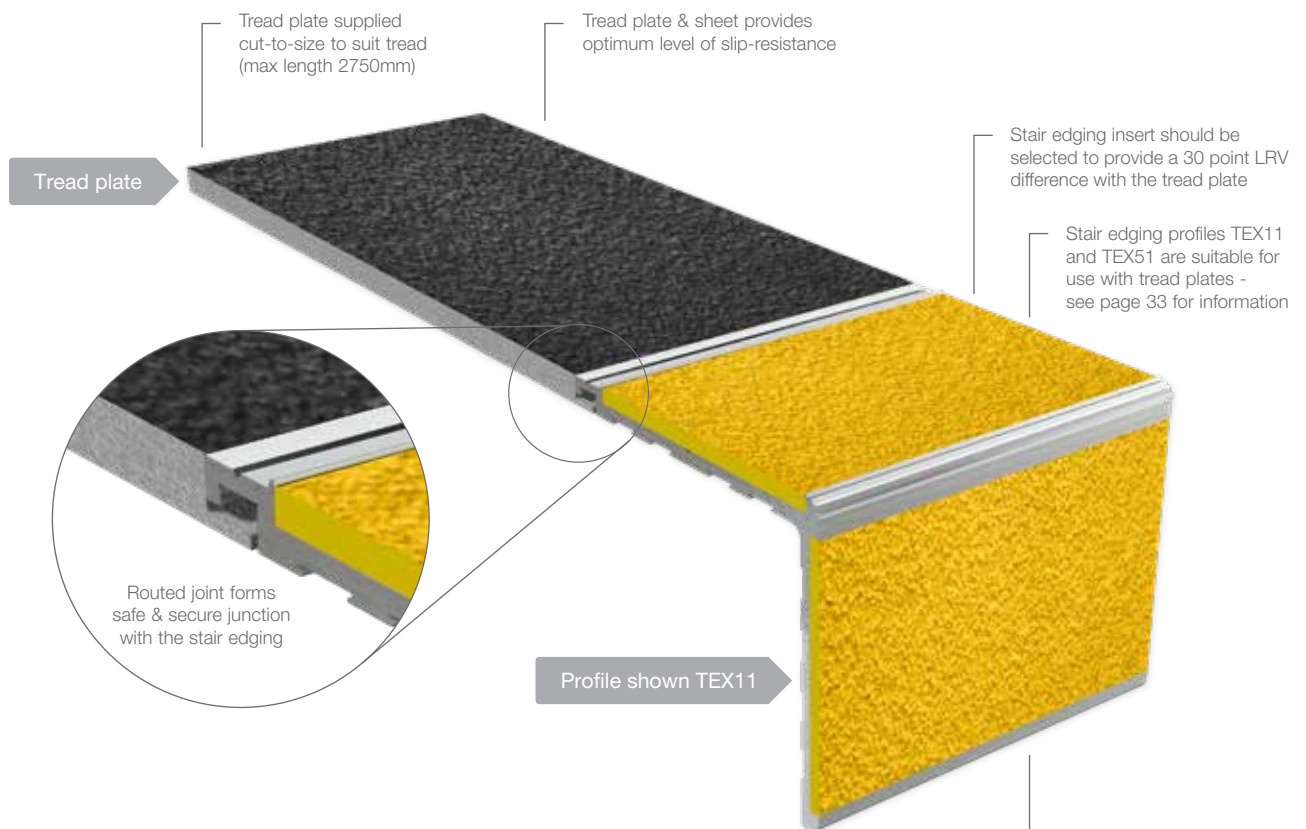
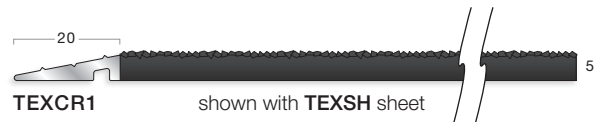


For stair edging colour availability see page 33



## Edging Ramp

- TEXCR1 is an aluminium edging strip used to provide a neat edge to sheet when used on landings and walkways
- Supplied cut to size (max length 2750mm). Available drilled on request (surcharge applies)



### Performance

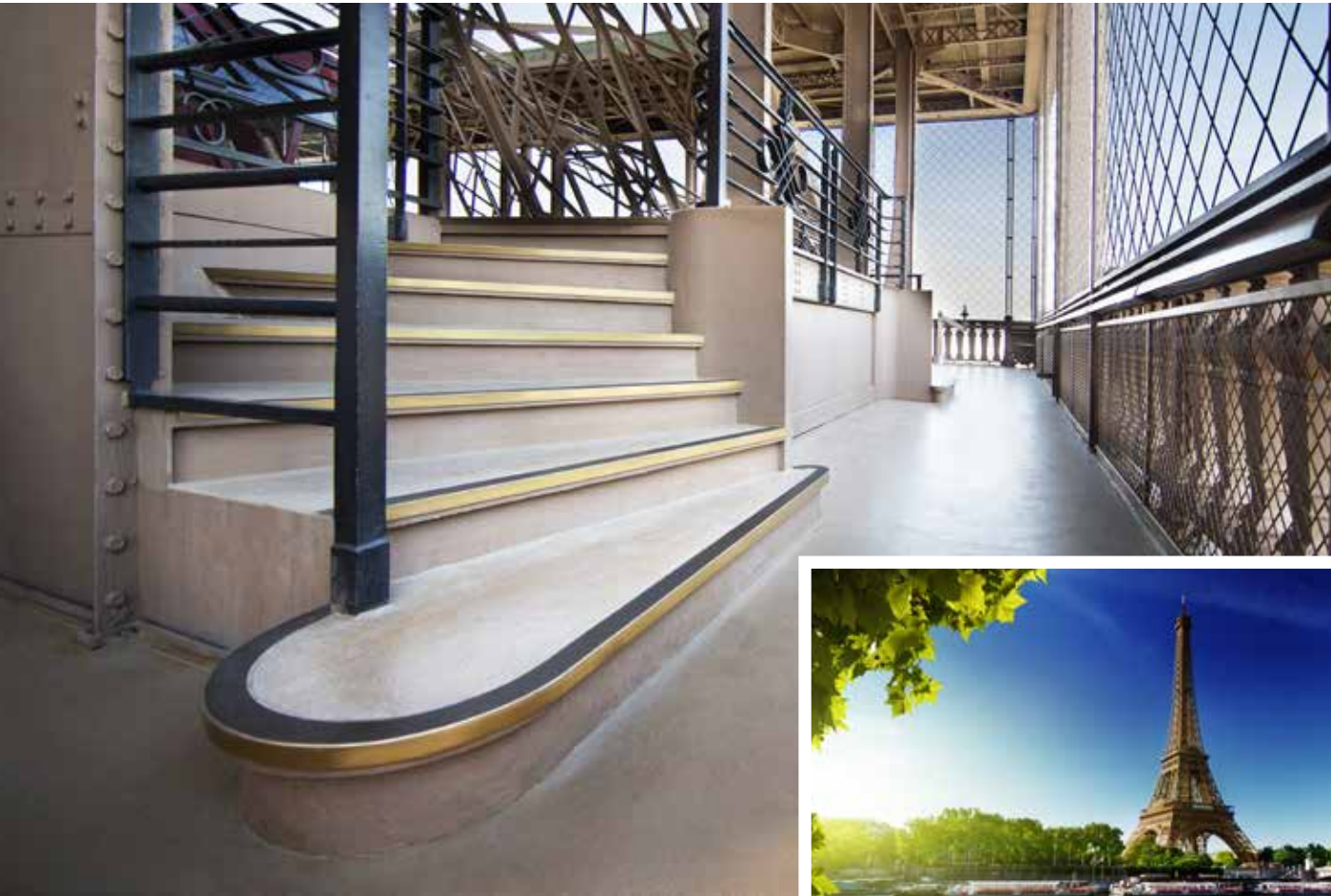
Accelerated wear test using a SATRA Pedatron to 1 million footfalls  
Accelerated UV weathering test  
Chemical resistance tested to ISO175 (SATRA)



|               |  |
|---------------|--|
| Tread Plate   | TEXPL – supplied cut to size (max length 2750mm). Available drilled on request (surcharge applies).                                  |
| Sheet         | TEXSH – supplied as sheet 1220mm x 2750mm or can be cut to size on request (surcharge applies). Must be drilled on site if required. |
| Stair Edgings | TEX11 & TEX51 - supplied in cut lengths up to 2750mm. Available drilled on request (surcharge applies).                              |
| Profiles      | Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.         |



# Chrome & Bronze - Stair Edgings



Chrome & Bronze stair edgings offer premium finishes for prestigious locations.

Chrome stair edgings offer an attractive, contemporary finish and are suitable for light to medium traffic interior applications. Comprise chromed aluminium channels with slip-resistant inserts.

Bronze stair edgings are ideal for use in prestigious locations such as theatres, banks & hotels, and are suitable for both interior & exterior heavy traffic applications. Comprise polished manganese bronze channels with slip-resistant inserts.

## Choice of Profile:

- Elite range (Chrome subject to minimum order quantities / surcharges)
- Traditional range

## Information:

- For guidance on the correct selection of stair edgings see pages 10 to 15.
- For larger colour swatches, Light Reflectance Values (LRVs) and NCS references see pages 16 to 17.



Profile can be curved subject to approval of template - contact Gradus Technical Support for further information.



Visit: [www.gradus.com](http://www.gradus.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.











# Traditional - Chrome

## Channel:












Chrome Finish Aluminium 

## Insert options:


















### Xtra-grip:

- Onyx 
- Neptune 
- Umber 
- Graphite 
- Quarry 
- Concrete 
- Ochre 
- Surf 
- Pumice 
- Bamboo 
- Frost 

### Xtra-grip Plus:

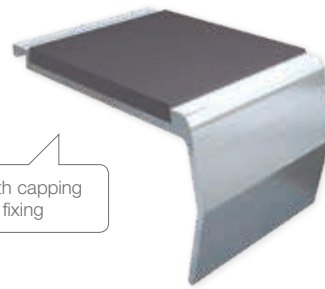
- Asphalt 
- Shark 
- Bark 
- Mercury 
- Smoke 
- Dusk 
- Citrine 
- Air 
- Sandstone 
- Prairie 
- Calcite 

### Interior:

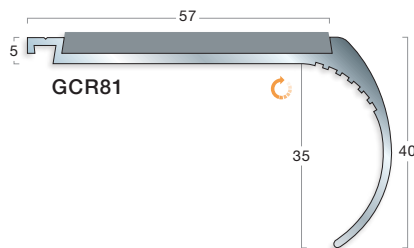
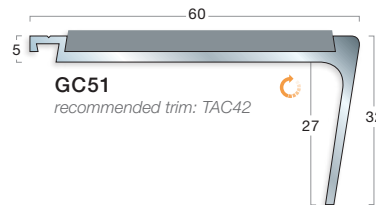
- Jet 
- Ink 
- Midnight 
- Burgundy 
- Evergreen 
- Coffee 
- Ocean 
- Lead 
- Cloud 
- Steel 
- Linen 
- Glacier 
- Canvas 
- Buttercup 
- Poppy 
- Photoluminescent 
- Snowdrift 

### Interior Grained:

- Black 
- Brown 
- Granite 
- Dove 

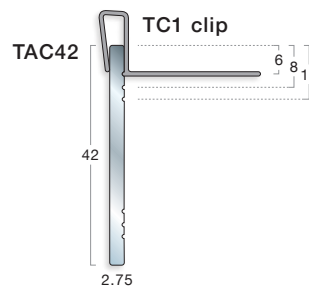


Factory bonded inserts supplied with capping plugs to conceal screw heads after fixing



In addition to the profiles shown, chrome finish is available in other aluminium stair edgings (except the XT range), subject to minimum order quantity/surcharge.

TAC42 is available as standard in 83° and 90° corners. Other angles available subject to minimum quantity/surcharge.  
Welded corners should be mitre finished during installation and not butt jointed.



For guidance on the correct selection of stair edgings and inserts see pages 10 to 15.

**Colour** For larger colour swatches, Light Reflectance Values (LRVs) and NCS references see pages 16 to 17.

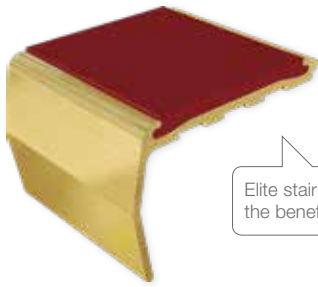
**Gauge** 5mm - typically used with carpet or resilient flooring with bevelled underlay (see page 58) in heavy use areas.

**Length** Available cut to finished length only. Maximum continuous length 2m.

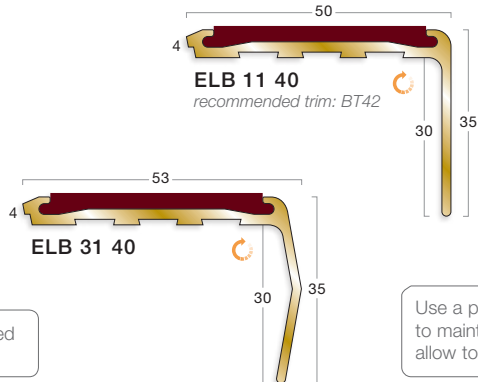
**Trims** For recommended trims see individual profiles. For further information on trims see pages 52 to 59.

**Profiles** Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

# Elite™ - Bronze



Elite stair edgings offer a secured insert with the benefit of a concealed mechanical fixing



Can be curved see page 36

Use a proprietary metal polish to maintain polished finish or allow to oxidise naturally

Elite Insert is supplied separately from the channel and must be specified separately.

The final 2 digits in the profile code indicate the width of insert required. ELINS40 (40mm), ELINS50 (50mm).

### Channel:

Bronze Polished

### Insert options:

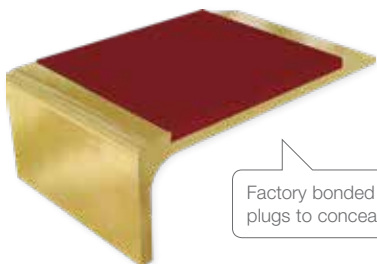
#### Interior:

- Jet
- Ink
- Midnight
- Burgundy
- Evergreen
- Coffee
- Ocean
- Lead
- Cloud
- Steel
- Linen
- Glacier
- Canvas
- Buttercup
- Poppy
- Snowdrift

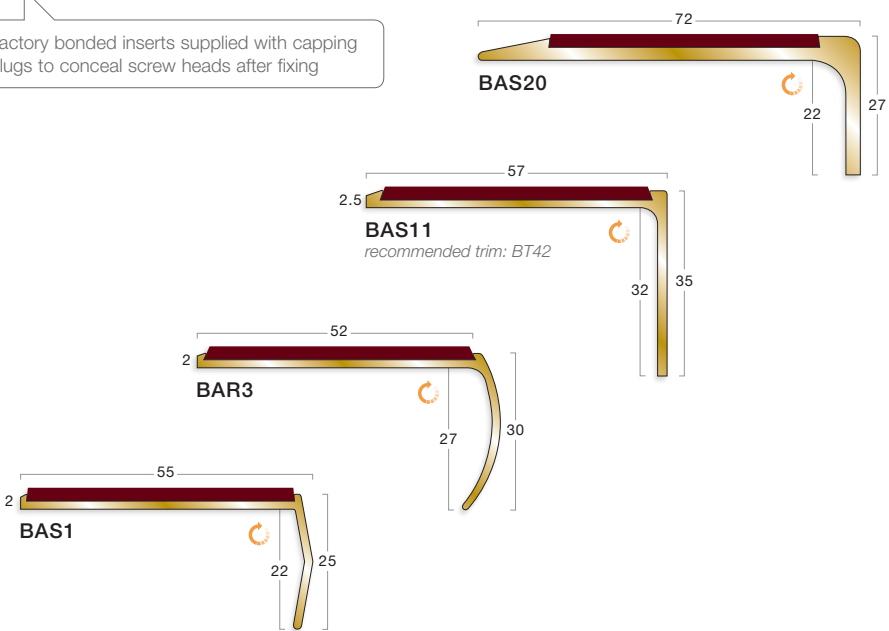


|          |  |
|----------|--|
|          | For guidance on the correct selection of stair edgings and inserts see pages 10 to 15.                                       |
| Colour   | For larger colour swatches, Light Reflectance Values (LRVs) ratings and NCS references see pages 16 to 17.                   |
| Gauge    | 4mm - typically used with carpet or resilient flooring with bevelled underlay (see page 58) in heavy use areas.              |
| Trims    | For recommended trims see individual profiles. For further information on trims see pages 52 to 59.                          |
| Profiles | Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice. |

# Traditional - Bronze BA range

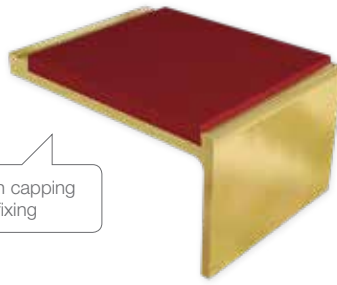


Factory bonded inserts supplied with capping plugs to conceal screw heads after fixing



For colour options see opposite page.

# Traditional - Bronze BG + BC range



Factory bonded inserts supplied with capping plugs to conceal screw heads after fixing

## Channel:

Bronze Polished

## Insert options:

### Xtra-grip:

- Onyx
- Neptune
- Umber
- Graphite
- Quarry
- Concrete
- Ochre
- Surf
- Pumice
- Bamboo
- Frost

### Xtra-grip Plus:

- Asphalt
- Shark
- Bark
- Mercury
- Smoke
- Dusk
- Citrine
- Air
- Sandstone
- Prairie
- Calcite

### Interior:

- Jet
- Ink
- Midnight
- Burgundy
- Evergreen
- Coffee
- Ocean
- Lead
- Cloud
- Steel
- Linen
- Glacier
- Canvas
- Buttercup
- Poppy
- Photoluminescent
- Snowdrift

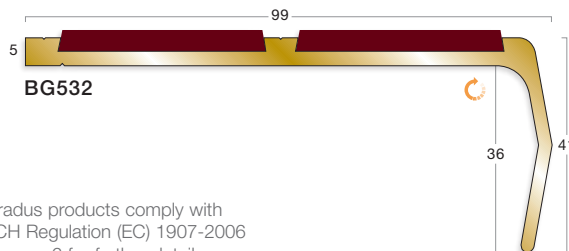
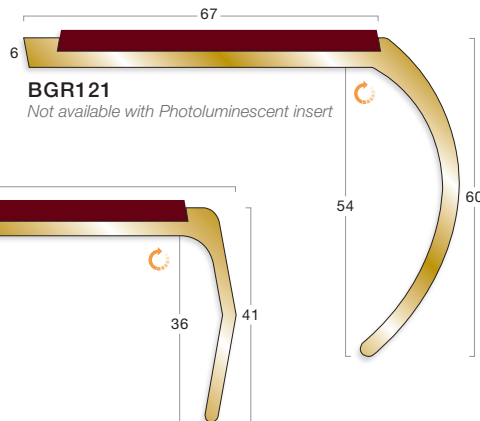
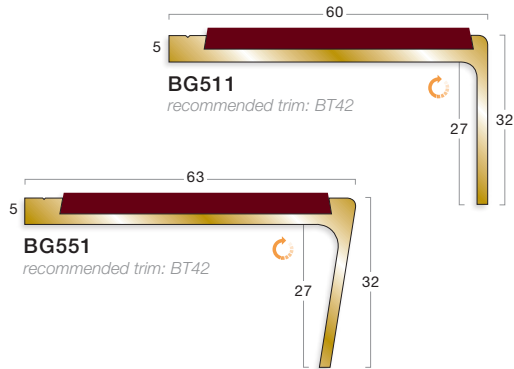
### Interior Grained:

- Black
- Brown
- Granite
- Dove

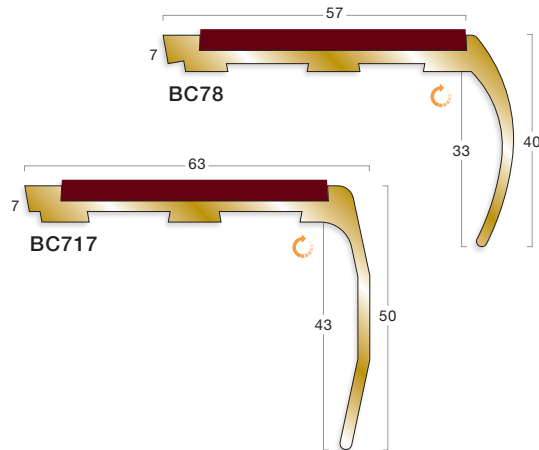
### Standard Exterior:

See page 17 for details

- Tornado
- Sandstorm
- Hurricane
- Blizzard



All Gradus products comply with REACH Regulation (EC) 1907-2006 - see page 6 for further details.



For guidance on the correct selection of stair edgings and inserts see pages 10 to 15.

**Colour** For larger colour swatches, Light Reflectance Values (LRVs) and NCS references see pages 16 to 17.

**Gauge** Ramp - typically used with resilient flooring or where no surface floorcoverings are used.

2mm - 2.5mm - typically used with resilient flooring.

5mm - 6mm - typically used with carpet or resilient flooring with bevelled underlay (see page 58) in heavy use areas.

7mm - typically used with carpet, wood, ceramics and other heavy duty floorcoverings.

**Trims** For recommended trims see individual profiles. For further information on trims see pages 52 to 59.

**Profiles** Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

# PVC-u Hardnose™ - Stair Edgings



Gradus Hardnose™ is an extensive range of attractive and hardwearing stair edgings comprising coloured PVC-u channels and matching slip-resistant pvc inserts. Selecting the channel and insert in the same colour provides the ideal solution for creating a single solid band of colour which visually contrasts with the surrounding floorcovering. This defines the step edge in line with Approved Documents M and K, BS 8300-2:2018, BS 9266:2013, BRE and BS 5395-1:2010 (see pages 146 to 152).

## Choice of Profile:

- XT range
- Traditional range



For guidance on selecting matching channel and insert colours that provide visual contrast on both the tread and riser, see pages 144-146.

## Information:

- For guidance on the correct selection of stair edgings see pages 10 to 15.
- For larger colour swatches, Light Reflectance Values (LRVs) and NCS references see pages 16 to 17.



Profile can be curved subject to approval of template - contact Gradus Technical Support for further information.



Visit: [www.gradus.com](http://www.gradus.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.

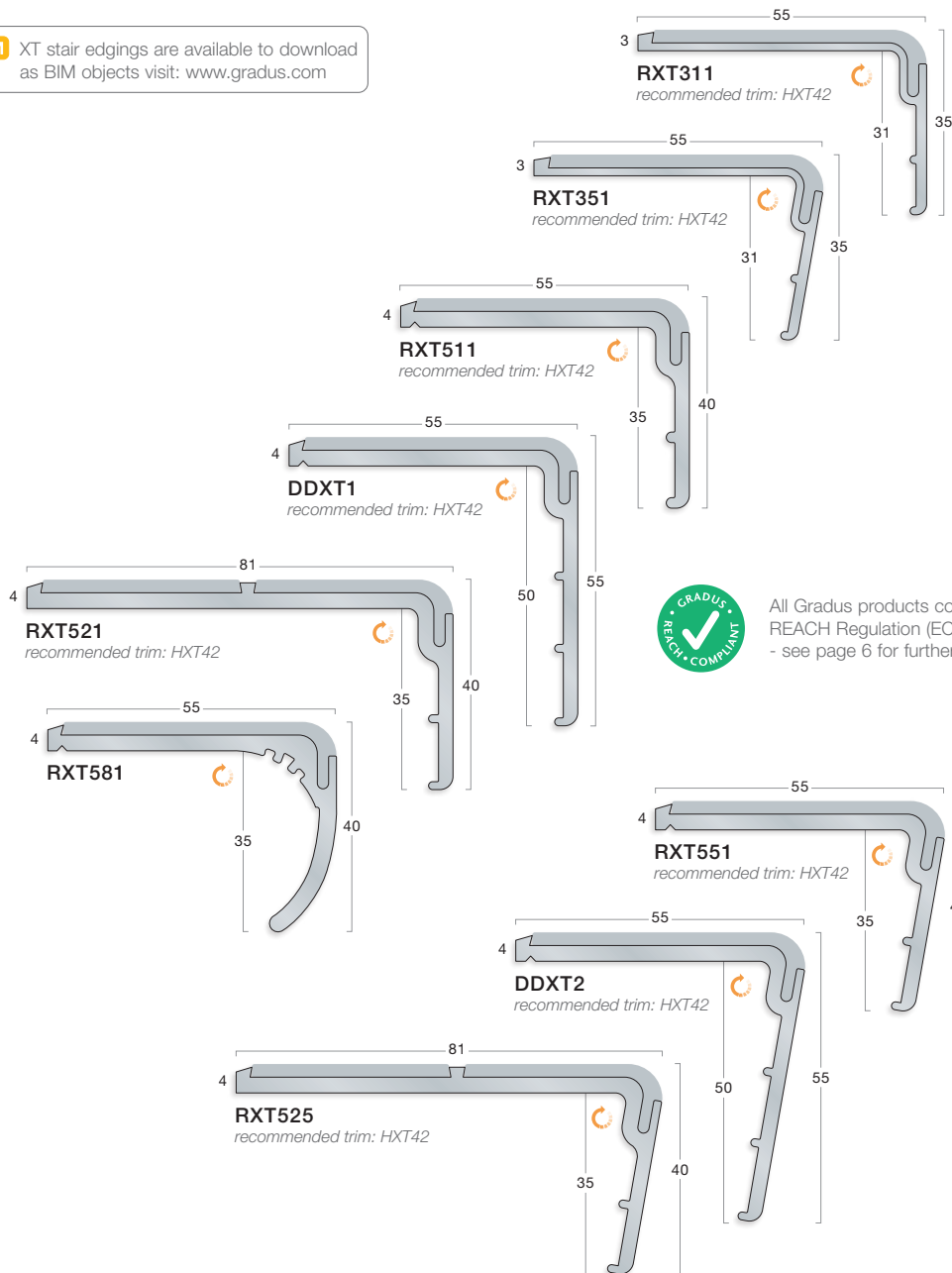


# XT - PVC-u Hardnose™ - Satin Finish



Extended insert design ensures maximum safety underfoot in line with the guidance in BRE, BS 8300-2:2018, BS 9266:2013 and BS 5395-1:2010 (pages 146 to 152)

**BIM** XT stair edgings are available to download as BIM objects visit: [www.gradus.com](http://www.gradus.com)



## PVC-u Channel:

- Black
- Ink
- Burgundy
- Brown
- Granite
- Dove
- Glacier
- Canvas
- Clay
- Sky
- Jade
- Wisp
- Buttercup
- Snowdrift

## Insert options:

### Xtra-grip:

- Onyx
- Neptune
- Umber
- Graphite
- Quarry
- Concrete
- Ochre
- Surf
- Pumice
- Bamboo
- Frost

### Xtra-grip Plus:

- Asphalt
- Shark
- Bark
- Mercury
- Smoke
- Dusk
- Citrine
- Air
- Sandstone
- Prairie
- Calcite

### Interior:

- Jet
- Ink
- Burgundy
- Coffee
- Lead
- Steel
- Glacier
- Canvas
- Clay
- Sky
- Jade
- Wisp
- Buttercup
- Snowdrift



For guidance on the correct selection of stair edgings and inserts see pages 10 to 15.

**Colour** For larger colour swatches, Light Reflectance Values (LRVs) and NCS references see pages 16 to 17.

**Gauge** 3mm - typically used with resilient flooring.

4mm - typically used with carpet or resilient flooring with bevelled underlay (see page 58) in heavy use areas.

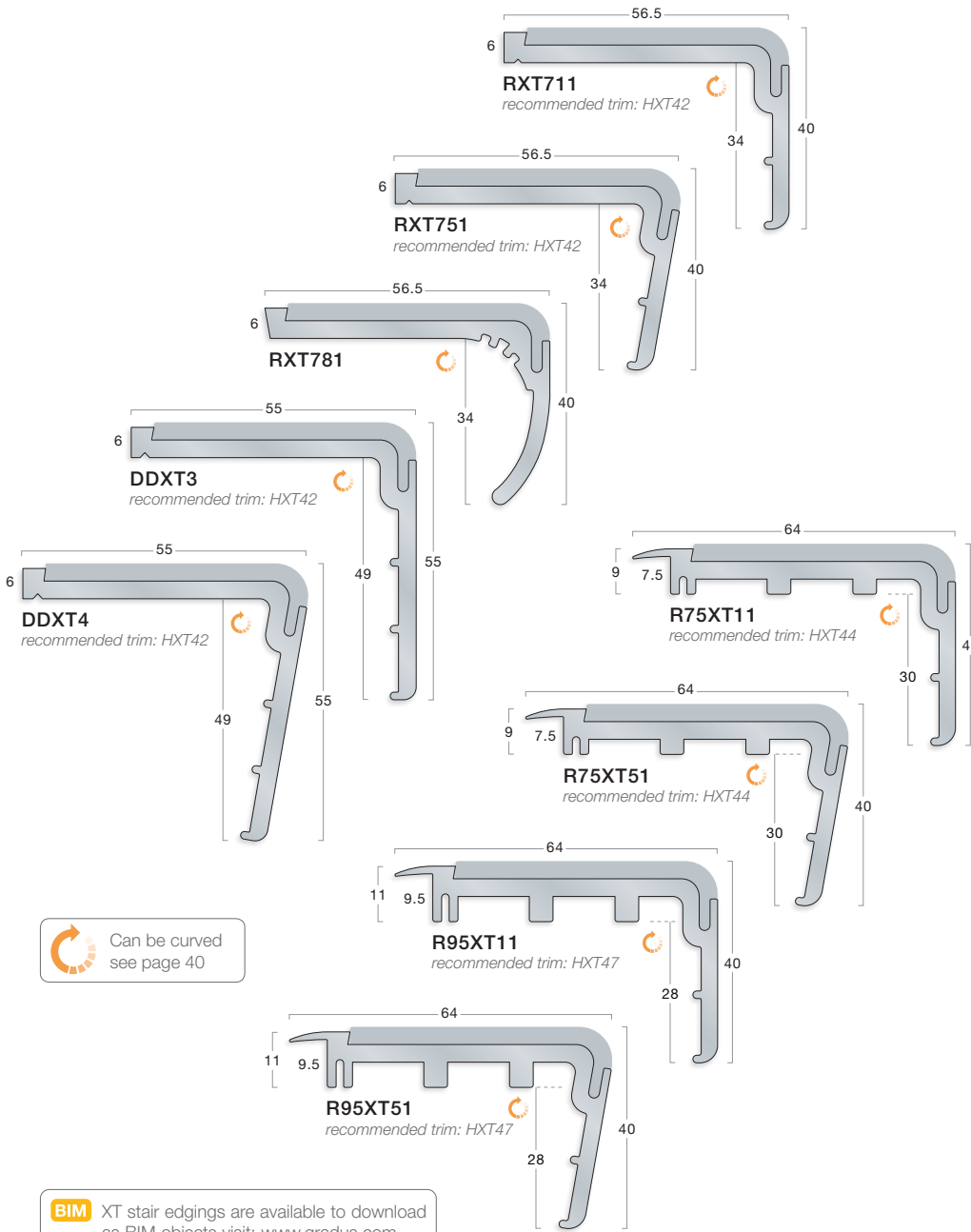
**Trims** For recommended trims see individual profiles. For further information on trims see pages 52 to 59.

**Profiles** Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice. UK patent GB2433437B. Registered Community Design no 000465950.

# XT - PVC-u Hardnose™ - Satin Finish



Extended insert design ensures maximum safety underfoot in line with the guidance in BRE, BS 8300-2:2018, BS 9266:2013 and BS 5395-1:2010 (pages 146 to 152)



## PVC-u Channel:

- Black
- Ink
- Burgundy
- Brown
- Granite
- Dove
- Glacier
- Canvas
- Clay
- Sky
- Jade
- Whisp
- Buttercup
- Snowdrift

## Insert options:

### Xtra-grip:

- Onyx
- Neptune
- Umber
- Graphite
- Quarry
- Concrete
- Ochre
- Surf
- Pumice
- Bamboo
- Frost

### Xtra-grip Plus:

- Asphalt
- Shark
- Bark
- Mercury
- Smoke
- Dusk
- Citrine
- Air
- Sandstone
- Prairie
- Calcite

### Interior:

- Jet
- Ink
- Burgundy
- Coffee
- Lead
- Steel
- Glacier
- Canvas
- Clay
- Sky
- Jade
- Whisp
- Buttercup
- Snowdrift



For guidance on the correct selection of stair edgings and inserts see pages 10 to 15.

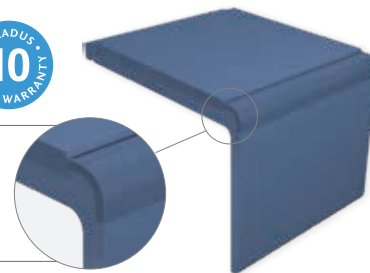
**Colour** For larger colour swatches, Light Reflectance Values (LRVs) and NCS references see pages 16 to 17.

**Gauge** 6mm - typically used with carpet. 7.5mm - 9.5mm - typically used with comfort backed carpet.

**Trims** For recommended trims see individual profiles. For further information on trims see pages 52 to 59.

**Profiles** Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice. UK patent GB2433437B. Registered Community Design no 000465950 and 002471599.

# Traditional - PVC-u Hardnose™ - Satin Finish



DDA + RNRC profiles feature an extended insert design to provide additional slip-resistance around the leading edge of the stair edging. This ensures that foot contact is always made with the slip-resistant element of the stair edging. DDA profiles are available with 55mm treads and 55mm risers to meet ADM 2015, ADK 2013, BS 8300-2:2018, BS 9266:2013 and BS 5395 guidelines.

## Insert options:

### Xtra-grip:

- Onyx
- Neptune
- Umber
- Graphite
- Quarry
- Concrete
- Ochre
- Surf
- Pumice
- Bamboo
- Frost

### Xtra-grip Plus:

- Asphalt
- Shark
- Bark
- Mercury
- Smoke
- Dusk
- Citrine
- Air
- Sandstone
- Prairie
- Calcite

### Interior:

- Jet
- Ink
- Midnight
- Burgundy
- Evergreen
- Coffee
- Ocean
- Lead
- Cloud
- Steel
- Linen
- Glacier
- Canvas
- Buttercup
- Poppy
- Photoluminescent
- Snowdrift

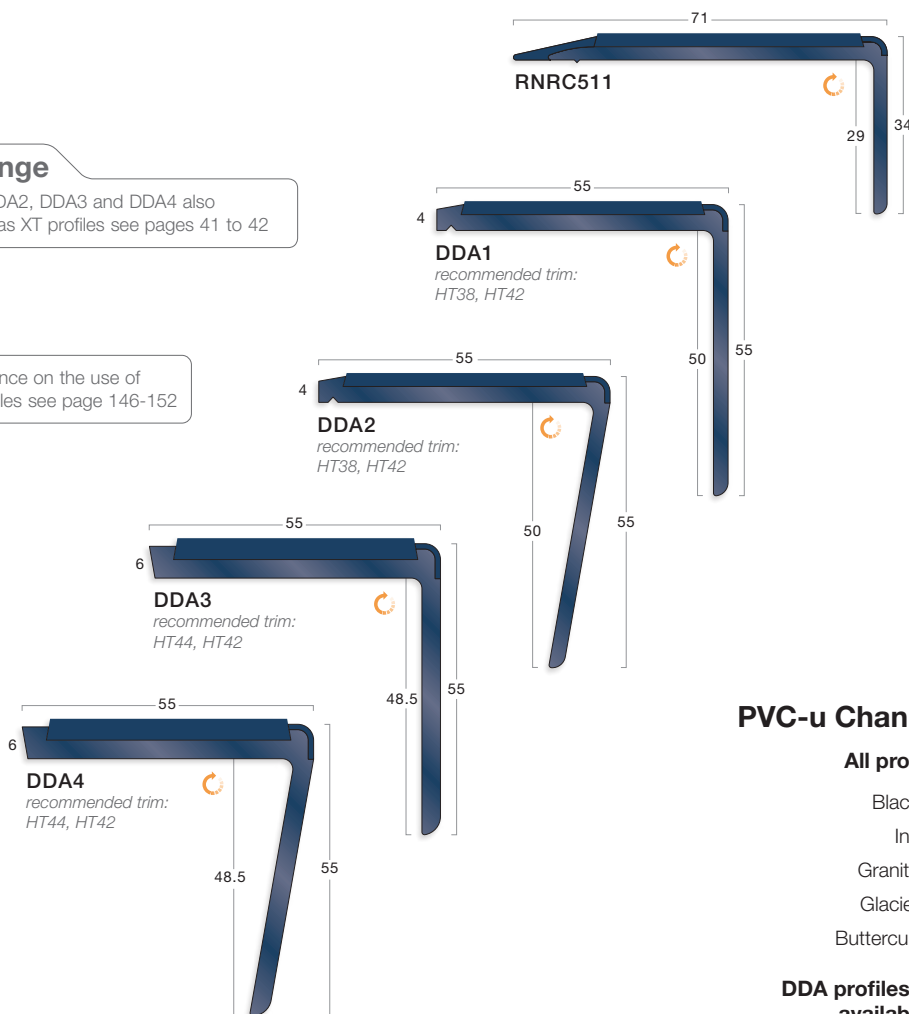
### Interior Grained:

- Black
- Brown
- Granite
- Dove

## XT range

DDA1, DDA2, DDA3 and DDA4 also available as XT profiles see pages 41 to 42

For guidance on the use of DDA profiles see page 146-152



## PVC-u Channel:

### All profiles:

- Black
- Ink
- Granite
- Glacier
- Buttercup

### DDA profiles also available in:

- Brown
- Bluebell
- Evergreen
- Dove
- Canvas
- Snowdrift



For guidance on selecting matching channel and insert colours that provide visual contrast on both the tread and riser, see pages 144-146.



For guidance on the correct selection of stair edgings and inserts see pages 10 to 15.

**Colour** For larger colour swatches, Light Reflectance Values (LRVs) and NCS references see pages 16 to 17.

**Gauge** Ramp - typically used with resilient flooring or where no surface floorcoverings are used.

4mm - typically used with carpet or resilient flooring with bevelled underlay (see page 58) in heavy use areas.

6mm - typically used with carpet.

**Trims** For recommended trims see individual profiles. For further information on trims see pages 52 to 59.

**Profiles** Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice. Registered Community Design no 000188982-0001 to 0004, 000732326.

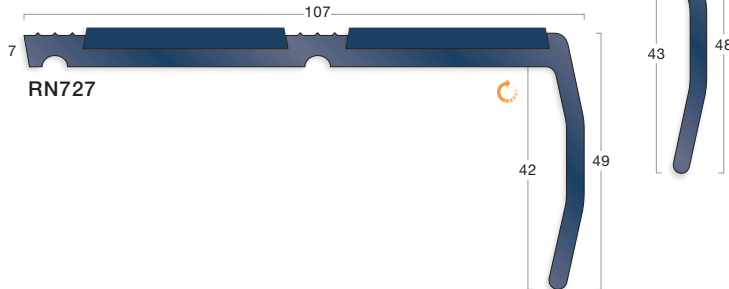
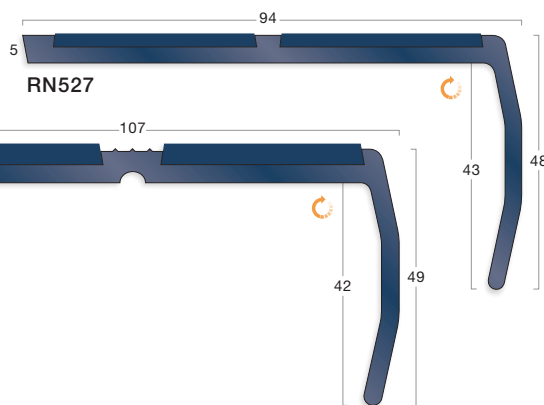
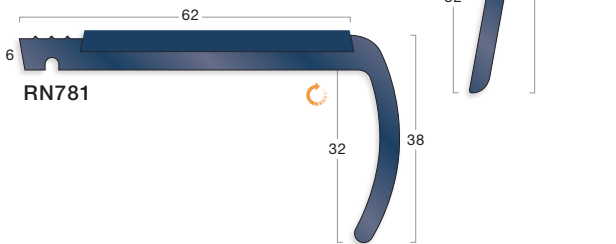
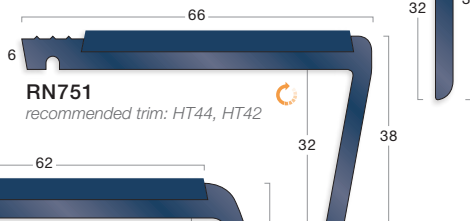
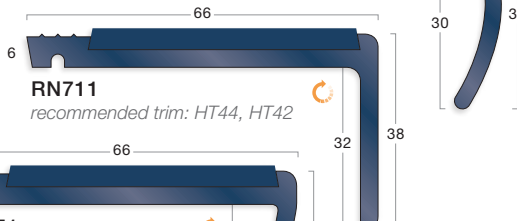
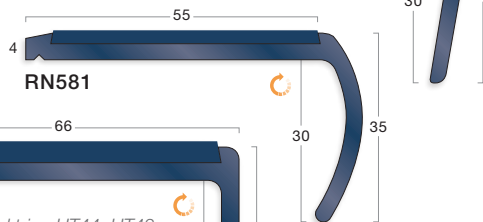
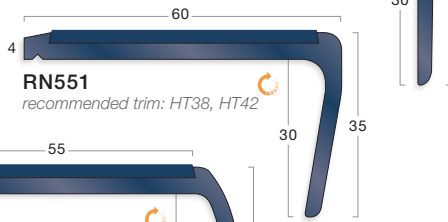
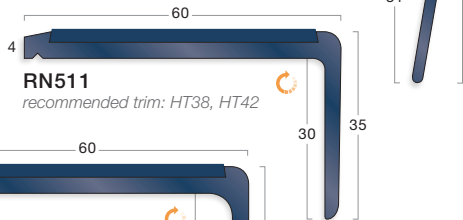
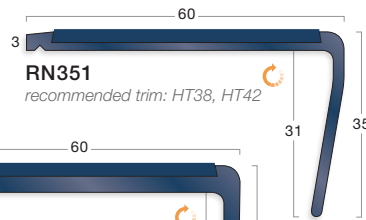
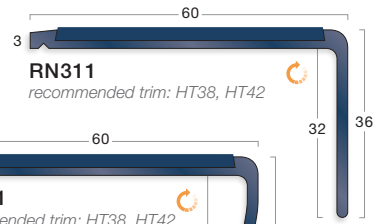
# Traditional - PVC-u Hardnose™ - Satin Finish



Factory bonded inserts supplied with capping plugs to conceal screw heads after fixing

## XT range

RN311, RN351, RN511, RN551, RN581, RN711, RN751 and RN781 also available as XT profiles see pages 41 to 42



## Insert options:

### Xtra-grip:

- Onyx
- Neptune
- Umber
- Graphite
- Quarry
- Concrete
- Ochre
- Surf
- Pumice
- Bamboo
- Frost

## PVC-u Channel:

- Black
- Brown
- Ink
- Midnight
- Bluebell
- Evergreen
- Granite
- Dove
- Burgundy
- Linen
- Glacier
- Canvas
- Buttercup
- Snowdrift

## Xtra-grip Plus:

- Asphalt
- Shark
- Bark
- Mercury
- Smoke
- Dusk
- Citrine
- Air
- Sandstone
- Prairie
- Calcite

## Interior:

- Jet
- Ink
- Midnight
- Burgundy
- Evergreen
- Coffee
- Ocean
- Lead
- Cloud
- Steel
- Linen
- Glacier
- Canvas
- Buttercup
- Poppy
- Photoluminescent
- Snowdrift

## Interior Grained:

- Black
- Brown
- Granite
- Dove



For guidance on the correct selection of stair edgings and inserts see pages 10 to 15.

**Colour** For larger colour swatches, Light Reflectance Values (LRVs) and NCS references see pages 16 to 17.

**Gauge** 3mm - typically used with resilient flooring.

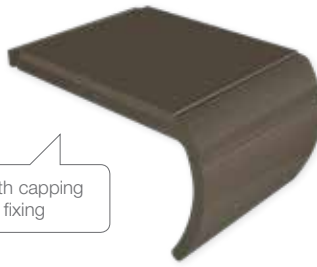
4mm - 5mm - typically used with carpet or resilient flooring with bevelled underlay (see page 58) in heavy use areas.

6mm - 7mm - typically used with carpet.

**Trims** For recommended trims see individual profiles. For further information on trims see pages 52 to 59.

**Profiles** Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

# Traditional - PVC-u Hardnose™ - Metallic Finish



Factory bonded inserts supplied with capping plugs to conceal screw heads after fixing

## PVC-u Channel:

- Burnt Almond
- Doubloun
- Silver
- Zinc

## Insert options:

### Xtra-grip:

- Onyx
- Neptune
- Umber
- Graphite
- Quarry
- Concrete
- Ochre
- Surf
- Pumice
- Bamboo
- Frost

### Xtra-grip Plus:

- Asphalt
- Shark
- Bark
- Mercury
- Smoke
- Dusk
- Citrine
- Air
- Sandstone
- Prairie
- Calcite

### Interior:

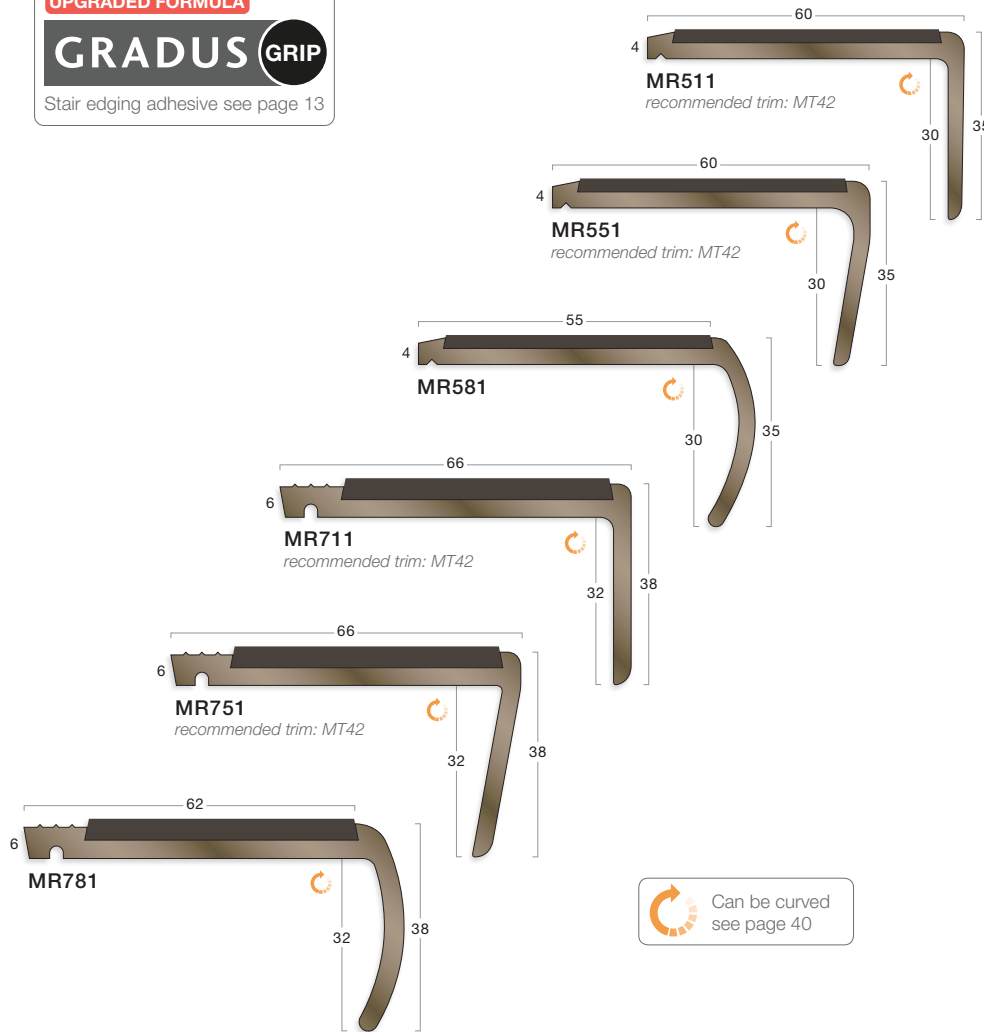
- Jet
- Ink
- Midnight
- Burgundy
- Evergreen
- Coffee
- Ocean
- Lead
- Cloud
- Steel
- Linen
- Glacier
- Canvas
- Buttercup
- Poppy
- Photoluminescent
- Snowdrift

### Interior Grained:

- Black
- Brown
- Granite
- Dove



Stair edging adhesive see page 13



All Gradus products comply with REACH Regulation (EC) 1907-2006 - see page 6 for further details.



For guidance on the correct selection of stair edgings and inserts see pages 10 to 15.

Colour For larger colour swatches, Light Reflectance Values (LRVs) and NCS references see pages 16 to 17.

Gauge 4mm - typically used with carpet or resilient flooring with bevelled underlay (see page 58) in heavy use areas.  
6mm - typically used with carpet.

Trims For recommended trims see individual profiles. For further information on trims see pages 52 to 59.

Profiles Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.



# Flexible pvc - Stair Edgings



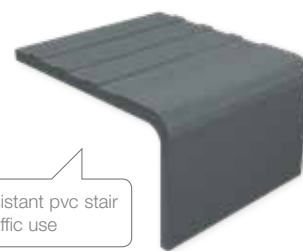
A range of one-piece slip-resistant stair edgings recommended for use on escape stairs and in other light traffic areas.

## Information:

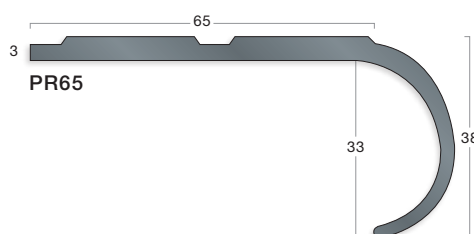
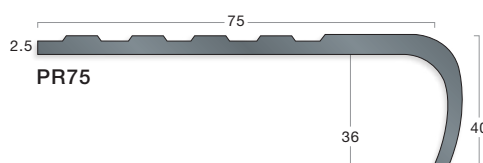
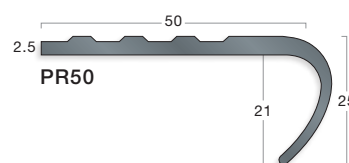
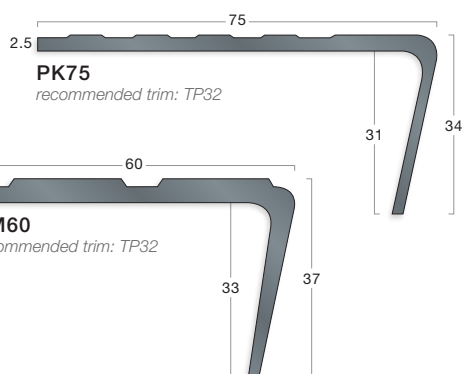
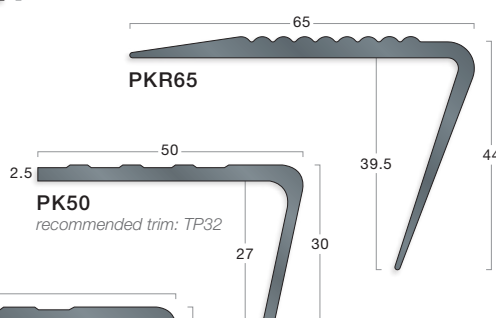
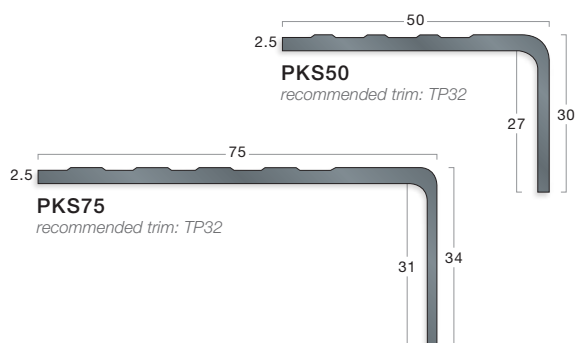
- Suitable for use in interior dry conditions.
- Supplied in 2.75m and 3.20m stock lengths.
- For larger colour swatches, Light Reflectance Values (LRVs) and NCS references see page 16.



Visit: [www.gradus.com](http://www.gradus.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.



One-piece slip-resistant pvc stair edging for light traffic use



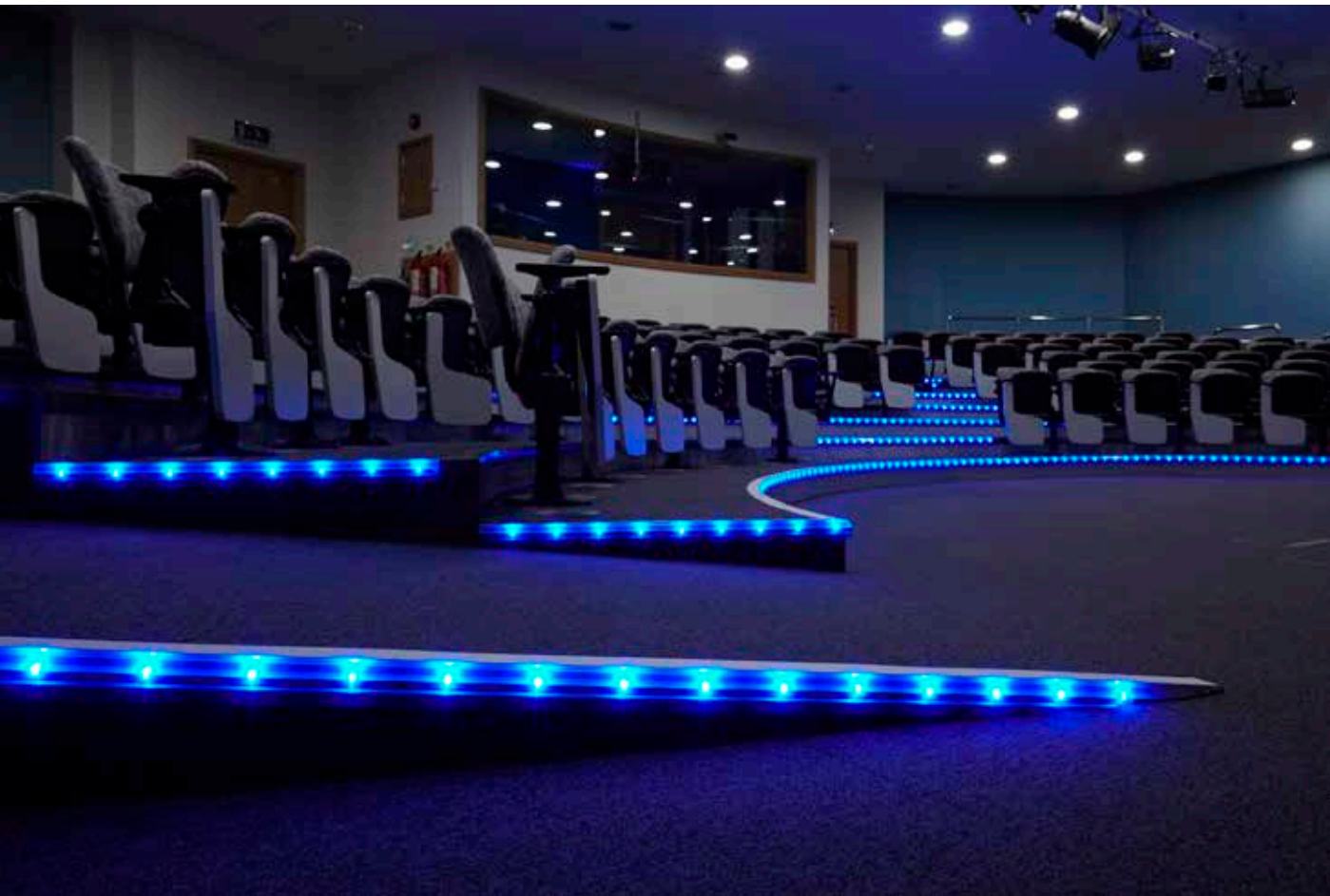
## Channel:

- Black
- Brown
- Granite
- Dove
- Snowdrift



|          |  |
|----------|--|
| Colour   | For larger colour swatches, Light Reflectance Values (LRVs) and NCS references see page 16.                                  |
| Gauge    | Recommended for light traffic e.g. escape stairs. Typically used with resilient floorings.                                   |
| Trims    | For recommended trims see individual profiles. For further information on trims see pages 52 to 59.                          |
| Profiles | Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice. |

# Illuminated Stair Edgings



Gradus offers a range of safety and decorative lighting profiles for stairs. Profiles have been designed specifically to suit dark interior environments such as auditoria, where light is required for safety but should not detract from the primary function of the installation. By utilising LED technology, the system offers an extra low voltage (12v) alternative to mains voltage lighting.

## Choice of Profile:

- XT range
- Elite range
- Traditional range

## More from Gradus LED Lighting Systems:

- Aisle & floor lighting
- Floor mounted illuminated letters & numbers
- Wall lighting (also known as usher lighting)
- Linear lighting

*To view our full range visit our website or request a brochure*

## Information:

- For guidance on the correct selection of stair edgings see pages 10 to 15.
- For larger colour swatches, Light Reflectance Values (LRVs) and NCS references see pages 16 to 17.
- Design, quotation and installation service available.



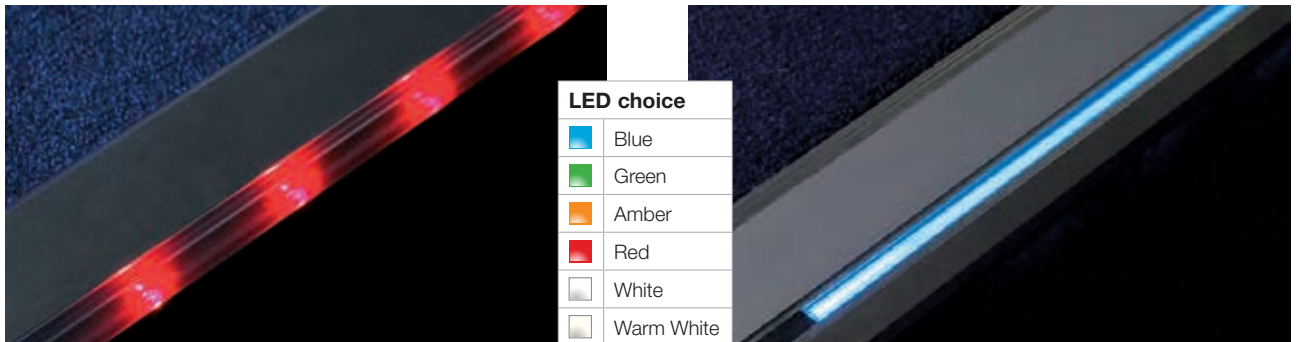
Visit: [www.gradus.com](http://www.gradus.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.

## Interlok Advance™

- Interlok Advance is an LED lighting system that offers a pinpoint lighting effect
- The Interlok Advance effect is created using circuit board strips with LEDs spaced at 50mm or 100mm intervals

## Continuity™

- An LED lighting system that offers a continuous linear lighting effect for a modern finish in low light environments
- The Continuity lighting effect is created using a fibre optic rod that is end-illuminated with high intensity LEDs (IP44)



## Achieving Different Lighting Effects

Both Continuity and Interlok are housed within a PVC-u tube that fits into the nosing. Within our PVC-u stair edgings range, the tube can be rotated to achieve a variety of different lighting angles and effects. Altering the position of the Interlok Advance LED strips provides further lighting options. See the below examples of the different effects that can be achieved.

| PVC-u PROFILES   |  |   |
|--|--|---|
| <p><b>Up &amp; Down</b><br/>Clear PVC-u profile allows light to project through.<br/>Step lighting effect available in the following profiles:<br/>RNT1218L, RNT718L - page 50</p> | <p><b>Up &amp; Angled</b><br/>Clear PVC-u profile allows light to project through.<br/>Step lighting effect available in the following profile:<br/>RXT1218L - page 50</p> | <p><b>Up, Forward &amp; Down</b><br/>Clear PVC-u profile allows light to project through.<br/>Step lighting effect available in the following profiles:<br/>RNT1218L, RNT718L - page 50</p> |
| ALUMINIUM PROFILES   |  |   |
| <p><b>Angled Up</b><br/>Aluminium profile.<br/>Step lighting effect available in the following profiles:<br/>ELAF5150 - page 50. ATNG71L, ELAF2350 - page 51</p>                   | <p><b>Up &amp; Down</b><br/>Aluminium profile.<br/>Step lighting effect available in the following profiles:<br/>ATD71L - page 50, ATD121L - page 51</p>                   | <p><b>Up</b><br/>Aluminium profile.<br/>Step lighting effect available in the following profiles:<br/>ATD71L - page 50. ATD121L, ATF71L - page 51</p>                                       |
| <p><b>Forward</b><br/>Aluminium profile.<br/>Step lighting effect available in the following profiles:<br/>AT718L, AS1106L, ATF71L - page 51</p>                                   | <p><b>Down</b><br/>Aluminium profile.<br/>Step lighting effect available in the following profiles:<br/>ATD71L - page 50, ATD121L - page 51</p>                            | <p><b>Up &amp; Forward</b><br/>Aluminium profile.<br/>Step lighting effect available in the following profile:<br/>ATF71L - page 51</p>   |

To view the full range visit [www.gradus.com](http://www.gradus.com) or request a lighting brochure.

# Illuminated Stair Edgings

Gradus offers a range of aluminium and PVC-u stair edging profiles that can incorporate either the Continuity or Interlok Advance LED lighting systems.

## PVC-u Profiles

- Clear profile allows light to project through
- Illuminated stair edging is visible when ascending & descending the staircase

## Aluminium Profiles

- Light is projected directly from the tube
- The angle at which the illumination is visible depends on the profile design

| CODE / PROFILE      | DESCRIPTION   | LED  | INSERT                                  |
|---------------------|---|--|---|
| <b>RXT1218L</b><br> | Clear/Coloured PVC-u Channel<br><br>Up & Angled Illumination                                | Interlok Advance™<br><br>Continuity™                                       | Interior                                |
| <b>RNT1218L</b><br> | Clear PVC-u Channel<br><br>Illumination on front gives all round visibility                 | Interlok Advance™<br><br>Continuity™                                       | Xtra-grip<br>Xtra-grip Plus<br>Interior |
| <b>RNT718L</b><br>  | Clear PVC-u Channel<br><br>Illumination on front gives all round visibility                 | Interlok Advance™<br><br>Continuity™                                       | Xtra-grip<br>Xtra-grip Plus<br>Interior |
| <b>ELAF5150</b><br> | Black Anodised Aluminium Channel<br><br>Angled Illumination on tread / riser                | Interlok Advance™<br><br>Continuity™                                       | Interior                                |
| <b>ATD71L</b><br>   | Aluminium Channel (can also be supplied anodised)<br><br>Illumination on tread and/or riser | Interlok Advance™<br><br>Continuity™<br><br>LED Decortape (downlight only) | Xtra-grip<br>Xtra-grip Plus<br>Interior |

Dimensions shown are nominal. Illustrations are 45% size in mm. Products subject to minor design alterations without notice.



| CODE / PROFILE      | DESCRIPTION   | LED                                  | INSERT   |
|---------------------|---|--------------------------------------|--|
| <b>ATD121L</b><br>  | Aluminium Channel (can also be supplied anodised)<br><br>Illumination on tread and/or riser   | Interlok Advance™<br><br>Continuity™ | Xtra-grip<br><br>Xtra-grip Plus<br><br>Interior  |
| <b>AT718L</b><br>   | Aluminium Channel (can also be supplied anodised)<br><br>Illumination from front of profile   | Interlok Advance™<br><br>Continuity™ | Xtra-grip<br><br>Xtra-grip Plus<br><br>Interior  |
| <b>ATNG71L</b><br>  | Aluminium Channel (can also be supplied anodised)<br><br>Angled illumination on tread / riser | Interlok Advance™<br><br>Continuity™ | Xtra-grip<br><br>Xtra-grip Plus<br><br>Interior  |
| <b>ELAF2350</b><br> | Black Powder Coated Aluminium Channel<br><br>Angled Illumination on tread / riser             | Interlok Advance™<br><br>Continuity™ | Interior<br><br>(ELINS30 insert sold separately) |
| <b>ATF71L</b><br>   | Aluminium Channel (can also be supplied anodised)<br><br>Illumination on tread and/or riser   | Interlok Advance™<br><br>Continuity™ | Xtra-grip<br><br>Xtra-grip Plus<br><br>Interior  |
| <b>AS1106L</b><br>  | Aluminium Channel (can also be supplied anodised)<br><br>Illumination from front of profile   | Interlok Advance™<br><br>Continuity™ | Xtra-grip<br><br>Xtra-grip Plus<br><br>Interior  |

**LED choice:**

**Interlok Advance™ + Continuity™:**

- Blue
- Green
- Amber
- Red
- White
- Warm White

**Channel:**

- Clear PVC-u
- Aluminium
- Black Anodised
- Aluminium

**Insert:**

**Xtra-grip:**

- Onyx
- Neptune
- Umber
- Graphite
- Quarry
- Concrete
- Ochre
- Surf
- Pumice
- Bamboo
- Frost

**Xtra-grip Plus:**

- Asphalt
- Shark
- Bark
- Mercury
- Smoke
- Dusk
- Citrine
- Air
- Sandstone
- Prairie
- Calcite

**Interior:**

- Jet
- Ink
- Midnight
- Burgundy
- Evergreen
- Coffee
- Ocean
- Lead
- Cloud
- Steel
- Linen
- Glacier
- Canvas
- Buttercup
- Poppy
- Photoluminescent
- Snowdrift

Section 1

To view the full range visit [www.gradus.com](http://www.gradus.com) or request a lighting brochure.

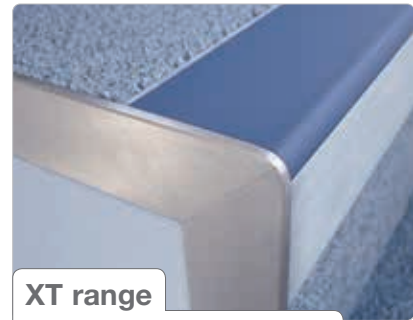
# Guide to Stair Trims & Welded Corners

## Description

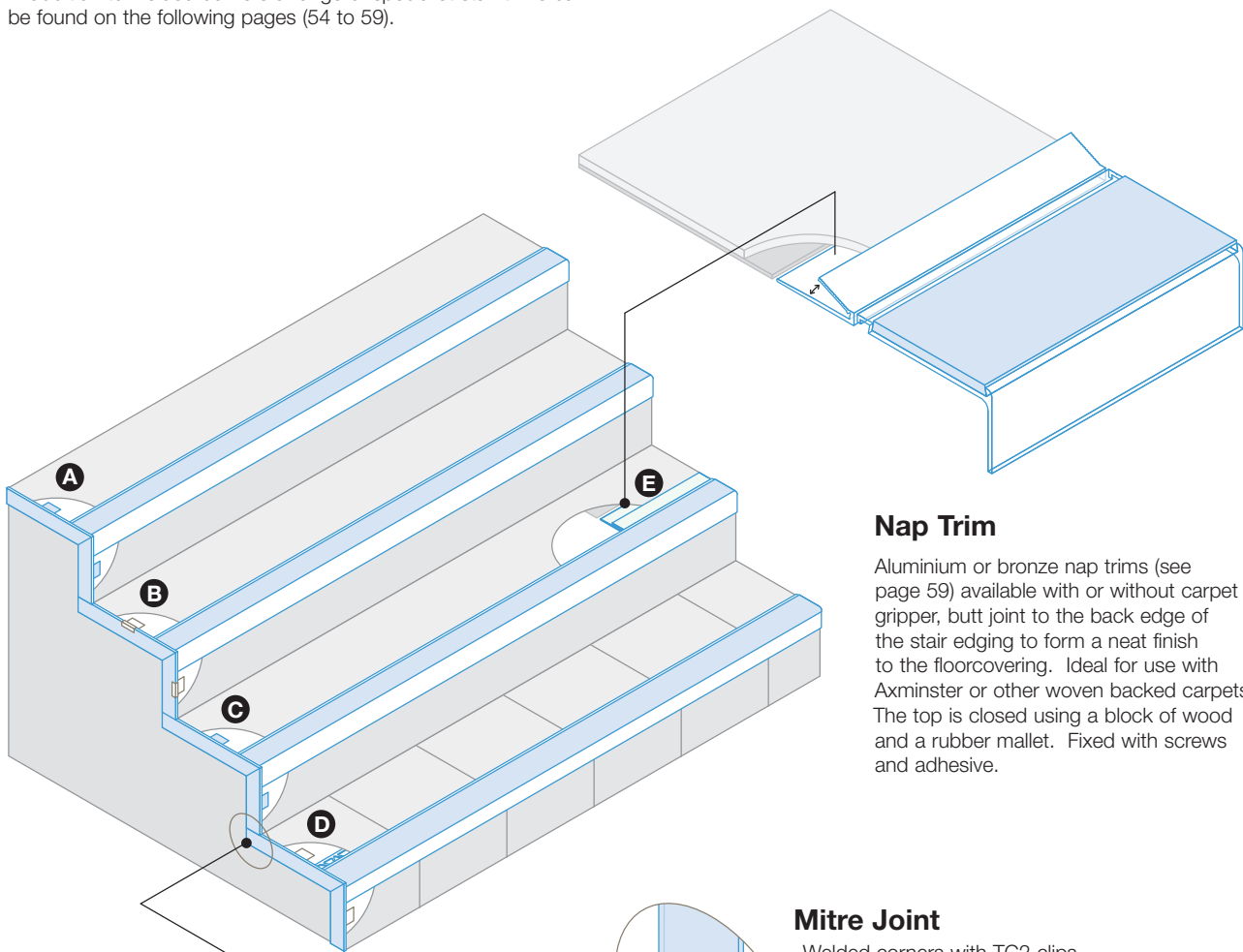
Welded corners are designed to form a neat and attractive edge around the open end of a step by concealing the edge of the floorcovering and stair edging.

Welded corners are supplied pre-welded to suit the angle between the riser and tread of the step (78°- 90°). They are available in a variety of gauges to suit different floorcoverings. Welded corners are available with either a fixed flange or separate fixing clips as shown on the opposite page. When selecting the appropriate welded corner the thickness of the screed, the floorcovering and the combined thickness of the stair edging riser and floorcovering must be considered to ensure a neat finish. Profiles are also available in longer lengths to be used as trimming strips on landings etc.

In addition to welded corners a range of specialist stair trims can be found on the following pages (54 to 59).



**XT range**  
For details on XT side trims and welded corners refer to page 56 (Aluminium and PVC-u Hardnose).



## Type of Jointing

### Butt Joint

Two adjoining welded corners can be butt jointed for all corners with TC1 clips and fixed tabs (except TAC42).

### Mitre Joint

Welded corners with TC2 clips must be mitred. TAC42, TAXT5212 and TAXT523 should also be mitred.

### Note

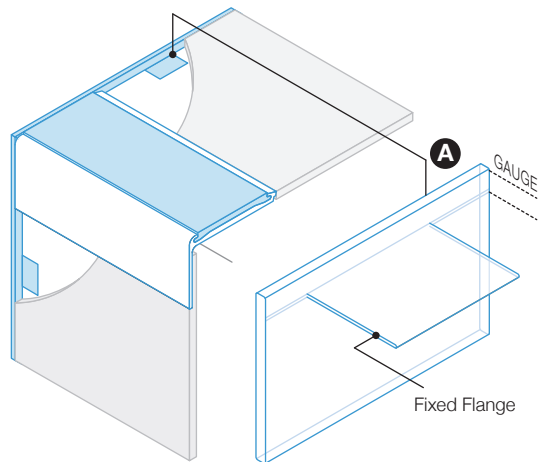
To achieve an optimum finish the angle between each riser and tread should be the same. Remedial work may need to be undertaken prior to installation to achieve this.

## 4 Designs to Choose From

### Welded Corner with Fixed Flange

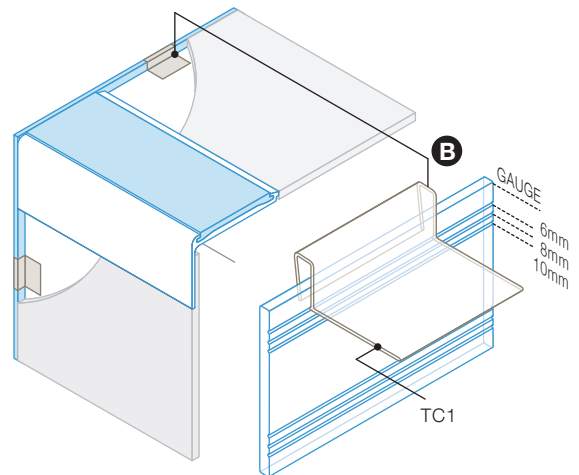
Welded corners are fabricated using a trimming strip of the correct gauge to suit the thickness of the floorcovering. Different types of trimming strip can be combined on the tread and riser to accommodate the combined thickness of the floorcovering and riser of the stair edging e.g. TA5B (tread)/TA5 (riser). Welded corners are fixed with a proprietary cartridge adhesive.

Note: the use of a latex screed to disguise the fixing flange may be required when using vinyl or linoleum (see page 54).



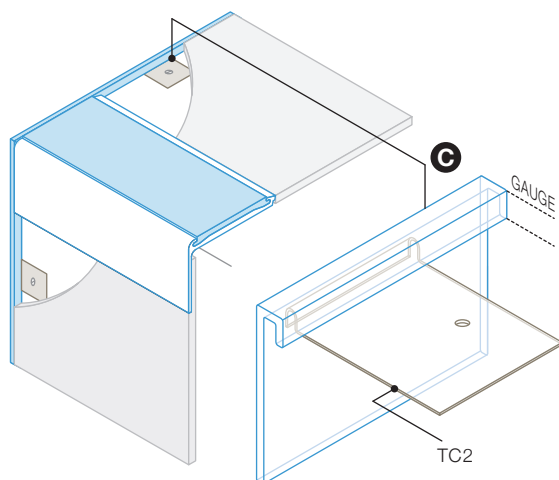
### Welded Corner with TC1 Clips

HT42, HXT42, MT42, TA42, TAC42 and TAXT42 all use the TC1 clip which is adjustable to provide an upstand of 6mm, 8mm or 10mm on the tread or riser. The clip is positioned in one of the grooves using two clips per tread and one per riser and the side trim is then fixed on with proprietary cartridge adhesive. When this has cured the clip is removed. Different clip positions can be used on the tread and riser to allow for the combined thickness of the floorcovering and riser of the stair edging (see page 55).



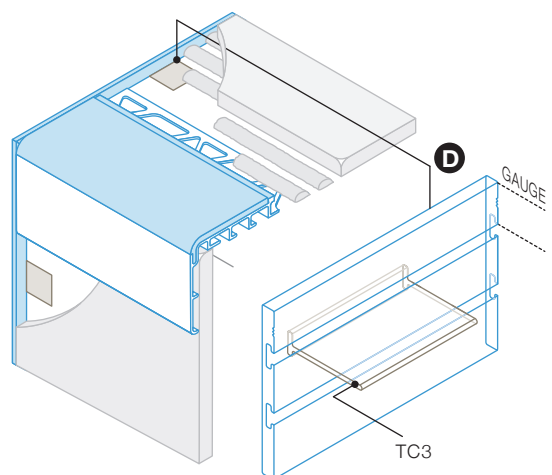
### Welded Corner with TC2 Clips

TA50, TA66 and BT42 all use the TC2 clip which is made from spring steel and is used in approximately the same positions as TC1 but is left in position after the proprietary cartridge adhesive cures (see page 55).



### Welded Corner with TC3 Clips

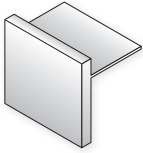
TAXT5212 and TAXT523 utilise aluminium TC3 clips that slide on to the profile using the locating grooves to form the flange. The clips provide a gauge of either 10mm, 12.5mm or 15mm to work with CXT1, CXT2 or CXT3 stair edgings. The TC3 fixing clips (tabs) remain in place once the side trim has been installed (see page 56).



**FREE**

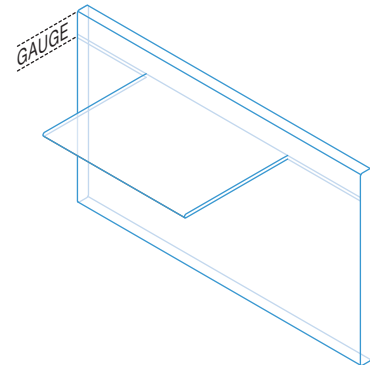
Gratus Accessories offers a **Free Measuring & Templating Service** for stair edgings to ensure optimum product selection. Contact Technical Support on 01625 428922 to request your measure (terms and conditions apply).

# Stair Trims



## Welded Corners and Trimming Strips with Fixed Flange

| Section | Gauge | Stock Lengths | 78° – 90° LH or RH | 83° & 90° Universal | Fixed Tabs | Site Join |
|---------|-------|---------------|--------------------|---------------------|------------|-----------|
| TA1     | 2.5mm | 2.75m         | -                  | -                   | ✓          | -         |
| TA2C    | 5mm   | 2.75m         | -                  | -                   | ✓          | -         |
| TA5     | 6.5mm | 2.75m         | ✓                  | ✓                   | ✓          | butt      |
| TA5B*   | 3.5mm | 2.75m         | ✓                  | ✓                   | ✓          | butt      |
| TA5C    | 5mm   | 2.75m         | ✓                  | -                   | ✓          | butt      |
| TP32    | 4mm   | 2.75m         | -                  | -                   | ✓          | butt      |
| HT38    | 5mm   | 2.75m         | ✓                  | ✓                   | ✓          | butt      |
| HT44*   | 10mm  | 2.75m         | ✓                  | ✓                   | ✓          | butt      |
| HT47**  | 12mm  | 2.75m         | -                  | -                   | ✓          | butt      |



\*TA5B and HT44 can be supplied as TAXT5B and HXT44 - pre-formed welded corners with a rounded edge to complement the curved edge design of the XT stair edging profiles (see page 56).

\*\*HT47 is only supplied as a pre-formed welded corner with a rounded edge to complement the curved edge design of the XT stair edging profiles - code HXT47 (see page 56).

### Colour options:

#### Metals:

- Aluminium
- Chrome Finish Aluminium
- Bronze

#### PVC-u (HT):

- Black
- Ink
- Brown
- Bluebell
- Granite
- Dove
- Glacier
- Canvas
- Buttercup
- Snowdrift

HT38, HT42 and HT44 also available in:

- Burgundy
- Evergreen
- Midnight
- Linen

HT42, HT44 and HT47 also available in:

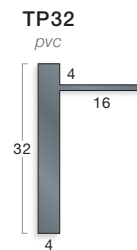
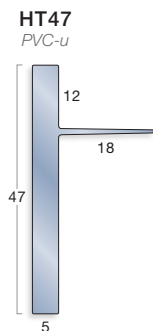
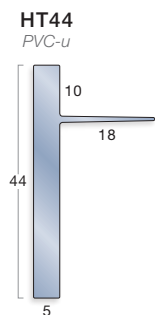
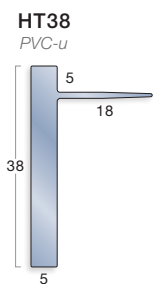
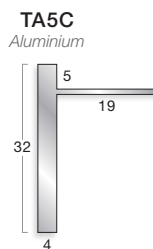
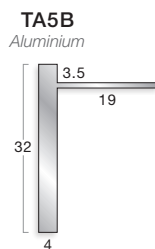
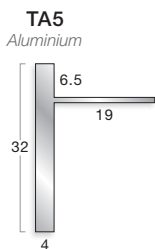
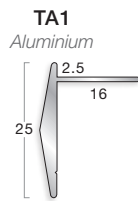
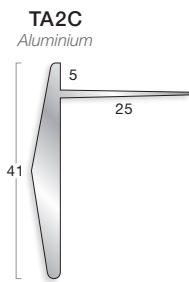
- Clay
- Sky
- Jade
- Wisp

#### Metallic PVC-u (MT):

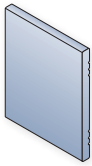
- Burnt Almond
- Zinc
- Doubleton
- Silver

#### Flexible pvc (TP):

- Black
- Brown
- Granite
- Dove
- Snowdrift



Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

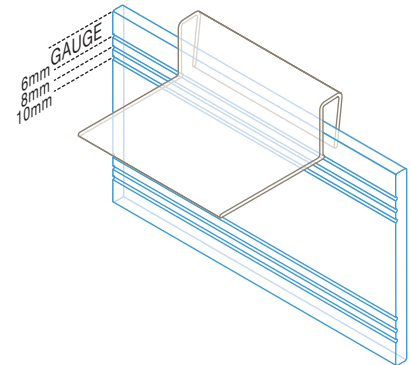


## Welded Corners and Trimming Strips with TC1 Clips

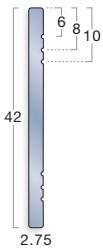
| Section | Gauge    | Stock Lengths | 78° – 90° LH or RH | 83° & 90° Universal | Fixing Clips | Site Join |
|---------|----------|---------------|--------------------|---------------------|--------------|-----------|
| HT42*   | 6-8-10mm | 2.75m         | ✓                  | ✓                   | TC1          | butt      |
| MT42    | 6-8-10mm | 2.75m         | ✓                  | ✓                   | TC1          | butt      |
| TA42**  | 6-8-10mm | 2.75m         | ✓                  | ✓                   | TC1          | butt      |
| TAC42   | 6-8-10mm | 2.00m         | ✓                  | ✓                   | TC1          | mitre     |

\*HT42 can be supplied as HXT42 - a pre-formed welded corner with a rounded edge to complement the curved edge design of the XT stair edging profiles (see page 56).

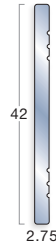
\*\*TA42 can be supplied as TAXT42 - a pre-formed welded corner with a rounded edge to complement the curved edge design of the XT stair edging profiles (see page 56).



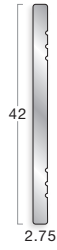
**HT42**  
PVC-u



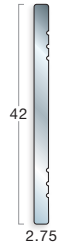
**MT42**  
PVC-u Metallic



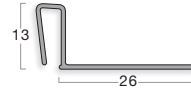
**TA42**  
Aluminium



**TAC42**  
Chrome Finish Aluminium

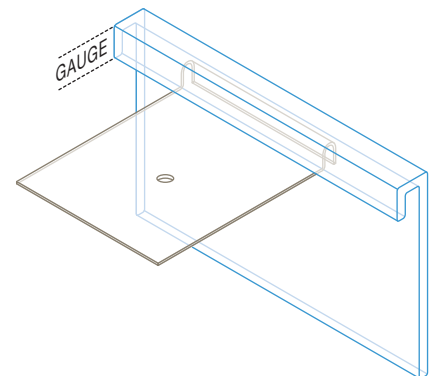


**TC1 clip**  
PVC-u

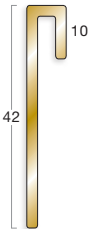


## Welded Corners and Trimming Strips with TC2 Clips

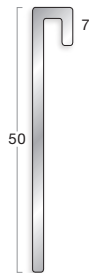
| Section | Gauge | Stock Lengths | 78° – 90° LH or RH | Fixing Clips | Site Join |
|---------|-------|---------------|--------------------|--------------|-----------|
| BT42    | 10mm  | 2.75m         | ✓                  | TC2          | mitre     |
| TA50    | 7mm   | 2.75m         | ✓                  | TC2          | mitre     |
| TA66    | 7mm   | 2.75m         | ✓                  | TC2          | mitre     |



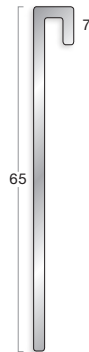
**BT42**  
Bronze



**TA50**  
Aluminium



**TA66**  
Aluminium



**TC2 clip**  
Steel

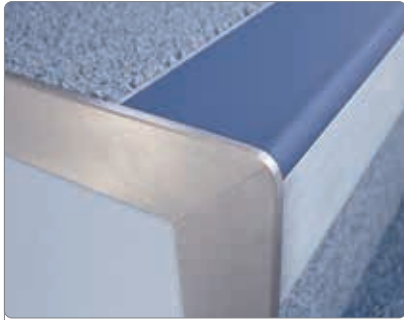


All Gradus products comply with REACH Regulation (EC) 1907-2006 - see page 6 for further details.

Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.



# Side Trims and Welded Corners for XT Stair Edgings



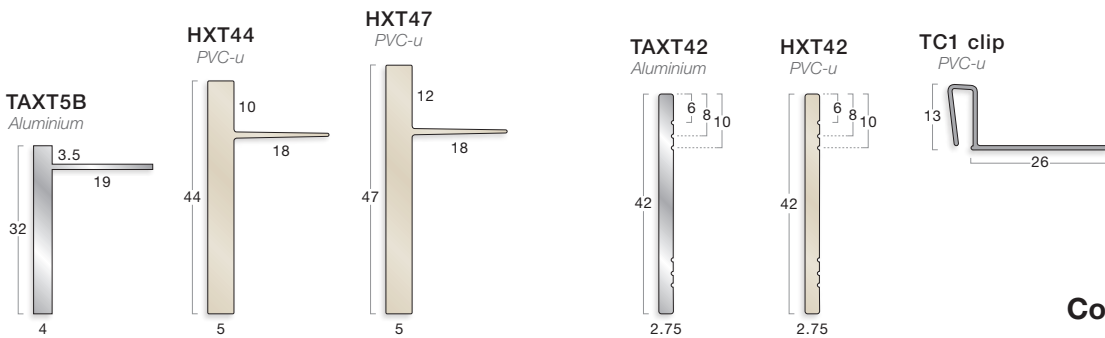
TAXT42 with contoured edge to provide a flush, neat finish to the stair edging profile

Side trims and welded corners are designed to form a neat and attractive edge around the open end of a step by concealing the edge of the floorcovering and stair edging.

Gradus side trims TA42, TA5B, HT42, HT44 and HT47 can be ordered in straight lengths for on-site fabrication or can be supplied as pre-formed welded corners TAXT42, TAXT5B, HXT42, HXT44 and HXT47. When ordered as TAXT42 / TAXT5B / HXT42 / HXT44 / HXT47 the apex of the welded corner is contoured to a rounded edge to match the curved edge design of the XT stair edging profiles, providing a flush, neat finish.

## Welded Corners with Fixed Flange

## Welded Corners with TC1 Clips



### Colour options:

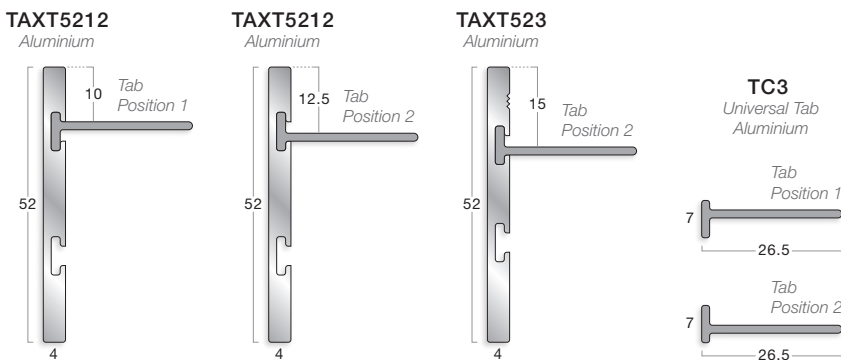
#### Metals (TAXT):

Aluminium

#### PVC-u (HXT):

- Black
- Ink
- Brown
- Bluebell
- Granite
- Dove
- Glacier
- Clay
- Sky
- Canvas
- Jade
- Whisp
- Buttercup
- Snowdrift

## Welded Corners with TC3 Clips



## Welded Corners

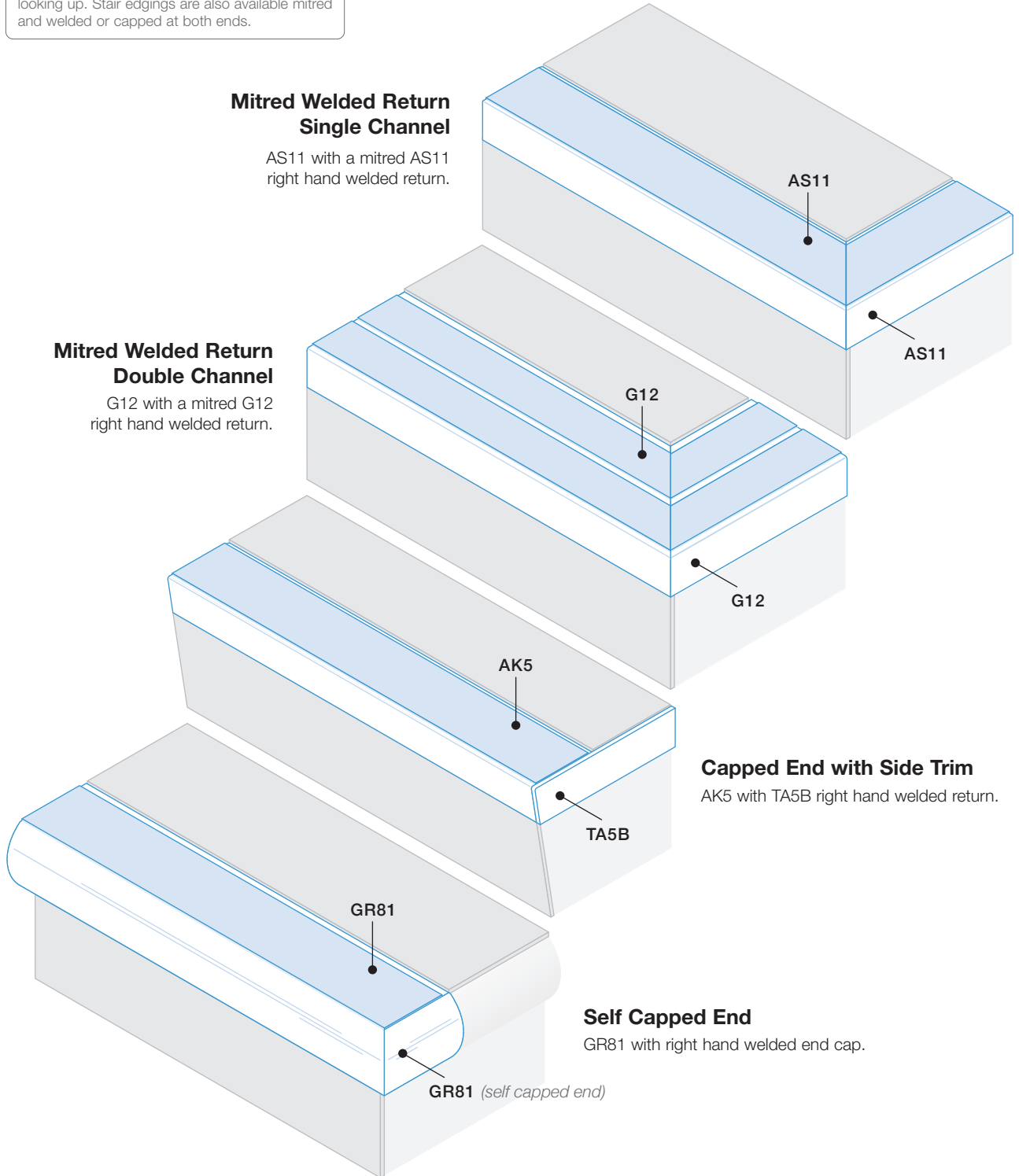
## Trimming Strips

| Section  | Gauge     | 78° – 90°<br>LH or RH | 83° & 90°<br>Universal | Fixing    | Site<br>Join | Trimming Strip for use on landings<br>See pages 52 to 53 | Section<br>ref. | Stock<br>Lengths |
|----------|-----------|-----------------------|------------------------|-----------|--------------|--|-----------------|------------------|
| TAXT5B   | 3.5mm     | ✓                     | ✓                      | Fixed Tab | butt         | TAXT5B can be supplied as stock lengths                  | TA5B            | 2.75m            |
| HXT44    | 10mm      | ✓                     | ✓                      | Fixed Tab | butt         | HXT44 can be supplied as stock lengths                   | HT44            | 2.75m            |
| HXT47    | 12mm      | ✓                     | ✓                      | Fixed Tab | butt         | HXT47 can be supplied as stock lengths                   | HT47            | 2.75m            |
| TAXT42   | 6-8-10mm  | ✓                     | ✓                      | TC1 Clips | butt         | TAXT42 can be supplied as stock lengths                  | TA42            | 2.75m            |
| HXT42    | 6-8-10mm  | ✓                     | ✓                      | TC1 Clips | butt         | HXT42 can be supplied as stock lengths                   | HT42            | 2.75m            |
| TAXT5212 | 10-12.5mm | ✓                     | -                      | TC3 Clips | mitre        | TAXT5212 can be supplied as stock lengths                | TAXT5212        | 2.75m            |
| TAXT523  | 15mm      | ✓                     | -                      | TC3 Clips | mitre        | TAXT523 can be supplied as stock lengths                 | TAXT523         | 2.75m            |

# Welded Returns & Capped Ends

Most stair edgings featured in the Gradus product range can be fabricated to form a neat finish to the open side(s) of the stair in the form of welded returns or capped ends. The diagram below illustrates some examples of the fabrications that are available.

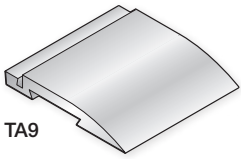
The "hand" (i.e. left or right hand) of the profile is determined from the bottom of a flight of stairs looking up. Stair edgings are also available mitred and welded or capped at both ends.



**FREE**

Gradus Accessories offers a **Free Measuring & Templating Service** for stair edgings to ensure optimum product selection. Contact Technical Support on 01625 428922 to request your measure (terms and conditions apply).

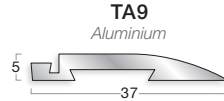
# Stair Trims



TA9

TA9 is an aluminium trimming strip used with G range stair edgings to form a safe ramp where resilient or no floorcovering is used (see pages 28 to 30).

## Edge Trim



TA9  
Aluminium

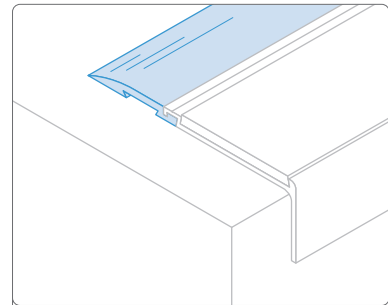
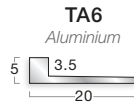


Diagram shows G11 (see page 28) with TA9 ramping strip providing a transition where no floorcovering is used.

TA6 is an aluminium trimming strip used to form a central run of resilient floorcovering on stairs and landings. Can also be used on the riser.



TA6  
Aluminium

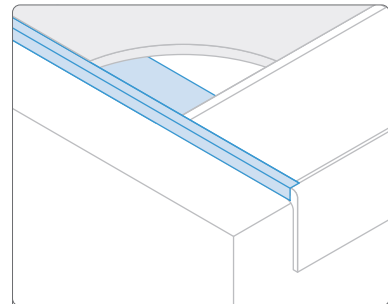
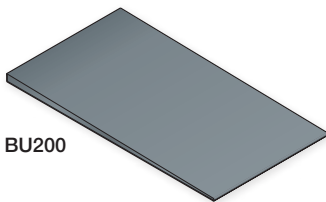


Diagram shows AS11 (see page 25) and TA6 trimming strip with a special on-site fabrication.



BU200

Bevelled underlay is a flexible pvc material used as a diminishing strip and is ideal for building up resilient floorcoverings for use with 5mm stair edgings. This is an ideal solution where a heavy-duty stair edging is required with a resilient floorcovering.

Grooves along the length of the underlay provide a straight cutting edge at points where the thickness gives ideal height adjustment. Bevelled underlay is fitted with a proprietary contact adhesive and it is advisable to feather the tapered edge with a thin layer of latex cement.

## Bevelled Underlay

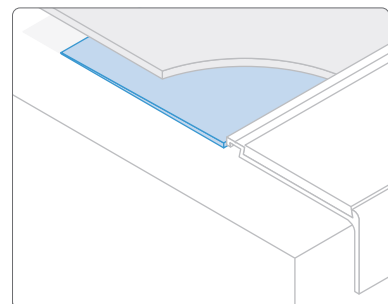
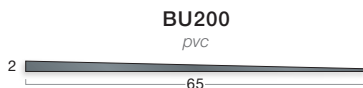


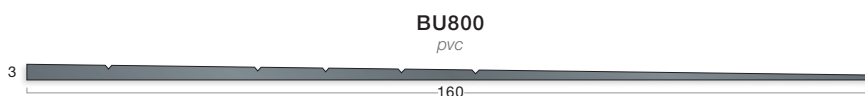
Diagram shows BU200 bevelled underlay being used to build up a 3.2mm linoleum to ensure a flush finish with the back edge of a G11 stair edging (5mm gauge - see page 28).

### Colour option:

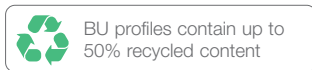
■ Black



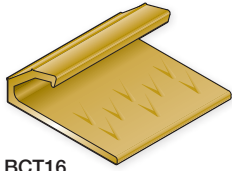
BU200  
pvc



BU800  
pvc



Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.



**BCT16**

Aluminium or bronze nap trims available with or without carpet gripper. Butt joint to the back edge of the stair edging to form a neat finish to the floorcovering. Ideal for use where an Axminster or other woven backed carpet is used. The top is closed using a block of wood and/or rubber mallet. Fixed with screws and adhesive.

**Nap Trim**

**BCT16**  
Bronze - available with or without carpet gripper

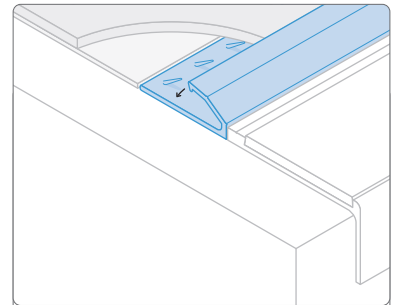
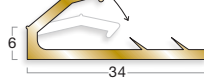


Diagram shows BCT16 butt jointed to the back edge of BG511 (5mm gauge - see page 39) stair edging to provide a neat edge to the carpet.

**ANT355**  
Aluminium - available with or without carpet gripper

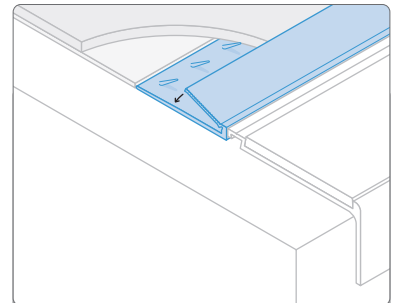
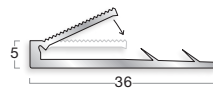


Diagram shows ANT355 butt jointed to the back edge of G11 (5mm gauge - see page 28) stair edging to provide a neat edge to the carpet.



All Gradus products comply with REACH Regulation (EC) 1907-2006 - see page 6 for further details.

**CG1042**  
Aluminium - available with or without carpet gripper

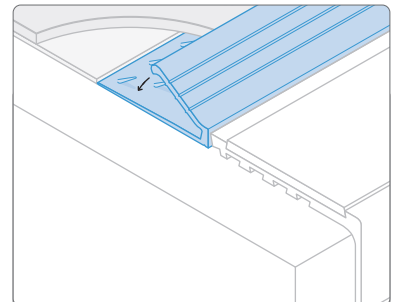
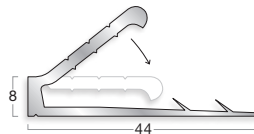
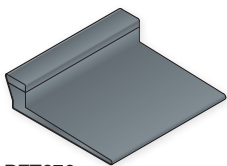


Diagram shows CG1042 butt jointed to the back edge of CT71 (gauge 7mm - see page 31) stair edging to provide a neat edge to the carpet.



**PET276**

A co-extruded PVC-u feature strip for use between carpets, resilient floorcoverings and ceramic tiles or to form an edge to a floorcovering (see diagram).

**Square Edge**

**PET276**  
Co-extruded pvc top with PVC-u base

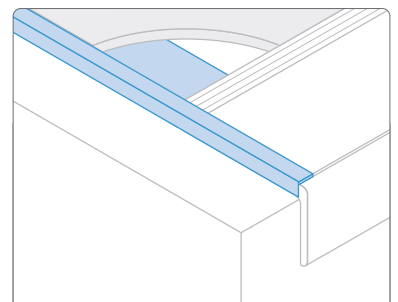
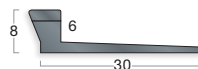


Diagram shows PET276 in conjunction with RN711 (gauge 6mm - see page 44) with a special on-site fabrication being used to protect the exposed edge of the carpet and form a 'carpet runner'.

**Colour options:**

- Black
- Brown
- Granite
- Dove







# Section 2

## Transition Strips

Information to ensure the correct selection of transition strips along with details of colour availability. Details of all Gradus transition strips and specialist floor trims can be found in this section.

# Transition Strip Colours

## Bronze / Brass

Polished Brass / F7



Natural Brass



Polished Bronze



Below is a selection of specialist finishes that are applied to a polished brass material.

Polished Chrome



Satin Chrome



Brushed Stainless Steel



Pearl Nickel



Satin Nickel



## Aluminium

Mill Finish / Natural



F0 Natural



F3 Polished



Below is a selection of finishes that are applied to aluminium material.

Polished Silver



Etched Silver



F4 Silver Anodised



F5 Gold Anodised



F9 Sand Anodised



F6 Bronze Anodised



## Stainless Steel

F8 Polished



F8G Matt



## Pvc Standard

Black LRV: 5



Brown LRV: 6



Coffee LRV: 6



Granite LRV: 13



Lead LRV: 13



Bluebell LRV: 8



Dove LRV: 27



Steel LRV: 27



Fawn LRV: 18

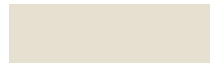


NEW

Clay LRV: 48



Canvas LRV: 53



## Pvc Metallics

Burnt Almond LRV: 10



Zinc LRV: 15



Doubleton LRV: 21



Platinum LRV: 42



Silver LRV: 49



## Wood Finish

H30 - Light Oak



H20 - Dark Beech



H22 - Light Beech



H40 - Maple



The above are wood effect finishes that are applied to aluminium material.

Note:  
LRV readings apply to the following products:

- MTS Multi-Trim System - PVC-u (page 68)
- Clip-Top (page 70)
- Clip-Top fx (page 73)
- Wetroom Transition Strips (page 116)

For details of LRV readings for all other products, contact Gradus on 01625 428922.

Please note: Due to the limitations of the printing process, colours within this catalogue should not be relied upon for colour matching. An accurate colour match can only be achieved by requesting the relevant product sample(s) from Gradus Technical Support on 01625 428922.



# Luxury Trim System



## Description

The Gradus Luxury Trim System offers a premium solution for the neat finishing of junctions between flooring materials.

The solid brass profiles are available in six opulent metal finishes for use in prestigious applications where luxury floor finishes are installed, from hotels to top-end residential developments.

The profiles are available in either a ramp or a twin top configuration with a choice of bases and heights to suit a wide range of floorcoverings.

## Profile Information

- Profiles suitable for interior use
- Tops clip in to bases to accommodate a variety of floorcoverings

## Installation Advice

- Compressed thickness of carpet should always be a tight fit to the internal gauge of the combined top/base
- When installed with natural floorcoverings e.g. ceramics or wood, a suitable gap must be left between the profile base and the flooring to allow for natural expansion
- Bases should always be fitted on top of resilient floorcoverings when used in a ramp configuration
- Bases should be fitted using cartridge adhesive and screw fixings

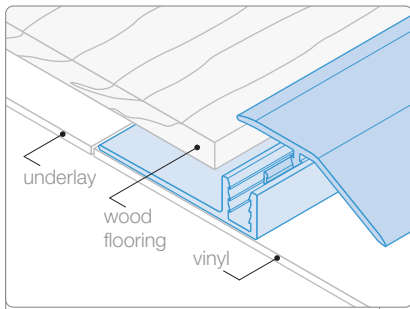
## Colour

- For larger colour swatches see page 62

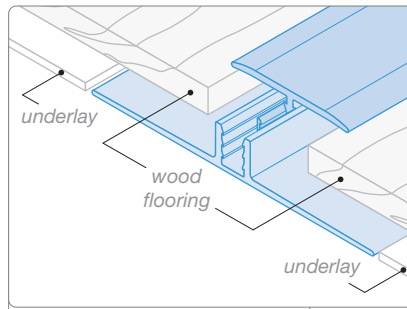
# Luxury Trim System



Visit: [www.gradus.com](http://www.gradus.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.



SFBR37/AFT398 wood flooring to vinyl



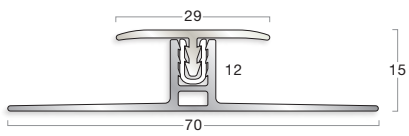
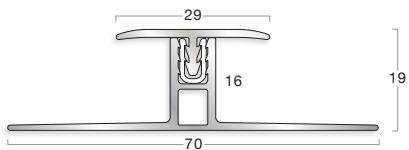
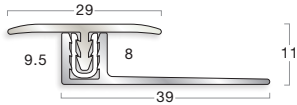
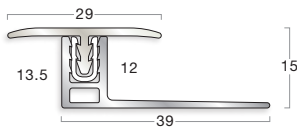
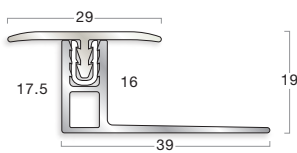
SFBT29/AFT708 wood flooring

| CODE / PROFILE                  | MATERIAL   | LENGTH         | COLOURS / FINISHES   |
|---------------------------------|--|----------------|--|
| <b>SFBR37 / AFT398</b><br><br>  | Brass Top with PVC-u Connector & Aluminium Base<br><br>Base available with or without carpet gripper | 2.715m<br>0.9m | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #cccccc; margin-right: 5px;"></span> Polished Chrome</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #999999; margin-right: 5px;"></span> Satin Chrome</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #808080; margin-right: 5px;"></span> Brushed Stainless Steel</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #666666; margin-right: 5px;"></span> Pearl Nickel</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #444444; margin-right: 5px;"></span> Satin Nickel</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #cc9933; margin-right: 5px;"></span> Polished Brass</li> </ul> |
| <b>SFBR37 / AFT3912</b><br><br> | Brass Top with PVC-u Connector & Aluminium Base<br><br>Base available with or without carpet gripper | 2.715m<br>0.9m | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #cccccc; margin-right: 5px;"></span> Polished Chrome</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #999999; margin-right: 5px;"></span> Satin Chrome</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #808080; margin-right: 5px;"></span> Brushed Stainless Steel</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #666666; margin-right: 5px;"></span> Pearl Nickel</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #444444; margin-right: 5px;"></span> Satin Nickel</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #cc9933; margin-right: 5px;"></span> Polished Brass</li> </ul> |
| <b>SFBR37 / AFT3916</b><br><br> | Brass Top with PVC-u Connector & Aluminium Base<br><br>Base available with or without carpet gripper | 2.715m<br>0.9m | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #cccccc; margin-right: 5px;"></span> Polished Chrome</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #999999; margin-right: 5px;"></span> Satin Chrome</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #808080; margin-right: 5px;"></span> Brushed Stainless Steel</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #666666; margin-right: 5px;"></span> Pearl Nickel</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #444444; margin-right: 5px;"></span> Satin Nickel</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #cc9933; margin-right: 5px;"></span> Polished Brass</li> </ul> |
| <b>SFBT29 / AFT708</b><br><br>  | Brass Top with PVC-u Connector & Aluminium Base<br><br>Base available with or without carpet gripper | 2.715m<br>0.9m | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #cccccc; margin-right: 5px;"></span> Polished Chrome</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #999999; margin-right: 5px;"></span> Satin Chrome</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #808080; margin-right: 5px;"></span> Brushed Stainless Steel</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #666666; margin-right: 5px;"></span> Pearl Nickel</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #444444; margin-right: 5px;"></span> Satin Nickel</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #cc9933; margin-right: 5px;"></span> Polished Brass</li> </ul> |

Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.



# Luxury Trim System

| CODE / PROFILE   | MATERIAL   | LENGTH         | COLOURS / FINISHES   |
|--|--|----------------|--|
| <b>SFBT29 / AFT7012</b><br><br>   | Brass Top with PVC-u Connector & Aluminium Base<br><br>Base available with or without carpet gripper | 2.715m<br>0.9m | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #cccccc; margin-right: 5px;"></span> Polished Chrome</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #999999; margin-right: 5px;"></span> Satin Chrome</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #808080; margin-right: 5px;"></span> Brushed Stainless Steel</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #666666; margin-right: 5px;"></span> Pearl Nickel</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #444444; margin-right: 5px;"></span> Satin Nickel</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #c0c000; margin-right: 5px;"></span> Polished Brass</li> </ul> |
| <b>SFBT29 / AFT7016</b><br><br>   | Brass Top with PVC-u Connector & Aluminium Base<br><br>Base available with or without carpet gripper | 2.715m<br>0.9m | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #cccccc; margin-right: 5px;"></span> Polished Chrome</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #999999; margin-right: 5px;"></span> Satin Chrome</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #808080; margin-right: 5px;"></span> Brushed Stainless Steel</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #666666; margin-right: 5px;"></span> Pearl Nickel</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #444444; margin-right: 5px;"></span> Satin Nickel</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #c0c000; margin-right: 5px;"></span> Polished Brass</li> </ul> |
| <b>SFBT29 / AFT398</b><br><br>  | Brass Top with PVC-u Connector & Aluminium Base<br><br>Base available with or without carpet gripper | 2.715m<br>0.9m | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #cccccc; margin-right: 5px;"></span> Polished Chrome</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #999999; margin-right: 5px;"></span> Satin Chrome</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #808080; margin-right: 5px;"></span> Brushed Stainless Steel</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #666666; margin-right: 5px;"></span> Pearl Nickel</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #444444; margin-right: 5px;"></span> Satin Nickel</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #c0c000; margin-right: 5px;"></span> Polished Brass</li> </ul> |
| <b>SFBT29 / AFT3912</b><br><br> | Brass Top with PVC-u Connector & Aluminium Base<br><br>Base available with or without carpet gripper | 2.715m<br>0.9m | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #cccccc; margin-right: 5px;"></span> Polished Chrome</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #999999; margin-right: 5px;"></span> Satin Chrome</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #808080; margin-right: 5px;"></span> Brushed Stainless Steel</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #666666; margin-right: 5px;"></span> Pearl Nickel</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #444444; margin-right: 5px;"></span> Satin Nickel</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #c0c000; margin-right: 5px;"></span> Polished Brass</li> </ul> |
| <b>SFBT29 / AFT3916</b><br><br> | Brass Top with PVC-u Connector & Aluminium Base<br><br>Base available with or without carpet gripper | 2.715m<br>0.9m | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #cccccc; margin-right: 5px;"></span> Polished Chrome</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #999999; margin-right: 5px;"></span> Satin Chrome</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #808080; margin-right: 5px;"></span> Brushed Stainless Steel</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #666666; margin-right: 5px;"></span> Pearl Nickel</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #444444; margin-right: 5px;"></span> Satin Nickel</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #c0c000; margin-right: 5px;"></span> Polished Brass</li> </ul> |

Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

# MTS Multi-Trim System™



Section 2

Edmund Sumner/View.

## Description

MTS Multi-Trim System is a versatile and simple solution for common interfaces between flooring materials.

Tops are aluminium or PVC-u and can be clipped into the bases at different heights to accommodate various floorcoverings, offering more flexibility in use.

MTS offers a neat finish to commonly found junctions in commercial applications, and is ideal for use with floorcoverings that require room for expansion such as wood, wood laminate, ceramics and terrazzo.

Suitable for use in medium pedestrian and trolley traffic applications, e.g. high street shops, schools, hotels and offices.

## Profile Information

- Profiles suitable for interior use
- Tops can be clipped into bases at variable heights to accommodate a wider range of floorcoverings



Denotes PVC-u profiles can be curved on-site, see individual profiles for minimum radius

## Installation Advice

- Compressed thickness of carpet should always be a tight fit to the internal gauge of the combined top / base
- When installed with ceramics, wood or wood laminate flooring a suitable gap must be left between the profile base and the flooring to allow for natural expansion
- Bases should be fitted using cartridge adhesive and screw fixings

## Colour

- For larger colour swatches and LRV readings for MTS PVC-u see page 62

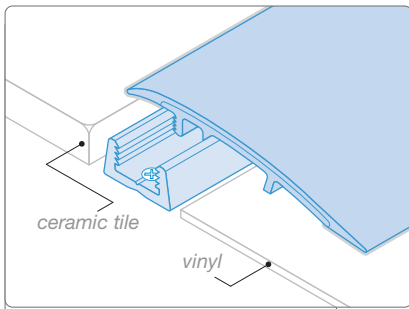


MTS PVC-u bases contain up to 100% recycled content.

# MTS Multi-Trim System™ - PVC-u



Visit: [www.gradus.com](http://www.gradus.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.



PTR1/MPTB5 ceramic tile to vinyl.



All Gradus products comply with REACH Regulation (EC) 1907-2006 - see page 6 for further details.

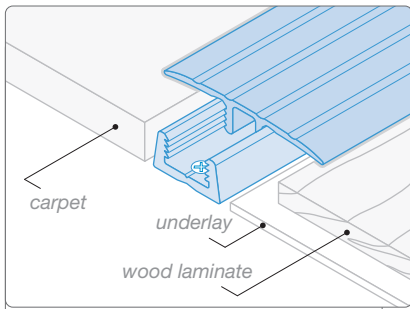
| CODE / PROFILE                   | MATERIAL                | LENGTH | COLOURS / FINISHES  |
|----------------------------------|-------------------------|--------|---|
| <b>PTT1 / MPTB5</b><br><br><br>  | PVC-u Top<br>PVC-u Base | 2.70m  | <ul style="list-style-type: none"> <li style="width: 50%;">■ Black</li> <li style="width: 50%;">■ Fawn</li> <li style="width: 50%;">■ Granite</li> <li style="width: 50%;">■ Dove</li> <li style="width: 50%;">■ Brown</li> <li style="width: 50%;">■ Clay</li> <li style="width: 50%;">■ Bluebell</li> </ul> |
| <b>PTT1 / MPTB12</b><br><br><br> | PVC-u Top<br>PVC-u Base | 2.70m  | <ul style="list-style-type: none"> <li style="width: 50%;">■ Black</li> <li style="width: 50%;">■ Fawn</li> <li style="width: 50%;">■ Granite</li> <li style="width: 50%;">■ Dove</li> <li style="width: 50%;">■ Brown</li> <li style="width: 50%;">■ Clay</li> <li style="width: 50%;">■ Bluebell</li> </ul> |
| <b>PTT1 / MPTB16</b><br><br><br> | PVC-u Top<br>PVC-u Base | 2.70m  | <ul style="list-style-type: none"> <li style="width: 50%;">■ Black</li> <li style="width: 50%;">■ Fawn</li> <li style="width: 50%;">■ Granite</li> <li style="width: 50%;">■ Dove</li> <li style="width: 50%;">■ Brown</li> <li style="width: 50%;">■ Clay</li> <li style="width: 50%;">■ Bluebell</li> </ul> |
| <b>PTR1 / MPTB5</b><br><br>      | PVC-u Top<br>PVC-u Base | 2.70m  | <ul style="list-style-type: none"> <li style="width: 50%;">■ Black</li> <li style="width: 50%;">■ Fawn</li> <li style="width: 50%;">■ Granite</li> <li style="width: 50%;">■ Dove</li> <li style="width: 50%;">■ Brown</li> <li style="width: 50%;">■ Clay</li> <li style="width: 50%;">■ Bluebell</li> </ul> |
| <b>PTR1 / MPTB12</b><br><br>     | PVC-u Top<br>PVC-u Base | 2.70m  | <ul style="list-style-type: none"> <li style="width: 50%;">■ Black</li> <li style="width: 50%;">■ Fawn</li> <li style="width: 50%;">■ Granite</li> <li style="width: 50%;">■ Dove</li> <li style="width: 50%;">■ Brown</li> <li style="width: 50%;">■ Clay</li> <li style="width: 50%;">■ Bluebell</li> </ul> |
| <b>PTR1 / MPTB16</b><br><br>     | PVC-u Top<br>PVC-u Base | 2.70m  | <ul style="list-style-type: none"> <li style="width: 50%;">■ Black</li> <li style="width: 50%;">■ Fawn</li> <li style="width: 50%;">■ Granite</li> <li style="width: 50%;">■ Dove</li> <li style="width: 50%;">■ Brown</li> <li style="width: 50%;">■ Clay</li> <li style="width: 50%;">■ Bluebell</li> </ul> |

Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

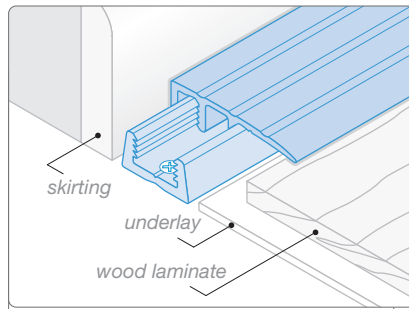
# MTS Multi-Trim System™ - Aluminium



Visit: [www.gradus.com](http://www.gradus.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.



ATT42/PBT12 carpet to wood laminate.



ATB33/PBT12 wood laminate to skirting.

| CODE / PROFILE                             | MATERIAL                    | LENGTH | COLOURS / FINISHES                   |
|--|-----------------------------|--------|--------------------------------------|
| <b>ATT42 / PBT12</b><br><br>Self-levelling | Aluminium Top<br>PVC-u Base | 2.70m  | ■ Polished Silver<br>■ Etched Silver |
| <b>ATT42 / PBT16</b><br><br>Self-levelling | Aluminium Top<br>PVC-u Base | 2.70m  | ■ Polished Silver<br>■ Etched Silver |
| <b>ATB33 / PBT12</b><br><br>Self-levelling | Aluminium Top<br>PVC-u Base | 2.70m  | ■ Polished Silver<br>■ Etched Silver |
| <b>ATB33 / PBT16</b><br><br>Self-levelling | Aluminium Top<br>PVC-u Base | 2.70m  | ■ Polished Silver<br>■ Etched Silver |
| <b>ATR45 / PBT12</b><br><br>Self-levelling | Aluminium Top<br>PVC-u Base | 2.70m  | ■ Polished Silver<br>■ Etched Silver |
| <b>ATR50 / PBT16</b><br><br>Self-levelling | Aluminium Top<br>PVC-u Base | 2.70m  | ■ Polished Silver<br>■ Etched Silver |

Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

# Clip-Top™



## Description

Clip-Top is a two-piece product allowing design flexibility in commercial applications. The tops can be replaced so that the colour can be altered as part of a refurbishment programme, or if a worn or damaged section needs to be changed, without renewing the base or disrupting the fitted floorcovering. Suitable for use in heavy pedestrian and medium trolley traffic applications, e.g. department stores, high street shops, hospitals, schools, hotels and offices.



All Gradus products comply with REACH Regulation (EC) 1907-2006 - see page 6 for further details.

## Profile Information

- Tops can be replaced
- Profiles suitable for interior use only



A number of PVC-u/metallic PVC-u tops and aluminium bases can be factory fabricated to a radius shape, subject to approval of template or detailed drawing (showing radius details), by the Technical Department

Details of minimum and maximum curving radii can be found on the opposite page.

## Installation Advice

- Compressed thickness of carpet should always be a tight fit to the internal gauge of the combined top / base
- Clip-Top bases should always be fitted on top of the resilient floorcovering when used in a ramp configuration
- Bases should be fitted using cartridge adhesive and screw fixings

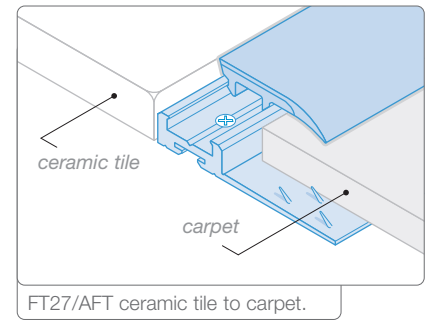
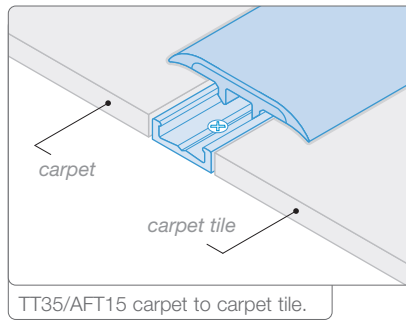
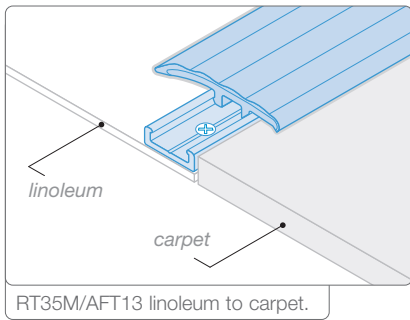
## Colour

- For larger colour swatches and LRV readings see page 62





Visit: [www.gradus.com](http://www.gradus.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.



## Curving Clip-Top

Curves between the minimum and maximum radii can be factory fabricated subject to approval of template or detailed drawing (showing radius details) by the Technical Department. Curves greater than the maximum radius can be curved on-site or by Gradus on request. Curves less than the minimum radius cannot be curved.

| Tops    |                |                |
|---------|----------------|----------------|
| Profile | Min. Radius mm | Max. Radius mm |
| FT27    | 250            | 800            |
| RT35M   | 1000           | 3500           |
| RT42    | 1000           | 3500           |
| RT52    | 800            | 3500           |
| TT25M   | 500            | 800            |
| TT35    | 250            | 800            |

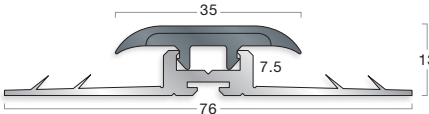
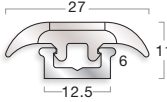
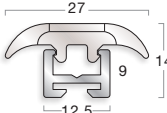
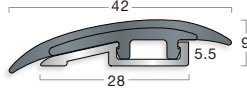
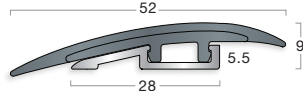
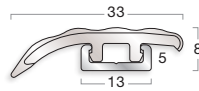
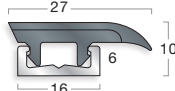
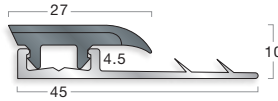
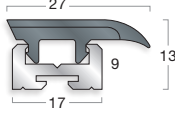
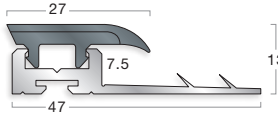
| Bases   |                |                |
|---------|----------------|----------------|
| Profile | Min. Radius mm | Max. Radius mm |
| AFT12   | 250            | 6000           |
| AFT13   | 250            | 6000           |
| AFT14   | 250            | 6000           |
| AFT15   | 250            | 6000           |
| AFT17   | 250            | 7000           |
| AFT28   | 600            | 9000           |



| CODE / PROFILE   | MATERIAL   | LENGTH | COLOURS / FINISHES  |
|--|--|--------|---|
| <b>TT35 / AFT45</b> Registered Community Design Application No 001201941<br> | PVC-u Top<br>Aluminium Base<br><br>Base available with or without carpet gripper | 2.50m  | <ul style="list-style-type: none"> <li style="width: 50%;">■ Black</li> <li style="width: 50%;">■ Fawn</li> <li style="width: 50%;">■ Granite</li> <li style="width: 50%;">■ Dove</li> <li style="width: 50%;">■ Brown</li> <li style="width: 50%;">■ Clay</li> <li style="width: 50%;">■ Bluebell</li> </ul> |
| <b>TT35 / AFT15</b> Registered Community Design Application No 001201941<br> | PVC-u Top<br>Aluminium Base<br><br>Replaceable Tops                              | 2.50m  | <ul style="list-style-type: none"> <li style="width: 50%;">■ Black</li> <li style="width: 50%;">■ Fawn</li> <li style="width: 50%;">■ Granite</li> <li style="width: 50%;">■ Dove</li> <li style="width: 50%;">■ Brown</li> <li style="width: 50%;">■ Clay</li> <li style="width: 50%;">■ Bluebell</li> </ul> |
| <b>TT35 / DFT80</b> Registered Community Design Application No 001201941<br> | PVC-u Top<br>Aluminium Base<br><br>Base available with or without carpet gripper | 2.50m  | <ul style="list-style-type: none"> <li style="width: 50%;">■ Black</li> <li style="width: 50%;">■ Fawn</li> <li style="width: 50%;">■ Granite</li> <li style="width: 50%;">■ Dove</li> <li style="width: 50%;">■ Brown</li> <li style="width: 50%;">■ Clay</li> <li style="width: 50%;">■ Bluebell</li> </ul> |
| <b>TT35 / AFT17</b> Registered Community Design Application No 001201941<br> | PVC-u Top<br>Aluminium Base<br><br>Replaceable Tops                              | 2.50m  | <ul style="list-style-type: none"> <li style="width: 50%;">■ Black</li> <li style="width: 50%;">■ Fawn</li> <li style="width: 50%;">■ Granite</li> <li style="width: 50%;">■ Dove</li> <li style="width: 50%;">■ Brown</li> <li style="width: 50%;">■ Clay</li> <li style="width: 50%;">■ Bluebell</li> </ul> |
| <b>TT35 / AFT</b> Registered Community Design Application No 001201941<br>   | PVC-u Top<br>Aluminium Base<br><br>Base available with or without carpet gripper | 2.50m  | <ul style="list-style-type: none"> <li style="width: 50%;">■ Black</li> <li style="width: 50%;">■ Fawn</li> <li style="width: 50%;">■ Granite</li> <li style="width: 50%;">■ Dove</li> <li style="width: 50%;">■ Brown</li> <li style="width: 50%;">■ Clay</li> <li style="width: 50%;">■ Bluebell</li> </ul> |

Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

# Clip-Top™

| CODE / PROFILE  | MATERIAL   | LENGTH | COLOURS / FINISHES  |
|---|--|--------|---|
| <b>TT35 / DFT</b> Registered Community Design Application No 001201941<br>     | PVC-u Top<br>Aluminium Base<br><br>Base available with or without carpet gripper                         | 2.50m  | <ul style="list-style-type: none"> <li style="width: 50%;">■ Black</li> <li style="width: 50%;">■ Fawn</li> <li style="width: 50%;">■ Granite</li> <li style="width: 50%;">■ Dove</li> <li style="width: 50%;">■ Brown</li> <li style="width: 50%;">■ Clay</li> <li style="width: 50%;">■ Bluebell</li> </ul> |
| <b>TT25M / AFT14</b><br>   | Metallic<br>PVC-u Top<br>Aluminium Base<br><br>Replaceable Tops  | 2.50m  | <ul style="list-style-type: none"> <li style="width: 50%;">■ Burnt Almond</li> <li style="width: 50%;">■ Zinc</li> <li style="width: 50%;">■ Doubloon</li> <li style="width: 50%;">■ Platinum</li> <li style="width: 50%;">■ Silver</li> </ul>  |
| <b>TT25M / AFT12</b><br>   | Metallic<br>PVC-u Top<br>Aluminium Base<br><br>Replaceable Tops  | 2.50m  | <ul style="list-style-type: none"> <li style="width: 50%;">■ Burnt Almond</li> <li style="width: 50%;">■ Zinc</li> <li style="width: 50%;">■ Doubloon</li> <li style="width: 50%;">■ Platinum</li> <li style="width: 50%;">■ Silver</li> </ul>  |
| <b>RT42 / AFT28</b> Registered Community Design Application No 001201941<br>   | PVC-u Top<br>Aluminium Base<br><br>Replaceable Tops  | 2.50m  | <ul style="list-style-type: none"> <li style="width: 50%;">■ Black</li> <li style="width: 50%;">■ Fawn</li> <li style="width: 50%;">■ Granite</li> <li style="width: 50%;">■ Dove</li> <li style="width: 50%;">■ Brown</li> <li style="width: 50%;">■ Clay</li> <li style="width: 50%;">■ Bluebell</li> </ul> |
| <b>RT52 / AFT28</b> Registered Community Design Application No 001201941<br> | PVC-u Top<br>Aluminium Base<br><br>Replaceable Tops  | 2.50m  | <ul style="list-style-type: none"> <li style="width: 50%;">■ Black</li> <li style="width: 50%;">■ Fawn</li> <li style="width: 50%;">■ Granite</li> <li style="width: 50%;">■ Dove</li> <li style="width: 50%;">■ Brown</li> <li style="width: 50%;">■ Clay</li> <li style="width: 50%;">■ Bluebell</li> </ul> |
| <b>RT35M / AFT13</b><br>   | Metallic<br>PVC-u Top<br>Aluminium Base<br><br>Replaceable Tops  | 2.50m  | <ul style="list-style-type: none"> <li style="width: 50%;">■ Burnt Almond</li> <li style="width: 50%;">■ Zinc</li> <li style="width: 50%;">■ Doubloon</li> <li style="width: 50%;">■ Platinum</li> <li style="width: 50%;">■ Silver</li> </ul>  |
| <b>FT27 / AFT15</b><br>  | PVC-u Top<br>Aluminium Base<br><br>Replaceable Tops  | 2.50m  | <ul style="list-style-type: none"> <li style="width: 50%;">■ Black</li> <li style="width: 50%;">■ Fawn</li> <li style="width: 50%;">■ Granite</li> <li style="width: 50%;">■ Dove</li> <li style="width: 50%;">■ Brown</li> <li style="width: 50%;">■ Clay</li> <li style="width: 50%;">■ Bluebell</li> </ul> |
| <b>FT27 / AFT45</b><br>  | PVC-u Top<br>Aluminium Base<br><br>Base available with or without carpet gripper<br><br>Replaceable Tops | 2.50m  | <ul style="list-style-type: none"> <li style="width: 50%;">■ Black</li> <li style="width: 50%;">■ Fawn</li> <li style="width: 50%;">■ Granite</li> <li style="width: 50%;">■ Dove</li> <li style="width: 50%;">■ Brown</li> <li style="width: 50%;">■ Clay</li> <li style="width: 50%;">■ Bluebell</li> </ul> |
| <b>FT27 / AFT17</b><br>  | PVC-u Top<br>Aluminium Base<br><br>Replaceable Tops  | 2.50m  | <ul style="list-style-type: none"> <li style="width: 50%;">■ Black</li> <li style="width: 50%;">■ Fawn</li> <li style="width: 50%;">■ Granite</li> <li style="width: 50%;">■ Dove</li> <li style="width: 50%;">■ Brown</li> <li style="width: 50%;">■ Clay</li> <li style="width: 50%;">■ Bluebell</li> </ul> |
| <b>FT27 / AFT</b><br>  | PVC-u Top<br>Aluminium Base<br><br>Base available with or without carpet gripper<br><br>Replaceable Tops | 2.50m  | <ul style="list-style-type: none"> <li style="width: 50%;">■ Black</li> <li style="width: 50%;">■ Fawn</li> <li style="width: 50%;">■ Granite</li> <li style="width: 50%;">■ Dove</li> <li style="width: 50%;">■ Brown</li> <li style="width: 50%;">■ Clay</li> <li style="width: 50%;">■ Bluebell</li> </ul> |

Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.



## Description

Clip-Top fx is a two-piece product allowing design flexibility in most commercial applications. Tops are PVC-u and bases are PVC-u for curves and aluminium for straights. The product can be easily formed on site without the need for heat application, reducing the requirements for pre-fabricated curves. The tops can be replaced so that the colour can be altered as part of a refurbishment programme, or if a worn or damaged section needs to be changed, without renewing the base or disrupting the fitted floorcovering. Suitable for use in medium pedestrian and trolley traffic applications, e.g. high street shops, schools, hotels and offices.

## Profile information

- Tops can be replaced
- Profiles suitable for interior use only



Can be easily formed on site without the need for heat application when used with PVC-u bases. See individual profiles for curving radii.

## Installation Advice

- Compressed thickness of carpet should always be a tight fit to the internal gauge of the combined top / base
- Clip-Top fx bases should always be fitted on top of the resilient floorcovering when used in a ramp configuration
- Bases should be fitted using cartridge adhesive and screw fixings

## Colour

- For larger colour swatches and LRV readings see page 62



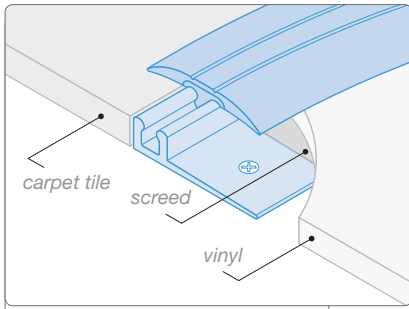
Clip-Top fx PVC-u bases contain up to 100% recycled content.

- Clip-Top fx® Registered Community Design No 000007067-001 – 000007067-003

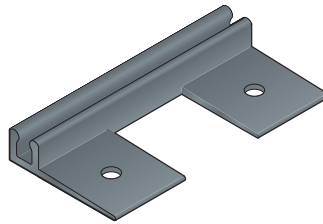
# Clip-Top fx®



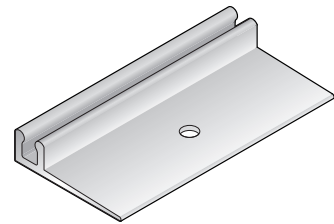
Visit: [www.gradus.com](http://www.gradus.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.



FXT31/FXB336 carpet tile to vinyl.



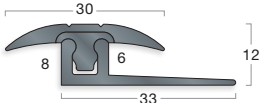


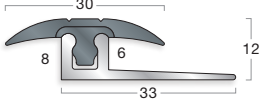

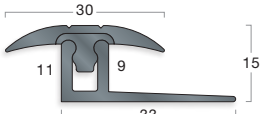


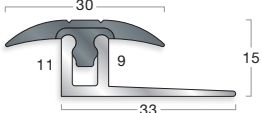

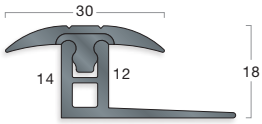


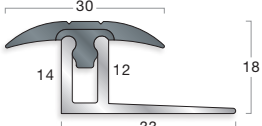

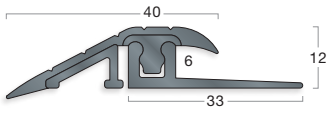



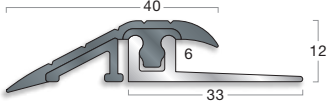

PVC-u bases are pre-punched with tabs and fixing holes for on-site curving. Latex screed should be used with resilient floorcoverings to prevent pre-punched base shadowing through.



Aluminium bases have a solid flange for straight lengths.

| CODE / PROFILE             | MATERIAL  | LENGTH                      | COLOURS / FINISHES |   |
|----------------------------|---|-----------------------------|--------------------|---|
| <b>FXT21 / FXB336</b><br>  | <br>400mm min curve on-site<br><br>Replaceable Tops | PVC-u Top<br>PVC-u Base     | 2.50m              | <ul style="list-style-type: none"> <li style="width: 50%;">■ Black</li> <li style="width: 50%;">■ Fawn</li> <li style="width: 50%;">■ Granite</li> <li style="width: 50%;">■ Dove</li> <li style="width: 50%;">■ Brown</li> <li style="width: 50%;">■ Clay</li> <li style="width: 50%;">■ Bluebell</li> </ul> |
| <b>FXT21 / AFT336</b><br>  | <br>Replaceable Tops                                | PVC-u Top<br>Aluminium Base | 2.50m              | <ul style="list-style-type: none"> <li style="width: 50%;">■ Black</li> <li style="width: 50%;">■ Fawn</li> <li style="width: 50%;">■ Granite</li> <li style="width: 50%;">■ Dove</li> <li style="width: 50%;">■ Brown</li> <li style="width: 50%;">■ Clay</li> <li style="width: 50%;">■ Bluebell</li> </ul> |
| <b>FXT21 / FXB339</b><br>  | <br>400mm min curve on-site<br><br>Replaceable Tops | PVC-u Top<br>PVC-u Base     | 2.50m              | <ul style="list-style-type: none"> <li style="width: 50%;">■ Black</li> <li style="width: 50%;">■ Fawn</li> <li style="width: 50%;">■ Granite</li> <li style="width: 50%;">■ Dove</li> <li style="width: 50%;">■ Brown</li> <li style="width: 50%;">■ Clay</li> <li style="width: 50%;">■ Bluebell</li> </ul> |
| <b>FXT21 / AFT339</b><br>  | <br>Replaceable Tops                                | PVC-u Top<br>Aluminium Base | 2.50m              | <ul style="list-style-type: none"> <li style="width: 50%;">■ Black</li> <li style="width: 50%;">■ Fawn</li> <li style="width: 50%;">■ Granite</li> <li style="width: 50%;">■ Dove</li> <li style="width: 50%;">■ Brown</li> <li style="width: 50%;">■ Clay</li> <li style="width: 50%;">■ Bluebell</li> </ul> |
| <b>FXT21 / FXB3312</b><br> | <br>400mm min curve on-site<br><br>Replaceable Tops | PVC-u Top<br>PVC-u Base     | 2.50m              | <ul style="list-style-type: none"> <li style="width: 50%;">■ Black</li> <li style="width: 50%;">■ Fawn</li> <li style="width: 50%;">■ Granite</li> <li style="width: 50%;">■ Dove</li> <li style="width: 50%;">■ Brown</li> <li style="width: 50%;">■ Clay</li> <li style="width: 50%;">■ Bluebell</li> </ul> |
| <b>FXT21 / AFT3312</b><br> | <br>Replaceable Tops                                | PVC-u Top<br>Aluminium Base | 2.50m              | <ul style="list-style-type: none"> <li style="width: 50%;">■ Black</li> <li style="width: 50%;">■ Fawn</li> <li style="width: 50%;">■ Granite</li> <li style="width: 50%;">■ Dove</li> <li style="width: 50%;">■ Brown</li> <li style="width: 50%;">■ Clay</li> <li style="width: 50%;">■ Bluebell</li> </ul> |

Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

| CODE / PROFILE  | MATERIAL  | LENGTH                      | COLOURS / FINISHES |   |
|---|---|-----------------------------|--------------------|---|
| <b>FXT31 / FXB336</b><br>    |  400mm min curve on-site<br> Replaceable Tops   | PVC-u Top<br>PVC-u Base     | 2.50m              | <ul style="list-style-type: none"> <li style="width: 50%;">■ Black</li> <li style="width: 50%;">■ Fawn</li> <li style="width: 50%;">■ Granite</li> <li style="width: 50%;">■ Dove</li> <li style="width: 50%;">■ Brown</li> <li style="width: 50%;">■ Clay</li> <li style="width: 50%;">■ Bluebell</li> </ul> |
| <b>FXT31 / AFT336</b><br>    |  Replaceable Tops  | PVC-u Top<br>Aluminium Base | 2.50m              | <ul style="list-style-type: none"> <li style="width: 50%;">■ Black</li> <li style="width: 50%;">■ Fawn</li> <li style="width: 50%;">■ Granite</li> <li style="width: 50%;">■ Dove</li> <li style="width: 50%;">■ Brown</li> <li style="width: 50%;">■ Clay</li> <li style="width: 50%;">■ Bluebell</li> </ul> |
| <b>FXT31 / FXB339</b><br>    |  400mm min curve on-site<br> Replaceable Tops   | PVC-u Top<br>PVC-u Base     | 2.50m              | <ul style="list-style-type: none"> <li style="width: 50%;">■ Black</li> <li style="width: 50%;">■ Fawn</li> <li style="width: 50%;">■ Granite</li> <li style="width: 50%;">■ Dove</li> <li style="width: 50%;">■ Brown</li> <li style="width: 50%;">■ Clay</li> <li style="width: 50%;">■ Bluebell</li> </ul> |
| <b>FXT31 / AFT339</b><br>   |  Replaceable Tops   | PVC-u Top<br>Aluminium Base | 2.50m              | <ul style="list-style-type: none"> <li style="width: 50%;">■ Black</li> <li style="width: 50%;">■ Fawn</li> <li style="width: 50%;">■ Granite</li> <li style="width: 50%;">■ Dove</li> <li style="width: 50%;">■ Brown</li> <li style="width: 50%;">■ Clay</li> <li style="width: 50%;">■ Bluebell</li> </ul> |
| <b>FXT31 / FXB3312</b><br> |  400mm min curve on-site<br> Replaceable Tops   | PVC-u Top<br>PVC-u Base     | 2.50m              | <ul style="list-style-type: none"> <li style="width: 50%;">■ Black</li> <li style="width: 50%;">■ Fawn</li> <li style="width: 50%;">■ Granite</li> <li style="width: 50%;">■ Dove</li> <li style="width: 50%;">■ Brown</li> <li style="width: 50%;">■ Clay</li> <li style="width: 50%;">■ Bluebell</li> </ul> |
| <b>FXT31 / AFT3312</b><br> |  Replaceable Tops  | PVC-u Top<br>Aluminium Base | 2.50m              | <ul style="list-style-type: none"> <li style="width: 50%;">■ Black</li> <li style="width: 50%;">■ Fawn</li> <li style="width: 50%;">■ Granite</li> <li style="width: 50%;">■ Dove</li> <li style="width: 50%;">■ Brown</li> <li style="width: 50%;">■ Clay</li> <li style="width: 50%;">■ Bluebell</li> </ul> |
| <b>FXR40 / FXB336</b><br>  |  400mm min convex curve on-site<br> 900mm min concave curve on-site<br> Replaceable Tops | PVC-u Top<br>PVC-u Base     | 2.50m              | <ul style="list-style-type: none"> <li style="width: 50%;">■ Black</li> <li style="width: 50%;">■ Fawn</li> <li style="width: 50%;">■ Granite</li> <li style="width: 50%;">■ Dove</li> <li style="width: 50%;">■ Brown</li> <li style="width: 50%;">■ Clay</li> <li style="width: 50%;">■ Bluebell</li> </ul> |
| <b>FXR40 / AFT336</b><br>  |  Replaceable Tops  | PVC-u Top<br>Aluminium Base | 2.50m              | <ul style="list-style-type: none"> <li style="width: 50%;">■ Black</li> <li style="width: 50%;">■ Fawn</li> <li style="width: 50%;">■ Granite</li> <li style="width: 50%;">■ Dove</li> <li style="width: 50%;">■ Brown</li> <li style="width: 50%;">■ Clay</li> <li style="width: 50%;">■ Bluebell</li> </ul> |

Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.



# Design-Clip



## Description

Design-Clip comprises two-piece aluminium profiles that provide a neat finish at junctions between hard floors such as luxury vinyl tile, wood and wood laminate. The profiles allow room for expansion in natural floorcoverings.

## Profile Information

- Profiles suitable for interior use in medium traffic applications e.g. restaurants, hotels and offices.
- Tops are clipped into bases at variable heights to accommodate a variety of floorcoverings.
- Bases are supplied pre-drilled with countersunk holes for no.4 screws.

## Installation Advice

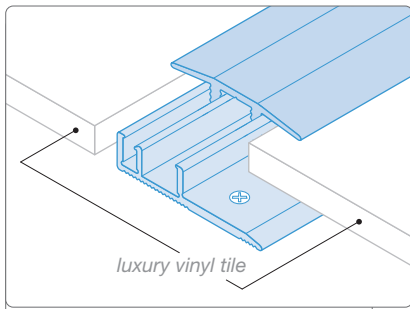
- Bases should be fitted using cartridge adhesive and screw fixings.
- When installed with floorcoverings that require room for natural expansion, a suitable gap must be left between the profile base and the floorcovering to allow for that expansion.

## Colour

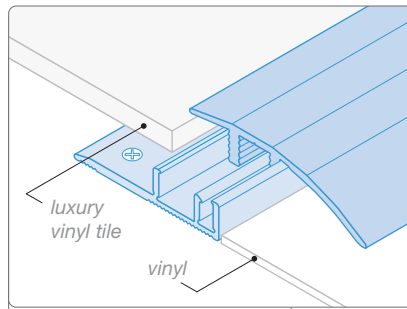
- For larger colour swatches see page 62



Visit: [www.gradus.com](http://www.gradus.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.



KC578 luxury vinyl tile to luxury vinyl tile.



KA576 luxury vinyl tile to vinyl.

| CODE / PROFILE       | MATERIAL                        | LENGTH | COLOURS / FINISHES |
|----------------------|---------------------------------|--------|--------------------|
| <b>KA576</b><br>     | Aluminium Top<br>Aluminium Base | 2.70m  | F4 Silver Anodised |
| <b>KC578</b><br>     | Aluminium Top<br>Aluminium Base | 2.70m  | F4 Silver Anodised |
| <b>NEW KB577</b><br> | Aluminium Top<br>Aluminium Base | 2.70m  | F4 Silver Anodised |

Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

# PPS® System



## Description

The PPS range comprises two-piece anodised aluminium profiles that provide solutions to junctions for flooring such as wood, wood laminate and ceramic tiles. The PPS system utilises aluminium bases and tops joined together with a unique patented linking screw which allows the profiles to accommodate various heights of floorcoverings. The profiles allow room for expansion of natural floorcoverings such as wood whilst offering greater flexibility in height options.

## Profile Information

- Profiles suitable for interior use in medium traffic applications, e.g. offices and restaurants
- Tops are screwed into bases at adjustable heights to accommodate a variety of floorcoverings

## Installation Advice

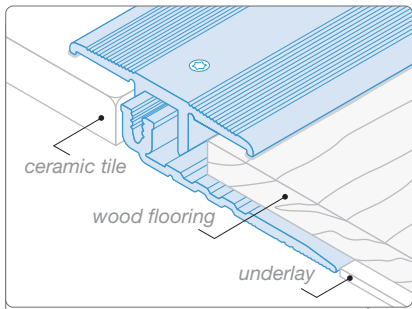
- Bases should be fitted using cartridge adhesive and screw fixings
- When installed with floorcoverings that require room for natural expansion, a suitable gap must be left between the profile base and the floorcovering to allow for that expansion

## Colour

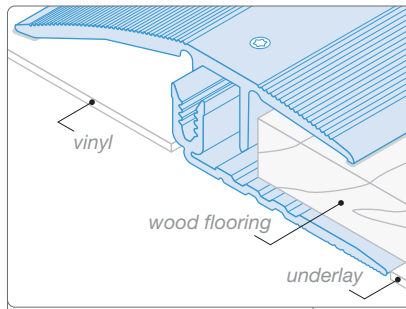
- For larger colour swatches see page 62



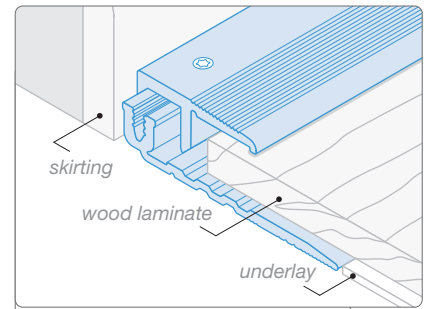
Visit: [www.gradus.com](http://www.gradus.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.



KC388AS ceramic tile to wood flooring.



KA386XXL wood flooring to vinyl.



KB387AS wood laminate to skirting.

| CODE / PROFILE   | MATERIAL                        | LENGTH | COLOURS / FINISHES   |
|--|---------------------------------|--------|--|
| <p><b>KC388AS</b></p> <p>T10 Torx™ Screw</p> <p>Adjustable height</p>  | Aluminium Top<br>Aluminium Base | 2.70m  | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #cccccc; margin-right: 5px;"></span> F4 Silver Anodised</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #d4af37; margin-right: 5px;"></span> F5 Gold Anodised</li> </ul> |
| <p><b>KC388XXL</b></p> <p>T15 Torx™ Screw</p> <p>Adjustable height</p> | Aluminium Top<br>Aluminium Base | 2.70m  | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #cccccc; margin-right: 5px;"></span> F4 Silver Anodised</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #d4af37; margin-right: 5px;"></span> F5 Gold Anodised</li> </ul> |
| <p><b>KA386AS</b></p> <p>T10 Torx™ Screw</p> <p>Adjustable height</p>  | Aluminium Top<br>Aluminium Base | 2.70m  | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #cccccc; margin-right: 5px;"></span> F4 Silver Anodised</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #d4af37; margin-right: 5px;"></span> F5 Gold Anodised</li> </ul> |
| <p><b>KA386XXL</b></p> <p>T15 Torx™ Screw</p> <p>Adjustable height</p> | Aluminium Top<br>Aluminium Base | 2.70m  | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #cccccc; margin-right: 5px;"></span> F4 Silver Anodised</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #d4af37; margin-right: 5px;"></span> F5 Gold Anodised</li> </ul> |
| <p><b>KB387AS</b></p> <p>T10 Torx™ Screw</p> <p>Adjustable height</p>  | Aluminium Top<br>Aluminium Base | 2.70m  | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #cccccc; margin-right: 5px;"></span> F4 Silver Anodised</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #d4af37; margin-right: 5px;"></span> F5 Gold Anodised</li> </ul> |
| <p><b>KB387XXL</b></p> <p>T15 Torx™ Screw</p> <p>Adjustable height</p> | Aluminium Top<br>Aluminium Base | 2.70m  | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #cccccc; margin-right: 5px;"></span> F4 Silver Anodised</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #d4af37; margin-right: 5px;"></span> F5 Gold Anodised</li> </ul> |

Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

# Euro-Clip™ System



## Description

Euro-Clip is a range of two-piece wood-effect profiles for use with wood and wood laminates. The profiles allow room for expansion in natural floorcoverings.

## Profile Information

- Profiles suitable for interior use in medium traffic applications, e.g. offices and restaurants
- Tops are clipped in to bases at variable heights to accommodate a variety of floorcoverings

## Installation Advice

- Bases should be fitted using cartridge adhesive and screw fixings
- When installed with floorcoverings that require room for natural expansion, a suitable gap must be left between the profile base and the floorcovering to allow for that expansion

## Colour

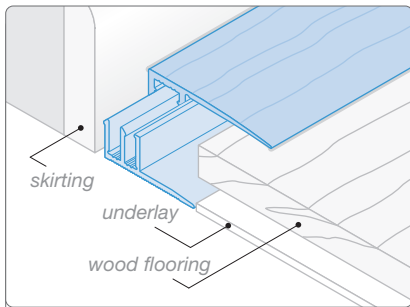
- For larger colour swatches see page 62



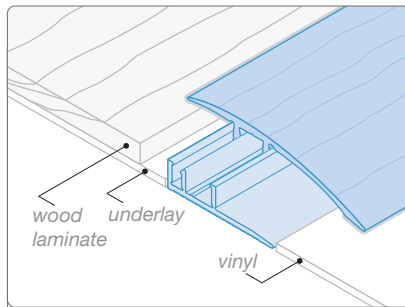
# Euro-Clip™ System



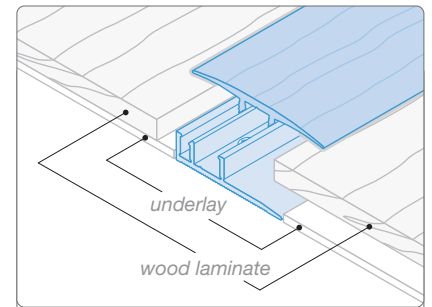
Visit: [www.gradus.com](http://www.gradus.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.



KB587H wood flooring to skirting.



KA586LH wood laminate to vinyl.



KC588LH wood laminate to wood laminate.

| CODE / PROFILE     | MATERIAL                        | LENGTH | COLOURS / FINISHES  |
|--------------------|---------------------------------|--------|---|
| <b>KC588LH</b><br> | Aluminium Top<br>Aluminium Base | 2.70m  | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #8B4513; margin-right: 5px;"></span> H30 Light Oak</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #A52A2A; margin-right: 5px;"></span> H20 Dark Beech</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #D2691E; margin-right: 5px;"></span> H22 Light Beech</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #C8A2C8; margin-right: 5px;"></span> H40 Maple</li> </ul> |
| <b>KC588H</b><br>  | Aluminium Top<br>Aluminium Base | 2.70m  | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #8B4513; margin-right: 5px;"></span> H30 Light Oak</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #A52A2A; margin-right: 5px;"></span> H20 Dark Beech</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #D2691E; margin-right: 5px;"></span> H22 Light Beech</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #C8A2C8; margin-right: 5px;"></span> H40 Maple</li> </ul> |
| <b>KA586LH</b><br> | Aluminium Top<br>Aluminium Base | 2.70m  | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #8B4513; margin-right: 5px;"></span> H30 Light Oak</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #A52A2A; margin-right: 5px;"></span> H20 Dark Beech</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #D2691E; margin-right: 5px;"></span> H22 Light Beech</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #C8A2C8; margin-right: 5px;"></span> H40 Maple</li> </ul> |
| <b>KA586H</b><br>  | Aluminium Top<br>Aluminium Base | 2.70m  | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #8B4513; margin-right: 5px;"></span> H30 Light Oak</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #A52A2A; margin-right: 5px;"></span> H20 Dark Beech</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #D2691E; margin-right: 5px;"></span> H22 Light Beech</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #C8A2C8; margin-right: 5px;"></span> H40 Maple</li> </ul> |
| <b>KB587LH</b><br> | Aluminium Top<br>Aluminium Base | 2.70m  | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #8B4513; margin-right: 5px;"></span> H30 Light Oak</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #A52A2A; margin-right: 5px;"></span> H20 Dark Beech</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #D2691E; margin-right: 5px;"></span> H22 Light Beech</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #C8A2C8; margin-right: 5px;"></span> H40 Maple</li> </ul> |
| <b>KB587H</b><br>  | Aluminium Top<br>Aluminium Base | 2.70m  | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #8B4513; margin-right: 5px;"></span> H30 Light Oak</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #A52A2A; margin-right: 5px;"></span> H20 Dark Beech</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #D2691E; margin-right: 5px;"></span> H22 Light Beech</li> <li><span style="display: inline-block; width: 15px; height: 10px; background-color: #C8A2C8; margin-right: 5px;"></span> H40 Maple</li> </ul> |

Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

# Trans-Edge® - Trims



## Description

Trans-Edge trims have been designed for use in the most demanding environments where frequent heavy foot and wheeled traffic can be expected, e.g. railway stations, airports, transport interchanges, department stores and hospitals. Trans-Edge trims comprise an aluminium base channel with a choice of slip-resistant Elite inserts (ordered separately). Standard interior insert is available for interior dry conditions. Xtra-grip insert is available for interior areas that are at risk of becoming wet and therefore pose a higher risk of slip.



All Gradus products comply with REACH Regulation (EC) 1907-2006 - see page 6 for further details.

## Profile Information

- Profiles suitable for interior use
- Choice of ramp or flat design

## Installation Advice

- Aluminium channels are fixed using screws and cartridge adhesive. Elite insert is then fitted into channel to allow concealed fixings
- If used with carpet, compressed thickness of carpet should always be a tight fit to the internal gauge of the profile
- When installed with ceramics, wood or wood laminate flooring a suitable gap must be left between the profile and the flooring to allow for natural expansion
- Ramp profiles should always be fitted on top of resilient floorcoverings

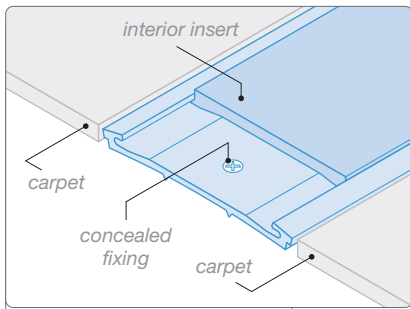
## Colour

- For larger colour swatches and LRV's see page 17

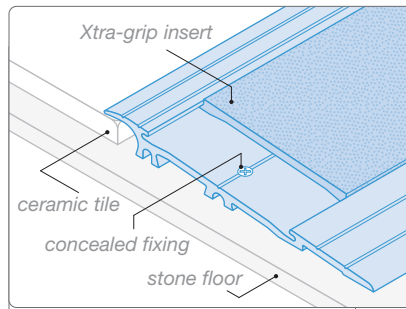
# Trans-Edge® - Trims



Visit: [www.gradus.com](http://www.gradus.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.



ELACS5040 carpet to carpet.



ELAR950 ceramic tile to stone floor.

| Elite Insert<br>supplied separately to channel | Coil<br>Length |
|--|----------------|
| ELINS30 - Interior                             | 15m coil       |
| ELINS40 - Interior                             | 25m coil       |
| ELINS50 - Interior                             | 25m coil       |
| ELINSXG30 - Xtra-grip                          | 15m coil       |
| ELINSXG50 - Xtra-grip                          | 15m coil       |

| CODE / PROFILE       | MATERIAL   | LENGTH                       | COLOURS / FINISHES   |
|----------------------|--|------------------------------|--|
| <b>ELACS5040</b><br> | Aluminium<br><br>PVC-u Insert (ELINS40)              | 2.50m<br><br>See chart above | <b>Elite Xtra-grip Insert ELINSXG</b><br><br>All ELAR profiles<br><br>■ Onyx<br>■ Graphite<br>■ Quarry<br>■ Ochre<br><br><b>Elite Interior Insert ELINS</b><br><br>All ELAR & ELACS profiles<br><br>■ Jet<br>■ Coffee<br>■ Lead<br>■ Steel<br>■ Snowdrift<br><br>ELACS5040<br>ELAR950<br>ELAR1250<br>ELAR1550<br>also available with<br><br>■ Ink<br>■ Burgundy<br>■ Midnight<br>■ Evergreen<br>■ Ocean<br>■ Poppy<br>■ Cloud<br>■ Linen<br>■ Glacier<br>■ Canvas<br>■ Buttercup<br><br>For larger colour swatches and LRV's see page 17 |
| <b>ELAR530</b><br>   | Aluminium<br><br>PVC-u Insert (ELINS30 or ELINSXG30) | 2.50m<br><br>See chart above |  |
| <b>ELAR830</b><br>   | Aluminium<br><br>PVC-u Insert (ELINS30 or ELINSXG30) | 2.50m<br><br>See chart above |  |
| <b>ELAR950</b><br>   | Aluminium<br><br>PVC-u Insert (ELINS50 or ELINSXG50) | 2.50m<br><br>See chart above |  |
| <b>ELAR1250</b><br>  | Aluminium<br><br>PVC-u Insert (ELINS50 or ELINSXG50) | 2.50m<br><br>See chart above |  |
| <b>ELAR1550</b><br>  | Aluminium<br><br>PVC-u Insert (ELINS50 or ELINSXG50) | 2.50m<br><br>See chart above |  |
| <b>ELAR1830</b><br>  | Aluminium<br><br>PVC-u Insert (ELINS30 or ELINSXG30) | 2.50m<br><br>See chart above |  |

Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.



# Matwell Frames



## Description

Matwell frames are available in two options:  
recessed – for the creation, protection and finishing of a recess in the subfloor that is used to accommodate a primary barrier mat; ramped – for the creation of a surface matwell to secure and provide safe transition for a mat that is laid directly on top of the floor.

## Profile Information

- UMFA and FRB profiles can be pre-drilled (upon request) and are available in a variety of heights to suit different gauges of barrier matting
- Ramping frames are suitable for use with 12mm primary barrier mats (not suitable in areas subject to heavy trolley traffic)
- Frames can be mitred or shaped subject to provision and approval of template

## Installation Advice

- Recessed frames should be mechanically fixed to the subfloor prior to the screed or plywood build up of the matwell base to suit the matting to be installed. Frames should be fixed to the correct levels taking into account the finished floor level and surrounding floor finish
- Ramped frames – aluminium ramps should be fixed using cartridge adhesive and screw fixings; pvc ramps are fixed with contact adhesive only
- Connectors are available for the FRB frame for secure fixing of corners

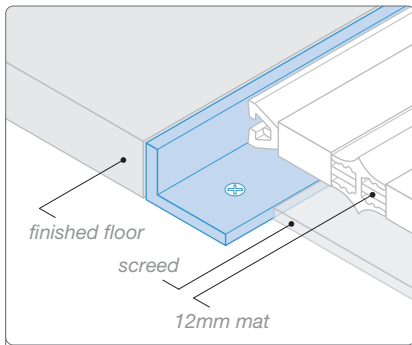
## Colour

- For larger colour swatches see page 62

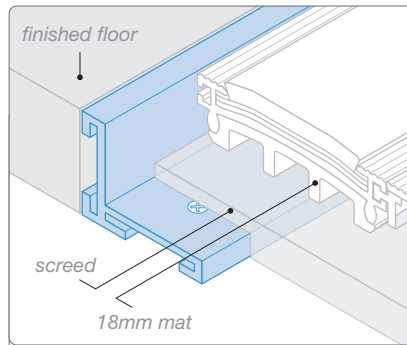
# Matwell Frames



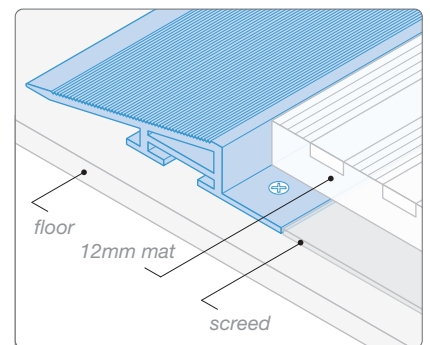
Visit: [www.gradus.com](http://www.gradus.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.



UMFA12 laid to accommodate a 12mm Gradus Topguard primary barrier mat.



FRB026 laid to accommodate an 18mm Gradus Esplanade Plus primary barrier mat.



RMF60 laid to accommodate a 12mm Gradus Access primary barrier mat.

| CODE / PROFILE        | MATERIAL  | LENGTH | COLOURS / FINISHES |
|-----------------------|-----------|--------|--------------------|
| <b>UMFA12</b><br><br> | Aluminium | 2.00m  | ■ Natural          |
| <b>UMFA18</b><br><br> | Aluminium | 2.00m  | ■ Natural          |
| <b>UMFA25</b><br><br> | Aluminium | 2.00m  | ■ Natural          |
| <b>FRB026</b><br><br> | Brass     | 2.50m  | ■ Natural          |
| <b>RMF60</b><br><br>  | Aluminium | 3.00m  | ■ Natural          |
| <b>RAM012</b><br><br> | pvc       | 2.50m  | ■ Black<br>■ Grey  |

Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.



# Specialist Floor Trims



## Description

The following pages offer a wide selection of specialist floor trims that provide various solutions to common problems encountered where different floorcoverings are used together. Diagrams are shown adjacent to each product family to illustrate how each particular group of profiles is commonly used.

## Colour

- For larger colour swatches see page 62

## Bending Machine

- Many of the Gradus Trims in this section can easily be curved by hand, however some trims require a bending machine.
- To rent, buy or for more information about bending machines please contact Technical Support on 01625 428922.

## Key



Can be curved by hand.



Bending machine required.

## Contents

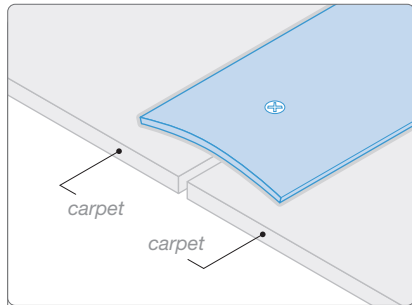
|                             |           |
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| • Expansion Joint Covers    | 91        |
| • Joint Trims               | 92        |
| • Finishing Trims           | 93        |
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# Cover Strips

Used to join floorcoverings of the same or similar heights. Provide safe, neat joining solutions whilst protecting the edge of the floorcoverings from damage. Often used at door thresholds where floorcoverings meet. AJC profiles are side drilled and are ideal for use as expansion joint covers.



Visit: [www.gradus.com](http://www.gradus.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.



SCSM474 carpet to carpet.

### Key

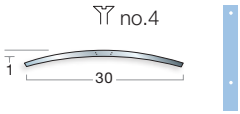
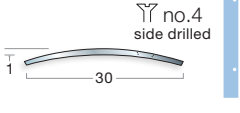
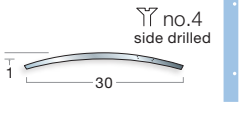
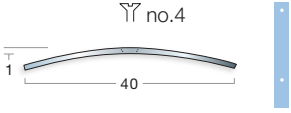
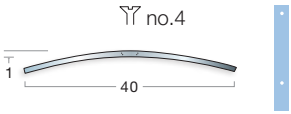
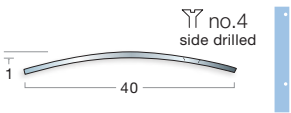
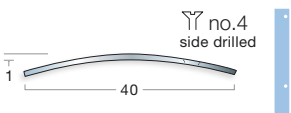
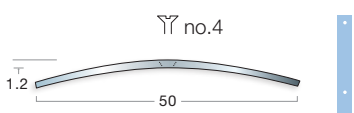
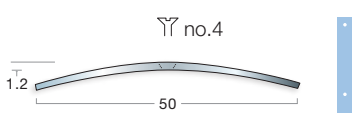


Pre-drilled with countersunk holes.

| CODE / PROFILE        | MATERIAL        | LENGTH | COLOURS / FINISHES |
|-----------------------|-----------------|--------|--------------------|
| <b>SCSM471</b><br>    | Stainless Steel | 2.70m  | F8G Matt           |
| <b>SCSP471</b><br>    | Stainless Steel | 2.70m  | F8 Polished        |
| <b>SCS471SF8G</b><br> | Stainless Steel | 2.70m  | F8G Matt           |
| <b>SCS471SF8</b><br>  | Stainless Steel | 2.70m  | F8 Polished        |
| <b>SCSM451</b><br>    | Stainless Steel | 2.70m  | F8G Matt           |

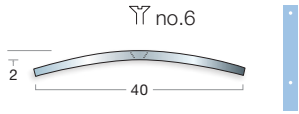
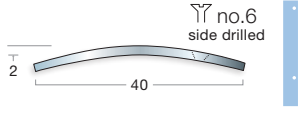
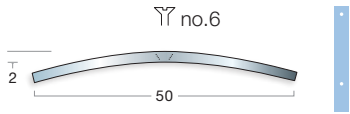
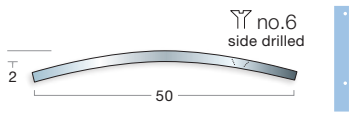
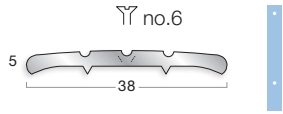
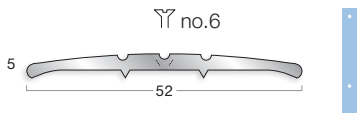
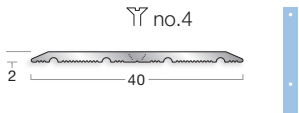
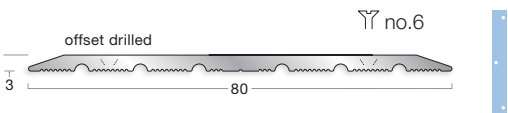
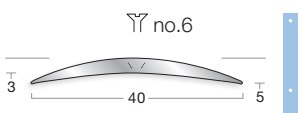
Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

# Cover Strips

| CODE / PROFILE  | MATERIAL        | LENGTH | COLOURS / FINISHES |
|---|-----------------|--------|--------------------|
| <p>SCSP451</p>       | Stainless Steel | 2.70m  | ■ F8 Polished      |
| <p>SCS451SF8G</p>    | Stainless Steel | 2.70m  | ■ F8G Matt         |
| <p>SCS451SF8</p>     | Stainless Steel | 2.70m  | ■ F8 Polished      |
| <p>SCSM454</p>      | Stainless Steel | 2.70m  | ■ F8G Matt         |
| <p>SCSP454</p>     | Stainless Steel | 2.70m  | ■ F8 Polished      |
| <p>SCS454SF8G</p>  | Stainless Steel | 2.70m  | ■ F8G Matt         |
| <p>SCS454SF8</p>   | Stainless Steel | 2.70m  | ■ F8 Polished      |
| <p>SCSM455</p>     | Stainless Steel | 2.70m  | ■ F8G Matt         |
| <p>SCSP455</p>     | Stainless Steel | 2.70m  | ■ F8 Polished      |

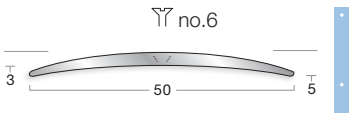
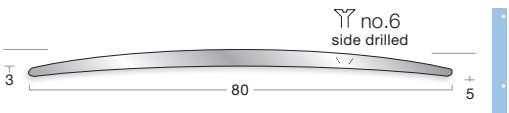
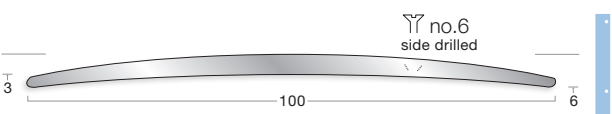
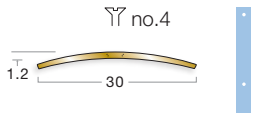
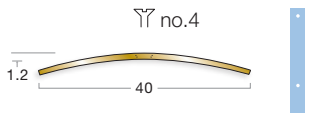
Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

# Cover Strips

| CODE / PROFILE  | MATERIAL        | LENGTH         | COLOURS / FINISHES                |
|---|-----------------|----------------|-----------------------------------|
| <b>SCSM474</b><br>     | Stainless Steel | 2.70m          | F8G Matt                          |
| <b>SCS474SF8G</b><br>  | Stainless Steel | 2.70m          | F8G Matt                          |
| <b>SCSM475</b><br>     | Stainless Steel | 2.70m          | F8G Matt                          |
| <b>SCS475SF8G</b><br> | Stainless Steel | 2.70m          | F8G Matt                          |
| <b>ACS38</b><br>     | Aluminium       | 2.50m<br>2.75m | Mill Finish                       |
| <b>ACS52</b><br>     | Aluminium       | 2.50m<br>2.75m | Mill Finish                       |
| <b>ACS441</b><br>    | Aluminium       | 2.70m          | F3 Polished<br>F4 Silver Anodised |
| <b>ACS444</b><br>    | Aluminium       | 2.70m          | F3 Polished<br>F4 Silver Anodised |
| <b>ACS462F3</b><br>  | Aluminium       | 2.70m          | F3 Polished                       |

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# Cover Strips

| CODE / PROFILE   | MATERIAL  | LENGTH | COLOURS / FINISHES                |
|--|-----------|--------|-----------------------------------|
| <b>ACS463F3</b><br>   | Aluminium | 2.70m  | F3 Polished                       |
| <b>AJC465SF4</b><br><br>ideal for use as an expansion joint cover to allow movement | Aluminium | 2.70m  | F4 Silver Anodised                |
| <b>AJC466SF4</b><br><br>ideal for use as an expansion joint cover to allow movement | Aluminium | 2.70m  | F4 Silver Anodised                |
| <b>ACS470S</b><br>See below  | Aluminium | 3.00m  | F3 Polished<br>F4 Silver Anodised |
|   |           |        |                                   |
| <b>BCS452F7</b><br>   | Brass     | 2.70m  | F7 Polished                       |
| <b>BCS454F7</b><br>   | Brass     | 2.70m  | F7 Polished                       |
| <b>BCS455F7</b><br>   | Brass     | 2.70m  | F7 Polished                       |

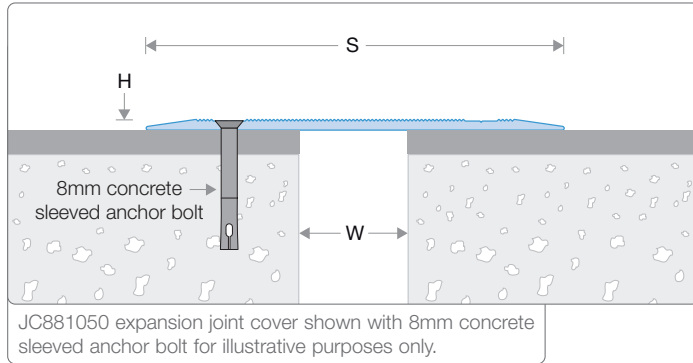
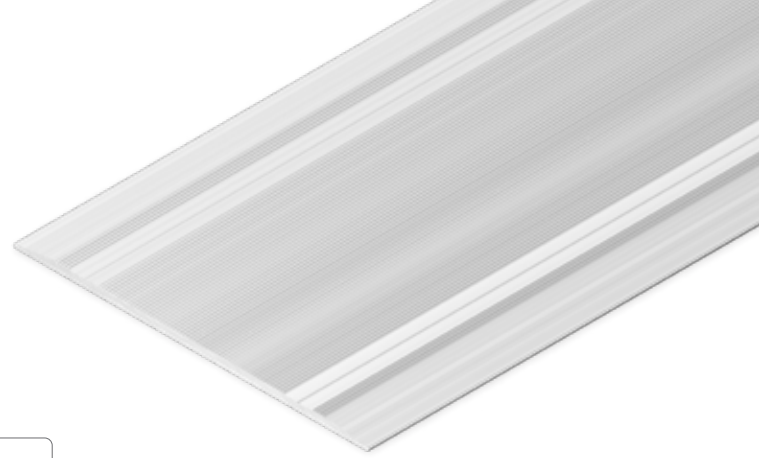
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# Expansion Joint Covers

## Profile Information

- Bevelled edges and serrated finish provide slip-resistance for pedestrian safety
- Economical solution for retrofit and surface mount installations between level surfaces
- Mill finish aluminium - supplied in 3m lengths, pre-drilled with countersunk holes



| APPLICATION    | PROFILE  | W                      | H               | S            | P               | MOVEMENT +/-     |
|----------------|----------|------------------------|-----------------|--------------|-----------------|------------------|
|                |          | Nominal Joint Width mm | Frame Height mm | Sightline mm | Point Load * kg | Horizontal ** mm |
| Floor to Floor | JC881025 | up to 25mm             | 4.3mm           | 128mm        | 250kg           | 30%              |
|                | JC881050 | up to 50mm             | 4.3mm           | 168mm        | 250kg           | 30%              |

\* Achieved using a 25mm diameter surface. \*\* Figure calculated for maximum nominal width only.

Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

JC881025



JC881050

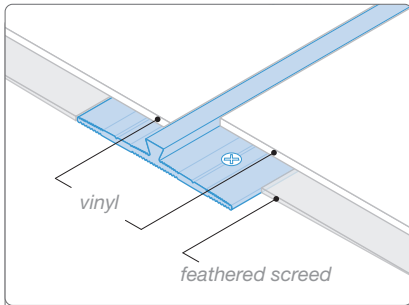


# Joint Trims

For use with floorcoverings of the same height.  
Allows joints to be neatly finished.



Visit: [www.gradus.com](http://www.gradus.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.



JT365 vinyl to vinyl.

### Key



Pre-punched with tabs and fixing holes for on-site curving.



Solid base with countersunk holes for straights.

| CODE / PROFILE       | MATERIAL  | LENGTH | COLOURS / FINISHES                |
|----------------------|-----------|--------|-----------------------------------|
| <b>JT365</b><br>     | Aluminium | 3.00m  | F3 Polished<br>F4 Silver Anodised |
| <b>JT365EBF4</b><br> | Aluminium | 3.00m  | F4 Silver Anodised                |
| <b>JT366</b><br>     | Aluminium | 2.70m  | F3 Polished<br>F4 Silver Anodised |
| <b>JT366EBF4</b><br> | Aluminium | 2.70m  | F4 Silver Anodised                |

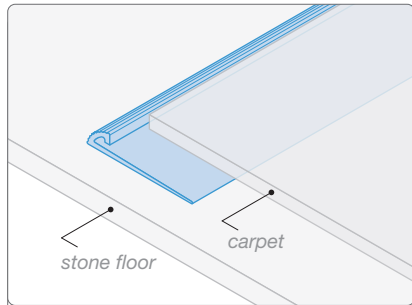
Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

# Finishing Trims

Used to form a neat and clean finish to the edge of a floorcovering where it either finishes or meets another floorcovering. Protects the edge of floorcoverings, prevents damage and ensures that the floorcovering does not lift and become a trip hazard.



Visit: [www.gradus.com](http://www.gradus.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.



ACT61 carpet to stone floor.

### Key



Pre-punched with tabs and fixing holes for on-site curving.



Solid base for straights.



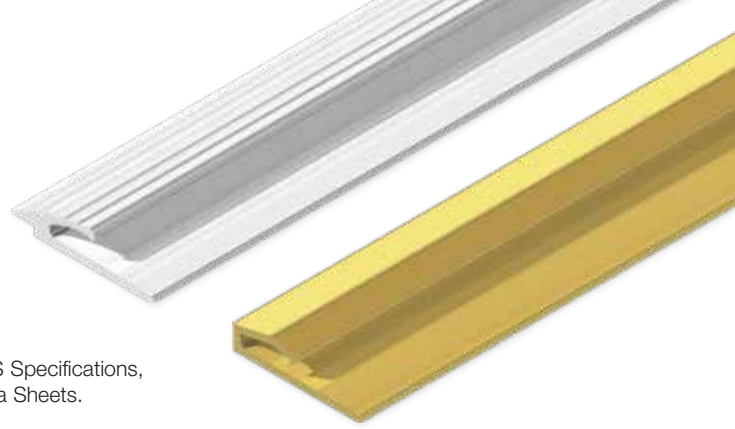
Solid base with countersunk holes for straights.

| CODE / PROFILE       | MATERIAL  | LENGTH | COLOURS / FINISHES                |
|----------------------|-----------|--------|-----------------------------------|
| <b>ACT61</b><br>     | Aluminium | 2.50m  | Mill Finish                       |
| <b>ACT81</b><br>     | Aluminium | 2.50m  | Mill Finish                       |
| <b>ET356</b><br>     | Aluminium | 2.50m  | F3 Polished<br>F4 Silver Anodised |
| <b>ET356EBF4</b><br> | Aluminium | 2.50m  | F4 Silver Anodised                |
| <b>ET359</b><br>     | Aluminium | 2.50m  | F3 Polished<br>F4 Silver Anodised |
| <b>ET359EBF4</b><br> | Aluminium | 2.50m  | F4 Silver Anodised                |

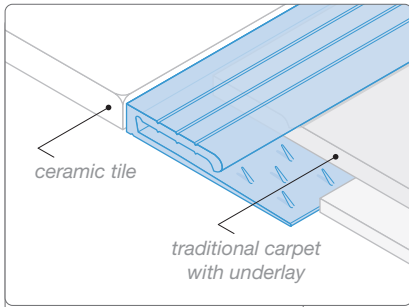
Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

# Nap Trims

Used to provide a neat edge or join between carpet and other types of floorcovering such as resilient flooring or ceramics. Certain nap trims (ANT355, CG1042 & BCT16) are also commonly used as 'binder' bars in conjunction with a stair edging (see page 59 for more details).



Visit: [www.gradus.com](http://www.gradus.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.



CG1042 ceramic tile to carpet.

## Key



Solid base for straight trims.



All Gradus products comply with REACH Regulation (EC) 1907-2006 - see page 6 for further details.

| CODE / PROFILE    | MATERIAL  | LENGTH                  | COLOURS / FINISHES |
|-------------------|---|-------------------------|--------------------|
| <b>ANT27</b><br>  | Aluminium   | 2.44m<br>2.75m<br>3.20m | Mill Finish        |
| <b>ANT355</b><br> | Aluminium<br>Available with or without carpet gripper | 2.44m<br>2.75m<br>3.20m | Mill Finish        |
| <b>CG1042</b><br> | Aluminium<br>Available with or without carpet gripper | 2.44m<br>2.75m<br>3.20m | Mill Finish        |
| <b>BCT16</b><br>  | Bronze<br>Available with or without carpet gripper    | 2.50m<br>2.75m<br>3.20m | Polished           |
| <b>BCT18</b><br>  | Bronze<br>Available with or without carpet gripper    | 2.50m<br>2.75m<br>3.20m | Polished           |

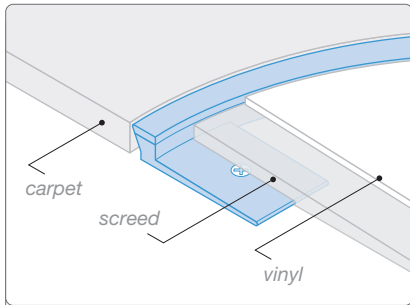
Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

# Edge Trims

Used to edge floorcoverings and to provide a neat joint between floorcoverings such as carpet, carpet tiles, wood laminate and resilient floorcoverings. TA8 is also ideal as a day joint profile for resin floors as it is suitable for on-site polishing and finishing.



Visit: [www.gradus.com](http://www.gradus.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.



GT61M carpet to vinyl.

### Key



Pre-punched with tabs and fixing holes for on-site curving.



Solid base for straights.



Solid base with countersunk holes for straights.

| CODE / PROFILE    | MATERIAL              | LENGTH | COLOURS / FINISHES                                     |
|-------------------|-----------------------|--------|--|
| <b>TA6</b><br>    | Aluminium             | 2.75m  | Mill Finish  |
| <b>TA8</b><br>    | Aluminium             | 3.00m  | Mill Finish  |
| <b>ET367</b><br>  | Aluminium             | 2.70m  | F3 Polished<br>F4 Silver Anodised                      |
| <b>GT61M</b><br>  | Pvc Top<br>PVC-u Base | 2.50m  | Burnt Almond<br>Zinc<br>Doubloon<br>Platinum<br>Silver |
| <b>GT61R</b><br>  | Pvc Top<br>PVC-u Base | 2.50m  | Black<br>Brown<br>Granite<br>Bluebell<br>Dove<br>Clay  |
| <b>PET276</b><br> | Pvc Top<br>PVC-u Base | 2.50m  | Black<br>Brown<br>Granite<br>Dove                      |



GT/PET profile bases contain up to 25% recycled content.

Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

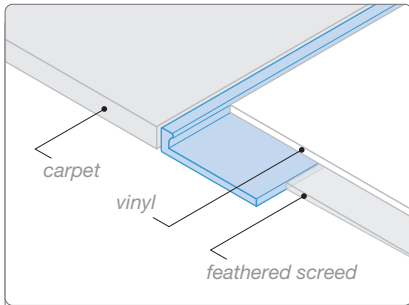


# Multi-Purpose Trims

A range of profiles used to join and edge a variety of floorcoverings of heights from 2mm to 23.5mm. Three options available: pre-punched with tabs and fixing holes for on-site curving; solid base for straights; and perforated with fixing holes for straights and for use with ceramics. Can be used as a recessed matwell frame.



Visit: [www.gradus.com](http://www.gradus.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.



ETR302UF0 carpet tile to vinyl.

### Key



Pre-punched with tabs and fixing holes for on-site curving.



Solid base for straights.







Perforated with fixing holes for straights and use with ceramics.

| CODE / PROFILE           | MATERIAL  | LENGTH | COLOURS / FINISHES |
|--------------------------|-----------|--------|--------------------|
| <b>ETR299F0</b><br>      | Aluminium | 2.50m  | F0 Natural         |
| <b>ETR299UF0</b><br>     | Aluminium | 2.50m  | F0 Natural         |
| <b>ETR299GF0</b><br>     | Aluminium | 2.50m  | F0 Natural         |
| <b>NEW ETR300F0</b><br>  | Aluminium | 2.50m  | F0 Natural         |
| <b>NEW ETR300UF0</b><br> | Aluminium | 2.50m  | F0 Natural         |

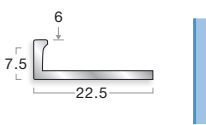
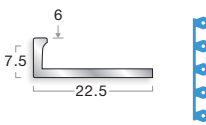

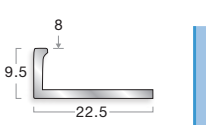
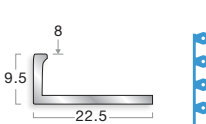

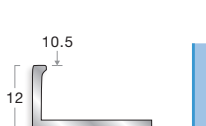
Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

## Multi-Purpose Trims

| CODE / PROFILE  | MATERIAL  | LENGTH | COLOURS / FINISHES   |
|---|-----------|--------|--|
| <b>NEW</b> ETR300GF0<br> | Aluminium | 2.50m  |  F0 Natural   |
| ETR301F0<br>             | Aluminium | 2.50m  |  F0 Natural   |
| ETR301UF0<br>            | Aluminium | 2.50m  |  F0 Natural   |
| ETR301GF0<br>           | Aluminium | 2.50m  |  F0 Natural |
| ETR302F0<br>           | Aluminium | 2.50m  |  F0 Natural |
| ETR302UF0<br>          | Aluminium | 2.50m  |  F0 Natural |
| ETR302GF0<br>          | Aluminium | 2.50m  |  F0 Natural |
| ETR307F0<br>           | Aluminium | 2.50m  |  F0 Natural |

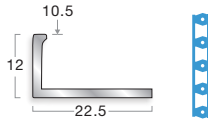

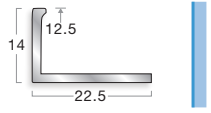
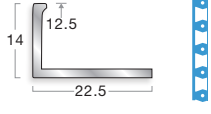
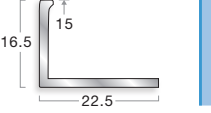
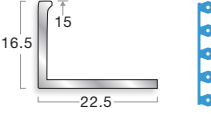
Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice. Symbol key - page 96.

# Multi-Purpose Trims

| CODE / PROFILE   | MATERIAL  | LENGTH | COLOURS / FINISHES |
|--|-----------|--------|--------------------|
| ETR307UF0<br>   | Aluminium | 2.50m  | ■ F0 Natural       |
| ETR307GF0<br>   | Aluminium | 2.50m  | ■ F0 Natural       |
| ETR303F0<br>    | Aluminium | 2.50m  | ■ F0 Natural       |
| ETR303UF0<br> | Aluminium | 2.50m  | ■ F0 Natural       |
| ETR303GF0<br> | Aluminium | 2.50m  | ■ F0 Natural       |
| ETR304F0<br>  | Aluminium | 2.50m  | ■ F0 Natural       |
| ETR304UF0<br> | Aluminium | 2.50m  | ■ F0 Natural       |

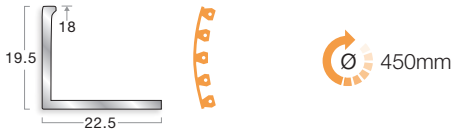
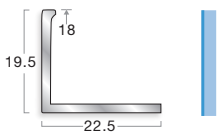
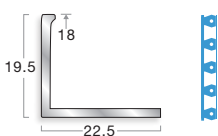
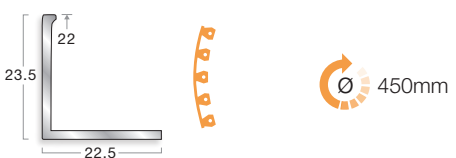
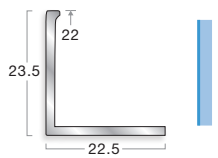
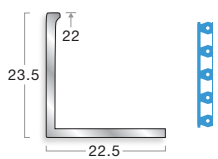
Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice. Symbol key - page 96.

## Multi-Purpose Trims

| CODE / PROFILE  | MATERIAL  | LENGTH | COLOURS / FINISHES |
|---|-----------|--------|--------------------|
| <b>ETR304GF0</b><br>   | Aluminium | 2.50m  | F0 Natural         |
| <b>ETR305F0</b><br>    | Aluminium | 2.50m  | F0 Natural         |
| <b>ETR305UF0</b><br>   | Aluminium | 2.50m  | F0 Natural         |
| <b>ETR305GF0</b><br> | Aluminium | 2.50m  | F0 Natural         |
| <b>ETR306F0</b><br>  | Aluminium | 2.50m  | F0 Natural         |
| <b>ETR306UF0</b><br> | Aluminium | 2.50m  | F0 Natural         |
| <b>ETR306GF0</b><br> | Aluminium | 2.50m  | F0 Natural         |

Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice. Symbol key - page 96.


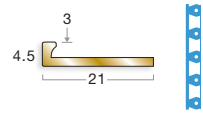

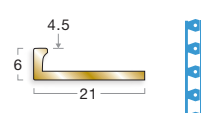
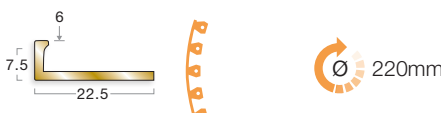
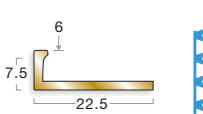

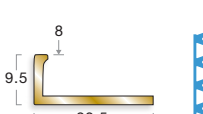
# Multi-Purpose Trims

| CODE / PROFILE   | MATERIAL  | LENGTH | COLOURS / FINISHES |
|--|-----------|--------|--------------------|
| <b>NEW</b> ETR312F0<br>   | Aluminium | 2.50m  | ■ F0 Natural       |
| <b>NEW</b> ETR312UF0<br>  | Aluminium | 2.50m  | ■ F0 Natural       |
| <b>NEW</b> ETR312GF0<br> | Aluminium | 2.50m  | ■ F0 Natural       |
| <b>ETR309F0</b><br>     | Aluminium | 2.50m  | ■ F0 Natural       |
| <b>ETR309UF0</b><br>    | Aluminium | 2.50m  | ■ F0 Natural       |
| <b>ETR309GF0</b><br>    | Aluminium | 2.50m  | ■ F0 Natural       |

Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice. Symbol key - page 96.



## Multi-Purpose Trims

| CODE / PROFILE  | MATERIAL | LENGTH | COLOURS / FINISHES |
|---|----------|--------|--------------------|
| <b>ETR301F7</b><br>    | Brass    | 2.50m  | F7 Polished        |
| <b>ETR301GF7</b><br>   | Brass    | 2.50m  | F7 Polished        |
| <b>ETR302F7</b><br>    | Brass    | 2.50m  | F7 Polished        |
| <b>ETR302GF7</b><br>  | Brass    | 2.50m  | F7 Polished        |
| <b>ETR307F7</b><br>  | Brass    | 2.50m  | F7 Polished        |
| <b>ETR307GF7</b><br> | Brass    | 2.50m  | F7 Polished        |
| <b>ETR303F7</b><br>  | Brass    | 2.50m  | F7 Polished        |
| <b>ETR303GF7</b><br> | Brass    | 2.50m  | F7 Polished        |

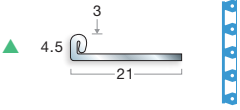
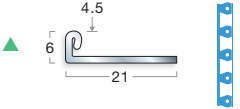
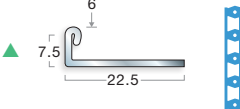
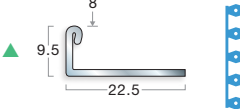
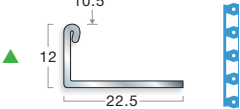
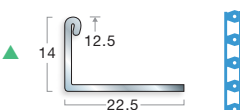
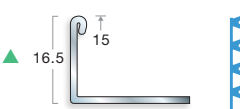
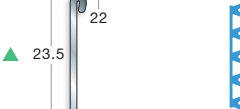
Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice. Symbol key - page 96.

# Multi-Purpose Trims

| CODE / PROFILE | MATERIAL | LENGTH | COLOURS / FINISHES |
|----------------|----------|--------|--------------------|
| ETR304F7<br>   | Brass    | 2.50m  | F7 Polished        |
| ETR304GF7<br>  | Brass    | 2.50m  | F7 Polished        |
| ETR305F7<br>   | Brass    | 2.50m  | F7 Polished        |
| ETR305GF7<br>  | Brass    | 2.50m  | F7 Polished        |
| ETR306F7<br>   | Brass    | 2.50m  | F7 Polished        |
| ETR306GF7<br>  | Brass    | 2.50m  | F7 Polished        |
| ETR309F7<br>   | Brass    | 2.50m  | F7 Polished        |
| ETR309GF7<br>  | Brass    | 2.50m  | F7 Polished        |

Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice. Symbol key - page 96.

## Multi-Purpose Trims

| CODE / PROFILE  | MATERIAL        | LENGTH | COLOURS / FINISHES |
|---|-----------------|--------|--------------------|
| <b>ETR301GF8</b><br>   | Stainless Steel | 2.50m  | ■ F8 Polished      |
| <b>ETR302GF8</b><br>   | Stainless Steel | 2.50m  | ■ F8 Polished      |
| <b>ETR307GF8</b><br>   | Stainless Steel | 2.50m  | ■ F8 Polished      |
| <b>ETR303GF8</b><br>  | Stainless Steel | 2.50m  | ■ F8 Polished      |
| <b>ETR304GF8</b><br> | Stainless Steel | 2.50m  | ■ F8 Polished      |
| <b>ETR305GF8</b><br> | Stainless Steel | 2.50m  | ■ F8 Polished      |
| <b>ETR306GF8</b><br> | Stainless Steel | 2.50m  | ■ F8 Polished      |
| <b>ETR309GF8</b><br> | Stainless Steel | 2.50m  | ■ F8 Polished      |

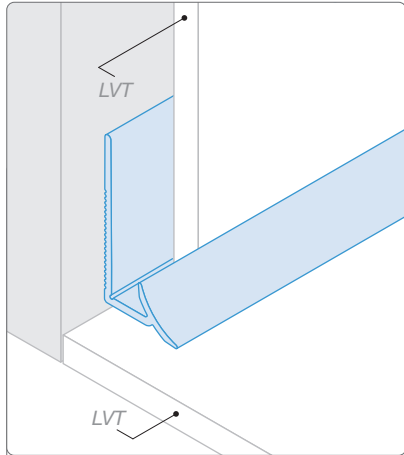
▲ Note there is a +/- 0.5mm tolerance on the height of stainless steel multi-purpose trims. Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice. Symbol key - page 96.

# Aluminium Cove Formers

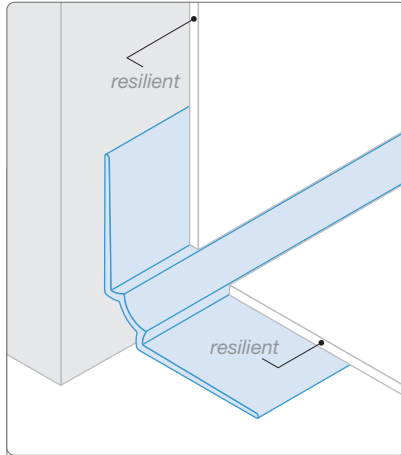
Coving solutions for resilient and LVT flooring to create a neat finish where the floor meets the wall.



Visit: [www.gradus.com](http://www.gradus.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.



CVA927 coving with 5mm LVT.



CVA870IW coving with 2.5mm resilient flooring.

| CODE / PROFILE             | MATERIAL  | LENGTH | COLOURS / FINISHES   |
|----------------------------|-----------|--------|--|
| <p><b>NEW</b> CVA927</p>   | Aluminium | 2.50m  | <ul style="list-style-type: none"> <li>F4 Silver Anodised</li> </ul>   |
| <p><b>NEW</b> CVA870IW</p> | Aluminium | 2.50m  | <ul style="list-style-type: none"> <li>F4 Silver Anodised</li> <li>F6 Bronze Anodised</li> <li>F9 Sand Anodised</li> </ul> |

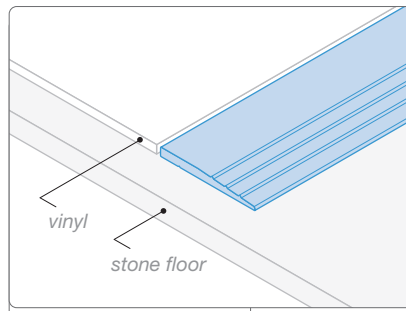
Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

## Feather Edges

Used to finish the raw exposed edge of resilient floorcoverings. Typically used at the junction with terrazzo or stone floors.



All Gradus products comply with REACH Regulation (EC) 1907-2006 - see page 6 for further details.



TA25 vinyl to stone floor.



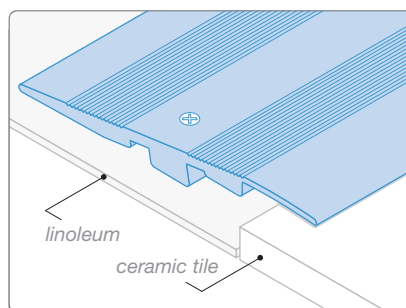
Visit: [www.gradus.com](http://www.gradus.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.

| CODE / PROFILE  | MATERIAL  | LENGTH   | COLOURS / FINISHES                |
|-----------------|-----------|----------|-----------------------------------|
| <b>TA25</b><br> | Aluminium | 2.50m    | Mill Finish                       |
| <b>T200</b><br> | pvc       | 15m coil | Black<br>Brown<br>Granite<br>Dove |
| <b>T250</b><br> | pvc       | 15m coil | Black<br>Brown<br>Granite<br>Dove |
| <b>T300</b><br> | pvc       | 15m coil | Black<br>Brown<br>Granite<br>Dove |

Section 2

## Heavy-Duty Ramp

Used to provide a transition for floorcoverings with a height of between 8.5mm and 15mm.  
 8.5mm to 13mm - suitable for heavy wheeled traffic.  
 13mm to 15mm - suitable for light wheeled traffic, e.g. wheelchairs and pushchairs.  
 Supplied pre-drilled with countersunk holes.



AR268 linoleum to ceramic tile.



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| CODE / PROFILE   | MATERIAL  | LENGTH | COLOURS / FINISHES                         |
|------------------|-----------|--------|--|
| <b>AR268</b><br> | Aluminium | 2.70m  | F0 Natural Aluminium<br>F4 Silver Anodised |

Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

# Ramp Edges - Aluminium

Used to join floorcoverings such as carpet or resilient flooring to flooring of a lower height, e.g. stone, concrete or resilient.

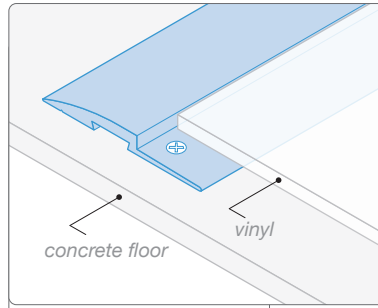
## Key



Solid base for straights.



Solid base with countersunk holes for straights.



TA16 vinyl to concrete floor.



Visit: [www.gradus.com](http://www.gradus.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.

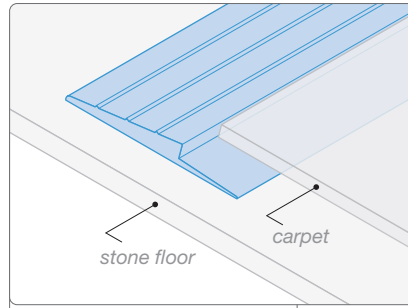
| CODE / PROFILE    | MATERIAL  | LENGTH | COLOURS / FINISHES                |
|-------------------|-----------|--------|-----------------------------------|
| <b>RT264</b><br>  | Aluminium | 2.70m  | F3 Polished<br>F4 Silver Anodised |
| <b>RT265</b><br>  | Aluminium | 2.70m  | F3 Polished<br>F4 Silver Anodised |
| <b>TA16</b><br>   | Aluminium | 2.75m  | Mill Finish                       |
| <b>RT330</b><br>  | Aluminium | 2.70m  | F3 Polished<br>F4 Silver Anodised |
| <b>RT250S</b><br> | Aluminium | 2.70m  | F3 Polished<br>F4 Silver Anodised |
| <b>RT247</b><br>  | Aluminium | 2.70m  | F3 Polished<br>F4 Silver Anodised |
| <b>RT245</b><br>  | Aluminium | 2.70m  | F3 Polished<br>F4 Silver Anodised |

Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.



## Ramp Edges - Pvc

Used to join floorcoverings such as carpet to flooring of a lower height, e.g. stone, concrete or resilient.



PCR632 carpet to stone floor.



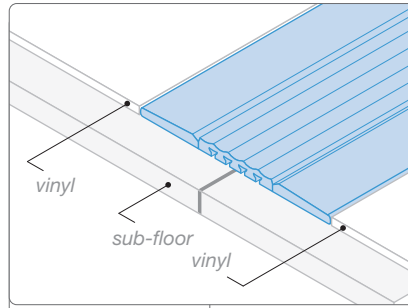
Visit: [www.gradus.com](http://www.gradus.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.

| CODE / PROFILE    | MATERIAL | LENGTH | COLOURS / FINISHES   |
|-------------------|----------|--------|--|
| <b>CVT5</b><br>   | pvc      | 2.00m  | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: black; margin-right: 5px;"></span> Black</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: brown; margin-right: 5px;"></span> Brown</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: grey; margin-right: 5px;"></span> Granite</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: lightgrey; margin-right: 5px;"></span> Dove</li> </ul> |
| <b>CTR5</b><br>   | pvc      | 2.00m  | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: black; margin-right: 5px;"></span> Black</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: brown; margin-right: 5px;"></span> Brown</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: grey; margin-right: 5px;"></span> Granite</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: lightgrey; margin-right: 5px;"></span> Dove</li> </ul> |
| <b>PCR632</b><br> | pvc      | 2.00m  | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: black; margin-right: 5px;"></span> Black</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: brown; margin-right: 5px;"></span> Brown</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: grey; margin-right: 5px;"></span> Granite</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: lightgrey; margin-right: 5px;"></span> Dove</li> </ul> |
| <b>PCR932</b><br> | pvc      | 2.00m  | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: black; margin-right: 5px;"></span> Black</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: brown; margin-right: 5px;"></span> Brown</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: grey; margin-right: 5px;"></span> Granite</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: lightgrey; margin-right: 5px;"></span> Dove</li> </ul> |
| <b>T450</b><br>   | pvc      | 2.00m  | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: black; margin-right: 5px;"></span> Black</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: brown; margin-right: 5px;"></span> Brown</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: grey; margin-right: 5px;"></span> Granite</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: lightgrey; margin-right: 5px;"></span> Dove</li> </ul> |
| <b>T600</b><br>   | pvc      | 2.00m  | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: black; margin-right: 5px;"></span> Black</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: brown; margin-right: 5px;"></span> Brown</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: grey; margin-right: 5px;"></span> Granite</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: lightgrey; margin-right: 5px;"></span> Dove</li> </ul> |

Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

## Construction Joint Covers

Used to provide a cover for construction joints offering a neat solution that allows minor movement to occur. Profiles are adhered using contact adhesive, applied to the solid outer sections only. Note: EJC profiles are not recommended for structural expansion joints.



EJC50 vinyl to vinyl.

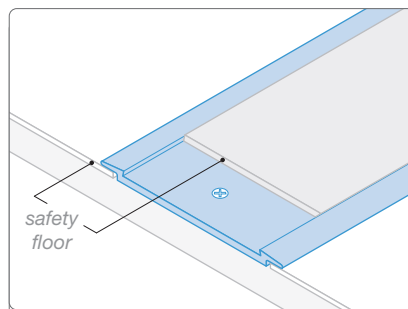


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| CODE / PROFILE       | MATERIAL | LENGTH   | COLOURS / FINISHES   |
|----------------------|----------|----------|--|
| <b>EJC50</b><br>     | pvc      | 15m coil | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: black; margin-right: 5px;"></span> Black</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: brown; margin-right: 5px;"></span> Brown</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: grey; margin-right: 5px;"></span> Granite</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: lightgrey; margin-right: 5px;"></span> Dove</li> </ul> |
| <b>EJC75</b><br>     | pvc      | 15m coil | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: black; margin-right: 5px;"></span> Black</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: brown; margin-right: 5px;"></span> Brown</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: grey; margin-right: 5px;"></span> Granite</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: lightgrey; margin-right: 5px;"></span> Dove</li> </ul> |
| <b>EJC75 3.2</b><br> | pvc      | 15m coil | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: black; margin-right: 5px;"></span> Black</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: brown; margin-right: 5px;"></span> Brown</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: grey; margin-right: 5px;"></span> Granite</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: lightgrey; margin-right: 5px;"></span> Dove</li> </ul> |
| <b>EJC125</b><br>    | pvc      | 15m coil | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: black; margin-right: 5px;"></span> Black</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: brown; margin-right: 5px;"></span> Brown</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: grey; margin-right: 5px;"></span> Granite</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: lightgrey; margin-right: 5px;"></span> Dove</li> </ul> |

## Floor Repair Trim

Used to repair resilient floorcoverings where welded joints have failed. Utilises strips of the same floorcovering to provide an unobtrusive repair. Can be used at door interfaces to provide a robust transition. Supplied pre-drilled with countersunk holes.



AVR5020 repairing safety flooring.

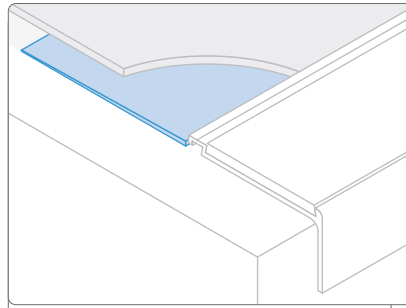


| CODE / PROFILE   | MATERIAL  | LENGTH | COLOURS / FINISHES  |
|--|-----------|--------|---|
| <b>AVR5020</b><br><br>Shown with floorcovering for illustration purposes only (not supplied) | Aluminium | 3.20m  | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: lightgrey; margin-right: 5px;"></span> Mill Finish</li> </ul> |

Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

## Bevelled Underlay


Used as a diminishing strip and is ideal for building up the height of resilient floorcovering to meet a thicker gauge material or a stair edging. Grooves along the underside of BU800 provide a straight cutting edge at points where the thickness gives ideal height adjustment.



BU200 used to build up 3.2mm linoleum.



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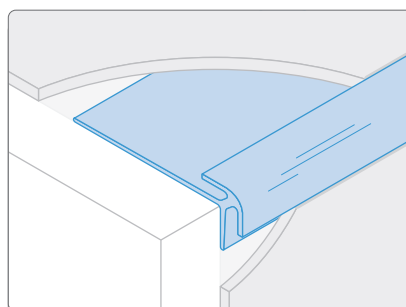
| CODE / PROFILE  | MATERIAL | LENGTH   | COLOURS / FINISHES |
|---|----------|----------|--------------------|
| <b>BU200</b><br> | pvc      | 15m coil | ■ Black            |
| <b>BU800</b><br>see below   | pvc      | 15m coil | ■ Black            |



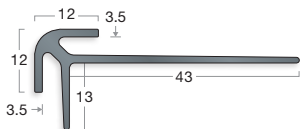
BU profiles contain up to 50% recycled content.

## Dual Trim

Used to provide a neat finish to the edge of raised areas such as tiered seating in lecture theatres or display platforms in retail environments. Suitable for use with resilient floorcoverings and thin gauge carpet. Note: NOT suitable for use as a stair edging.



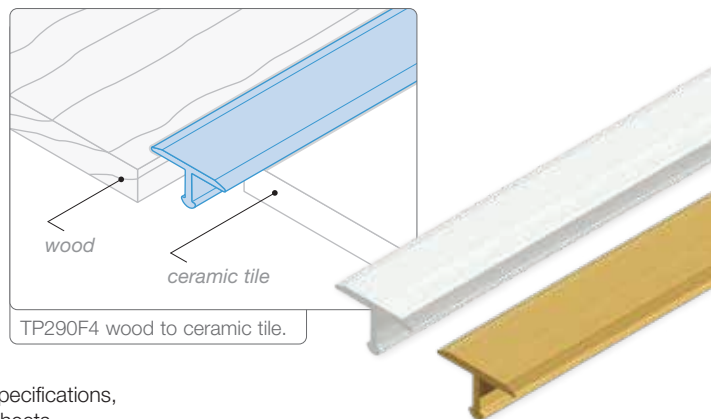
DT50 fitted with 3.2mm linoleum.

| CODE / PROFILE   | MATERIAL | LENGTH | COLOURS / FINISHES                        |
|--|----------|--------|---|
| <b>DT50</b><br> | PVC-u    | 2.50m  | ■ Black<br>■ Brown<br>■ Granite<br>■ Dove |

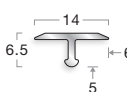

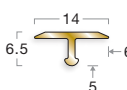

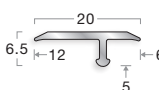


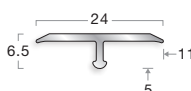

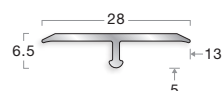

Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

## Transition T Profiles

Used for joining different floorcoverings of the same, or slightly differing, heights. The design of the T profiles allows slight imperfections in joints and cuts to be hidden, and enables a gap between floor finishes to be incorporated during installation to allow for natural expansion in flooring materials such as ceramics and wood. Profiles can be curved on-site using a bending machine for shaped edges and inlays (see page 86). T profiles are fitted after the floorcoverings have been installed, making them ideal for use when the installation of the floorcoverings is undertaken by different trades (e.g. ceramic contractors and flooring contractors) where the trims cannot be fixed until both floors have been completed.



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| CODE / PROFILE   | MATERIAL  | LENGTH | COLOURS / FINISHES |
|--|-----------|--------|--------------------|
| <p><b>TP290F4</b></p>   500mm <p>Bending machine required see page 86</p>  | Aluminium | 2.70m  | F4 Silver Anodised |
| <p><b>TP290F7</b></p>   400mm <p>Bending machine required see page 86</p>  | Brass     | 2.70m  | F7 Polished        |
| <p><b>TP291F4</b></p>   1200mm<br> 1200mm <p>Bending machine required see page 86</p> | Aluminium | 2.70m  | F4 Silver Anodised |
| <p><b>TP295F4</b></p>   1800mm <p>Bending machine required see page 86</p>   | Aluminium | 2.70m  | F4 Silver Anodised |
| <p><b>TP293F4</b></p>   4000mm <p>Bending machine required see page 86</p>   | Aluminium | 2.70m  | F4 Silver Anodised |

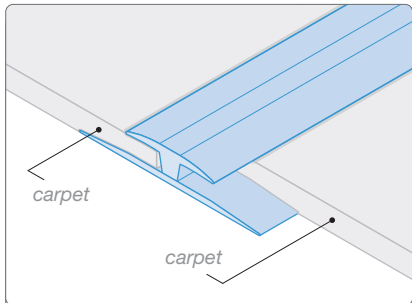
Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

# Threshold Trims

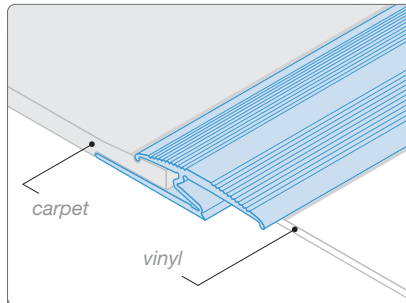
Used to join floorcoverings of the same height usually at door or room thresholds. Typically used at door interfaces or to define changes in area.

## Key

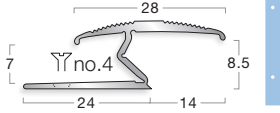

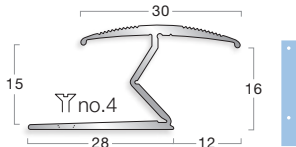
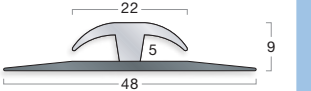
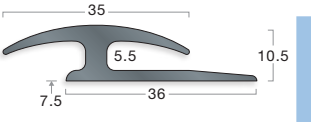
-  Solid base for straights.
-  Solid base with countersunk holes for straights.



TH495 carpet to carpet.



TH382 carpet to vinyl.

| CODE / PROFILE  | MATERIAL              | LENGTH | COLOURS / FINISHES  |
|---|-----------------------|--------|---|
| <b>TH382</b><br>  | Aluminium             | 2.70m  | <ul style="list-style-type: none"> <li>F3 Polished</li> <li>F4 Silver Anodised</li> </ul>   |
|                  |                       |        |   |
| <b>TH383</b><br> | Aluminium             | 2.70m  | <ul style="list-style-type: none"> <li>F3 Polished</li> <li>F4 Silver Anodised</li> </ul>   |
| <b>TH495</b><br> | pvc Top<br>PVC-u Base | 2.50m  | <ul style="list-style-type: none"> <li>Zinc</li> <li>Doublon</li> <li>Platinum</li> <li>Silver</li> </ul>                             |
| <b>CET5</b><br>  | pvc                   | 2.00m  | <ul style="list-style-type: none"> <li>Black</li> <li>Brown</li> <li>Granite</li> <li>Bluebell</li> <li>Dove</li> <li>Clay</li> </ul> |

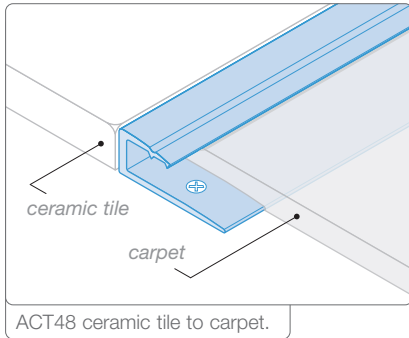
Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

# Square Edge Trims



Typically used with carpet, carpet tile, wood and wood laminate at the junction with other flooring materials such as other carpets, ceramics and wood. Provide a neat finish to floorcoverings, protecting the edges from damage and also hiding any slight imperfections in joints or cuts. Selected square edges are also available with pre-punched bases and tabs for on-site curving as indicated.

Visit: [www.gradus.com](http://www.gradus.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.



### Key



Pre-punched with tabs and fixing holes for on-site curving.



Solid base for straights.



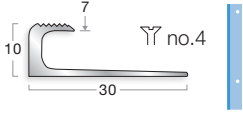


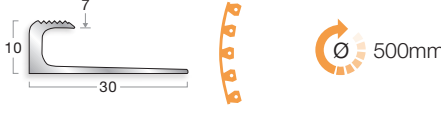

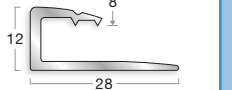

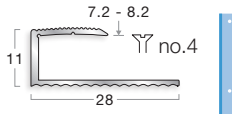


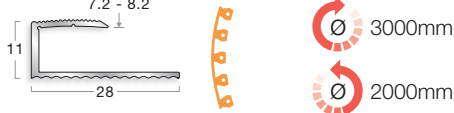

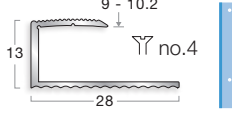




Solid base with countersunk holes for straights.

| CODE / PROFILE           | MATERIAL  | LENGTH | COLOURS / FINISHES  |
|--------------------------|-----------|--------|---|
| <b>NEW</b> ET804<br>     | Aluminium | 2.50m  | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #ccc; margin-right: 5px;"></span> F3 Polished</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #eee; margin-right: 5px;"></span> F4 Silver Anodised</li> </ul> |
| <b>NEW</b> ET804EBF4<br> | Aluminium | 2.50m  | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #eee; margin-right: 5px;"></span> F4 Silver Anodised</li> </ul>   |
| ET806<br>                | Aluminium | 2.50m  | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #ccc; margin-right: 5px;"></span> F3 Polished</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #eee; margin-right: 5px;"></span> F4 Silver Anodised</li> </ul> |
| ET806EBF4<br>            | Aluminium | 2.50m  | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #eee; margin-right: 5px;"></span> F4 Silver Anodised</li> </ul>   |

Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.



## Square Edge Trims

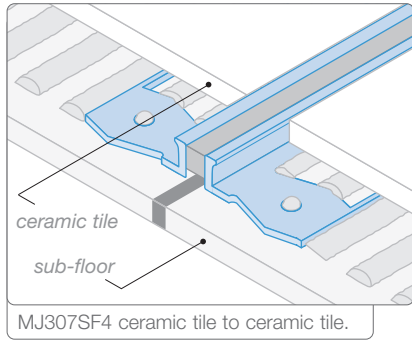
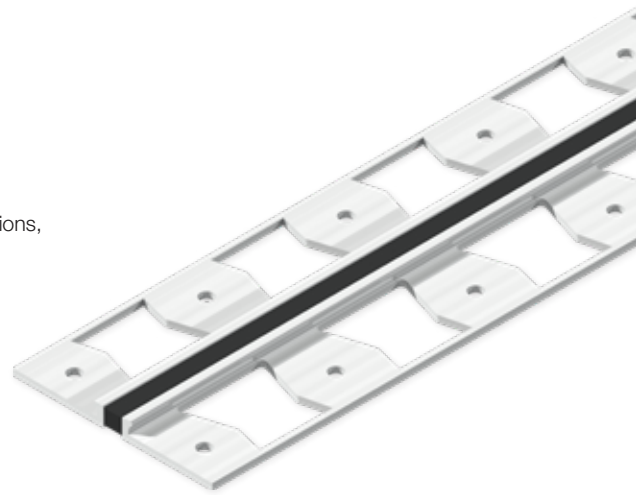
| CODE / PROFILE  | MATERIAL  | LENGTH | COLOURS / FINISHES  |
|---|---|--------|---|
| <b>ET805</b><br>   | Aluminium   | 2.50m  | <ul style="list-style-type: none"> <li> F3 Polished</li> <li> F4 Silver Anodised</li> </ul>     |
| <b>ET805EBF4</b><br>   | Aluminium   | 2.50m  | <ul style="list-style-type: none"> <li> F4 Silver Anodised</li> </ul>  |
| <b>ACT48</b><br>   | Aluminium<br>Available with or without carpet gripper | 3.20m  | <ul style="list-style-type: none"> <li> Mill Finish</li> </ul>   |
| <b>ET210</b><br>   | Aluminium   | 2.70m  | <ul style="list-style-type: none"> <li> F3 Polished</li> <li> F4 Silver Anodised</li> </ul> |
| <b>ET210EBF4</b><br><br>Bending machine required see page 86 | Aluminium   | 2.70m  | <ul style="list-style-type: none"> <li> F4 Silver Anodised</li> </ul>  |
| <b>ET212</b><br>   | Aluminium   | 2.70m  | <ul style="list-style-type: none"> <li> F3 Polished</li> <li> F4 Silver Anodised</li> </ul> |
| <b>ET212EBF4</b><br><br>Bending machine required see page 86 | Aluminium   | 2.70m  | <ul style="list-style-type: none"> <li> F4 Silver Anodised</li> </ul>  |

Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

# Movement Joints

Are used to join floorcoverings where expansion up to 1.5mm is required. Designed specifically for use with flooring materials such as ceramic tile, marble, stone, terrazzo and resins only. All profiles feature a perforated base for fixing.

Visit: [www.gradus.com](http://www.gradus.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.



| CODE / PROFILE              | MATERIAL                                    | LENGTH | COLOURS / FINISHES |
|-----------------------------|---|--------|--------------------|
| <b>MJ301SF4</b><br><br><br> | Aluminium with grey or black silicone joint | 2.50m  | F4 Silver Anodised |
| <b>MJ302SF4</b><br><br><br> | Aluminium with grey or black silicone joint | 2.50m  | F4 Silver Anodised |
| <b>MJ307SF4</b><br><br><br> | Aluminium with grey or black silicone joint | 2.50m  | F4 Silver Anodised |
| <b>MJ303SF4</b><br><br><br> | Aluminium with grey or black silicone joint | 2.50m  | F4 Silver Anodised |

Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

# Movement Joints

| CODE / PROFILE   | MATERIAL  | LENGTH | COLOURS / FINISHES |
|--|---|--------|--------------------|
| <b>MJ304SF4</b><br><br>$+1.5 / -1.5 \text{ mm}$   | Aluminium with grey or black silicone joint       | 2.50m  | F4 Silver Anodised |
| <b>MJ305SF4</b><br><br>$+1.5 / -1.5 \text{ mm}$   | Aluminium with grey or black silicone joint       | 2.50m  | F4 Silver Anodised |
| <b>MJ306SF4</b><br><br>$+1.5 / -1.5 \text{ mm}$  | Aluminium with grey or black silicone joint       | 2.50m  | F4 Silver Anodised |
| <b>MJ301SF8</b><br><br>$+1.5 / -1.5 \text{ mm}$ | Stainless Steel with grey or black silicone joint | 2.50m  | F8 Polished        |
| <b>MJ302SF8</b><br><br>$+1.5 / -1.5 \text{ mm}$ | Stainless Steel with grey or black silicone joint | 2.50m  | F8 Polished        |
| <b>MJ307SF8</b><br><br>$+1.5 / -1.5 \text{ mm}$ | Stainless Steel with grey or black silicone joint | 2.50m  | F8 Polished        |

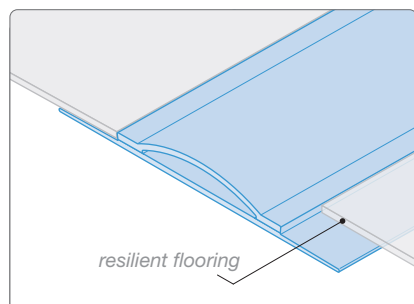
▲ Note there is a +/- 0.5mm tolerance on the height of stainless steel movement joint profiles.

# Wetroom Transition Strips

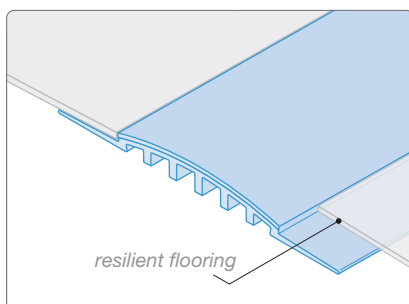
Wetroom transition strips are designed to be incorporated into the resilient flooring in wetrooms and shower areas in order to contain water and prevent it encroaching into dry areas. Gradus WTS wetroom transition strips are tested for slip-resistance in barefoot areas and are designed to be safe and comfortable underfoot whilst allowing wheelchair access. For larger colour swatches and LRV readings see page 62.



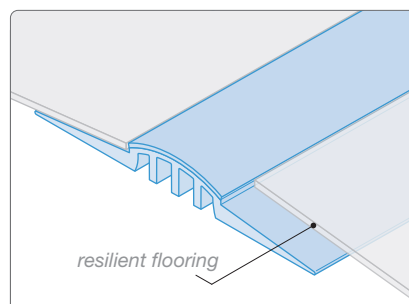
Visit: [www.gradus.com](http://www.gradus.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.



WTS1 with resilient flooring.



WTS2 with resilient flooring.



WTS3 with resilient flooring.

| CODE / PROFILE     | MATERIAL | LENGTH | COLOURS / FINISHES   |
|--------------------|----------|--------|--|
| <p><b>WTS1</b></p> | pvc      | 2.00m  | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #333; margin-right: 5px;"></span> Coffee</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #444; margin-right: 5px;"></span> Lead</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #555; margin-right: 5px;"></span> Steel</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #ccc; margin-right: 5px;"></span> Clay</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #eee; margin-right: 5px;"></span> Canvas</li> </ul> |
| <p><b>WTS2</b></p> | pvc      | 2.00m  | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #333; margin-right: 5px;"></span> Coffee</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #444; margin-right: 5px;"></span> Lead</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #555; margin-right: 5px;"></span> Steel</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #ccc; margin-right: 5px;"></span> Clay</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #eee; margin-right: 5px;"></span> Canvas</li> </ul> |
| <p><b>WTS3</b></p> | pvc      | 2.00m  | <ul style="list-style-type: none"> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #333; margin-right: 5px;"></span> Coffee</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #444; margin-right: 5px;"></span> Lead</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #555; margin-right: 5px;"></span> Steel</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #ccc; margin-right: 5px;"></span> Clay</li> <li><span style="display: inline-block; width: 10px; height: 10px; background-color: #eee; margin-right: 5px;"></span> Canvas</li> </ul> |

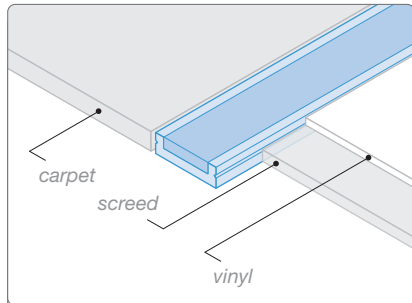
Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

## Feature Strip

Acts as a joining strip to help define walkways or separate floorcoverings of the same height. Utilises pvc insert material to add colour and design (supplied separately - see page 17 for larger colour swatches and LRV's).



Visit: [www.gradus.com](http://www.gradus.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.



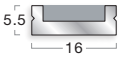
FCA16 carpet to vinyl.

### Standard Insert

- |            |             |         |
|------------|-------------|---------|
| ■ Jet      | ■ Midnight  | ■ Lead  |
| ■ Ink      | ■ Evergreen | ■ Steel |
| ■ Burgundy | ■ Ocean     | ■ Cloud |
| ■ Coffee   | ■ Poppy     | ■ Linen |

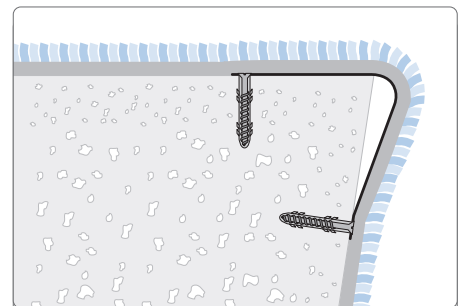
### Grained Insert

- |             |           |
|-------------|-----------|
| ■ Glacier   | ■ Black   |
| ■ Canvas    | ■ Brown   |
| ■ Buttercup | ■ Granite |
| ■ Snowdrift | ■ Dove    |

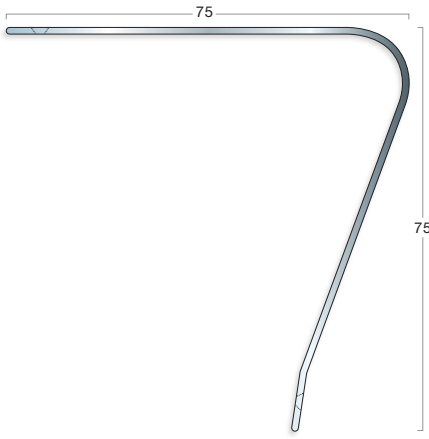
| CODE / PROFILE   | MATERIAL         | LENGTH           | COLOURS / FINISHES |
|--|------------------|------------------|--------------------|
| FCA16 + INS12  | FCA16 Aluminium  | 2.50m            | See above          |
|  | INS12 pvc insert | 2.50m / 15m coil |                    |
|  | Insert tape      | 51m coil         |                    |

## Contour Edge

Contour Edge is designed to be used where a stair edging is not required and the carpet is "waterfalled" from the top to the bottom of a flight of stairs, usually in domestic applications or buildings exempt from standard building guidelines e.g. heritage buildings. It also helps to reduce wear to both the floorcovering and the leading edge of the step. Supplied pre-drilled.



CR5 fitted to step edge with "waterfalled" carpet.

| CODE / PROFILE  | MATERIAL        | LENGTH | COLOURS / FINISHES |
|---|-----------------|--------|--------------------|
| CR5   | Stainless Steel | 2.50m  | ■ Mill Finish      |
|  |                 |        |                    |

Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.





# Section 3

## Skirtings, Capping Strips & Accessories

Information to ensure the correct selection of skirtings, capping strips and other accessories along with details of colour availability. Details of Gradus pvc skirtings, metal skirtings, cove formers and capping strips can be found in this section.

# Choosing the right skirting

## Area of Application

Skirtings, cove formers and capping strips are used to provide clean, neat solutions for junctions where the floor meets the wall. Gradus offers solutions to suit most contract applications, from 'critical' clean areas where a homogeneous finish is essential such as hospital wards, treatment rooms, and food & pharmaceutical environments, through to commercial office, education or retail environments where functionality needs to be combined with aesthetics.

Healthcare, food & pharmaceutical and education environments in particular benefit from the use of pvc skirtings that can be welded to resilient floorcoverings in order to create completely impervious seals to meet cleaning and hygiene requirements.

For further guidance on the use of pvc skirtings in healthcare environments refer to: Health Technical Memorandum (HTM): Flooring 61 – 3 Design Guidance, Skirtings 3.13 - 3.19.

## Materials & Profiles

### Options

Selecting the correct type of skirting profile will ensure that product performance matches the environment requirements and will result in a functional, low maintenance alternative to traditional skirtings.

### Pvc Skirtings

**Set-in** – typically used with resilient floorcoverings, this type of skirting is welded to the floorcovering in order to create an impervious seal. Ideal for critical clean areas (e.g. treatment rooms, pharmaceutical production) or areas subject to wet cleaning (e.g. school and hospital corridors). Selected set-in skirtings are available in 15m coils in order to reduce the number of vertical joints required.

**Sit-on** – typically used with hard floorcoverings. Ideal for use in areas where a neat, clean finish is required but an impervious seal is not required e.g. general circulation areas in schools and hospitals.

**Flat** – used primarily with textile floorcoverings to form a neat, low-maintenance alternative to timber skirting.

**Capping Strips & Cove Formers** – used when floorcoverings are continued up the wall. Cove former ensures a consistent cove is achieved and supports the floorcovering at a weak point. Capping strips provide a neat finish where the floorcovering stops.

### Stratum Pvc Skirting

An alternative to traditional timber skirting, this 10mm thick skirting provides the look of painted wood whilst offering a low maintenance solution. Ideal for creating a neat finish in non-critical clean areas, and in all contract environments where ongoing maintenance and aesthetics are important factors.

### Metal Skirtings

Modern alternative to pvc or timber skirtings. Creates a modern, hi-tech finish for environments such as commercial office, retail and leisure. Low voltage cable management system also incorporated in selected profiles.

## Aesthetics

Gradus skirtings & cappings are available in a range of colours and finishes to complement most interior environments.

In addition, the use of a skirting that contrasts in colour and luminance with the floorcovering can assist visually impaired people to determine the borders of the room. As a guide, skirtings should either match the wall colour, or provide a complete contrast with both the wall and floor.

For further details on visual contrast see pages 144-145, 147.

# Colour Availability

## Standard

|                                     |                                       |  |
|-------------------------------------|---------------------------------------|--|
| Black<br>LRV: 4.62 NCS: 7502-B      | Evergreen<br>LRV: 6.53 NCS: 7020-B70G | Brown<br>LRV: 7.04 NCS: 6010-Y70R      |
| Granite<br>LRV: 10.44 NCS: 6502-R   | Bluebell<br>LRV: 11.28 NCS: 5030-R90B | Hickory<br>LRV: 16.10 NCS: 4040-Y80R   |
| Stone<br>LRV: 19.73 NCS: 5005-Y20R  | Azure<br>LRV: 9.99 NCS: 4050-R80B     | Blueberry<br>LRV: 22.97 NCS: 4020-R90B |
| Dove<br>LRV: 26.50 NCS: 5000-N      | Leaf<br>LRV: 31.58 NCS: 4010-B90G     | Dune<br>LRV: 49.67 NCS: 2020-Y30R      |
| Almond<br>LRV: 38.00 NCS: 3010-Y40R | Glacier<br>LRV: 40.09 NCS: 2502-B     | Mist<br>LRV: 58.74 NCS: 2500-N         |
| Salmon<br>LRV: 50.61 NCS: 2010-Y70R | Snowdrift<br>LRV: 80.86 NCS: 0500-N   |  |

## Metallics

|                                |
|--------------------------------|
| Burnt Almond<br>NCS: 7010-Y50R |
| Zinc<br>NCS: 600-R80B          |
| Doubloon<br>NCS: 4020-Y        |
| Platinum<br>NCS: 2005-Y40R     |
| Silver<br>NCS: 2005-R80B       |

## Metals

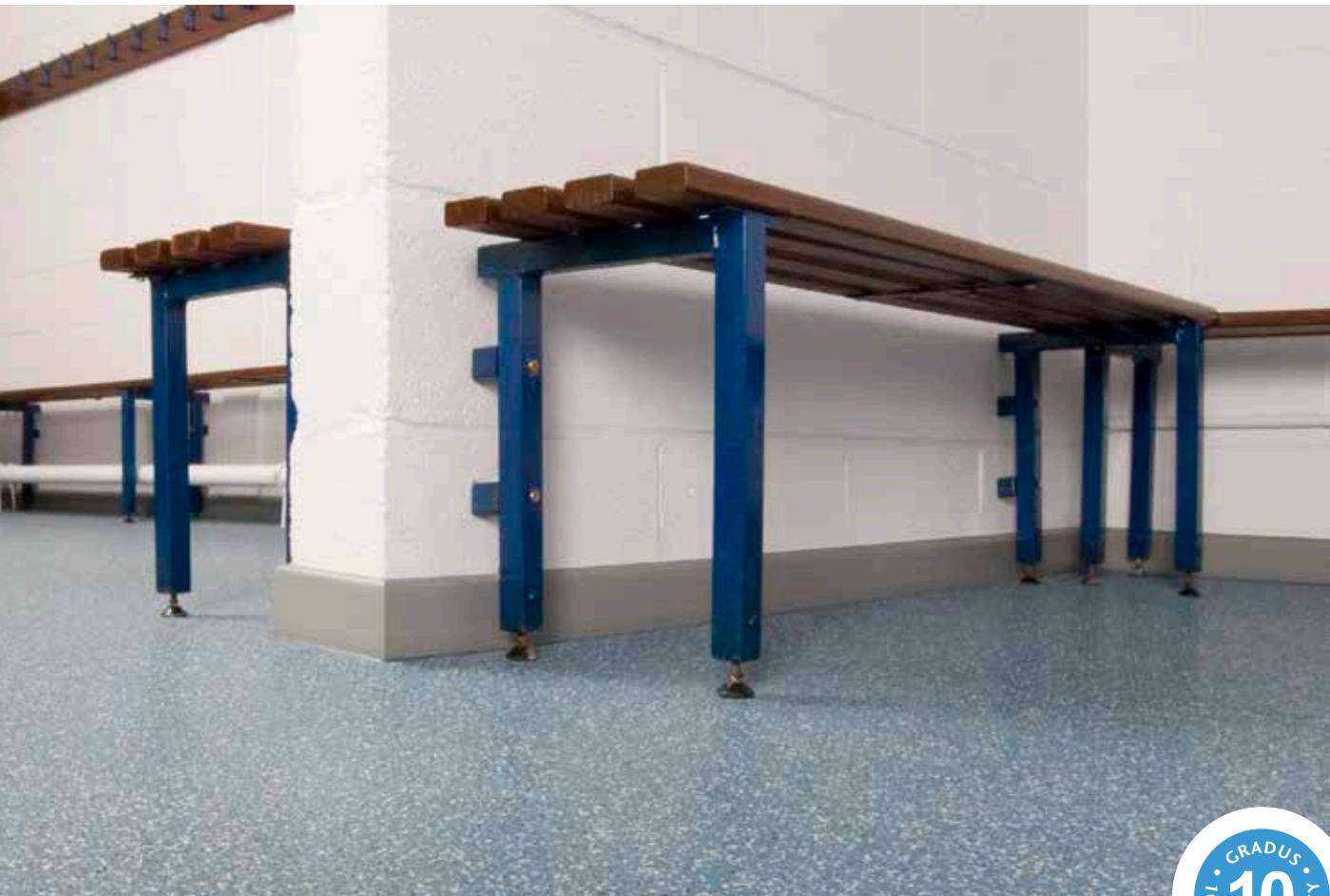
|                           |
|---------------------------|
| Aluminium                 |
| Silver Anodised Aluminium |
| Satin Stainless Steel     |

Please note: Due to the limitations of the printing process, colours within this catalogue should not be relied upon for colour matching. An accurate colour match can only be achieved by requesting the relevant product sample(s) from Gradus Technical Support on 01625 428922.

- Available from stock
- ▲ Available subject to minimum quantities & lead times

|                           | Stratum STM7510, STM10010 | SH100, SH10055, SH10092, SH100502.5, SH100503.2, SH150, SO25, FS150B | SH100502, SO100, FS303, FS100B, PCS40 | SO75, SO150 | CSI100502, HCS48, HCS50 | CSI100502.25 | DFS100 | P Range Skirtings & POS40P | CC40, CC75 | CCF1001 | TC47 | TC48 | MCS48 | MCC40, MCC75 | MAS90 Range | MAS95 Range, MAS97 Range | MSS790 Range | ACC40 |
|---------------------------|---------------------------|--|---------------------------------------|-------------|-------------------------|--------------|--------|----------------------------|------------|---------|------|------|-------|--------------|-------------|--------------------------|--------------|-------|
| <b>Standard</b>           |                           |  |                                       |             |                         |              |        |                            |            |         |      |      |       |              |             |                          |              |       |
| Black                     |                           | ●  | ●                                     | ●           | ●                       | ●            | ●      | ●                          | ●          |         |      |      | ●     |              |             |                          |              |       |
| Evergreen                 |                           | ▲  | ●                                     | ●           | ●                       | ▲            | ▲      | ▲                          |            |         |      |      |       |              |             |                          |              |       |
| Brown                     |                           | ●  | ●                                     | ●           | ●                       | ●            | ●      | ▲                          | ●          |         |      |      |       |              |             |                          |              |       |
| Granite                   | ●                         | ●  | ●                                     | ●           | ●                       | ●            | ●      | ▲                          | ●          |         |      |      |       |              |             |                          |              |       |
| Bluebell                  |                           | ▲  | ●                                     | ●           | ●                       | ▲            | ●      | ▲                          | ●          |         |      |      |       |              |             |                          |              |       |
| Hickory                   |                           | ▲  | ●                                     | ▲           | ●                       | ▲            | ●      | ▲                          | ●          |         |      |      |       |              |             |                          |              |       |
| Stone                     |                           | ▲  | ●                                     | ●           | ●                       | ▲            | ●      | ▲                          | ●          |         |      |      |       |              |             |                          |              |       |
| Azure                     |                           | ▲  | ●                                     | ●           | ▲                       | ●            | ●      | ▲                          | ●          |         |      |      |       |              |             |                          |              |       |
| Blueberry                 |                           | ▲  | ●                                     | ●           | ▲                       | ●            | ●      | ▲                          | ●          |         |      |      |       |              |             |                          |              |       |
| Dove                      | ●                         | ●  | ●                                     | ●           | ●                       | ●            | ●      | ▲                          | ●          | ●       |      |      |       |              |             |                          |              |       |
| Leaf                      |                           | ▲  | ●                                     | ▲           | ●                       | ▲            | ●      | ▲                          | ●          |         |      |      |       |              |             |                          |              |       |
| Dune                      |                           | ▲  | ●                                     | ●           | ▲                       | ●            | ●      | ▲                          | ●          |         |      |      |       |              |             |                          |              |       |
| Almond                    |                           | ▲  | ●                                     | ●           | ●                       | ▲            | ●      | ▲                          | ●          | ●       |      |      |       |              |             |                          |              |       |
| Glacier                   |                           | ▲  | ●                                     | ●           | ●                       | ▲            | ▲      | ▲                          | ●          | ●       |      |      |       |              |             |                          |              |       |
| Mist                      |                           | ▲  | ●                                     | ●           | ▲                       | ●            | ●      | ▲                          | ●          |         |      |      |       |              |             |                          |              |       |
| Salmon                    |                           | ▲  | ●                                     | ▲           | ●                       | ▲            | ●      | ▲                          | ●          |         |      |      |       |              |             |                          |              |       |
| Snowdrift                 | ●                         | ▲  | ●                                     | ●           | ●                       | ▲            | ●      | ▲                          | ●          | ●       | ●    | ●    |       |              |             |                          |              |       |
| <b>Metallics</b>          |                           |  |                                       |             |                         |              |        |                            |            |         |      |      |       |              |             |                          |              |       |
| Burnt Almond              |                           |  |                                       |             |                         |              |        |                            |            |         |      | ●    |       |              |             |                          |              |       |
| Zinc                      |                           |  |                                       |             |                         |              |        |                            |            |         |      | ●    | ●     | ●            |             |                          |              |       |
| Doubloon                  |                           |  |                                       |             |                         |              |        |                            |            |         |      | ●    | ●     | ●            |             |                          |              |       |
| Platinum                  |                           |  |                                       |             |                         |              |        |                            |            |         |      | ●    | ●     | ●            |             |                          |              |       |
| Silver                    |                           |  |                                       |             |                         |              |        |                            |            |         |      | ●    | ●     | ●            |             |                          |              |       |
| <b>Metals</b>             |                           |  |                                       |             |                         |              |        |                            |            |         |      |      |       |              |             |                          |              |       |
| Aluminium                 |                           |  |                                       |             |                         |              |        |                            |            |         |      |      |       |              |             |                          |              | ●     |
| Silver Anodised Aluminium |                           |  |                                       |             |                         |              |        |                            |            |         |      |      |       |              | ●           | ●                        |              |       |
| Satin Stainless Steel     |                           |  |                                       |             |                         |              |        |                            |            |         |      |      |       |              |             |                          | ●            |       |

# Stratum™ Skirtings - Pvc



## Description

The Gradus Stratum range comprises heavy-duty pvc skirting profiles suitable for a wide range of contract applications including education, healthcare and commercial office.

Life cycle analysis shows Stratum is a cost effective alternative to wood skirtings. The smooth matt finish is resistant to stains, dents and scratches, and will not splinter, chip and crack like traditional wood skirtings, offering a low maintenance hygienic solution to wall base finishing.

Stratum can be installed around gentle curves and can also accommodate and disguise minor irregularities in wall surfaces.

## Profile Information

- Suitable for interior use in most areas
- Stratum is a cost effective alternative to finished timber skirting that utilises up to 80% recycled pvc in its construction and is suitable for all areas that require a high quality finish to be maintained through the life of the building
- Eliminates the need for processes normally associated with wood skirting such as sanding, priming, filling and painting

## Installation Advice

- Stratum skirtings are installed to the wall using a proprietary cartridge adhesive
- Internal/external corners can be mitred on site

## Colour

- For larger colour swatches see page 121



Visit: [www.gradus.com](http://www.gradus.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.

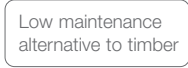


For guidance on the correct selection of skirtings see page 120.

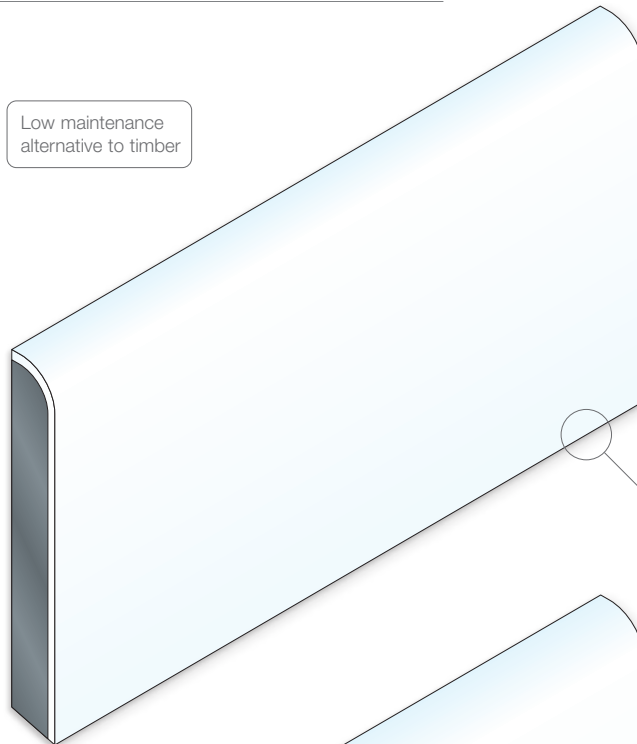
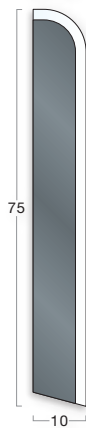
|   |  |
|---|--|
| Description   | Semi-flexible pvc skirting                                       |
| Application   | Ideal for use in most areas                                      |
| Profiles  | 10mm thick, 2 heights - 75mm and 100mm<br>Supplied in 2m lengths |
| Dimensions shown are nominal. Illustrations are 70% size in mm.<br>Products subject to minor design alterations without notice. |  |

## Colour options:

- Granite
- Dove
- Snowdrift

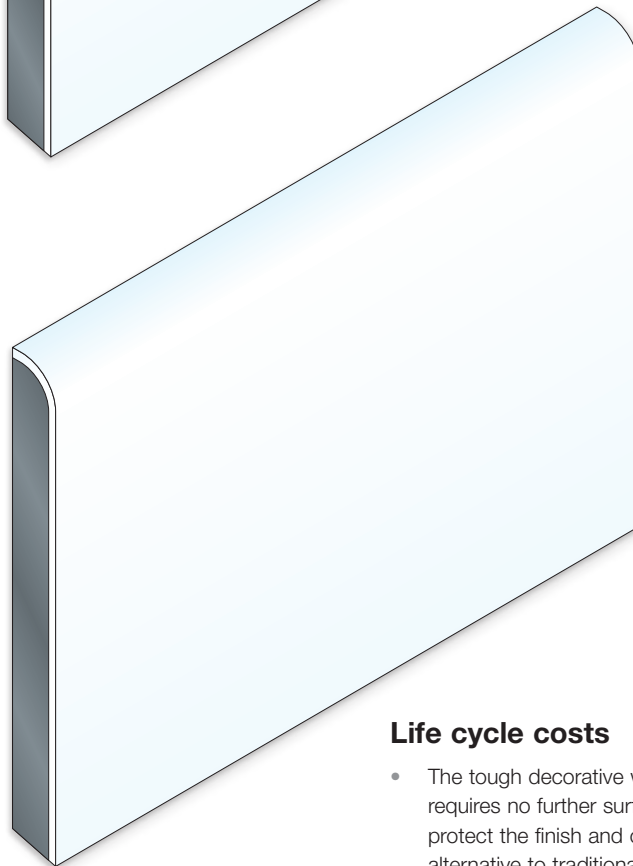
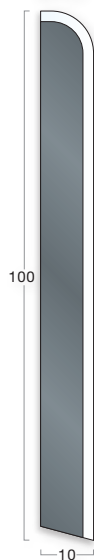


**STM 75 10**  
*Sit-On*



Chamfered base to allow tight fit to floorcovering

**STM 100 10**  
*Sit-On*



## Life cycle costs

- The tough decorative wear layer on Stratum requires no further surface treatments to protect the finish and offers a low maintenance alternative to traditional timber skirting where the life cycle costs of redecoration can be expensive.
- Typical example: timber skirting is typically redecorated once in a 10 year period – total expenditure is approximately 50% more than material and labour costs spent on installing Stratum. The saving will be greater if redecoration is required more often.

# Pvc Skirtings



## Description

An extensive range of pvc skirtings, through-coloured for maximum performance and maintenance. Profile designs are available for use in conjunction with floorcoverings from all major manufacturers. Suitable for a wide range of commercial applications.

## Installation Advice

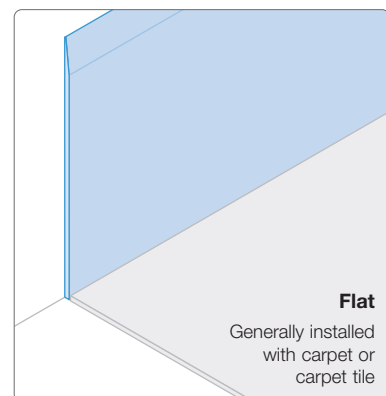
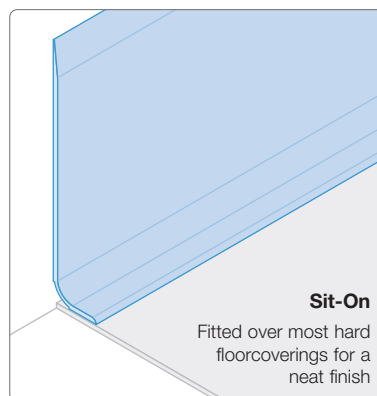
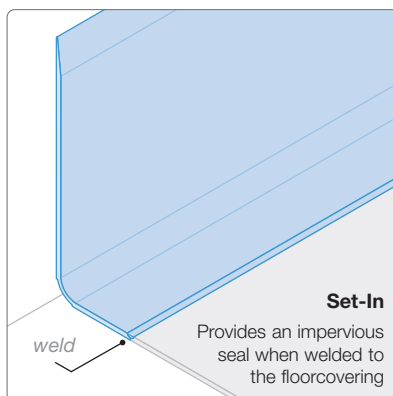
- Pvc skirtings are secured to all wall surfaces using contact adhesive

## Profile Information

- Suitable for interior use
- Set-in skirtings are ideal for use in areas subject to regular wet cleaning e.g. hospital treatment areas as they can be welded to the floorcovering to provide an impervious seal.
- Collable set-in skirtings minimise vertical joints. Ideal in areas where both the horizontal and vertical joints require welding e.g. food preparation areas & clinical treatment areas.

## Colour

- For larger colour swatches see page 121





# Skirtings - Set-In

## Colour options:



### Set-In

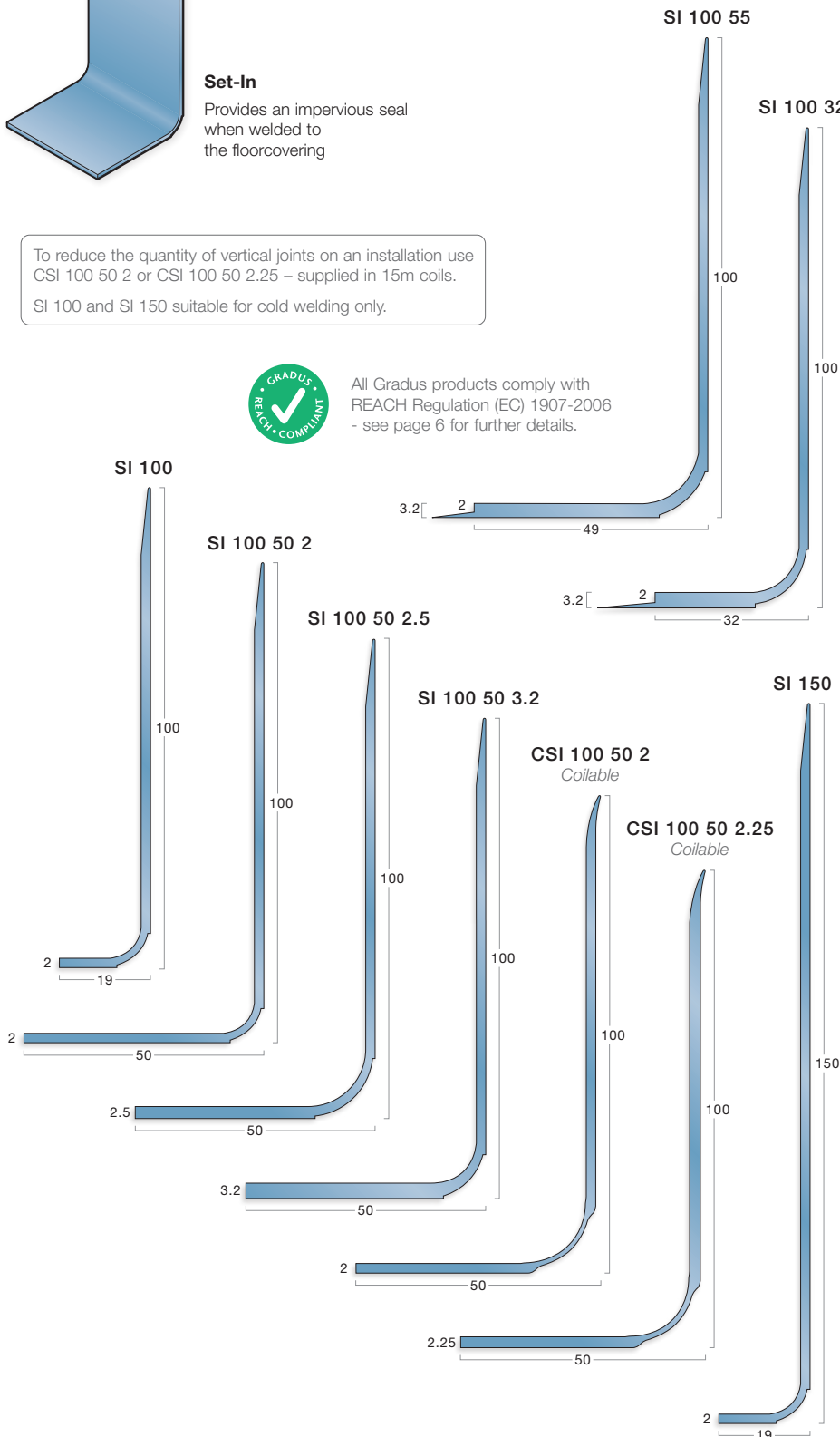
Provides an impervious seal when welded to the floorcovering

To reduce the quantity of vertical joints on an installation use CSI 100 50 2 or CSI 100 50 2.25 – supplied in 15m coils.

SI 100 and SI 150 suitable for cold welding only.



All Gradus products comply with REACH Regulation (EC) 1907-2006 - see page 6 for further details.



### All profiles:

- Black
- Brown
- Granite
- Dove

### CSI 100 50 2 also available in:

- Evergreen
- Stone
- Bluebell
- Almond
- Glacier
- Snowdrift

### SI 100 50 2 also available in:

- Evergreen
- Stone
- Bluebell
- Hickory
- Azure
- Blueberry
- Leaf
- Almond
- Dune
- Salmon
- Glacier
- Mist
- Snowdrift

### All other skirtings are available in

(subject to minimum quantities and lead times):

- Evergreen
- Stone
- Bluebell
- Hickory \*
- Azure \*
- Blueberry \*
- Leaf \*
- Almond
- Dune \*
- Salmon \*
- Glacier
- Mist \*
- Snowdrift

\* Excluding CSI 100 50 2 and CSI 100 50 2.25



For guidance on the correct selection of skirtings see page 120.

|             |  |
|-------------|--|
| Description | Flexible pvc set-in and coilable set-in skirting.  |
| Application | Ideal for critical clean areas where a homogeneous finish is required e.g. hospital treatment areas.   |
| Profiles    | Various gauges to suit different thicknesses of resilient floorcovering. All supplied in 2m lengths. Coilable skirtings are supplied in 15m coils to minimise vertical joints. |

Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

# Skirtings - Sit-On & Flat

FS 303

## Colour options:

### All profiles:

- Black
- Brown
- Granite
- Dove

### SO 75, SO 100, SO 150, FS 303 and FS 100 B also available in:

- Evergreen
- Stone
- Bluebell
- Hickory\*
- Azure\*
- Blueberry\*
- Leaf\*
- Almond
- Dune\*
- Salmon\*
- Glacier
- Mist\*
- Snowdrift

\* SO 75 and SO 150 are available subject to minimum quantities and lead times.

### DFS 100 also available in:

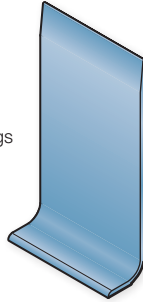
- Bluebell
- Almond
- Snowdrift

SO 25 and FS 150 B are available in all other colours subject to minimum quantities and lead times.

DFS 100 also available in Evergreen, Stone and Glacier subject to minimum quantities and lead times.

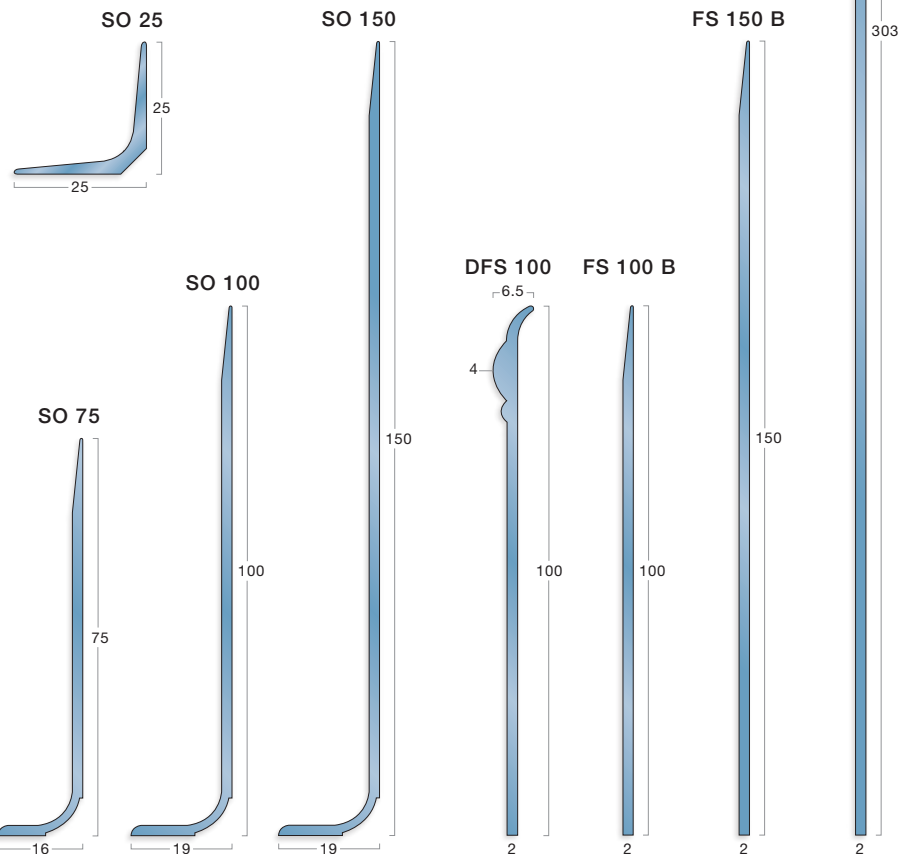
### Sit-On

Fitted over most hard floorcoverings for a neat finish



### Flat

Generally installed with carpet or carpet tile



For guidance on the correct selection of skirtings see page 120.

|  |   |
|--|---|
| Description  | Flexible pvc flat or sit-on skirting.   |
| Application  | Sit-on - ideal for use in areas such as hospital corridors, schools etc.<br>Flat - ideal for use with textile floorcoverings - provides a low maintenance alternative to timber skirting.                               |
| Profiles   | Various heights to suit different applications. FS303 is used to form an internal stringer to stairs.<br>Sit-on skirtings supplied in 2m lengths. Flat skirtings are supplied in 15m coils to minimise vertical joints. |
| Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice. |   |

# 'P' Range Skirtings - Set-In, Sit-On & Flat

## Colour options:

■ Black

All profiles are available in all other standard pvc skirting colours subject to minimum quantities and lead times.

Coilable skirtings are only available in selected colours.

### Sit-On

Fitted over most hard floorcoverings for a neat finish

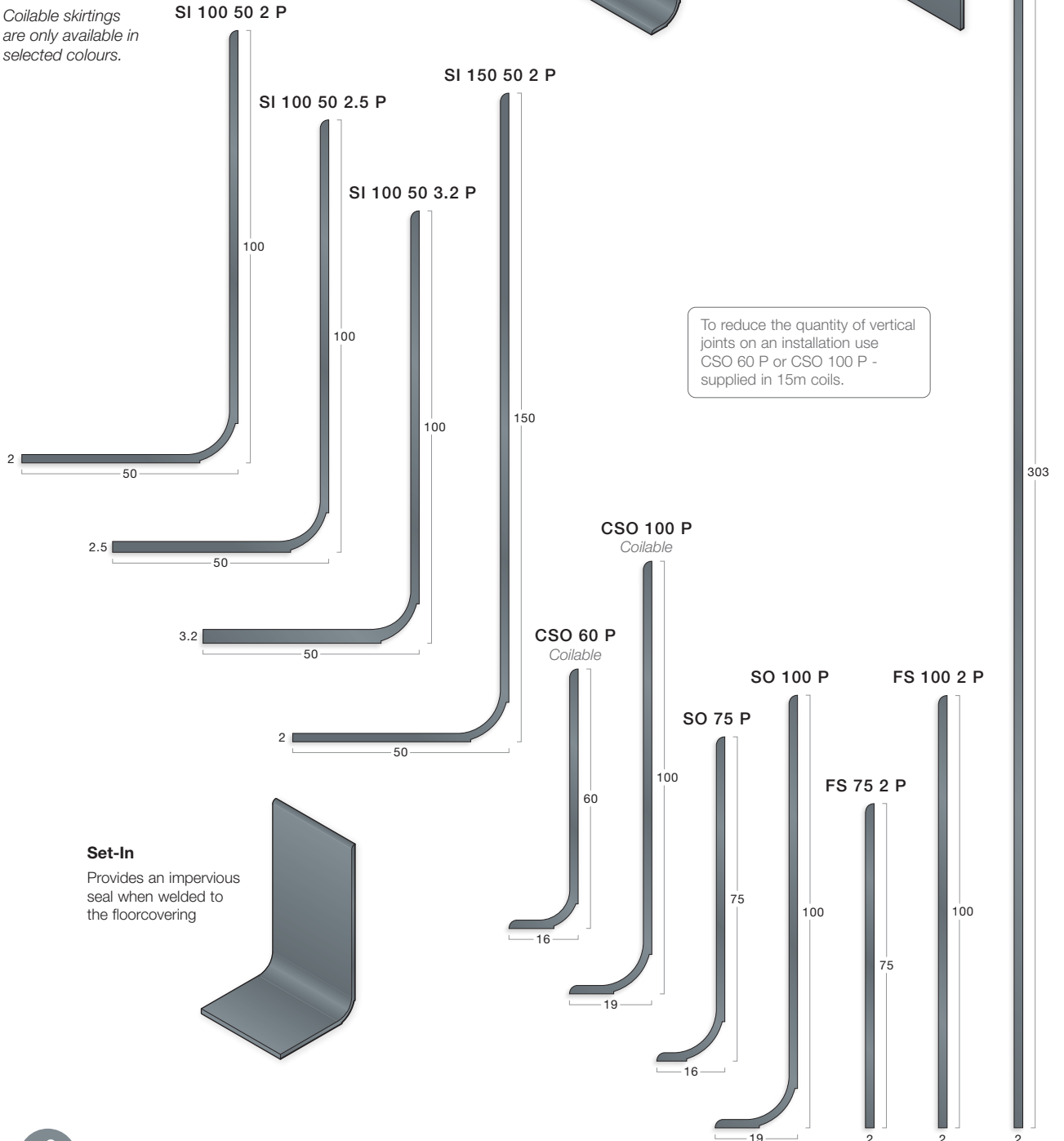


### Flat

Generally installed with carpet or carpet tile



FS 303 P



### Set-In

Provides an impervious seal when welded to the floorcovering



For guidance on the correct selection of skirtings see page 120.

|  |   |
|--|---|
| Description  | Flexible pvc sit-on, sit-on coilable, set-in and flat skirting.   |
| Application  | Ideal for use in areas where functionality is a priority.   |
| Profiles   | Available in Black only. Set-in and sit-on skirtings supplied in 2m lengths. Flat and coilable skirtings are supplied in 15m coils to minimise vertical joints. |
| Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice. |   |

# Capping Strips & Cove Formers



## Description

An extensive range of pvc, PVC-u and aluminium capping strips, cove formers and accessories used where floorcoverings are dressed up the wall to form a skirting with a neat finish, and to join floorcoverings to wall finishes. Suitable for use with carpet, resilient floorcoverings and ceramic tiles. Available in choice of colours that can be used in conjunction with floorcoverings from all major manufacturers. Suitable for a wide range of commercial applications.



Visit: [www.gradus.com](http://www.gradus.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.

## Profile

- Suitable for interior use
- Capping seals provide a decorative, neat edge where resilient floorcoverings are dressed up the wall to form a skirting. Available to suit resilient floorcoverings up to 5mm thick
- Carpet caps provide a decorative, neat edge where carpets are dressed up the wall to form a skirting. Available to suit carpets up to 7mm thick (compressed thickness)
- Cove formers provide a neat cove allowing floorcoverings to be dressed up the wall to form a skirting and supports the floorcovering at a weak point
- Tile caps are for use where ceramic wall tiles are finished against a resilient floor finish that has been dressed up the wall to form a skirting. Available to suit resilient flooring up to 6mm thick

## Installation Advice

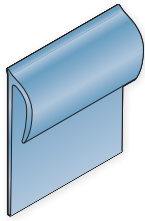
- Capping seals and tile caps are secured to wall surfaces using contact adhesive
- Carpet caps are secured with screws and adhesives to wall surfaces

## Colour

- For larger colour swatches see page 121

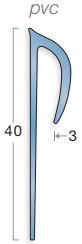
# Capping Strips & Cove Formers

## Capping Seals

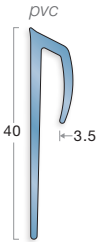


Flexible pvc capping seals are used to finish the top of a resilient floorcovering where it has been covered up the wall. Capping seals are usually used in conjunction with a cove former (see page 130).

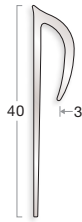
**HCS48**



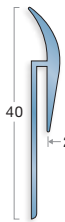
**HCS50**



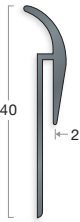
**MCS48**  
pvc Metallic



**PCS40**  
pvc



**PCS40P**  
pvc 'P' Range



## Colour options:

### HCS48 and HCS50:

- Black
- Evergreen
- Brown
- Granite
- Bluebell
- Stone
- Dove
- Almond
- Glacier
- Snowdrift

### MCS48:

- Zinc
- Doubleloon
- Platinum
- Silver

### PCS40:

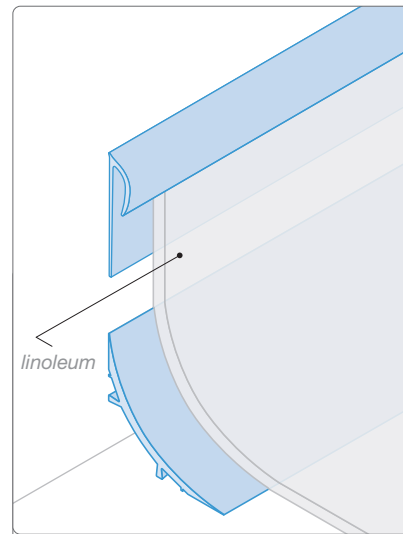
- Black
- Evergreen
- Brown
- Azure
- Granite
- Bluebell
- Stone
- Hickory
- Blueberry
- Dove
- Leaf
- Almond
- Dune
- Salmon
- Glacier
- Mist
- Snowdrift

### PCS40P:

- Black

### CCF 100 1:

- Dove
- Almond
- Glacier
- Snowdrift

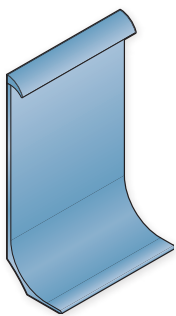


HCS48 capping seal with CF38 cove former and a 3mm linoleum.



All Gradus products comply with REACH Regulation (EC) 1907-2006 - see page 6 for further details.

## Cove Formers

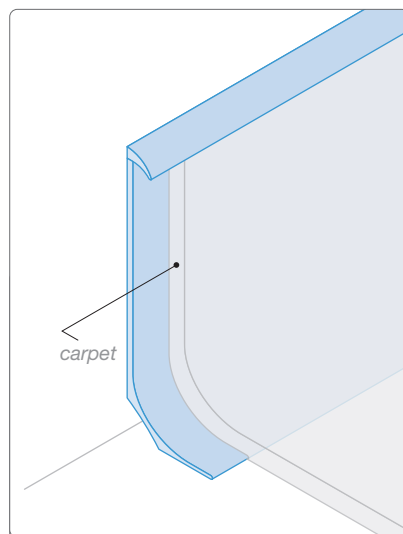
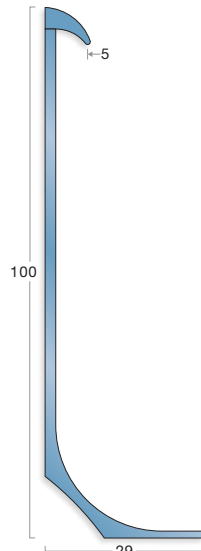


CCF 100 1 is a one piece pvc cove former combining a pvc capping seal.



CCF 100 1 contains up to 50% recycled content

**CCF 100 1**  
Co-extruded pvc  
with pvc capping

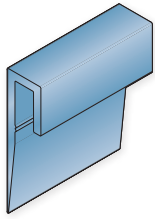


CCF 100 1 fitted with a broadloom carpet to allow the carpet to continue up the wall with a capping seal to protect the exposed edge.

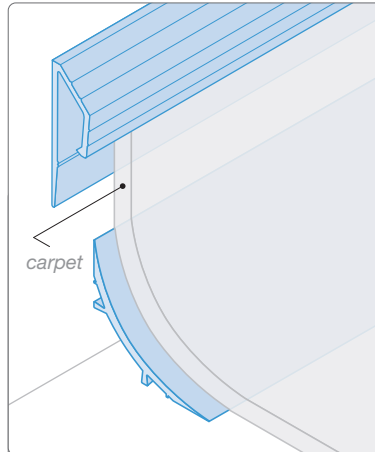
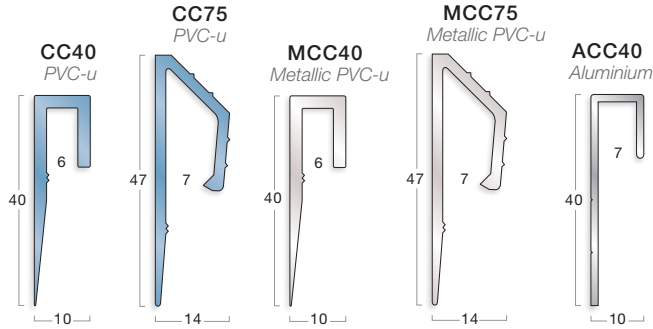
Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

# Capping Strips & Cove Formers

## Carpet Caps



Carpet caps are used to provide a neat finish where carpet or carpet tile is continued up the wall. Available in choice of PVC-u, Metallic PVC-u and Aluminium. Carpet caps can be combined with a cove former where required to help form a cove.



CC75 and CF38 cove former used with a broadloom carpet.

### Colour options:

#### CC40 and CC75:

- Black
- Brown
- Granite
- Bluebell
- Dove
- Snowdrift

#### MCC40 and MCC75:

- Zinc
- Doublon
- Silver

#### ACC40:

- Aluminium

#### TC47:

- Snowdrift

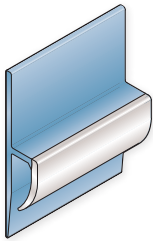
#### TC48:

- Black
- Burnt Almond
- Zinc
- Doublon
- Platinum
- Silver
- Snowdrift

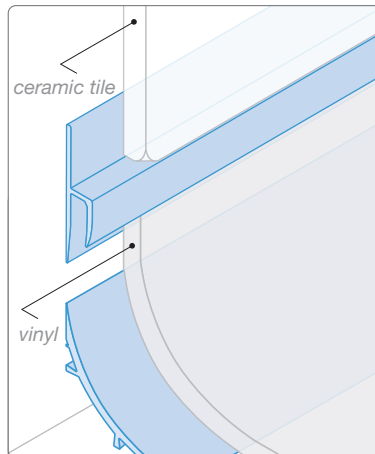
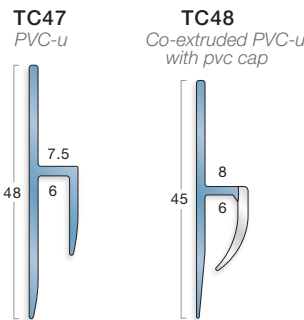
#### CF:

- Black

## Tile Caps

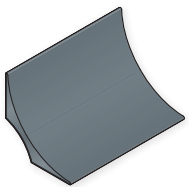


Tile caps are used where ceramic wall tiles are finished against a resilient floor finish that has been dressed up the wall to form a skirting.

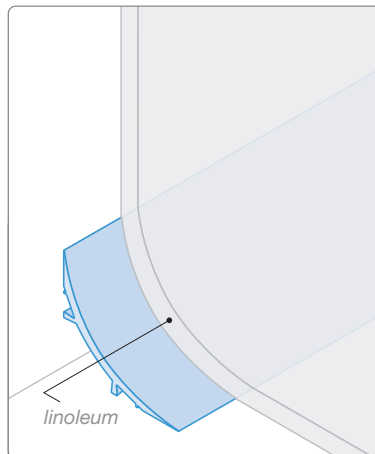
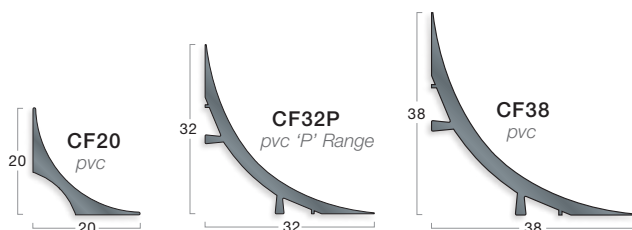
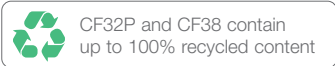


TC48 and CF38 cove former used with vinyl and ceramic tile.

## Cove Formers



Cove formers are used to form a cove where floorcoverings are continued up the wall. Cove formers are usually used in conjunction with a capping seal or carpet cap to finish the raw edge of the floorcovering (see page 129).



CF38 cove former being used to form a cove for linoleum to continue up the wall.

Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.



# Metal Skirtings



## Description

Gradus metal skirtings are available in a variety of designs and heights to suit the requirements of modern commercial environments.

Profiles are available in a variety of finishes including stainless steel and aluminium.

MAS95 and MAS97 profiles have also been designed with a cable tidy feature where low voltage cables e.g. computer and telephone cables, can be hidden from view.

## Which Skirting?



slimline skirting profile in either silver anodised aluminium or stainless steel.



anodised aluminium skirting profile fixed to the wall using interlocking fixing brackets.

## Profile Availability

### Profile designs to accommodate most floorcoverings

- Sit-on skirtings in a variety of heights – 60mm, 70mm, 80mm and 100mm
- MAS90, MAS95 & MAS97 supplied in 2m lengths (anodised aluminium)
- MSS790 supplied in 2.7m lengths (stainless steel)
- Subject to lead times

## Installation Advice

### Visit [www.gradus.com](http://www.gradus.com) for full installation instructions

- MAS95 and MAS97 profiles are fixed to the wall using screw fixings
- MAS90 and MSS790 profiles are fixed to the wall using appropriate adhesive
- Coordinating metal or PVC-u accessories available for neat finishing on-site, see pages 132 to 133 for further details

## Colour

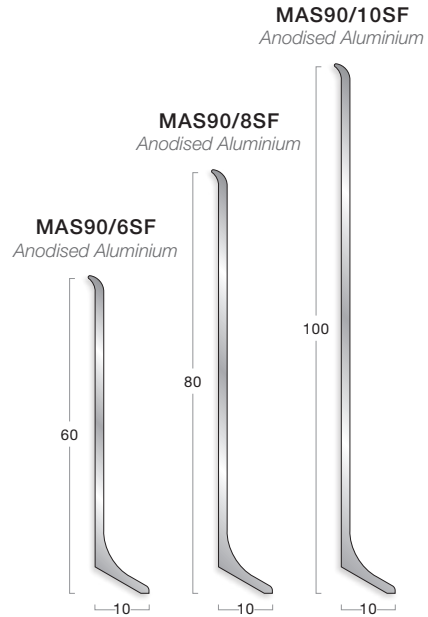
- For larger colour swatches see page 121

# Metal Skirtings - Modern Hi-Tech Finishing

## MAS90 Aluminium Skirtings



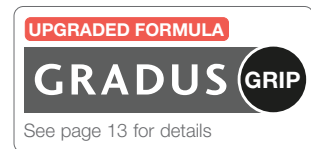
|             |   |
|-------------|---|
| Description | Silver anodised aluminium *   |
| Application | Ideal for use in areas where a modern hi-tech finish is required. Designed to be installed on top of the floorcovering. The capped toe design of the profile allows wall-to-floor expansion gaps to be hidden when installed with tiled floorcoverings. |
| Profiles    | Supplied in 2m lengths.   |



Metal accessories in a silver anodised finish are available for the MAS90 profiles for neat finishing on site.

| Skirting Profile | Height | Finish | End Caps   | Junction   | External Corner | Internal Corner |
|------------------|--------|--------|------------|------------|-----------------|-----------------|
| MAS90/10SF       | 100mm  | Silver | MAS90/10MP | MAS90/10MG | MAS90/10ME      | MAS90/10MI      |
| MAS90/8SF        | 80mm   | Silver | MAS90/8MP  | MAS90/8MG  | MAS90/8ME       | MAS90/8MI       |
| MAS90/6SF        | 60mm   | Silver | MAS90/6MP  | MAS90/6MG  | MAS90/6ME       | MAS90/6MI       |

Note: All accessories are supplied in packs of 4 except for End Caps which are supplied as 4 sets of 2 (one left hand and one right hand)

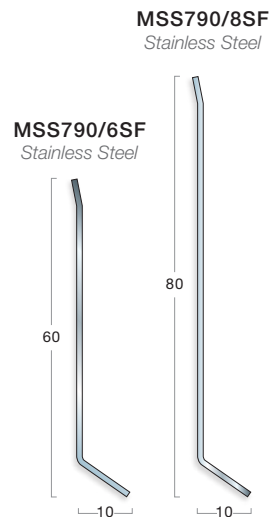


\* Note: Additional finishes are available on request subject to minimum quantities and lead times.

## MSS790 Stainless Steel Skirtings



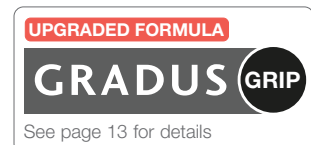
|             |  |
|-------------|--|
| Description | Stainless steel satin finish   |
| Application | Ideal for use in areas where a modern hi-tech finish is required. Designed to be installed on top of the floorcoverings. The capped toe design of the profile allows wall-to-floor expansion gaps to be hidden when installed with tiled floorcoverings. |
| Profiles    | Supplied in 2.7m lengths.  |



Metal accessories in a satin finish are available for the MSS790 profiles for neat finishing on site.

| Skirting Profile | Height | Finish | End Caps    | Junction    | External Corner | Internal Corner |
|------------------|--------|--------|-------------|-------------|-----------------|-----------------|
| MSS790/8SF       | 80mm   | Satin  | MSS790/8MPS | MSS790/8MGS | MSS790/8MES     | MSS790/8MIS     |
| MSS790/6SF       | 60mm   | Satin  | MSS790/6MPS | MSS790/6MGS | MSS790/6MES     | MSS790/6MIS     |

Note: All accessories are supplied in packs of 4 except for End Caps which are supplied as 4 sets of 2 (one left hand and one right hand)



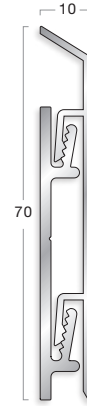
# Metal Skirtings - Modern Hi-Tech Finishing

## MAS95 Interlocking Aluminium Skirtings

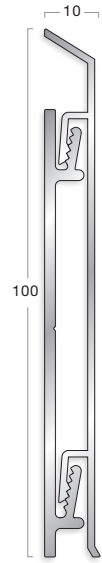


|             |   |
|-------------|---|
| Description | Silver anodised aluminium with interlocking aluminium fixing brackets.  |
| Application | Ideal for use in areas where a modern finish is required. Design allows low voltage (computer & telephone) cables to be hidden behind the skirting profile. |
| Profiles    | Supplied in 2m lengths. 3 fixing brackets supplied per length.  |

**MAS95/7SF**  
Silver Anodised Aluminium



**MAS95/10SF**  
Silver Anodised Aluminium



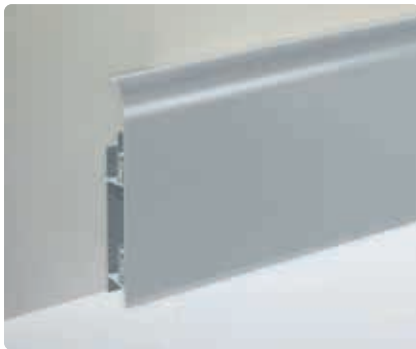
Accessories are available for the MAS95 profiles for neat finishing on site. These are supplied in silver finish PVC-u to co-ordinate with the aluminium skirting profiles.

| Skirting Profile | Height | Finish | End Caps  | Junction  | External Corner | Internal Corner |
|------------------|--------|--------|-----------|-----------|-----------------|-----------------|
| MAS95/10SF       | 100mm  | Silver | MAS95/10P | MAS95/10G | MAS95/10E       | MAS95/10I       |
| MAS95/7SF        | 70mm   | Silver | MAS95/7P  | MAS95/7G  | MAS95/7E        | MAS95/7I        |

Note: All accessories are supplied in packs of 4 except for End Caps which are supplied as 4 sets of 2 (one left hand and one right hand)

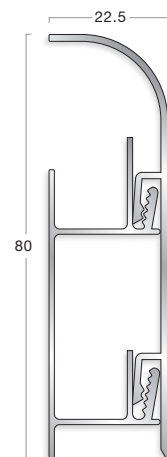


## MAS97 Interlocking Aluminium Skirting



|             |   |
|-------------|---|
| Description | Silver anodised aluminium with interlocking aluminium fixing brackets.  |
| Application | Ideal for use in areas where a modern finish is required. Design allows low voltage (computer & telephone) cables to be hidden behind the skirting profile. |
| Profiles    | Supplied in 2m lengths. 3 fixing brackets supplied per length.  |

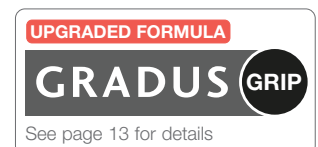
**MAS97/8SF**  
Silver Anodised Aluminium



Accessories are available for the MAS97 profiles for neat finishing on site. These are supplied in silver finish PVC-u to co-ordinate with the aluminium skirting profiles.

| Skirting Profile | Height | Finish | End Caps | Junction | External Corner | Internal Corner |
|------------------|--------|--------|----------|----------|-----------------|-----------------|
| MAS97/8SF        | 80mm   | Silver | MAS97/8P | MAS97/8G | MAS97/8E        | MAS97/8I        |

Note: All accessories are supplied in packs of 4 except for End Caps which are supplied as 4 sets of 2 (one left hand and one right hand)



Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.



# Section 4

## Associated Products for Stairs & Floors

Information on Gradus products that are typically associated with stairs and surrounding areas: slip-resistant surface finishes, tactile surface and cable ducts.



# Stairtile™ - Slip-Resistant Flooring



## Description

Stairtile is a rubber composite material designed to provide a hard-wearing, slip-resistant finish for stairs and floors. It can be installed in a wide range of applications such as shopping centres, car parks and other high usage circulation areas. It can be used as a complete stair covering or as an insert set into terrazzo, wood and concrete. Stairtile is suitable for use in both internal and external applications and is available in a choice of 4 colours.

When using Stairtile strips on step edges, in order to ensure that the guidance in The Building Regulations 2010: Approved Document M is followed, Gradus recommends a minimum width (front to back) of 50mm to ensure a sufficient degree of colour contrast is achieved. Stairtile must be set as close to the leading edge of the step as possible. Discs not suitable for step edges.

## Profile Information

### Available in a choice of 2 gauges

- 6.5mm sanded finish - typically supplied to ready-prepared floor finishes
- 8.0mm sanded finish - typically supplied where further site finishing is required
- To ensure slip-resistant properties are maintained, any build up of contaminants such as grease must be managed using a thorough and regular cleaning regime
- Discs not suitable for step edges as they do not form a solid band as recommended.

## Installation Advice

- Rebated product fitted with epoxy adhesive and screws
- Can be supplied pre-drilled (minimum profile width 20mm). Screw head cover plugs supplied
- Cast-in products require no mechanical fixing
- Can be installed using Gradus Grip - see page 13



Visit: [www.gradus.com](http://www.gradus.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.



# Stairtile™ - Slip-Resistant Flooring

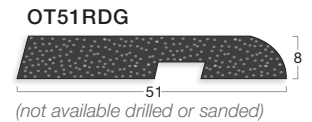
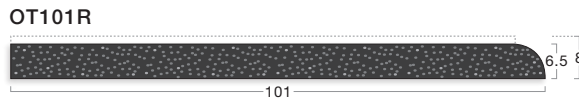
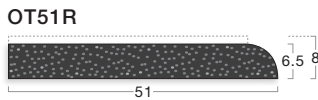
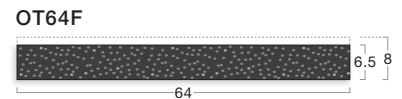
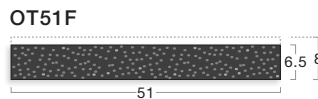
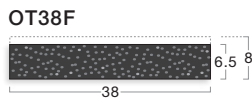
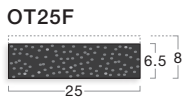
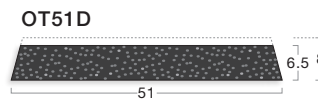
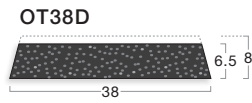
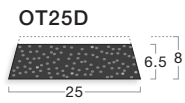


|             |  |
|-------------|--|
| Material    | Rubber composite   |
| Application | Typically used with concrete, terrazzo, wood, stone and marble   |
|             | OT/F profiles are rebated into existing steps<br>OT/D and OT/RDG profiles are pre-cast into new steps<br>OT/R profiles can be rebated as a step edge<br>Discs not suitable for step edges as they do not form a solid band as recommended. |
| Profiles    | Dimensions shown are nominal. Illustrations are 70% size in mm.<br>Products subject to minor design alterations without notice.  |

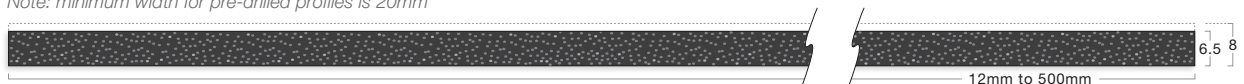
| Potential for Slip           |
|------------------------------|
| Dry Conditions Low (PTV >36) |
| Wet Conditions Low (PTV >36) |

Tested using the pendulum tester (see figure 2 on page 143 for details).

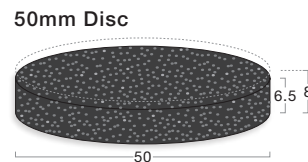
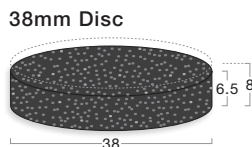
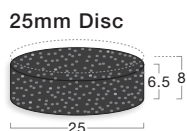
## Stairtile strips



**OTD, OTF, OTR and OTRDG**  
Available in any width from 12mm to 500mm  
Note: minimum width for pre-drilled profiles is 20mm



## Stairtile discs



## Colour options



For an accurate colour match a physical product sample should be requested.

# Cable Ducts - Cable Management



## Description

Cable Ducts combine the principle of Gradus Clip-Top functionality with the added benefit of securing loose or trailing light duty cables such as computer cables. The Workplace (Health, Safety and Welfare) Regulations 1992 recommends that "floors should be suitable, in good condition and free of obstructions. Traffic routes should be organised so that people can circulate safely". Trailing cables should be avoided, and where appropriate the use of cable ducts can help to securely fix cables and prevent accidents, whilst also preventing damage to vital cables.



Visit: [www.gradus.com](http://www.gradus.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.

## Profile Information

- Reduces the risk of accidents for pedestrian traffic by providing a safe link between floorcoverings
- Ideal for use in typical office environments, cable ducts can either be set in to the carpet to achieve a flush finish (TD series) or fitted on top of the floorcovering (RD series and CD), ideal where a semi-permanent solution is required. All cable duct profiles, with the exception of CD65 (a one-piece flexible profile), are supplied as separate tops and bases manufactured from PVC-u which clip together to form the cable duct
- Suitable for interior use
- Choice of 4 colours
- Suitable for most light to medium pedestrian traffic applications e.g. offices

## Installation Advice

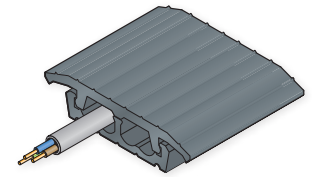
- Examples of typical installations using Cable Ducts are shown on the opposite page



All Gradus products comply with REACH Regulation (EC) 1907-2006 - see page 4 for further details.



|             |  |
|-------------|--|
| Tops        | RD and TD series PVC-u; CD series pvc  |
| Bases       | PVC-u  |
| Application | Most interior environments. Suitable for light to medium traffic   |
| Profiles    | Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice. |



TD45/TDB45

## Flush Finish (set in to carpet)



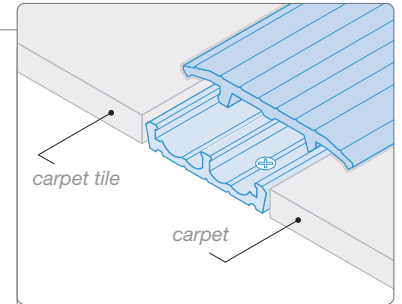
Provides transition between:  
Carpets and carpet tiles.



Provides transition between:  
Carpets and carpet tiles.



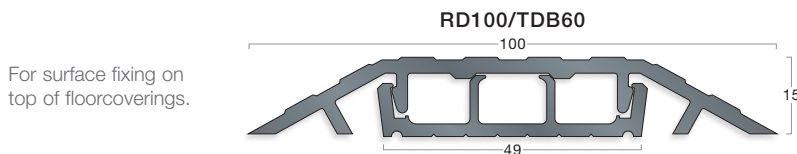
Provides transition between:  
Carpets and carpet tiles.



Typical example: TD45/TDB45 carpet tile to carpet.

TDB45, TDB45D and TDB60 contain up to 100% recycled content.

## Surface Mounted

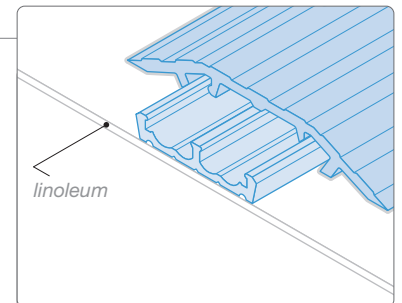


For surface fixing on top of floorcoverings.

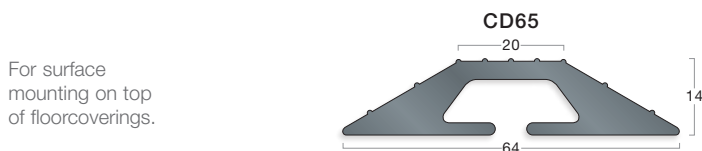
RD profiles are typically used with hard floorcoverings. For guidelines on use with carpet contact Technical Support.



For surface fixing on top of floorcoverings.

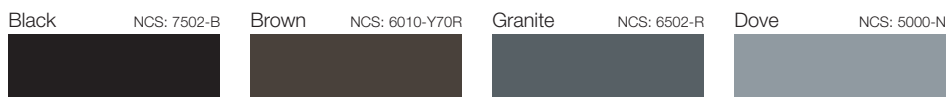


Typical example: RD75/TDB45 surface mounted to linoleum.



For surface mounting on top of floorcoverings.

## Colour options



For an accurate colour match a physical product sample should be requested.



# Safety Track™ - Slip-Resistant Finish



## Description

Safety Track™ is a slip-resistant surface finish that can be used on ramps, walkways or anywhere where a risk of slip exists. Safety Track consists of a silicone carbide resin carrier with a self adhesive backing.

## Availability

- Available in wide choice of sizes and configurations including rolls, cleats, tiles and stair treads
- Rolls are available to be cut to bespoke sizes. Cleats, tiles and stair treads are supplied cut to size with radius corners

|              |               |           |
|--------------|---------------|-----------|
| Roll Size    | 25mm x 18m    | 1" x 60'  |
|              | 51mm x 18m    | 2" x 60'  |
|              | 102mm x 18m   | 4" x 60'  |
|              | 153mm x 18m   | 6" x 60'  |
|              | 305mm x 18m   | 12" x 60' |
|              | 609mm x 18m   | 24" x 60' |
| Cleats       | 153mm x 609mm | 6" x 24"  |
| Tiles        | 140mm x 140mm | 5½" x 5½" |
| Stair Treads | 20mm x 609mm  | ¾" x 24"  |
| Primer       | One Litre Tin |           |
| Edge Fix     | Tube (5oz)    |           |

## Information

- Suitable for interior and exterior use
- Resistant to most common chemicals
- Suitable for use on most substrates including concrete, stone, terrazzo, wood etc. (surfaces should be primed prior to application with Safety Track primer)
- Available in Black (LRV: 4.58)
- Ideal for use on:
  - Ramps
  - Walkways
  - Gantries
  - Landings
  - Plant and Machinery
  - Emergency Service Vehicles
  - Commercial and Agricultural Vehicles
  - Marine Decking

## Installation Advice

- Surfaces must be fully prepared; clean, flat, even and free from any oil, moisture or dust
- Primer is available in 1 litre tins (approximate coverage 5sq/m per tin) to assist with surface preparation. Where there is a danger of water penetration e.g. outdoor locations or other wet areas the use of Edge Fix sealant is recommended. Edge Fix sealant is supplied in 5oz tubes. Maximum adhesive strength is reached after 48 hours. Safety Track should not be installed at temperatures below 5°C
- On steps, apply Safety Track 12mm to 15mm from the step edge to prevent edge curl and premature wear.

# Section 5

## Appendix

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### Specification Guidelines

#### *Colour & Contrast / Light Reflectance Values*

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| BS 8300-2:2018 and<br>The Building Regulations 2010: Approved Document M .....           | 144 |
| Light Reflectance Values (LRVs) explained .....  | 145 |
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| What the colour & contrast guidelines mean for<br>Gradus flooring accessories .....      | 145 |
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#### *The Building Regulations and British Standards specifying the right Gradus product*

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### Useful Information

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# The Gradus Guarantee

All Gradus products are designed to meet the latest UK building regulations. Accessibility to buildings, as well as the provision of an inclusive environment for all, is now a requirement of The Building Regulations (ADM & ADK), BS 8300-2:2018, BS 9266:2013 & BS 5395-1:2010. Gradus actively seeks the advice of RNIB Access Consultancy Services and The Centre For Accessible Environments, and has consulted directly with Communities & Local Government (formerly the Office of the Deputy Prime Minister). Gradus is confident that all stair edgings, pvc skirtings and transition strips meet the necessary standards and, as such, building owners and specifiers can use Gradus Accessories with confidence.



## Testing

- All inserts are tested for: Slip-resistance, surface roughness, chemical and bacterial/fungal resistance
- Wear test independently carried out by SATRA using the Taber Abrader Method and classified in accordance with the results shown in Figure 1
- Slip-resistance tests have been undertaken using the pendulum tester (see Figure 2). All Gradus inserts achieve a PTV of >36 to offer a low risk of slip (see Figure 1).

Figure 1.

|                                       | Composition                                   | Environment                     | Slip Potential                           | Stair Edging Compatibility                          |
|---------------------------------------|---|---------------------------------|--|---|
| <b>Xtra-grip &amp; Xtra-grip Plus</b> | Pvc with Mineral Aggregate                    | Interior Dry or Wet Conditions  | Dry Conditions Low<br>Wet Conditions Low | Aluminium, Bronze, PVC-u<br>XT & Traditional        |
| <b>Interior</b>                       | Pvc with Natural Mineral Fillers              | Interior Dry Conditions         | Dry Conditions Low                       | Aluminium, Bronze, PVC-u<br>XT, Traditional & Elite |
| <b>Standard Exterior</b>              | Glass Reinforced Polyester with Fused Alumina | Internal or External Conditions | Dry Conditions Low<br>Wet Conditions Low | Aluminium, Bronze<br>Traditional                    |
| <b>Heavy-Duty Exterior</b>            | Glass Reinforced Polyester with Fused Alumina | Internal or External Conditions | Dry Conditions Low<br>Wet Conditions Low | Aluminium<br>Trans-Edge TEX                         |
| <b>Stairtile</b>                      | Rubber Composite with Aggregate Fillers       | Internal or External Conditions | Dry Conditions Low<br>Wet Conditions Low | n/a   |

|                              |  |
|------------------------------|--|
| <b>Wear Classification *</b> | <p>Xtra-grip, Xtra-grip Plus, Interior and Stairtile inserts achieve wear classifications of:<br/>Group T – Class 34 – Commercial Very Heavy<br/>Group T – Class 43 – Light Industrial Heavy</p> <p>* Stairtile and Interior (standard, grained, Elite) tested to BS EN 660-2:1999 and assessed against the requirements of BS EN 649:1997. Xtra-grip and Xtra-grip Plus tested to BS EN 13845:2005 – 50,000 cycles.</p> <p>Heavy Duty Exterior and Standard Exterior - accelerated wear test using a SATRA Pedatron</p> |
|------------------------------|--|

Figure 2.

| Pendulum Test Value (PTV) | Slip Potential          |
|---------------------------|-------------------------|
| 0 - 24                    | High Slip Potential     |
| 25 - 35                   | Moderate Slip Potential |
| 36+                       | Low Slip Potential      |

BS 8300-2:2018 - a PTV of at least 36 is required irrespective of wet or dry conditions (see page 147)

## Cleaning & Maintenance

A planned cleaning and maintenance programme is crucial to help maintain the performance and visual appearance of Gradus stair edgings and to maximise the lifespan of the products. Trained cleaning staff or a reputable contract cleaner should be used.

Gradus has worked with Selden Research to undertake extensive testing on all Gradus stair edgings. As a result, the method of cleaning and a range of cleaning products have been recommended for use with Gradus stair edgings in a variety of environments.

Cleaning and maintenance information for all Gradus stair edgings is available from: [www.gradus.com](http://www.gradus.com)

For further information about recommended cleaning products, including instructions for use and COSHH data sheets, contact:

Selden Research Limited, Staden Business Park, Buxton, Derbyshire SK17 9RZ  
Tel: 01298 26226 Email: [gradus@selden.co.uk](mailto:gradus@selden.co.uk) Website: [www.selden.co.uk](http://www.selden.co.uk)

## Specification Guidelines

### Colour & Contrast / Light Reflectance Values

Colour and contrast within the built environment affects accessibility of all building users, in particular those with a visual impairment.

## Project Rainbow

A research project carried out by Reading University in conjunction with the Royal National Institute of Blind People (RNIB), The Guide Dogs for the Blind Association (GDBA) and ICI Paints first examined the use of colour contrast to aid navigation around the building and identified that highlighting critical surfaces and special features can provide the basis for wayfinding for visually impaired people. The 'Colour Contrast & Perception' document produced by Reading University uses light reflectance values (LRVs) to measure colour and contrast in products/surfaces and determines whether or not a suitable contrast has been achieved between surfaces.

The findings from Project Rainbow identified the following:

### Special Features:

Identified as areas that need to be highlighted to allow a building to be used effectively by visually impaired people, i.e. stair edgings, handrails and door opening furniture.

'Special features are additional areas, smaller than critical features, that need to be highlighted to allow the building to be used more easily by visually impaired people. Such features include sanitary ware, handrails, door handles, finger plates, switches, socket outlets, and stair nosing etc, all of which should be contrasted against the background against which they will be seen. Smaller items such as these will need a greater colour difference from their surroundings in order to be identified.'

### Trim:

'Special attention is needed to those items used in an internal environment to improve the decorative appeal and overall finish of an interior. Such items, which include coving, skirting, architrave, dado rail etc, should be decorated in colours used on larger critical surfaces.'



**✗ Critical surface:**  
patterned carpet and no stair edgings - staircase looks like a ramp



**✓ Special features:**  
stair edgings are a different colour and luminance to the flooring to define step edges



**✓ Special features:**  
skirting is the same colour as the wall

## BS 8300-2:2018 and The Building Regulations 2010: Approved Document M

British Standard BS 8300-2:2018 states that light reflectance values (LRVs) are used to assess visual contrast using the method of measurement detailed in BS 8493:2008+A1:2010. Approved Documents M (ADM) & K (ADK) directly refers to colour and contrast in the definitions section, stating:

'Contrast visually, when used to indicate the visual perception of one element of the building, or fitting within the building, against another means that the difference in light reflectance value between the two surfaces is greater than 30 points.'

ADM then refers to Colour, Contrast & Perception - Design Guidance for Internal Built Environments, Reading University (Project Rainbow).

## Light Reflectance Values (LRVs) explained

Reflectance is the proportion of light that a surface reflects compared to the amount of light that falls on the surface. An LRV is a value given to a surface to denote the amount of light reflected. Therefore, as many people with a visual impairment can perceive light and dark, LRVs are a suitable method to measure contrast.

LRVs are marked on a scale of 1 to 100 depending on the percentage of light reflected. Dark, matt and/or textured surfaces absorb a large amount of light and, therefore, have low reflectance values. On the other hand, light, glossy and/or smooth surfaces reflect the majority of light that falls on them and have high reflectance values.

### Light Reflectance Scale

In order to achieve a suitable contrast between different surfaces, Project Rainbow and ADM recommend that there is at least a 30 point (not 30%) difference in the LRVs of the two surfaces.



## How to Measure LRVs

The British Standard [BS 8493:2008+A1:2010](#) specifies the method of test to determine the light reflectance value (LRV) of different surfaces of materials, including preparation of specimens in standardised conditions and results put into a test report. [All relevant Gradus products have been measured using the CIE Y value and a test report is available upon request.](#)

Previous to this standard being published, two widely used methods of measurement had been used - the CIE L value (fluorescent light) and the CIE Y value (natural daylight), causing confusion and potentially dangerous specifications. [This standard has adopted the CIE Y value as the single consistent method of measurement for LRVs that is to be used across all industries.](#)

## What the colour & contrast guidelines mean for Gradus flooring accessories:

### Stair Edgings

[BS 8300-2:2018](#): 'Each step nosing should incorporate a durable permanently contrasting continuous material for the full width of the stair on both the tread and the riser to help people who are blind or partially sighted appreciate the extent of the stair and identify individual treads. The contrasting material should extend 50mm to 65mm in width from the front edge of the tread and 30mm to 55mm from the top of the riser, and should contrast visually with the remainder of the tread and riser.'

[ADM](#): 'All nosings are made apparent by means of a permanently contrasting material 55mm wide on both the tread and the riser.'

[Colour, Contrast & Perception \(Project Rainbow\)](#): 'The nosing of every step in a flight of stairs should be adequately colour or luminance contrasted with the remainder of the step and the floor coverings adjacent to the top and bottom of the flight.'

### Skirtings

[BS 8300-2:2018](#): 'To avoid giving the wrong impression about the size of a room, skirtings should have the same LRV as the wall so that the junction between the skirting and the floor marks the extent of the room.'

[Colour, Contrast & Perception \(Project Rainbow\)](#): 'Skirting should be either decorated the same colour as the wall, the same colour as the floor or, if different to one or the other or both, must be decorated in a colour which highlights even further the junction.'

*Permission to reproduce extracts from British Standards is granted by BSI Standards Ltd (BSI). No other use of this material is permitted. British Standards can be obtained in PDF or hard copy formats from the BSI online shop: [www.bsigroup.com/Shop](http://www.bsigroup.com/Shop)*

## Guide to matching PVC-u Hardnose™ channel to insert colours for visual contrast

| HARDNOSE™ CHANNEL | LRV   | INSERT AVAILABILITY |       |                |       |                   |       |                  |       |
|-------------------|-------|---------------------|-------|----------------|-------|-------------------|-------|------------------|-------|
|                   |       | Xtra-grip           | LRV   | Xtra-grip Plus | LRV   | Interior Standard | LRV   | Interior Grained | LRV   |
| Black             | 4.99  | Onyx                | 4.52  | Asphalt        | 4.52  | Jet               | 4.56  | Black            | 6.47  |
| Ink               | 5.40  | Neptune             | 5.03  | Shark          | 5.03  | Ink               | 4.96  | -                | -     |
| Burgundy          | 5.89  | -                   | -     | -              | -     | Burgundy          | 5.70  | -                | -     |
| Evergreen         | 6.63  | -                   | -     | -              | -     | Evergreen         | 6.69  | -                | -     |
| Midnight          | 6.77  | -                   | -     | -              | -     | Midnight          | 6.56  | -                | -     |
| Brown             | 7.15  | Umber               | 5.71  | Bark           | 5.71  | Coffee            | 6.05  | Brown            | 12.13 |
| Bluebell          | 9.76  | -                   | -     | -              | -     | Ocean             | 8.00  | -                | -     |
| Granite           | 11.69 | Graphite            | 12.56 | Mercury        | 12.56 | Lead              | 12.77 | Granite          | 13.44 |
| Dove              | 26.19 | Quarry              | 24.71 | Smoke          | 24.71 | Steel             | 26.99 | Dove             | 23.40 |
| Linen             | 37.50 | -                   | -     | -              | -     | Linen             | 38.59 | -                | -     |
| Glacier           | 42.73 | Concrete            | 37.44 | Dusk           | 37.44 | Glacier           | 42.09 | -                | -     |
| Clay              | 51.53 | -                   | -     | -              | -     | Clay              | 47.97 | -                | -     |
| Sky               | 55.38 | Surf                | 43.58 | Air            | 43.58 | Sky               | 52.63 | -                | -     |
| Canvas            | 55.43 | Pumice              | 46.83 | Sandstone      | 46.83 | Canvas            | 53.27 | -                | -     |
| Jade              | 55.54 | Bamboo              | 45.84 | Prairie        | 45.84 | Jade              | 53.98 | -                | -     |
| Wisp              | 56.62 | -                   | -     | -              | -     | Wisp              | 58.17 | -                | -     |
| Buttercup         | 62.62 | Ochre               | 49.97 | Citrine        | 49.97 | Buttercup         | 55.54 | -                | -     |
| Snowdrift         | 80.54 | Frost               | 66.51 | Calcite        | 66.51 | Snowdrift         | 83.77 | -                | -     |

## Specification Guidelines

### The Building Regulations and British Standards specifying the right Gradus product

The Building Regulations and British Standards are designed to ensure the optimum specification of products through a combination of legislative requirements and guidance. The following extracts have been taken from The Building Regulations 2010 and British Standard BS 8300-2:2018, BS 9266:2013, BS 5395-1:2010 and show how Gradus products can be used to help satisfy these requirements, and help achieve an inclusive environment in line with the Equality Act 2010. For further details on this or any other aspect of The Building Regulations and British Standards contact Gradus Technical Services on 01625 428922. Guidance varies internationally, please refer to the relevant countries' building standards (or equivalent) before specification.

[Extracts shown below represent examples of good practice.](#)

## BS 8300-2:2018

### Design of an accessible and inclusive built environment Part 2 : Buildings - code of practice

## Guidance on Stair Edgings

### 10 Vertical movement

#### 10.1 Steps and stairs

##### 10.1.4 Identification and slip resistance of nosings

Each step nosing should incorporate a durable, permanently contrasting continuous material for the full width of the stair on both the tread and the riser to help people who are blind or partially sighted appreciate the extent of the stair and identify individual treads ❶. The contrasting material should extend 50 mm to 65 mm in width from the front edge of the tread and 30mm to 55mm from the top of the riser, and should contrast visually with the remainder of the tread and riser ❷.

NOTE 1 Particular care is needed to ensure that there is adequate contrast between nosings and landings ❶.

NOTE 2 Nosing that wraps around the riser might assist people who are blind or partially sighted ❸.

NOTE 3 A proprietary nosing can provide a durable solution that satisfies both visual contrast and slip resistance criteria (see BRE IP 15/03).

The whole tread or the nosing should incorporate a slip-resistant material.

NOTE 4 Guidance on slip resistance of surfaces is given in Annex C.

Surface material tread and risers should be free from patterning.

NOTE 5 It is beneficial that surface material at landings and floors contrasts with surface material of stairs, subject to maintaining visual contrast at top and bottom nosings.

① All Gradus stair edging colours have been measured to provide Light Reflectance Values (LRVs)\* in order to provide the specifier with information to ensure that suitable contrast is achieved with the surrounding stair material. PVC-u Hardnose stair edgings can provide an ideal solution as channel and insert colours can be matched to contrast with the tread and riser (see pages 40 to 45).

\* These values have been determined using the CIE Y value, in accordance with BS 8493:2008+A1:2010 – see pages 144 to 145 for further details.

② The profile dimensions stated are guidance only and other factors should be taken into consideration when specifying stair edgings such as step dimension and type and frequency of traffic. However, a large proportion of Gradus stair edgings fall between the dimensions stated, including the XT range (see pages 21 to 22 and 41 to 42).

③ The XT range of stair edgings features a slip-resistant PVC insert that extends around the leading edge of the profile to ensure that foot contact is always made with the slip-resistant element of the stair edging, providing the ideal solution for reducing the risk of slips, trips and falls on stairs in line with BRE recommendations. The XT range is available in aluminium (see pages 21 to 22) and PVC-u Hardnose (see pages 41 to 42).

## 10 Vertical movement

### 10.1 Steps and stairs

#### 10.1.7 Surface materials

The surface materials used for internal steps and stairs should be chosen to be easy to maintain and as slip-resistant as possible, especially if surfaces are likely to become wet due to location or use, or if spillage occurs.

NOTE 1 Advice and further references on slip resistance of surfaces are given in Annex C.

A choice of slip-resistant insert materials is available for all Gradus stair edgings. Xtra-grip and Xtra-grip Plus inserts have been specifically designed to reduce the risk of slip in internal wet areas or where spillages are likely to occur (see page 14 for advice on specifying the most suitable insert).

## Annex C Slip potential characteristics of treads, ramp surfaces and floor finishes

### C.2 Slip resistance

The following indices are used to indicate the slipperiness of surfaces:

a) pendulum test values (PTVs) obtained using a pendulum tester in line with BS 7976-2;

b) surface micro roughness (Rz) measurements using a stylus instrument in accordance with BS 1134.

Detailed information on assessing slip resistance, together with a table illustrating common surface materials and their dry and wet slip resistance values (SRV), also known as pendulum test values (PTV), can be found in BS 5395-1:2010, Clause 7.

NOTE Depending on the precise nature of the wearing surface, seemingly similar products made from the same material can be totally different in terms of their slip potential characteristics.

### C.4 Step nosings

Where slip resistance is required for nosings and treads, the slip resistance needs to be equivalent to that expected for level surfaces. A PTV greater than 36 is considered to be suitable, as pushing and turning are unlikely on stairs. On existing nosings, the slip resistance of step nosings are generally expressed by their Rz roughness value as PTV is difficult to measure. In such cases a roughness Rz value of 20 µm is considered to be suitable.

All Gradus stair edging inserts are tested for slip-resistance using the pendulum tester – all inserts have a low slip potential (inserts measured in dry conditions - PTV of >36; inserts measured in wet conditions – PTV of >36). All inserts are also tested for wear, surface roughness, chemical resistance and bacterial/fungal resistance (see page 143 for further details).

## Guidance on Skirtings

### 11 Surface finishes

#### 11.1 Visual characteristics

The LRV of a wall should be 30 points different from that of the ceiling and of the floor. To avoid giving the wrong impression about the size of a room, skirtings should have the same LRV as the wall so that the junction between the skirting and the floor marks the extent of the room, except where coved skirtings are used, where the skirting should have the same LRV as the floor and should extend not more than 100mm above finished floor level.

All Gradus skirting colours have been measured to provide Light Reflectance Values\* in order to provide the specifier with information to ensure that the skirting can be matched to the wall and contrast with the floor.

\* These values have been determined using the CIE Y value, in accordance with BS 8493:2008+A1:2010 – see pages 144 to 145 for further details.

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## Design of accessible and adaptable general needs housing - Code of Practice.

The requirements of a dwelling's occupants can change as a result of accident, illness or ageing, giving rise to reduced mobility or increasing sensory loss. In order to meet these changing requirements, homes need to be accessible and adaptable; accessible for both visitors and residents and adaptable to meet residents' changing needs both temporary and longer term.

The standard outlines recommendations for design features which can be incorporated when the dwelling is first built, or have provision made at the outset for their future adaptation. This helps reduce the need for expensive or disruptive alterations or substantial adaptations in the future.

This British Standard gives recommendations for methods of selection, planning, installation and maintenance for both stair nosings and barrier matting. Gradus advice and recommendations are [shown in blue text](#).

## Guidance on Stair Edgings

### 6 External access routes

#### 6.8 Steps on access routes

##### 6.8.1 Stepped access routes to individual houses

All step nosings should incorporate a permanently contrasting continuous material for the full width of the stair on both the tread and the riser. The material should contrast visually with the remainder of the tread and riser ❶.

❶ All Gradus stair edging colours have been measured to provide Light Reflectance Values (LRVs)\* in order to provide the specifier with information to ensure that suitable contrast is achieved with the surrounding stair material. PVC-u Hardnose stair edgings (see pages 40 to 45) can provide an ideal solution for internal applications as channel and insert colours can be matched to contrast with the tread and riser \*These values have been determined using the CIE Y value, in accordance with BS 8493:2008+A1:2010 - see pages 144 to 145 for further details.

NOTE 2 A contrasting nosing at the junction between tread and riser might assist people with a visual impairment.

NOTE 3 Further information on the design of steps, and on visual contrast, refer to BS 8300:2009+A1:2010

##### 6.8.2 Stepped access routes to blocks of flats

All step nosings should incorporate a permanently contrasting continuous material for the full width of the stair on both the tread and the riser, to help people with a visual impairment appreciate the extent of the stair and identify individual treads ❶.

❶ All Gradus stair edging colours have been measured to provide Light Reflectance Values (LRVs)\* in order to provide the specifier with information to ensure that suitable contrast is achieved with the surrounding stair material. PVC-u Hardnose stair edgings (see pages 40 to 45) can provide an ideal solution for internal applications as channel and insert colours can be matched to contrast with the tread and riser \*These values have been determined using the CIE Y value, in accordance with BS 8493:2008+A1:2010 - see pages 144 to 145 for further details.

The material should be 50 mm to 65 mm wide on the tread and 30 mm to 55 mm on the riser, and should contrast visually with the remainder of the tread and riser ❷.

❷ The profile dimensions stated are guidance only and other factors should be taken into consideration when specifying stair edgings such as step dimension and type and frequency of traffic. However, a large proportion of Gradus stair edgings fall between these dimensions stated, including the XT range (see pages 21 to 22 and 41 to 42) for internal use and the TEX range of heavy duty stair edgings (see page 33) suitable for external use.

The whole tread and the nosing should incorporate a slip-resistant material, starting as close as practicable to the front edge of the nosing and extending the full width and depth of the tread ❸.

❸ Gradus offer a Heavy-Duty Stair & Floor system suitable for heavy traffic exterior and interior environments (see page 35). The system features stair edgings and tread plates for use on stairs and sheet material for use as a floorcovering on landings and walkways to help reduce the risk of slips and trips in the most demanding environments.

NOTE 1 A proprietary nosing can provide a durable solution that satisfies both visual contrast and slip resistance criteria (see BRE IP 15/03 [12]).

NOTE 2 Further information on slip resistance is given in BS 8300:2009+A1:2010

### 8 Communal areas within blocks of flats

#### 8.2 Design of common steps and stairs

The design of common steps and stairs should conform to 6.8.2

Continued...



## Guidance on light reflectance values

### 8.5 Visual contrast between surfaces or building elements

Differences in light reflectance value (LRV) should be used to assess the degree of visual contrast between surfaces such as floors, walls, doors and ceilings, and between key fittings/fixtures and surrounding surfaces.

*NOTE Relevant LRV differentials and methods of LRV measurement are provided in BS 8300:2009+A1:2010, Annex B.*

Visual contrast is used to indicate the visual perception of one element of the building, or fitting within the building, against another to ensure the difference in light reflectance value between the two surfaces is greater than 30 points. All Gradus stair edging colours have been measured to provide Light Reflectance Values\* in order to provide the specifier with information to ensure that suitable contrast is achieved with the surrounding stair material. \*These values have been determined using the CIE Y value, in accordance with BS 8493:2008 - see pages 144 to 145 for further details.

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## The Building Regulations 2010 - Approved Document K 2013 edition

### Protection from falling, collision and impact

This approved document takes effect on 6th April 2013 for use in England. Current building standards should be checked at time of specification for Wales, Scotland and Northern Ireland.

Approved documents are intended to provide guidance. The main points relating to stairs that are detailed in Approved Document K are shown below with supporting recommendations by Gradus [shown in blue text](#).

### K1 Stairs and ladders

#### Construction of steps

#### For buildings other than dwellings

1-7 For steps apply the following guidance.

- a. Make step nosings apparent: use material that will contrast visually, a minimum of 55mm wide, on both the tread and the riser.

#### For common access areas in buildings that contain flats

1-10 Provide a stair with steps that comply with the following guidance.

- a. Make step nosings apparent: use material that will contrast visually, 50mm to 65mm wide on the tread and 30mm to 55mm on the riser.

All Gradus stair edging colours have been measured to provide Light Reflectance Values (LRVs)\* in order to provide the specifier with information to ensure that suitable contrast is achieved with the surrounding stair material. PVC-u Hardnose stair edgings can provide an ideal solution as the channel and insert colours can be matched to contrast with the tread and riser (see pages 40 to 45).

\*These values have been determined using the CIE Y value in accordance with BS 8493:2008+A1:2010 - see pages 144 to 145 for further details.

The profile dimensions stated are guidance only and other factors should be taken into consideration when specifying stair edgings such as step dimension and type and frequency of traffic. However, a large proportion of Gradus stair edgings fall within the dimensions stated, including the XT range (see pages 21 to 22 and 41 to 42).

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# The Building Regulations 2010 - Approved Document M

## “Access to and use of buildings”

### (2015 edition incorporating 2016 amendments – for use in England)

The latest version of Approved Document M is stated ‘for use in England’. Current building standards should be checked at time of specification for Wales, Scotland and Northern Ireland.

Approved Document M is split into two parts:

- Volume 1: Dwellings
- Volume 2: Buildings other than dwellings

Volume 1 refers to Approved Document K for specific guidance notes on stair edgings (detailed on page 149). The below abstracts of guidance are taken from Volume 2.

Building owners have a legal duty to ensure all people can gain access to and use a building and its facilities.

Approved documents are intended to provide guidance and much of the guidance in Approved Document M is based on BS 8300. The main points relating to stair and stepped access that are detailed in Approved Document M are shown below, with supporting recommendation by Gradus [shown in blue text](#).

## Stepped Access

- 1-27 People with impaired sight risk tripping or losing their balance if there is no warning that steps provide a change in level.  
[Use of a stair edging that contrasts with the surrounding tread/riser material will help to clearly define the step edge and warn of a change in level.](#)
- 1-29 Materials for treads should not present a slip hazard, especially when the surface is wet.  
[Gradus provides a range of inserts for use in interior \(dry and wet\) and exterior conditions \(see page 14\).](#)
- 1-30 People should easily be able to appreciate where to place their feet by highlighting nosings and avoiding open risers.  
[Use of a stair edging that contrasts with the surrounding tread/riser material will help to clearly define the step edge. Both the insert and channel of the stair edging should be of a suitable contrast to the surrounding floor finishes. ADM directly refers to colour contrast in the definitions section stating that:](#)  
[‘Contrast visually, when used to indicate the visual perception of one element of a building, or fitting within the building, against another means that the difference in light reflectance value between the two surfaces is greater than 30 points.’](#)  
[All Gradus stair edging colours have been measured to provide Light Reflectance Values\\* in order to provide the specifier with information to ensure that suitable contrast is achieved with the surrounding stair material.](#)  
[\\*These values have been measured using the CIE Y value in accordance with BS 8493:2008+A1:2010. See pages 144 to 145 for further details](#)
- 1-33 (i) All nosings are made apparent by means of a permanently contrasting material 55mm wide on both the tread and the riser.  
[The 55mm dimension detailed is guidance only and other factors should be taken into consideration when specifying stair edgings such as step dimension, type and frequency of traffic. Communities and Local Government \(formerly The Office of the Deputy Prime Minister\) also acknowledges that advice given by other expert bodies should be taken into consideration, for example the RNIB Access Consultancy Services who state that the ideal dimension for a stair edging is 55mm on the tread and 30-50mm on the riser, which takes into account lower risers where a 55mm stair edging may take up a large proportion of the riser surface and therefore could be confusing for partially sighted people. If 55mm profiles are required they are available in the Gradus range \(see pages 21, 25, 28, 33, 41, 42 and 43\).](#)

## Entrance Lobbies

- 2-29 (e) floor surface materials within the lobby do not impede the movement of wheelchairs e.g. not coir matting, and changes in floor materials do not create a potential trip hazard.  
[The majority of Gradus mats are suitable for use with wheelchairs.](#)
- 2-29 (f) the floor surface helps to remove rainwater from shoes and wheelchairs.  
[A combination of Gradus primary and secondary barrier matting will help prevent the ingress of rainwater.](#)
- 2-29 (g) where matwells are provided, the surface of the mat is level with the surface of the adjacent floor finish.  
[Gradus offers a range of matwell frames and primary barrier mats designed to work together to provide a smooth transition to the surrounding floor finish.](#)

## Corridors and Passageways

- 3-12 In order to help people with visual impairment to appreciate the size of a space they have entered, or to find their way around, there should be a visual contrast between the wall and floor.  
[Gradus skirting profiles are available in a wide choice of colours and will provide a suitable colour contrast, helping define where the floor ends and the wall begins.](#)

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## Stairs – Part 1:

### Code of practice for the design of stairs with straight flights and winders

This standard provides guidance or good practice in the design of stairs with straight flights and winders. Gradus advice and recommendations are [shown in blue text](#)

#### 4 Safety

##### 4.7 Marked nosings

On a normal-use stair, each step or landing nosing should incorporate a permanently contrasting material for the full width of the stair on both the tread and the riser to help blind and partially sighted people appreciate the extent of the stair and identify individual treads. The material should be 50 mm to 65 mm wide on the tread and 30 mm to 55 mm on the riser, and should contrast visually with the remainder of the tread and riser.

*NOTE* Advice on visual contrast can be found in BS 8300:2009, Annex B.

All Gradus stair edging colours have been measured to provide Light Reflectance Values (LRVs)\* in order to provide the specifier with information to ensure that suitable contrast is achieved with the surrounding stair material. PVC-u Hardnose stair edgings can provide an ideal solution as channel and insert colours can be matched to contrast with the tread and riser (see pages 40 to 45).

\*These values have been determined using the CIE Y value, in accordance with BS 8493:2008+A1:2010 – see pages 144 to 145 for further details.

The profile dimensions stated are guidance only and other factors should be taken into consideration when specifying stair edgings such as step dimension and type and frequency of traffic. However, a large proportion of Gradus stair edgings fall between these dimensions stated, including the XT range (see pages 21 to 22 and 41 to 42).

#### 7 Slip resistance

Treads and landings should have a surface (and proprietary nosing, if provided) that does not become slippery in use.

Assessments in slip resistance should be undertaken using a combination of the following:

- Pendulum test value (PTVs) obtained using a pendulum tester in line with BS 7976-2; and
- Surface micro roughness measurements using a stylus instrument in accordance with BS 1134-1.

*NOTE 1* Attention is drawn to the information found in the UK Slip Resistance Group Guidelines [6].

*NOTE 2* Any flooring material providing sufficient slip resistance for use on the level, typically with a PTV greater than 36, is suitable for use on stairs.

PTV should be measured in the conditions to which the stair is likely to be exposed.

If strips or inserts are used to improve the slip resistance of steps and stairs, they should be fitted as close possible to the leading edge of the tread and should be of a contrasting colour/brightness. An Rz roughness of 20 µm or more is recommended. Such strips or inserts should be firmly fixed.

*NOTE 9* For further information on proprietary nosings see BRE IP 15/03 [7].

All Gradus stair edging inserts are tested for slip-resistance using the pendulum tester – all inserts have a low slip potential (inserts measured in dry conditions - PTV >36; inserts measured in wet conditions – PTV >36). All inserts are also tested for wear, surface roughness, chemical resistance and bacterial/fungal resistance (see page 143 for further details).

The XT range of stair edgings features a slip-resistant pvc insert that extends around the leading edge of the profile to ensure that foot contact is always made with the slip-resistant element of the stair edging, providing the ideal solution for reducing the risk of slips, trips and falls on stairs in line with BRE. The XT range is available in aluminium (see pages 21 to 22) and PVC-u Hardnose (see pages 41 to 42).

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## UK Slip Resistance Group



Gradus is a key contributor to the UK Slip Resistance Group, the leading independent authority on slip resistance in the UK that aims to promote greater understanding of the causes of and solutions to slips.

A new guide is now available entitled "What Makes Stairs Safer?" that offers an overview of the key aspects involved in creating safe internal stairs and aims to provide valuable, independent advice to anyone involved in the design, specification, construction, installation, fitting or maintenance of stairs.

For more information and to keep up-to-date with the latest developments, visit: [www.ukslipresistance.org.uk](http://www.ukslipresistance.org.uk)

## BRE - Research and Guidelines

BRE has published an information paper (ref. IP15/03) entitled "Proprietary nosings for non-domestic stairs". This paper provides guidance to designers and building managers on the best way to assess the types of proprietary nosings that should be provided on non-domestic stairs.

Gradus has combined the key findings of this report with in-house research and development, and as a result has developed the XT range of profiles.

Detailed below is an overview and summary of the key findings in the BRE information paper.

### Overview

The study considered the dynamics of pedestrian stair use. Previous studies have shown that 80% of slips on stairs are likely to occur when users are descending the stairs. This usually occurs as a result of an overstep (i.e. when a substantial portion of the foot overhangs the tread). Therefore as the going (tread width) becomes narrower the likelihood of a slip incident becomes greater. Where the going is less than 300mm the risk of slip is increased. Most non-domestic stairs have a going of between 250mm and 280mm. The risk of slip is further increased if the tread surface is smooth, becomes wet or there is a lack of clear colour contrast at the step edge.

### Conclusion

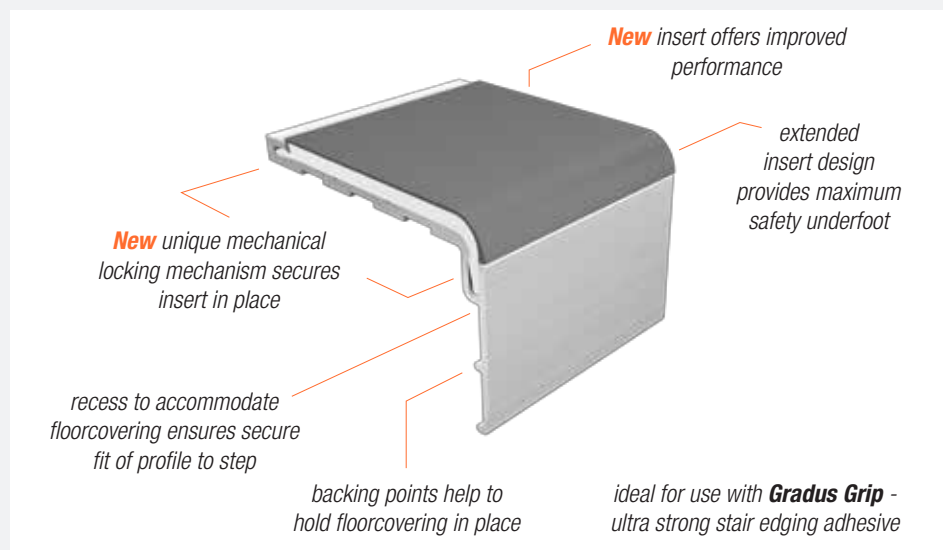
The application of a proprietary nosing may reduce the risk of slipping against the factors highlighted above. The proprietary nosing should incorporate a slip-resistant material that should extend to the point at which it meets the vertical face to minimise the risk of slip in descent. Proprietary nosings should all offer a colour contrast to clearly highlight the step edge.

Diagram to show how a typical overstep situation can occur when the going is less than 300mm.



### Gradus recommendation

The XT range of stair edgings (see pages 21 to 22 and 41 to 42) offers a new edge in safety for stairs and has been developed to take into account the latest guidance contained in the BRE information paper IP15/03, BS 8300-2:2018 and in The Building Regulations 2010 - Approved Document M.



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# The GRADUS Knowledge

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## Seminar



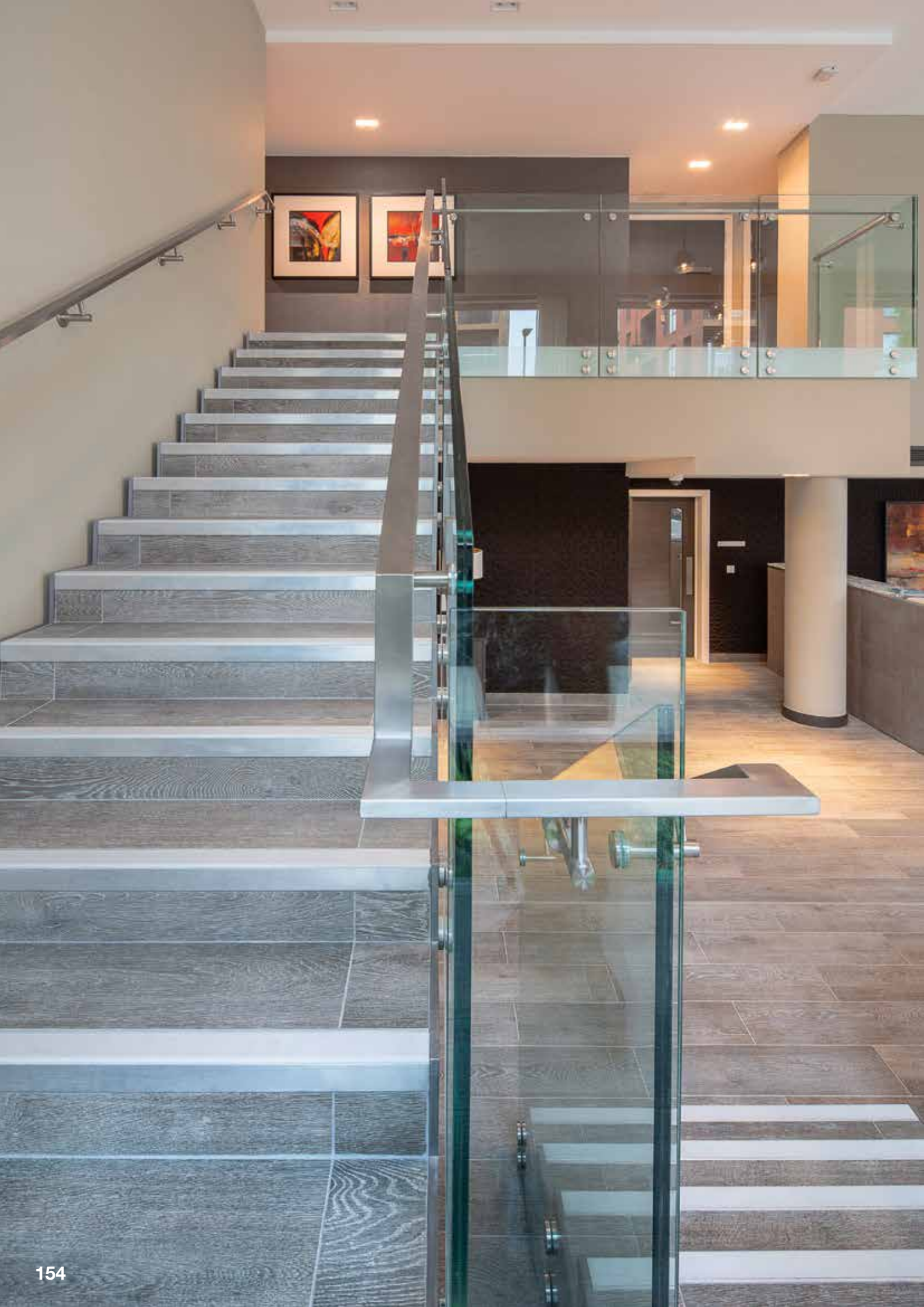
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We have designed them to be flexible and informative and they can be arranged at a time and date to suit you. They typically last around 2 hours and in this time people drop in as they wish. Gradus personnel are available to discuss our products generally or address specific requirements.

They are often booked over lunch time and we are happy to work with you to provide lunch or if you prefer a different time, a variety of snacks.

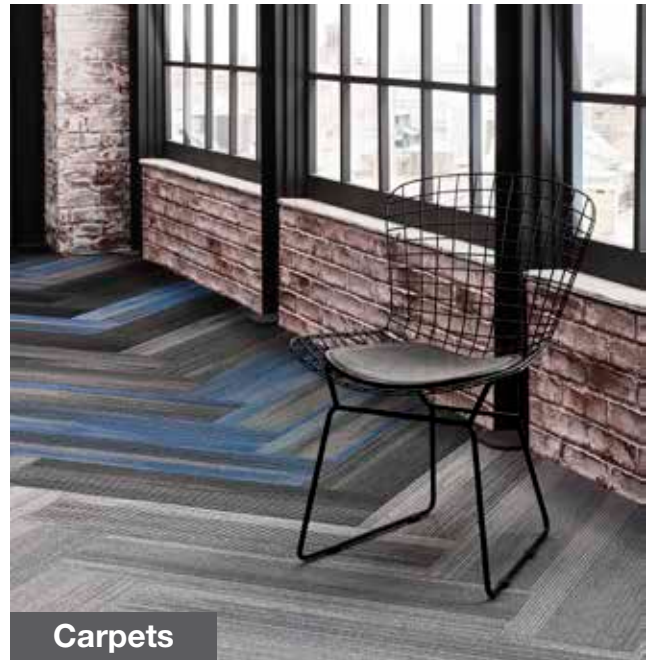
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## Other products in the Gradus range



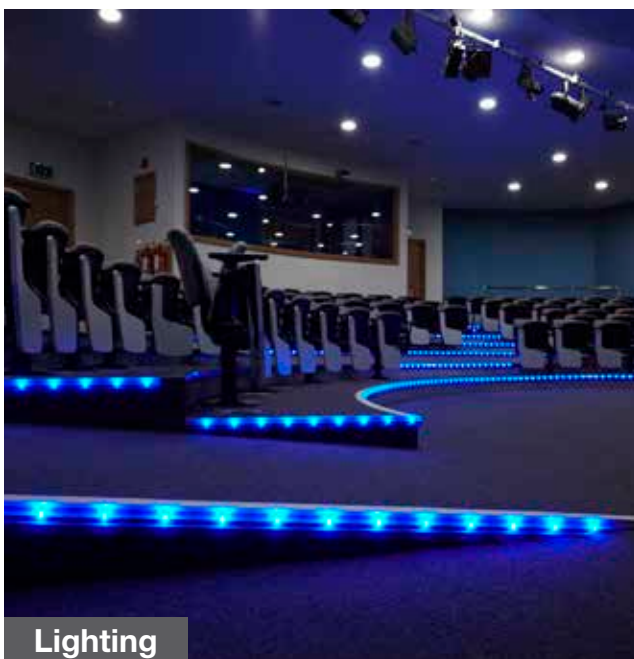
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